This product is intended for indoor, home use only and is not to be used in a commercial setting.
This page is left blank intentionally
The diagram below highlights and reviews many of the important Safety and Warning labels also found on the unit. Please ensure any user of the unit familiarizes themselves with these Safety and Warning guidelines before use.

**WARNING !**

The use of this exercise equipment involves a RISK OF PHYSICAL INJURY as well as property damage, which can be minimized by observing the following guidelines:

1. **ALWAYS** wear comfortable clothing and shoes with good traction.
2. **ALWAYS** make sure all nuts and bolts are secured before use. **TIGHTEN PEDAL HINGE BOLTS EVERY 30 DAYS.**
3. **STOP EXERCISING** if you become dizzy, nauseous, have irregular heartbeats or breathing difficulties. Contact your physician immediately.
4. **ALWAYS** keep a large mat under the equipment to protect the floor or carpet.
5. **ALWAYS** use your equipment in a warm, dry, level, well-illuminated and ventilated indoor area.
6. **ALWAYS** keep body and clothing free and clear of moving parts.
7. **ALWAYS** keep your equipment clean and free of dust, moisture, debris and loose objects.
8. **NEVER** use the equipment if you are injured or have a physical condition that impairs your balance. **DO NOT** exercise under the influence of medication or alcohol.
9. Keep all children away from this equipment. **NEVER** allow small children or pets to approach the equipment. It is not a toy.
10. **NEVER** use the equipment if you exceed its weight limit of 300 lbs.
11. **NEVER** use the equipment if it does not function properly.
12. This equipment meets ASTM F1749 standards for fitness equipment.
13. Refer to the Owner's Manual for additional warnings and safety information.
14. The possibility of serious injuries or death, or both, (if applicable) if caution is not used.

**WARNING !**

DO NOT REMOVE THE SEAT FOR ANY REASON

Exercising on this unit without the seat installed can result in SERIOUS INJURY. Ensure the seat is fully locked in place by tightening the knobs prior to use.
Before you undertake any exercise program, please be sure to consult with your doctor. Frequent strenuous exercise should be approved by your doctor and proper use of your product is essential. Excessive or incorrect training may result in health injuries. Please read this manual carefully before commencing the assembly of your product or starting to exercise.

- Please keep all children away from this item when in use. Do not allow children to climb or play on this item when it is not in use.
- Supervise teenagers while they use this unit.
- For your own safety, always ensure that there are at least 3 feet of free space in all directions around your product while you are exercising.
- Regularly check to see that all nuts, bolts and fittings are securely tightened. Periodically check all moving parts for obvious signs of wear or damage.
- Any adjustment devices that could interfere with the user’s movement of this unit should not be left projecting.
- Clean only with a damp cloth, do not use solvent cleaners. Lubricate the moving parts of your unit every 30 days with a silicone-based grease or product.
- If you are in any doubt, do not use your product; contact CUSTOMER SUPPORT.
- Before use, always ensure that your product is positioned on a solid, hard-flat surface.
- Do not place on carpet. If necessary, use a rubber mat underneath to reduce the possibility of slipping.
- Always wear appropriate clothing and footwear such as training shoes when exercising. Do not wear loose clothing that could become caught in moving parts during exercise.
- Do not use this unit if it is not functioning properly or if it is not fully assembled.
- Do not use this unit for commercial purposes. This unit is for home use only.
- Before use, you must read and understand all instructions & warnings stated in this Owner’s Manual as well as posted on the equipment.
- It is the facility owner’s responsibility to properly instruct users on the proper operation of the equipment and to warn them of the potential hazards.
- If at any time during exercise you feel faint, dizzy or experience pain, stop and consult your physician.

Assembling Tools
- Ruler with both Metric and English measurements
- 2 x Adjustable Wrenches
- 1 x Philips (“Crosshead”) Screw Driver

Weight Limit
Your product is suitable for users weighing: 300 pounds or less

Storage and Use
Your product is intended for use in clean dry conditions. You should avoid storage in excessively cold or damp places as this may lead to corrosion and other related problems.

Warranty
Body Flex Sport warrants your product is free of any defects in workmanship and materials for a period of 1 year for the frame and 90 days on all parts if the item is used for the intended purpose, properly maintained and not used commercially.

Any alterations or incorrect assembly of the product will void this warranty.

Proof of purchase must be presented for any warranty validation (no exceptions). This warranty applies to the original purchaser only and is not transferable.

This warranty covers parts damaged due to defect in workmanship and materials; it does not cover abuse or damages caused during use, storage or assembly. During the warranty period, Body Flex Sport reserves the right to:
1. provide replacement parts to the purchaser in an effort to repair the item.
2. repair the product returned to our warehouse (at purchaser’s cost).
3. replace the product if neither of the two previously

Questions
If you have any questions concerning the assembly of your item or if any parts are missing, please DO NOT RETURN THE ITEM TO THE STORE OR CONTACT THE RETAILER.

