

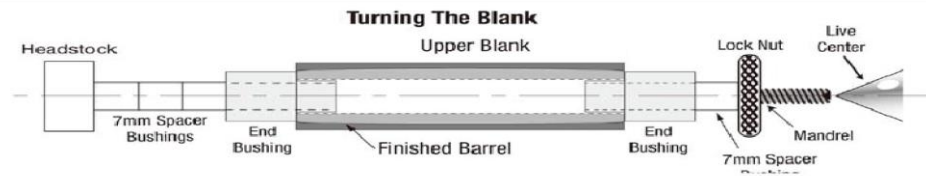
Bullet Click Pen Kit Assembly Instructions

REQUIRED ACCESSORIES

- 7mm, Pen Mandrel ((563MANDREL)
- 8mm Drill Bit
- 2-piece Bushing Set (632BUSHBULLETCLICK)
- Universal Barrel Trimmer system (Use 8mm Shaft) (564PENMILL)
- Glue (Thick CA or Epoxy)

PREPARING THE BLANK

- Cut 5/8" square blank to the size of the Upper Brass Tube. Add 1/16" to each end for squaring off.
- Drill an 8mm hole through the centre of the blank.
- Apply glue to the tube and insert it into the blank with a twisting motion to spread the glue evenly. Centre the tube within the blank and allow to dry.
- Use a barrel trimmer to square the ends of the blank to the brass tube.

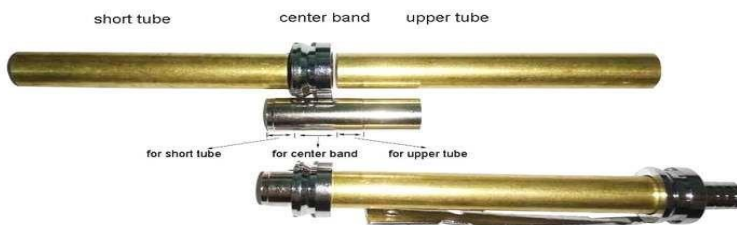


TURNING THE BLANK

- Place spacer bushings on the mandrel. Place one end bushing on, followed by the prepared blank.
- Assemble the second end bushing. Follow with additional spacer bushings as needed.
- Thread the lock nut hand tight onto the mandrel. Do not overtighten, it could damage the mandrel.
- Bring tailstock snug to the mandrel and lock it into place. Tighten the lock nut for turning.
- Using sharp tools, turn the blank down and sand it to the size of the end bushings.
- Finish the blank with your choice of polish.



Correct position of centre band as follows:



ASSEMBLY

Line up the pen parts according to DIAGRAM above.

- Press the plunger coupler into the barrel. Slide the clip with slotted disc onto the coupler. Screw the cap onto the coupler.
- Insert the 3-piece click mechanism, threaded end in first, into the opposite end of the upper barrel.
- Press the nib coupler to the lower barrel, press the centre band into the centre coupler as the picture's position, then press the short tube into the centre coupler, next press the upper tube to the opposite end of centre coupler. Then put this assembly into the cartridge body.

CONTACT DETAILS: