

KEY

- A** - Gate Corners: Used with set screws to secure tube (B) & (B2) to tube (2)
- B** - Vertical gate tube (hinge side) - 68" long
- B2** - Vertical gate tube (latch side) Identified by hole (B2) tube - 68" long
- C** - Gate latch: installed with a bolt onto tube (B2) to securely lock the gate when closed to post (D).
- D** - Vertical posts - 86" long. One post will be from your freestanding fencing installation. **Only ONE post (D) provided as part of gate kit.**
- E** - Galvanized sleeve: driven into the ground to hold post (D) in place
- F** - Gate hinges: Used to connect tube (B) to post (D). Female hinges secure to tube (B) 6" away from gate corner fittings. Male hinges secure to post (D) (next to tube B) with bottom hinge pointing up and top hinge pointing down.
- G** - T Clamp: Used to secure tube 1 to post (D)

**Items below vary in size based on your gate width*

- 1 - Top horizontal tube that creates the frame for the gate
- 2 - Top & Bottom horizontal tube for gate

36" Gate		48" Gate		60" Gate	
Item #	Size	Item #	Size	Item #	Size
1	37"	1	49"	1	61"
2	33"	2	45"	2	57"

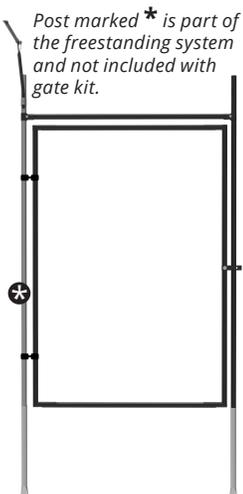
IMPORTANT:

The Gate is to be built off an existing post in your Free-Standing System. You can use the existing post with arm for either the hinge or latch side of the gate.

The Gate does not make your overall enclosure size larger. Do not space the Free-Standing system posts with arms further apart.

Gate should be installed prior to installing the fence materials during installation of your Free-Standing system. If adding this to an already installed Free-Standing system, build the Gate on the outside of the enclosure.

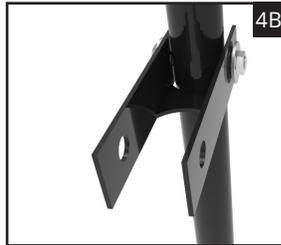
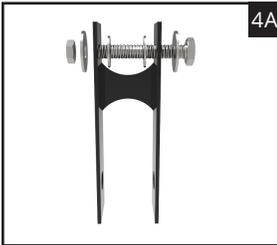
1 ASSEMBLY



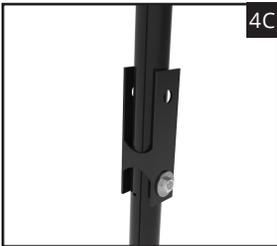
Step 1. Determine your gate location. A flat / level location is ideal.

Step 2. Install/secure/level your hinge post. This can be a post from your freestanding system or the included post in the gate kit. The gate kit has just one post so a post from the freestanding system must be used to complete the gate installation.

Step 3. Assemble the Gate frame with Fittings (A) from Tubes (2), (B) and (B2). Slide the Female Hinges onto Tube (B) prior to securing tubes together with Fittings (4).



Step 4. Use the bolt with the Latch (C) to secure the Latch to Tube (B2). The Latch should be oriented to flip up and over the Tube (B2) in the open position. When the gate is open, the latch folds upwards flush with the gate frame (4C). Once installed, you can use a lock by running it through the extra holes (pictured (4D) on the left side of the image) on the latch if you wish to have added security. See hardware layout for gate latch (4A). Note the orientation of the latch. The cross bar at the bottom is to hold the latch when the gate is closed.



Step 5. Slide Male Hinges over the installed post (D). The bottom hinge should point **up** and the top hinge should point **down**. Locate the bottom hinge so that it is 10" from the ground surface and tighten the bolt enough so it stays in place.

Step 6. Hook the lower Female Hinge of the gate door onto the lower Male Hinge. Slide the upper Male Hinge into the top Female Hinge. The bottom of the gate door should be about 1" from the ground. If it is not, lower the gate door on the post by adjusting the hinges.

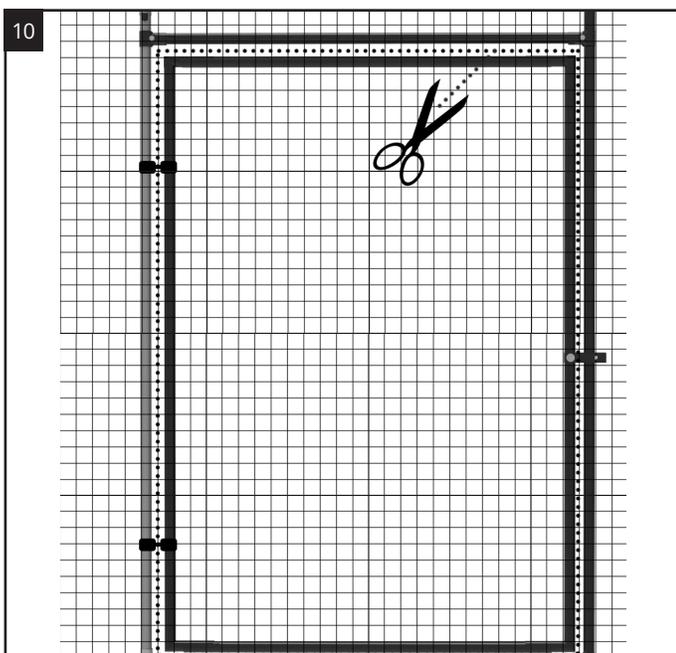
Step 7. Flip the Latch down and use the remaining post (D) OR kit post to mark the ground where the Sleeve (E) OR kit sleeve needs to be located. Start driving the sleeve into the ground checking the sleeve location and straightness a few times by inserting the post into the sleeve.