Our dedicated customer service staff can help you with any questions you may have regarding the assembly of this unit and can also mail you replacement parts.

Customer Support
Customer Support is open 9:00 a.m. to 5:00 p.m. (Pacific Time) Monday through Friday.

Please contact us by any of the following means :

Body Flex Sports, Inc.
21717 Ferrero Parkway, Walnut, CA 91789
Telephone: 1 (888) 266 - 6789
Fax: 1 (909) 598 - 6707
Email: infor@bodyflexsports.com
Before Assembly

⚠️ WARNING

1. Take a few minutes to familiarize yourself with the parts and hardware included with your product.
2. Assembly may require two people.
3. Check the frame for any damage and check any wiring (if present) for rips or tears. If you detect damage, rips, or tears, please contact our Customer Support Team before beginning any assembly.
4. Make sure all the hardware needed is included.
5. It is very important to follow the assembly instructions correctly and to make sure all parts are attached correctly and firmly tightened when the assembly process is complete.
6. Parts that are not tightened correctly will seem loose and can cause irritating noises and will cause damage to the equipment.

PLEASE NOTE: Many of the parts and hardwares listed on the parts list are already pre-assembled or installed on the unit.

Nylon Lock Safety Nuts

1. It is only necessary to tighten the bolts and nuts to “finger tight” during the assembly process. This will make it easier to complete certain steps by allowing more tolerance for all the parts to fit properly.
2. Do not tighten all the nuts onto the bolts securely until after you have completed assembly of your product.
3. Use wrenches, pliers, or ratchet and sockets to tighten the bolts and nuts.
4. The Nylon Nut should thread onto the Hex Bolt until the end of the Hex Bolt has passed through the Nylon insert inside the Nut. Please follow this guideline everytime you see this Nylon Nut icon throughout the assembly steps.

Tools Required For Assembly

<table>
<thead>
<tr>
<th>Tool</th>
<th>Description/Purpose</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ruler (with both Metric and English measurements)</td>
<td>Use to measure the length or size of hardware including bolts to ensure you are using the correct part.</td>
</tr>
<tr>
<td>QTY: 1</td>
<td></td>
</tr>
<tr>
<td>Adjustable or flat wrenches</td>
<td>Use to securely install parts including nuts and bolts.</td>
</tr>
<tr>
<td>QTY: 2</td>
<td></td>
</tr>
</tbody>
</table>
Part Listing

The following parts list describes all of the parts illustrated on the exploded diagram on the following page. **PLEASE NOTE**: most of these parts are already pre-assembled on your unit.

<table>
<thead>
<tr>
<th>#</th>
<th>Description</th>
<th>#</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>01</td>
<td>Main Frame</td>
<td>24</td>
<td>Washer (M10)</td>
</tr>
<tr>
<td>02</td>
<td>Bottom Frame</td>
<td>25</td>
<td>Spring Washer (M8)</td>
</tr>
<tr>
<td>03</td>
<td>Adjustable Bar</td>
<td>26</td>
<td>Arc Washer (M8)</td>
</tr>
<tr>
<td>04</td>
<td>Center Post</td>
<td>27</td>
<td>Nylon Nut (M8)</td>
</tr>
<tr>
<td>05</td>
<td>Right Rear Handle Bar</td>
<td>28</td>
<td>Left Pedal</td>
</tr>
<tr>
<td>06</td>
<td>Left Rear Handle Bar</td>
<td>29</td>
<td>Right Pedal</td>
</tr>
<tr>
<td>07</td>
<td>Cushion Frame</td>
<td>30</td>
<td>Adjustable End Cap for Rear Stabilizer</td>
</tr>
<tr>
<td>08</td>
<td>Front Handle Bar</td>
<td>31</td>
<td>End Cap for Front Stabilizer</td>
</tr>
<tr>
<td>09</td>
<td>U Bracket</td>
<td>32</td>
<td>Rectangular End Cap (30x50 mm)</td>
</tr>
<tr>
<td>10</td>
<td>Front Stabilizer</td>
<td>33</td>
<td>Rectangular End Cap (25x50 mm)</td>
</tr>
<tr>
<td>11</td>
<td>Rear Stabilizer</td>
<td>34</td>
<td>Round End Cap (25 mm)</td>
</tr>
<tr>
<td>12L</td>
<td>Left Crank</td>
<td>35</td>
<td>Seat Cushion</td>
</tr>
<tr>
<td>12R</td>
<td>Right Crank</td>
<td>36</td>
<td>Backrest Cushion</td>
</tr>
<tr>
<td>13</td>
<td>Adapter</td>
<td>37</td>
<td>Front Handle Bar Foam</td>
</tr>
<tr>
<td>14</td>
<td>Carriage Bolt (M8x65 mm)</td>
<td>38</td>
<td>Rear Handle Bar Foam</td>
</tr>
<tr>
<td>15</td>
<td>Hex Bolt (M8x15 mm)</td>
<td>39</td>
<td>Monitor</td>
</tr>
<tr>
<td>16</td>
<td>Hex Bolt (M8x80 mm)</td>
<td>40</td>
<td>Hand Pulse</td>
</tr>
<tr>
<td>17</td>
<td>Bolt (M8x15 mm)</td>
<td>41</td>
<td>Bolt (M10)</td>
</tr>
<tr>
<td>18</td>
<td>Bolt (M8x35 mm)</td>
<td>42</td>
<td>Lock Knob (M10)</td>
</tr>
<tr>
<td>19</td>
<td>Bolt (M8x45 mm)</td>
<td>43</td>
<td>Monitor Wire (Middle)</td>
</tr>
<tr>
<td>20</td>
<td>Bolt (M8x30 mm)</td>
<td>44</td>
<td>Monitor Wire (Lower)</td>
</tr>
<tr>
<td>21</td>
<td>Screw (M5x12 mm)</td>
<td>45</td>
<td>Tool 1</td>
</tr>
<tr>
<td>22</td>
<td>Screw (M4x25 mm)</td>
<td>46</td>
<td>Tool 2</td>
</tr>
<tr>
<td>23</td>
<td>Washer (M8)</td>
<td>47</td>
<td>Screw (M5x15 mm)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>48</td>
<td>Water Bottle Holder</td>
</tr>
</tbody>
</table>
Exploded View

The following diagram is provided to help you familiarize yourself with the parts and hardware that will be used during the assembly process.

**PLEASE NOTE**: Not all of the parts and hardware you see here will be used while you are assembling the machine because some of these items are already pre-installed. Please use this page only as a reference guide for parts and hardware.
Hardware and Tool List

The following hardware is used to assemble your unit. Please take a moment to familiarize yourself with these items. **PLEASE NOTE**: Most of these parts are already *pre-assembled* on your unit. Do not be alarmed if you see parts on this page that are not included in your hardware packet.

**Bolts & Screws**

- **#14 Carriage Bolt (M8x65mm)** [4 pieces]
- **#20 Bolt (M8x30mm)** [2 pieces]
- **#18 Bolt (M8x35mm)** [1 piece]
- **#15 Hex Bolt (M8x15mm)** [4 pieces]
- **#17 Bolt (M8x15mm)** [7 pieces pre-assembled]
- **#16 Hex Bolt (M8x80mm)** [2 pieces]
- **#19 Bolt (M8x45mm)** [2 pieces]
- **#21 Screw (M5x12mm)** [4 pieces pre-assembled]
- **#47 Screw (M5x15mm)** [2 pieces pre-assembled]

**Washers**

- **#23 Washer (M8)** [10 pieces]
- **#24 Washer (M10)** [2 pieces pre-assembled]
- **#25 Spring Washer (M8)** [7 pieces pre-assembled]
- **#26 Arc Washer (M8)** [7 pieces pre-assembled]

**Nuts**

- **#27 Nylon Nut (M8)** [6 pieces]

**Tools & Others**

- **#42 Lock Knob (M10)** [2 pieces pre-assembled]
- **#45 Tool 1** [1 piece]
- **#46 Tool 2** [2 pieces]
NOTE BEFORE STARTING THE ASSEMBLY PROCESS:
To avoid misalignment due to over-tightening, please do not use a wrench and use only hand-tightening for now to ensure easy assembly.

Wrench-tightening should be performed after all parts are assembled to ensure all nuts, bolts, and parts are tightly secured before use.

A.) With the help of an assistant, attach the Front Stabilizer (#10) to the front bracket of the Main Frame (#01). Insert the two Carriage Bolts (#14) through the Front Stabilizer (#10) followed by the front bracket of the Main Frame (#01). Secure them together using two Arc Washers (#26) and two Nylon Nuts (#27).

B.) Attach the Rear Stabilizer (#11) to the rear bracket of the Bottom Frame (#02). Insert the two Carriage Bolts (#14) through the Rear Stabilizer (#11) followed by the rear bracket of the Bottom Frame (#02). Secure them together using two Arc Washers (#26) and two Nylon Nuts (#27). Please note that the Front Stabilizer (#10) has end caps that spin for ease of relocating the unit. The Rear Stabilizer (#11) has height adjustable end caps for leveling of the unit.

C.) Attach the Main Frame (#01) to the Bottom Frame (#02). Secure the assembly using four Hex Bolts (#15) four Spring Washers (#25) and four Washers (#23).

