

# Kraftig SC

## urethane concrete primer/sealer



### DESCRIPTION

Kraftig SC/Primer is a urethane modified concrete primer/sealer. It bonds tenaciously to properly prepared substrates. It is used as primer and/or sealer over Kraftig TG or UMC SL systems. As a primer it reduces chances of out gassing and pin holes in UMC TG or SL systems. An integral cove base can be installed in areas requiring seamless wall to floor transitions. It is a great choice for wet areas like those typically found in dairies, food processing areas, commercial kitchens, breweries, bakeries, etc.

### ADVANTAGES

- Suitable for high impact, thermal shock and high traffic areas
- Excellent Chemical resistance
- Low odor for use in occupied areas
- Does not support growth of fungus or bacteria
- Moisture vapor resistant – 15lbs/1000ft<sup>2</sup>/24hr & 95% RH
- Meets USGBC – LEED criteria for low VOC
- Rapid on step application for fast return to service on properly prepared substrates

### SUBSTRATE REQUIREMENTS

- Should be applied when temperature is between 50°F and 80°F
- Substrate must be free from condensation or water contamination during application and cure
- Concrete Substrate must be free of dirt, waxes, curing agents and other foreign materials
- Expansion joints in the substrate must be honored
- Movement of substrate cracks may transmit through the system
- CSP of 4 or 5 is required for proper bonding

### INSTALLATION

#### Mixing Kraftig SC

- a. Set up the mixing station as close to the work area as possible. Exothermic heat will be generated, and flash setting may occur if material remains in the mixing pail for longer than 10 minutes.
- b. One kit of Kraftig SC consists 4 components including the color pack. Pour Part I and Part II into an empty pail and mix for 30 seconds. Add the Pigment pack while mixing Part I and Part II.
- c. Add Part III slowly to the mix while continuously mixing the liquid components. Mix all the components for 3 to 4 minutes. Ensure thorough mixing of all the components without changing their proportions.
- d. The mixing bucket and mixing paddle should be scraped thoroughly and cleaned with solvents like MEK or Xylene after mixing 2 to 3 kits. If plastic pail is used for mixing dispose the bucket after every 3 to 4 mixes. Use a brand-new mixing pail ever 3 to 4 mixes when plastic pails are used.

### Application

Kraftig SC is installed using a notched squeegee or a steel trowel. It is applied at 15 to 20 mil primer or sealer. It is allowed to dry for 8 to 10 hours before proceeding with the next step.

### COMPOSITION

Kraftig SC is a blend of polyol and isocyanate and finely grade mineral fillers.

### COLOR SELECTION

Refer to Kraftig Color chart.

### COVERAGE

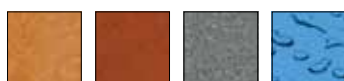
1 kit of Kraftig SC covers 100 to 125ft<sup>2</sup> at 15 to 20 mil thickness.

### CURE/DRY TIME

Working Life	10 to 15 minutes @ 75°F, 50% RH
Recoat	6 to 8 hours @ 75°F, 50% RH
Light foot traffic	8 to 10 hours @ 75°F, 50% RH
Light Vehicular traffic	16 to 24 hours @ 75°F, 50% RH
Full cure & Max resistance	3 to 5 days @ 75°F, 50% RH

### PHYSICAL PROPERTIES

Flammability	ASTM D635	Self-Extinguishing
Fungus & Bacteria Growth	MIL F 52505 4.4.2.11	Will not support growth of fungus or bacteria when subjected to mildew and bacteria tests
Hardness, Shore D	ASTM D2240	80-85
Adhesion to Concrete	ASTM D7240	300-400 psi (concrete failure)
Water Absorption	ASTM D570	0.10%
Abrasion Resistance	ASTM D4060 / CS17 Wheel, 1000 cycles	50mg
Thermal Coefficient of Friction	ASTM C531	1.1 X 10 <sup>-5</sup> in/in/per °F
Service Temperature Resistance		-50 to 240°F wet, 280°F wet intermittent, 350°F dry
VOC	EPA Method 24	0.0g/L, compliant to low VOC Rule 1113 in all 50 states



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