Sea-Legs Canopy V2

Installation Guide
2014
Congratulations on your purchase of a Sea-Legs Canopy. Following are instructions for the assembly and placement of your new canopy in your lake. Assembly can be done by one or two people; placement in the water will depend on your local conditions, and may require up to four people.

Before starting your canopy assembly, check to make sure your Sea-Legs Canopy has arrived in good condition and includes all parts listed on the Sea-Legs Canopy Parts list.

You will need a relatively clean, level and dry surface of at least 30 feet long by 14 feet wide. Driveways or parking lots work great—a level lawn or lakefront may also work.

**Step 1: Canopy bottom frame assembly**

Set out the left front upright, left side bottom, left rear upright.

Set out the right front upright, right side bottom, right rear upright.
Set out the front and rear supports.

Secure the left side with (10) 3 ½\( \times \) 3/8 hex bolts, (20) flat washers, and (10) nylok nuts.

Secure the right side with (10) 3 ½\( \times \) 3/8 hex bolts, (20) flat washers, and (10) nylok nuts.
The canopy bottom frame assembly is now complete.

**Step 2: Canopy top frame assembly**

Set out the (2) left side top rails and the (2) right side top rails with the bow pins facing up and the end tabs pointing outward.
Bolt the (2) left side sections together at the splice point. Bolt the (2) right side sections together at the splice point. Each side uses (2) 5 ½\( \times \) 3/8 hex bolts, (4) flat washers, and (2) nylok nuts.

The left side has the canopy top bow pins on the far left, while the right side has them on the far right.
Set the left side top rail into the left upright saddle brackets. Set the right side top rail into the right upright saddle brackets. Center as desired.

Attach the (2) top frame end rails to each end of the top rail ends using (4) 1 ¾½x ¼ bolts and (4) ¼-20 nylok nuts.
Set the canopy top bows onto each of the canopy top bow pins.

Bolt the canopy top bow support (2 sections) using (2) 1 ½" x ¼ carriage bolts and (2) nylok nuts. To ensure you have the proper alignment maintain a 24" gap between the pre-drilled holes.
Attach the canopy top bow support to each canopy top bow using (14) 2 ½\(\times\) ¼ carriage bolts and (14) ¼-20 nylok nuts.

Secure the side top rails in the upright saddle brackets using (4) 3 ½\(\times\) 3/8 hex bolts, (8) flat washers, and (4) nylok nuts.
Before you move the canopy to your chosen position in your lake, slide a 6' galvanized pole through the (4) auger post securing posts. Attach the 8' auger to the bottom of each pole. (The height can be adjusted when the canopy assembly is in the lake). This is used to secure the canopy frame assembly to the lakeshore bottom as the auger is screwed in approximately 18 inches.

Should you need to raise your canopy top frame, loosen the height adjustment bolt on the mounting bracket on the top end of each of the (4) corner uprights. You can raise each corner approximately 14 inches.

Once the completed assembly is in the lake, you now need to unfold your canopy top, be it a vinyl top or a fabric top. The top is secured to the top rails using the included clips that are attached to the canopy top.

If you purchased the optional adjustable leg kit or the wheel kit, see the specific instructions that accompany that component.

Congratulations! You have now finished installation of your Sea-Legs Canopy. Should you have questions or comments on the Sea-Legs Canopy, please contact us at 952-934-7000 or e-mail us at sales@sea-legs.com or service@sea-legs.com.