Hardware Required

<table>
<thead>
<tr>
<th>Hardware Item</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>#14 Carriage Bolt (M8x65mm)</td>
<td>4 pieces</td>
</tr>
<tr>
<td>#26 Arc Washer (M8)</td>
<td>4 pieces</td>
</tr>
<tr>
<td>#15 Hex Bolt (M8x15mm)</td>
<td>4 pieces</td>
</tr>
<tr>
<td>#27 Nylon Nut (M8)</td>
<td>4 pieces</td>
</tr>
<tr>
<td>#25 Spring Washer (M8)</td>
<td>4 pieces</td>
</tr>
<tr>
<td>#23 Washer (M8)</td>
<td>4 pieces</td>
</tr>
</tbody>
</table>
Assembly STEP 2

A.) Please remove the two Lock knobs (#42) and two Washers (#24) that are pre-assembled on the Adjustable Bar (#03). Set them aside nearby as they will be used later in this step. With the help of an assistant, slide the Adjustable Bar (#03) onto the trough of the Bottom Frame (#02) as shown below. Secure using two Lock Knobs (#42) and two Washers (#24). Please note: The Adjustable Bar (#03) has labels indicating “REAR” and “FRONT” to ensure correct assembly. Please ensure the end with “REAR” is facing the back of the unit.

B.) Slide the Cushion Frame (#07) onto the trough of the Adjustable Bar (#03) the secure it using one Bolt (#18).

C.) Align the two holes of the Right Rear Handle Bar (#05) and Left Rear Handle Bar (#06) to the corresponding holes on the Cushion Frame (#07) and secure them together using two Hex Bolts (#16), four Washers (#23) and two Nylon Nuts (#27).

Hardware Required

<table>
<thead>
<tr>
<th>Item Description</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>#42 Lock Knob (M10)</td>
<td>[2 pieces pre-assembled]</td>
</tr>
<tr>
<td>#24 Washer (M10)</td>
<td>[2 pieces]</td>
</tr>
<tr>
<td>#16 Hex Bolt (M8x80mm)</td>
<td>[2 pieces]</td>
</tr>
<tr>
<td>#23 Washer (M8)</td>
<td>[4 pieces]</td>
</tr>
<tr>
<td>#27 Nylon Nut (M8)</td>
<td>[2 pieces]</td>
</tr>
<tr>
<td>#18 Bolt (M8x35mm)</td>
<td>[1 piece]</td>
</tr>
</tbody>
</table>
Assembly STEP 3

Remove the pre-assembled parts from the Main Frame (#01) and set them aside: three Bolts (#17), three Spring Washers (#25) and three Arc Washers (#26).

With the help of an assistant, connect the Monitor Wire (Middle) (#43) to Monitor Wire (Lower) (#44) as shown in detail diagram below.

Attach the Center Post (#04) to the Main Frame (#01) and secure using three Bolts (#17), three Spring Washers (#25) and three Arc Washers (#26).

Hardware Required

- #17 Bolt (M8x15mm) [3 pieces pre-assembled]
- #25 Spring Washer (M8) [3 pieces pre-assembled]
- #26 Arc Washer (M8) [3 pieces pre-assembled]
Assembly STEP 4

A.) Attach the Front Handle Bar (#08) to the Center Post (#04). Insert two Bolts (#20) through the Front Handle Bar (#08) to the Center Post (#04) and tighten.

B.) Remove the four Screws (#21) that are pre-assembled on the back of the Monitor (#39) and set them aside. Attach the wire of the Monitor (#39) to the Monitor Wire (Middle) (#43). Connect Hand Pulse (#40) wire into the power plug hole on the back of the Monitor (#39) as shown in the detail diagram. Tucking in the wires carefully to avoid pinching them and then attach the wire of the Monitor (#39) to the bracket of Center Post (#04). Secure them together using four Screws (#21).

C.) Remove the two Screws (#47) that are pre-assembled on the Center Post (#04) and set them aside. Attach the Water Bottle Holder (#48) to the Center Post (#04) and secure them together by using two Screws (#47).

Hardware Required

<table>
<thead>
<tr>
<th>Hardware Required</th>
</tr>
</thead>
<tbody>
<tr>
<td>#20 Bolt (M8x30mm)</td>
</tr>
<tr>
<td>#21 Screw (M5x12mm)</td>
</tr>
<tr>
<td>#47 Screw (M5x15mm)</td>
</tr>
</tbody>
</table>

Note:

HAND PULSE SIGNAL

After assembly is completed, if the computer is not picking up your hand pulse signal (or you are getting inaccurate readings), please refer to our “Troubleshooting” section to resolve the issue.
Assembly STEP 5

A.) Secure Right Pedal (#29) onto the Right Crank (#12) by turning it **CLOCKWISE**.

Secure Left Pedal (#28) onto the Left Crank (12) by turning it **COUNTER-CLOCKWISE**. You will need to use a wrench to tighten if necessary.

B.) Attach the Backrest Cushion (#36) to the Cushion Frame (#07) and secure using two Bolts (#19) and two Washers (#23). Attach the Seat Cushion (#35) to the Cushion Frame (#07) and secure using four Bolts (#17).

C.) Attach the AC Adapter (#13) to the front of the Main Frame (#01).

**THE ASSEMBLY PROCESS IS NOW COMPLETE.**

However, for your own safety, please make sure to read this entire Owner’s Manual which includes safety instructions and warnings, as well as any safety/warning labels affixed to the product before use. For your safety, please visually and functionally inspect and test the unit after assembly is complete.

