

Belt Change

1. **Remove the tank(s), remove the belt access cover and push down on the handle recline lever laying the handle all the way back to the floor.** Turn over the unit so the underside is facing upwards.
2. **Use a Phillips head screwdriver to remove the 3 screws holding the retainer clips in place.** Pull out the retainer clips and set aside, note that the small screw goes with the longer clip on the belt side.



3. **Slide the brush roll and pivot arms holding the brush roll in place out of the unit remove the old or broken belt.** The belt attached directly to the brush roll should have grooved teeth and connect to the pulley that sat where the larger red clip was pulled out from.



4. **Once the brush and brush belt is removed, the pump belt can then be removed.** This can easily be done by sliding it off of the pulley on the top side of the unit in the belt access door first. Then with the unit turned over slide it off the pulley where the brush belt attaches.



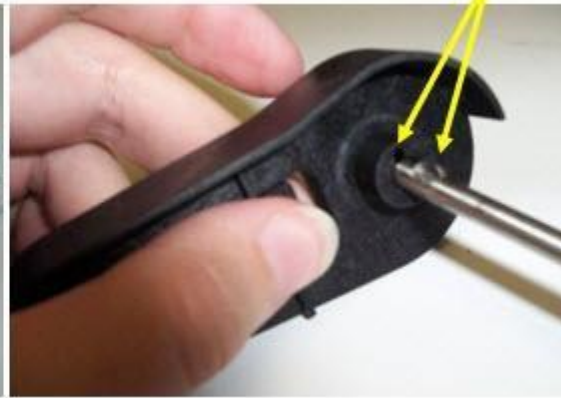
5. **Replace the new pump belt first by sliding it in through the bottom side** around the pulley, with the gear and red plastic and then extending the belt up to the pump pulley, visible through the belt access door on the top.
6. **Attach the new brush belt (the one with teeth) to the end of the brush roll that matches** and by holding both sides slide the end cap pivot arm back on to the assembly.



7. Next, position the brush roll so that the belt side is on the same side as the pulley and slowly lower the brush down into place. Once lowered the belt can be attached to the brush roll and the clips can be slid into place and screwed in. Replace the red clip in it's proper location and screw it down too.



8. **Lift the brush roll upwards after all screws are attached** to see if the brush roll can move up and down freely without rubbing on the sides of the unit. If the sides rub the metal rod inside the brush roll is not inserted properly into its groove causing it to push the end caps outward and will cause the rubbing.



9. **Rotate the brush roll towards the motor pulley** to align the belts and ensure the brush roll rotates freely.

