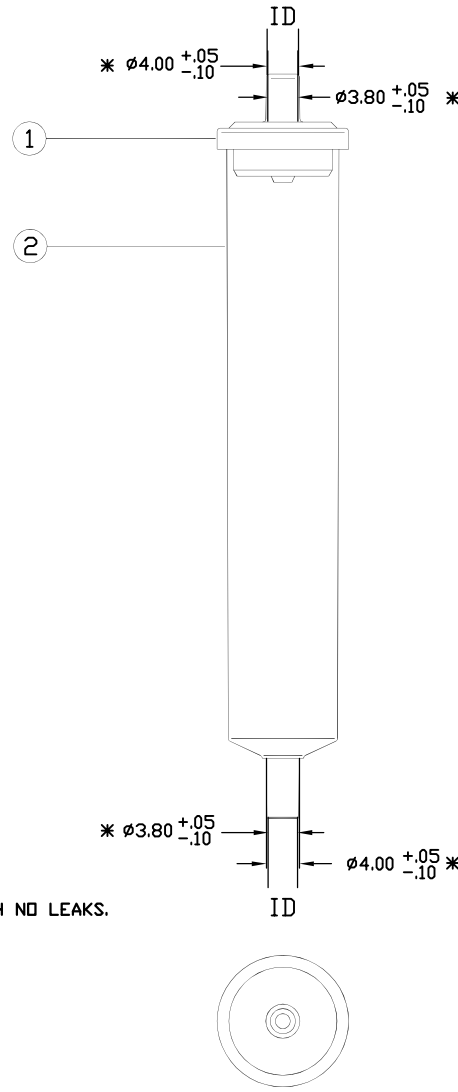


NO.	P/N	DESCRIPTION	MATERIAL
1	21620	COVER, DRIP CHAMBER 1-WAY, 20 DROP FOR 4.1 MM OD TUBING	RIGID, LIGHT BLUE PVC: 10014/G-010 BY COLORITE
2	21621	TRANSFUSION DRIP CHAMBER FOR TUBE O.D. 4.1 MM	SEMI RIGID, LIGHT BLUE PVC 9077G-015M BY COLORITE



NOTES:

1. MATERIALS: SEE TABLE ABOVE.
2. VENDOR SHALL CERTIFY FOR EACH SHIPMENT THAT EACH SHIPMENT IS TRACEABLE TO VENDOR'S LOTS AND VENDORS SUPPLIER(S) LOTS.
3. MATERIAL IS COMPATIBLE WITH ETO AND GAMMA STERILIZATION.
4. ASSEMBLY MUST BE ABLE TO WITHSTAND 15 PSI FOR 30 SECONDS WITH NO LEAKS.
5. ASSEMBLY STANDARD MUST MEET TAPPI STANDARD T564:  
 PARTICULATES SMALLER THAN .20 MM2  
 N<=1 PASS  
 N>=2 FAIL  
 (PARTICULATES SMALLER THAN .05MM2 ARE NOT COUNTED.)
6. FLASH:  
 INTERNAL FLASH NOT TO EXCEED .012",  
 EXTERNAL FLASH NOT TO EXCEED .020".
7. \* INDICATES INSPECTION DIMENSION.
8. BULK PACKAGE USING DOUBLE POLYVINYL BAGS.

A	INITIAL RELEASE PER ECD 1443	RM	1/15/13	SP	1/15/13
REV	DESCRIPTION	DRAWN	DATE	APP'D.	DATE
REVISION HISTORY					
THIS DRAWING IS PROPRIETARY TO VITALMED, INC. REPRODUCTION OR USE WITHOUT WRITTEN AUTHORIZATION IS PROHIBITED.					
<b>VITALMED, INC.</b>					
VITALMED, INCORPORATED LAKEVILLE, MASSACHUSETTS 02347					
DESCRIPTION DRIP CHAMBER, 20 DROP FOR 4.1 MM OD TUBING, DEHP FREE					
MATERIAL SEE NOTES		A	SCALE NONE	DWG NO	REV
FINISH NONE			SHEET 1 OF 1	21643	A
DRAWN	RTM	DATE	6/14/07	CHKD	RP
DATE	6/14/07	APVD	RFM	DATE	6/14/07

**DRAWING SPECIFICATIONS:**  
 UNLESS OTHERWISE NOTED  
 DIMENSIONS ARE IN INCHES  
 BREAK ALL SHARP EDGES  
 CORNER RADII = .010/.020  
 SURFACE FINISH = 32 RMS  
 TOLERANCES:  
 ANGLES = ± 1/2°  
 X.XX = ± .010  
 X.XXX = ± .005