### Hardware Required

- #19 Bolt (M8x45mm) [2 pieces]
- #23 Washer (M8) [2 pieces]
- #17 Bolt (M8x15mm) [4 pieces]
Computer Operation

**BUTTON FUNCTIONS:**

|            | 2. Start body fat measurement*.  
|            | 3. Holding key for 3 seconds will reset all function values to be zero. |
| DOWN:      | Decreases value of selected workout function*. During the workout, it will decrease the resistance level. |
| UP :       | Increases value of selected workout function*. During the workout, it will increase the resistance level. |
| ENTER:     | To input/confirm desired value or workout mode. |
| RECOVERY:  | Press to enter into Recovery function when computer picks up and displays the heart rate value. Recovery fitness level (F1 - F6) will display after 1 minute. "F1" = excellent; "F6" = poor. |
| MODE:      | Press to switch the display data from: RPM to SPEED, ODO to DIST, WATT to CALORIES during workout session. |

* = TIME / DISTANCE / CALORIES / AGE / WATT / TARGET HEART RATE

**COMPUTER FUNCTIONS:**

| SPEED (MILE): | Shows your current speed. |
| RPM:          | Shows your current rotations per minute. |
| TIME:         | Shows accumulated exercise time. User may also preset this function. |
| DIST:         | Shows exercise accumulated distance. |
| ODO:          | Shows the total accumulated distance. |
| CAL:          | Shows accumulated calories burnt. User may also preset this function. |
| WATT:         | Shows current wattage output of user during exercise. User may also preset this function. |
| HEART RATE*:  | Shows the user’s heart rate value in BPM (beats per minute)*. |
| TARGET H.R.:  | User can preset a target heart rate. |
| PROGRAM:      | There are a total of 26 programs to select from for training. |
| LEVEL:        | The computer display shows 10 columns of loading bars with 8 rectangular increments per bar. Each column (normally) represents 1 minute in time and each rectangular increment represents 3 levels of resistance for a total of 24 resistance levels. |

* Please be aware that the pulse sensors and body fat measurement tool are not medical devices; the pulse sensors and body fat measurement tool should not be used or applied for medical reasons.
COMPUTER OPERATION: ("HOW-TO")

1. Ensure that your unit is plugged-in to an electrical source. Press a key and/or pedal to power on the computer.

2. Use UP and DOWN to select your desired workout mode. Then press ENTER.

3. Setting Workout Functions

   The computer allows you to preset certain functions. In other words, you can set your own workout target goals for functions TIME / DISTANCE / CALORIES / AGE / WATT / TARGET HEART RATE.

   Note: Some functions are not adjustable in certain programs. TIME and DISTANCE cannot both be preset during the same workout session.

   Once a program has been selected, press ENTER so that TIME function flashes. Use UP or DOWN to set desired time value. Press ENTER to confirm the value. The flashing prompt will move to the next function. Continue use of UP or DOWN to preset functions as desired. Press START/STOP to begin workout.

4. There are 7 basic workout "modes" which will be detailed below:
   (Manual Program, Preset Workout Programs, Watt Control Program, Body Fat Program, Target Heart Rate Program, Heart Rate Control Program, and User Profiles Program.)

   ![Diagram of preset workouts]

   **i. Manual (P1)**

   - P1

   Setting Functions for Manual

   Select MANUAL using UP or DOWN then press ENTER. The function TIME will flash so value can be adjusted using UP or DOWN. Press ENTER to save value and move to next function to be adjusted. Continue through all desired functions, then press START/STOP whenever you are ready to start your workout.

   Note:

   - If user sets up a target TIME for workout, then DISTANCE cannot be adjusted.
   - Once the value of a function countdowns to 0, a beeping sound will indicate this and stop the computer program automatically. Press START to continue the workout to reach the other unfinished workout functions.

   **ii. Pre-set Workout (P2-P15)**

   - P2
   - P3
   - P4
   - P5
   - P6
   - P7
   - P8
   - P9
   - P10
   - P11
   - P12
   - P13
   - P14
   - P15
ii. Preset Workout (P2 - P15) .......................... continued.

There are 14 preset programs ready for use. Each program has different patterns of resistance to add variety to workout sessions.

Setting Functions for Preset Workout
Select one of the Preset Workouts as displayed on the screen using UP or DOWN then press ENTER. The function TIME will flash so value can be adjusted using UP or DOWN. Press ENTER to save value and move to next function to be adjusted. Continue through all desired functions, pressing START/STOP to start workout.

Adjusting during any Preset Workout
Users can exercise at different resistance levels in different intervals as the profiles flash. Users may exercise at any desired resistance level by using UP/DOWN keys to adjust during the workout.

