



Cast Stone

Campania proudly manufactures its cast stone products in the USA using locally sourced materials. All of our cast stone pieces are manufactured using the wet casting technique with a proprietary high density cast stone mix, yielding a PSI strength of approximately 7,500. The mix is comprised primarily of water, sand, stone aggregate and cement. Our cast stone products may qualify for LEED credits as applicable to your project. Cast stone produces a strong and durable product that will weather naturally in an outdoor environment. Simply stated, cast stone is chosen for its beauty and authenticity. Our material is natural, authentic, made in the USA, and 100% recyclable.

Available in a choice of thirteen (13) exclusive natural pigment stains in addition to natural. All of our patinas are hand applied in a multi-step process which produces unique and beautiful surface finishes. Designed to replicate the look of naturally aged materials, the patinas will not prevent the natural aging process that occurs in an outdoor environment. Rather than creating uniform stains, our approach gives our products their unique beauty and appeal.

Material	Photo	Item Description	Item #	Dimensions	Approx. Weight
Cast Stone		Leaf Riser, Large Shown in AS	PD-57	3.75"L x 3.5"W x 2"H	1.5 lbs
Cast Stone		Leaf Riser, Small Shown in AS	PD-56	2"L x 3"W x 2"H	1 lbs
Cast Stone		Wedge Riser, Large Shown in AS	PD-165	6.5"L x 5"W x 1.5"H	4 lbs
Cast Stone		Wedge Riser, Medium Shown in AS	PD-164	6"L x 4"W x 1.25"H	2 lbs
Cast Stone		Wedge Riser, Small Shown in AS	PD-163	4.75"L x 3"W x 1.5"H	1 lbs
Cast Stone		Narrow Profile Riser Shown in AS	PD-162	2"L x 3.5"W x 1.75"H	0.5 lb
Cast Stone		Narrow Classic Riser Shown in AS	PD-161	1.75"L x 5"W x 3"H	1 lb
Cast Stone		Low Profile Riser Shown in AS	PD-160	4.5"L x 3"W x 1.5"H	1 lb
Cast Stone		Wide Classic Riser Shown in AS	PD-157	5"L x 3"W x 3"H	3 lbs
Cast Stone		Acanthus Riser Shown in AS	PD-156	4"L x 2"W x 3.5"H	1 lbs

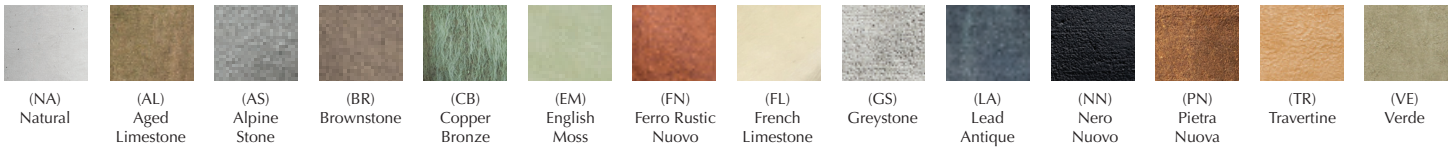
Pot Risers

Materials: water, sand, stone aggregate and cement

Cleaning Instructions: Campania's cast stone pot risers can be cleaned with diluted vinegar and water or with any commercially available mild detergent. Use a soft cloth, sponge, or brush. Do not pressure wash, apply corrosive cleaners or clean with anything abrasive. Note that it may take several cycles of wiping and drying before the riser is completely clean. Cast stone contains salts that may effloresce over time. You will notice a fine white powdery coating on the surface of the cast stone if the efflorescence is present in your product. If you wish to remove the salt deposits, Campania can recommend an appropriate an efflorescence cleaner. Contact us at 215-541-4330 for details.

AVAILABLE COLORS

Please note: Actual colors may vary slightly from those depicted below. Color samples are available upon request. Call 215-541-4330 for more info.



Warranty: Campania International, Inc. provides a limited 3 year warranty for material and manufacturing defects only assuming proper product care and maintenance as described in Campania's product specifications. Please refer to Campania's care instructions for proper care and maintenance. In addition to the failure to properly care for and maintain the product, this limited warranty does not apply to any defects which occur in the color or surface of the product which are the result of natural weathering, exposure to the elements or improper winterization. Campania International, Inc. will not be held liable for any incidental or consequential damages, including but not limited to damage to any plants which may have been planted in the product.