Step 8. Use the T-Clamps (G) to secure Tube (1) between the two posts.

FOR 60" WIDE GATES:

*A support cable needs to be installed from the upper Hinge side to the lower latch side to keep the gate from sagging. Please see instructions on the page 3 headed with **60"** for instructions prior to beginning Part 2 - Install Fencing Material on Gate.*

2 INSTALL FENCING MATERIAL ON GATE



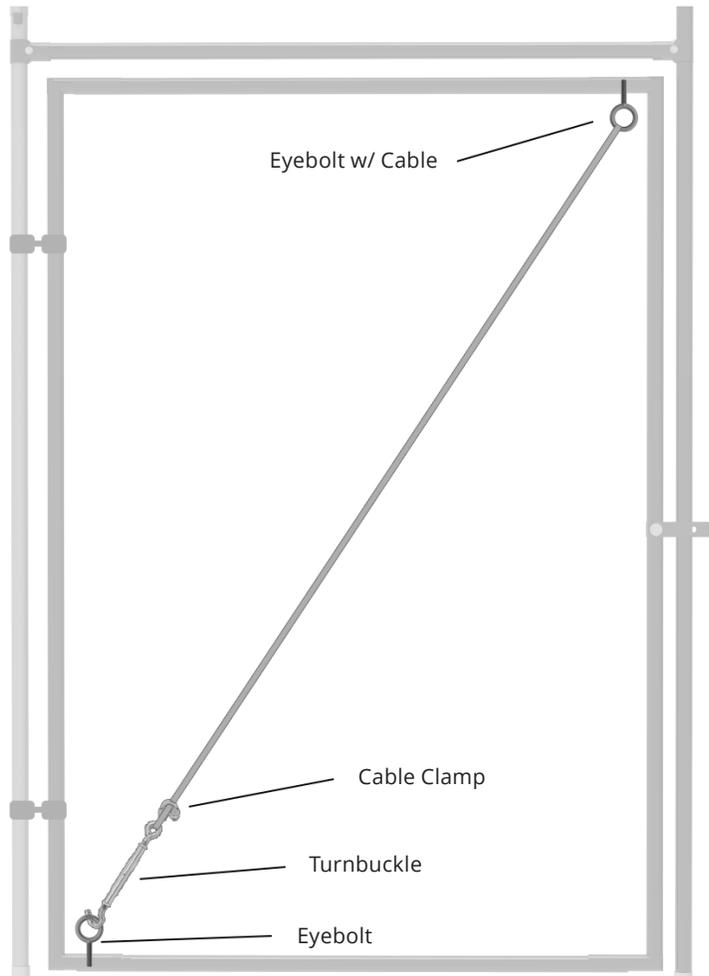
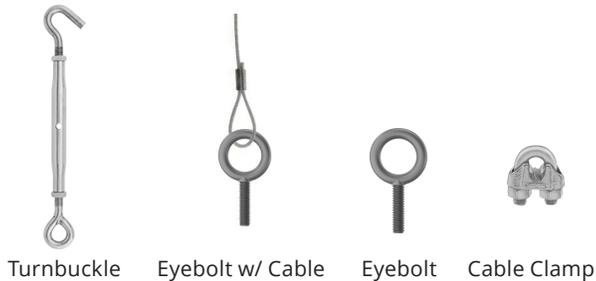
Step 9. Run fencing materials over the gate as you would any post in the freestanding system. Using the provided heavy zip ties, attach the outer frame and inner frame to the fencing material as shown with arrows. Repeat around the entire span of the frames. Use the provided heavy zip ties every 6-8 inches around the gate itself and the frame.

Step 10. Once all the fencing materials are installed and fastened, use your heavy snips to cut the fencing material inbetween the gate and its frame to allow the gate to swing open and closed freely.

Step 11. Trim any excess tabs from the edges to ensure there is no opportunity for the snagging of cloths or scratching beyond the frame when using the gate.

Congratulation, you have completed your heavy duty frame gate!

60" THIS SECTION IS FOR GATES 60" WIDE OR LARGER ONLY



Step 8a. Remove a setscrew in Gate Corner (A) on the top Hinge side of the gate door and replace it with the Eye Bolt with cable attached to it.

Step 8b. Remove a setscrew in Gate Corner (A) on the lower Latch side of gate door and replace it with the eye bolt (no cable).

Step 8c. Open the turnbuckle by twisting the body while holding the hook and eye still.

Step 8d. Slide the cable clamp onto the cable end, feed the cable through the end of the turnbuckle and back through the cable clamp.

Step 8e. Hook the turnbuckle hook end to the eye bolt on the lower Latch side.

Step 8f. Pull the cable end until the slack is removed from the length of cable and then tighten down the cable clamp.

Step 8g. Twist turnbuckle with your hand until cable is tight.

RETURN TO PART 2 OF THE INSTRUCTIONS ON PAGE 2 TO COMPLETE INSTALLATION