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N 5 4 E - SERIES

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The N54 BOV line upgrade is essential to making sure your Charge Air System works properly by increasing the inner diameter of the vacuum line to the Intake Manifold.

 $\times$   $\times$   $\times$  30 MINUTES

Install time

DIFFICULTY E A S Y





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## REMOVE CABIN AIRFILTER COWL

• UNSCREW 8MM BOLTS (X6)







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### REMOVE THE RESERVOIR CAPS

Remove the reservoir caps highlighted in red, by depressing the clips highlighted in yellow, then pull up to remove





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## 03

### REMOVE CROSS MEMBER

• UNSCREW 8MM BOLTS (X2)

These are located on each side under the reservoir caps that were just removed in the last step.







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## 03

#### **REMOVE CROSS MEMBER**

• UNSCREW 8MM BOLTS (X2)





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## 3.4



## REMOVE WIRING FROM CROSS MEMBER



Pull up on the 4 tabs to release first set of wiring





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## 3.A



### REMOVE WIRING FROM CROSS MEMBER



• Pull the 2 wiring harnesses forward and out of the holder





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## 3.4



### REMOVE WIRING FROM CROSS MEMBER



 Pull the first wire harness holder directly forward off of the 3 slide in clips highlighted above





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## 3.4



### REMOVE WIRING FROM CROSS MEMBER



 Release the 3 tab points for the rear harness holder, and pull up on them to create enough space to remove the conduit from the holder



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## 03

#### REMOVE CROSS MEMBER

 Pull cross member back toward the front of the engine bay and pull up







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#### REMOVE THE MAP SENSOR

- Remove T25 (2) Screws
- Using a flathead screw driver, carefully pry up and pull sensor out.





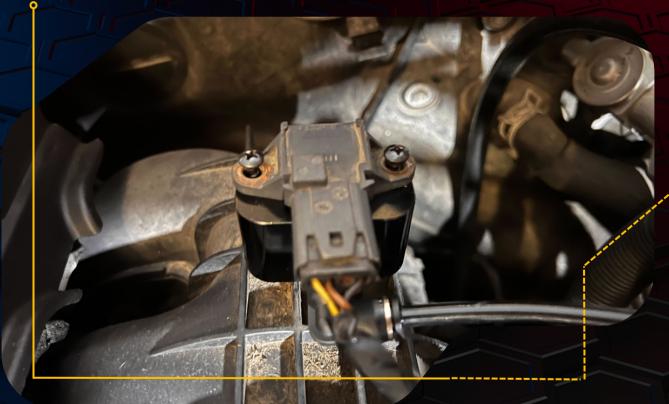


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#### **INSTALL BOOST TAP**

- Install one end of BOV Line into tap first, by screwing it in
- Place MAP Sensor into top end of tap
- Align tap onto MAP Sensor Bung



• Tighten the supplied screws down





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#### INSTALL LINE TO TIAL BOV

Using a 12mm wrench tighten the BOV Line onto your TiAL Blow Off Valve!







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### >>> REINSTALL

01

Replace Cross Member from step 3

Slide forward and onto race, then screw down 8mm (2) bolts

02

Reinstall Wire Harness in 3.A

Keep your engine running smoothly by changing your oil regularly.

03/-

Place Reservoir Caps Back from step 2

Press down on caps until the clips seat

**N**4 —

Reinstall Cabin Air Filter

Replace 8mm (6) bolts





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### **CONGRADULATIONS!**

Enjoy your new BOV Line Upgrade

#### WAS THIS HELPFUL?

Email in to GETARMED@ARMMOTORSPORTS.com for any additional help, please send photos of any fitment issues.