Note:
- If user sets up a target TIME for workout, then DISTANCE cannot be adjusted.
- Once the value of a function countdowns to 0, a beeping sound will indicate this and stop the computer program automatically. Press START to continue the workout to reach the other unfinished workout functions.

iii. Watt Control (P16)

```
P16
```

Setting Functions for Watt Control
Select "Watt Control" using UP or DOWN then press ENTER. The function TIME will flash so value can be adjusted using UP or DOWN. Press ENTER to save value and move to next function to be adjusted. Continue through all desired functions, pressing START/STOP to start workout.

Note:
- If user sets up a target TIME for workout, then DISTANCE cannot be adjusted.
- Once the value of a function countdowns to 0, a beeping sound will indicate this and stop the computer program automatically. Press START to continue the workout to reach the other unfinished workout functions.
- The computer will adjust the resistance load automatically depending on the user's detected speed to maintain a constant watt value. User can use UP or DOWN to adjust the watt value during workout.

iv. Body Fat (P17)

```
P17
```

Setting Data for Body Fat
Select "BODY FAT" using UP or DOWN then press ENTER. "MALE" icon (default) will flash so gender (male/female) can be selected using UP or DOWN; then, press ENTER to save gender and move to next data function.
iv. Body Fat (P15).................. continued.

“5.05” (default value) of HEIGHT will flash so height can be adjusted using UP or DOWN; then, press ENTER to save gender and move to next data function.

“130” lbs. (default value) of WEIGHT will flash so weight can be adjusted using UP or DOWN; then, press ENTER to save gender and move to next data function.

“30” (default value) of AGE will flash so age can be adjusted using UP or DOWN KEY; then, press ENTER to save value.

Press START/STOP to start measurement, and place hands firmly (but not too tightly) over hand pulse sensor grips.

After 15 seconds, the display will show the detected Body Fat %, BMR, BMI & BODY TYPE.

NOTE: There are 9 body types categorized according to the FAT% calculated.

<table>
<thead>
<tr>
<th>Type 1 is from 5% to 9% (body fat).</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type 2 is from 10% to 14%.</td>
</tr>
<tr>
<td>Type 3 is from 15% to 19%.</td>
</tr>
<tr>
<td>Type 4 is from 20% to 24%.</td>
</tr>
<tr>
<td>Type 5 is from 25% to 29%.</td>
</tr>
<tr>
<td>Type 6 is from 30% to 34%.</td>
</tr>
<tr>
<td>Type 7 is from 35% to 39%.</td>
</tr>
<tr>
<td>Type 8 is from 40% to 44%.</td>
</tr>
<tr>
<td>Type 9 is from 45% to 50%.</td>
</tr>
</tbody>
</table>

* BMR = Basal Metabolism Ratio
* BMI = Body Mass Index

Press START/STOP to return to the Main Display.

v. Target Heart Rate (P18)

Setting Functions for TARGET H.R

Select “TARGET H.R.” using UP or DOWN KEY then press ENTER. The function TIME will flash so value can be adjusted using UP or DOWN. Press ENTER to save value and move to next function to be adjusted. Continue through all desired functions, pressing START/STOP to start workout.

Note:
- If detected PULSE is above or below (+5) of the set TARGET H.R., computer will adjust the resistance level automatically. A reading will be done approximately every 20 seconds.
- Once the value of a function countdowns to 0, a beeping sound will indicate this and stop the computer program automatically. Press START to continue the workout to reach the other unfinished workout functions.
vi. Heart Rate Control (P19-22)

There are 4 selections for target pulse:
- HRC- 55%  TARGET H.R= 55% of (220-AGE*)
- HRC- 65%  TARGET H.R= 65% of (220-AGE)
- HRC- 75%  TARGET H.R= 75% of (220-AGE)
- HRC- 85%  TARGET H.R= 85% of (220-AGE)

*PLEASE NOTE: This is the standard formula for calculating target heart rate.

Setting Functions for HEART RATE CONTROL
Select 1 of the 4 "Heart Rate Control" programs (55%, 65%, 75%, or 85%) using the UP or DOWN KEY then press ENTER. The function TIME will flash so value can be adjusted using UP or DOWN. Press ENTER to save value and move to next function to be adjusted. Continue through all desired functions, pressing START/STOP to start workout.

Note:
- If detected PULSE is above or below (+-5) of the set TARGET H.R, computer will adjust the resistance level automatically. A reading will be done approximately every 20 seconds.
- Once the value of a function countdowns to 0, a beeping sound will indicate this and stop the computer program automatically. Press START to continue the workout to reach the other unfinished workout functions.

vii. User Custom Workout (P23-P26)

There are 4 User Profiles available for multiple users to set their own personalized programs for immediate access and use.

Setting Functions for User Program
Select 1 of 4 "USER" profiles using UP or DOWN KEY then press ENTER. The function TIME will flash so value can be adjusted using UP or DOWN. Press ENTER to save value and move to next function to be adjusted. Continue through all desired functions, pressing START/STOP to start workout.

RESISTANCE LEVEL
There are 24 level units that you can set to achieve the desired resistance level to create your own training program. Press UP, DOWN buttons to adjust resistance level of the first profile unit. Each bar represents 3 resistance level (3 x 8 bars = 24 levels). The resistance level is also display on the top right on the screen. During adjustment, you will see the display changes when you press UP or DOWN buttons twice. Press MODE button to move to the next profile unit. Then, use UP and DOWN buttons again to set the desired resistance level until you’ve completed program profile.

You may also adjust resistance during training. Note that the computer will save the last program set for each user.

After finished set up desired function, the level 1 will flash, use UP or DOWN KEY to adjust then pressing ENTER until finished. Press START/STOP to start workout.

Note:
- If user sets up a target TIME for workout, then DISTANCE cannot be adjusted.
- Once the value of a function countdowns to 0, a beeping sound will indicate this and stop the computer program automatically. Press START to continue the workout to reach the other unfinished workout functions.
Safety and Maintenance

Safety & Warning

- Make sure all nuts, bolts, and screws are tightened prior to use.
- Be sure that all adjustment locking devices and safety devices are properly engaged prior to use!
- Never over-tighten the above-mentioned devices and parts to avoid damage to the unit.
- Check for loose parts and components and make proper adjustments prior to use.
- Check to see if there are any tears or bends in the welding or metal prior to use. If tears or bends are found, DO NOT use the unit and contact our CUSTOMER SUPPORT.
- Extreme care must be taken to not allow your feet, fingers, hair, clothing, and/or any loose items to be snagged into any portion of the bike when the unit is in motion. Failure to follow these instructions could result in serious injury, including the loss of fingers.
- Always wait for the pedals and other moving parts (which can gain great momentum during riding) to come to a complete stop before dismounting the unit to avoid serious injury.

How To (Emergency) Stop

**NOTE:** Always wait for the pedals and/or any other moving parts (which can gain great momentum during exercise) to come to a complete stop before dismounting the unit to avoid serious injury.

- To reduce speed on the recumbent bike, you may use the combinations of your feet on the Left/Right Pedal (#29/#28) and your hands on either set of the front or rear handlebars (#8 or #5/#6) to slow down safely and safely apply counter-momentum
- Wait for the pedals to come to a complete stop
- Now you may safely dismount the unit.

How To Move/Transport The Unit

**NOTE:**
To safely move, transport, and/or store the unit, please seek the help of capable assistants (minimum of 2 people).

- The unit has integrated spinning End Cap for Front Stabilizer (#31) purposely intended to help ease this process.
- Position one person on each side at the rear of the bike toward the Seat (one person on the left, and one on the right).
- Have each person use both hands to grip the corresponding Foam Grip (#38) for Rear Handle Bar near the Cushion Frame (#07). (These are the safest areas to avoid injury during this process.)
- Have both people simultaneously lift the rear end of the unit, leaning the weight and pressure into the front of the unit and onto the End Cap for Front Stabilizer (#31) to move/transport the unit to the desired area.

Maintenance & Care

- Please review all safety instructions and warnings in this entire Owner’s Manual, as well as any safety/warning labels affixed to the product before use.
- Do not use solvent cleaners. If you are in any doubt, do not use your cleansing product; contact CUSTOMER SUPPORT.
- The specific parts on your unit which may see possible signs of wear after prolonged use are listed as follows (please check these parts before each use): Left Right Pedal (#29/28); Backrest Cushion (#36) and Seat Cushion (#35).
- For any replacement warning labels, please contact our CUSTOMER SUPPORT at

  1 (888) 266-6789 or 1 (909) 598-9876, or mail in a written request to:

  Hupa International, Inc.
  21717 Ferrero Parkway
  Walnut, CA 91789

  More detailed information about how to reach our CUSTOMER SUPPORT may be found on Page 2 of the Owner’s Manual under the “CUSTOMER SUPPORT” section.
## Troubleshooting

(AFTER COMPLETE ASSEMBLY)

<table>
<thead>
<tr>
<th>TROUBLESHOOT AREA</th>
<th>SOLUTION</th>
</tr>
</thead>
</table>
| **Hand Pulse Signal** | If the computer is **not picking up your hand pulse signal** (or you are getting inaccurate readings), please adjust the following:  
1. Slightly moisten/dampen the palms with water so the sensors can detect a pulse signal.  
2. Do not grip the sensors too tightly. Only moderate pressure need be applied.  
3. Gripping the sensors too tightly restricts and seizes detection of your pulse.  
4. Remove any rings or jewelry to prevent interference.  
5. Check to ensure all pulse sensor wires are properly connected and are not damaged.  
6. You may need to refer to installation/assembly directions for the pulse sensor wires in this manual. |
| **Calories/Distance/Time (Etc.)** | If the computer is **not displaying the CALORIES/DISTANCE/TIME/(ETC.) functions** (or you are getting inaccurate readings), please adjust the following:  
1. Check to ensure all computer sensor wires are properly connected and are not damaged.  
2. You may need to refer to installation/assembly directions for the sensor wires in this manual. |
| **Computer Display** | If the **computer display is blank & not displaying any data** (or does not appear to power on), please adjust the following:  
1. Check to ensure all sensor wires are all properly connected and are not damaged.  
2. Check to ensure the AC Adapter* or Batteries* are properly plugged in or fully charged.  
3. Check your product manual to determine if your model uses either AC Adapter or batteries to power your unit. |

### Computer Error Code Guide

<table>
<thead>
<tr>
<th>Error Code</th>
<th>Description</th>
<th>Possible Reason</th>
<th>Inspection</th>
<th>Resolution</th>
</tr>
</thead>
</table>
| No Code    | No updates for the workout matrix values on computer display during exercise | (1) No sensor connectivity  
(2) Wiring or connection issue | Check if sensor malfunction or sensor position shifted  
Check if sensor wire is broken or lose connection | Replace sensor or reposition sensor to the correct location  
Reconnect or replace sensor wiring |
| E1         | Motor Related Issues | (1) Defective motor  
(2) Magnetic control system malfunction  
(3) Bad wiring or connectivity issue | Check if motor damaged  
Check if magnetic control system is damaged  
Check for wire damage or loose connection | Replace motor  
Adjust or replace magnetic control system  
Reconnect or replace motor wiring |

For your safety, please do not discard this Troubleshooting sheet or the Owner’s Manual, and keep them in a place where you can easily access/refer to them at any time. If you are still having any troubleshooting issues, please contact our Customer Support for further assistance.

### NOTES (Regarding the Computer Monitor):

**Warning:** This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:  
1. This device may not cause harmful interference.  
2. This device must accept any interference received, including interference that may cause undesired operation.

**Caution:** This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:  
- Reorient or relocate the receiving antenna.  
- Increase the separation between the equipment and receiver.  
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.  
- Consult the dealer or an experienced radio/TV technician for help.
Warm-Up Instructions

Before use, you must read and understand all instructions & warnings stated in this Owner’s Manual as well as posted on the equipment. Before beginning any exercise program including the following flexibility exercises, please consult with your physician.

The following flexibility exercises are provided to you as a means to prevent injury while you are exercising. A proper warm-up routine decreases the chance of injuring your muscles while you are exercising. Please take the time to do these flexibility exercises before and after each time you exercise.

**Groin Stretch**

1. Sit with your knees flexed and soles of feet together.
2. Hold your ankles and bend at your hips (keep your back straight) as you press your knees toward the floor with your elbows.

**Hamstring Stretch**

1. Sit with your left leg extended and bend your right leg at the knee as you place the sole of your right foot against the inner thigh of your extended leg.
2. Flex the foot of your extended leg (toes pointed toward ceiling) and gently bend forward from your hips; keep your back straight.
3. Reach your hands on your extended leg as far as possible and then switch legs and repeat.

**Trunk Twister**

1. Sit with your leg extended and bend your right knee as you cross your right leg over your left leg. Your right foot of your extended leg foot should be flat on the floor alongside your left knee.
2. Place your left arm on the outside of your right leg and pull against that leg while twisting your trunk as far as possible to the right. Place your right hand on the floor behind your buttocks. Reverse leg positions and repeat.

**Groin Stretch**

1. Lie on your back and raise your right leg as you clasp both hands under the back of the knee. Keep your left leg straight.
2. Gently pull your right leg toward your trunk without raising your upper body. Switch leg positions and repeat.

**Trunk Flexion, Prone**

1. Assume the depicted position on your hands and knees. Stretch your hands out in front of you and then slowly start to pull them back in toward your body as you tuck your chin and arch your back upward.
2. Return to the starting position slowly.
Warm-Up Instructions

**Shoulder Stretch**

1. Bring your right hand over your right shoulder to the upper back and bring your left hand under your left shoulder to the upper back.

2. Try to reach your fingertips. If you are not able to reach your fingertips, use a towel as an extension of your hands and gently pull one hand toward the other. Reverse arm positions and

**Quadriiceps Stretch**

1. Stand on your left leg and hold onto a support with your left hand.

2. Flex your right leg behind you, grasp your ankle or foot with your right hand and pull your foot toward your buttocks. Keep your back straight and right knee pointed down. Repeat on the other leg.

**Calf Twister**

1. Place both hands against a wall to aid your balance. Press the ball of your left foot against the wall and keep the heel of the same foot rested on the floor (make sure your left knee is bent).

2. Slowly start to straighten your left knee and you will feel the muscles in your left calf stretch. Switch leg positions and repeat.
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THANK YOU FOR YOUR PURCHASE
MODEL NO.: BRB5872/BRB5688

Please fill in the information below and keep this manual along with your sales receipt as proof of purchase.

Serial Number :

__________________________________________

Date of Purchase :

__________________________________________

Retailer :

_________________________________________________________________

Body Flex Sports, Inc.
21717 Ferrero Parkway
Walnut, CA 91789

Phone: 1 (888) 266-6789
Fax : 1 (909) 598-6707
Email : info@bodyflexsports.com