CS-EL-94 CS-EL-985 CS-EL-10 CS-EL-10-12MM

NOTE:

Please review the product instructions prior to attempting installation to ensure installer is equipped with all tools and capabilities necessary to complete the product installation. We recommend thoroughly reading the instructions at least twice prior to attempting Installation.

Before beginning disassembly of the vehicle, check the "What's Included" section of the instructions to ensure you've received all parts necessary to complete installation. Further, verify that the parts received are PROPER TO YOUR application (year range, motor, etc.) to avoid potential down-time in correcting potential discrepancies. Any discrepancies will be handled by Carli Suspension and the correcting products will be shipped UPS Ground.

LIFETIME PRODUCT WARRANTY

Carli Suspension provides a limited lifetime product warranty against defects in workmanship and materials from date of purchase to the original purchaser for all products produced by Carli Suspension. Parts not manufactured by, but made to Carli Suspension's specifications by third party manufacturers will carry a warranty through their respective manufacturer. (i.e. King Shocks, Bilstein Shocks, Fox Shocks). Deaver Leaf Spring's warranty will be processed by Carli Suspension.

Proof of purchase (from the original purchaser only) will be required to process any warranty claims. Carli Suspension products must be purchased for the listed Retail Price reflected by the price listed on the Carli Suspension Website at the time of purchase. Carli Suspension reserves the right to refuse warranty claims made by any customer refusing or unable to present proof of purchase, or presenting proof of purchase reflecting a price lower than Carli Suspension's Retail Price at the time the item was purchased.

Carli Suspension's Limited Lifetime Warranty excludes the following parts which are subject to wear: Track Bar Bushings, Track Bar Heim Joints, Limit Straps, Control Arm Bushings, Radius Arm Bushings, Shock Bushings, Sway Bar End Link Heim Joints, Shock Seals, Shock Bearings, and Corrosion on Shock Shafts or Bodies. These items will be warranted for a period of 60 days from the date of purchase only if determined to be installed properly signifying manufacturing defect. Carli Suspension cannot warrant a product's cosmetic finish due to the varying extreme elements that may be encountered.

Any alterations, modifications, or improper installation, of the product will void this warranty. Products should be inspected for defect upon receipt and approved before installation. Any defect in NEW product will be warranted if returned before installation in its original packaging. Carli Suspension's obligation under this warranty is limited to the repair or replacement of the defective product only. All costs of removal, installation or reinstallation, freight charges, incidental or consequential damage are expressly excluded from this warranty.

Carli Suspension is not responsible for damages and/or warranty of other vehicle parts related or non-related to the installed Carli Suspension product. This warranty shall not apply to any product that has been subjected to accident, negligence, alteration, abuse or misuse as determined by Carli Suspension. Carli Suspension reserves the right to refuse warranty claims if produced parts are combined and/or substituted with other aftermarket suspension products. Combination and/or substitution of other aftermarket suspension components may cause premature wear and/or product failure. Carli Suspension reserves the right to change/alter product without obligation to update any previously purchased products.

WHAT'S INCLUDED

- (2) End Link Bodies
- (2) ¹/₂" Rod Ends with Jam Nuts
- (2) 1/2" Bolts
- (2) ¹/₂" C-Lock Nuts

- (6) 1/2" Flat Washers
- (4) Bearing Spacers
- (2) ¹/₂" Reducer sleeves (not applicable to 94-02)
- (2) M12 Nyloc Nuts (12mm ONLY)

1998.5-2012

- **1.** Using a 15mm socket (18mm Socket for some 2010+ trucks) remove passenger and driver side top nut that retains the sway bar to the end link. Take note of the order of the pillow bushing as this will be re-used with the Carli End Link.
- 2. Swing/Rotate sway bar upwards
- **3.** Using a 21mm Socket, remove the factory end links from both the passenger and driver side axle mount.
- 4. NOTE: 2003-05: Drill the lower sway bar end link mount on the axle to 1/2". The mount is located off the front of the lower coil seat.
- **NOTE: 2006-13** Trucks DO NOT need drilling, Use supplied reducer sleeve.
- 5. Assemble the new Stainless End links **1.5" longer** than stock, Center of eye to center of bushing.
- 6. Using 3/4" Open ended wrench, tighten Jam Nut.
- 7. Install Stainless End links onto driver and passenger axle mount with supplied hardware. Notice order of spacers and washers, from the outside in goes -bolt, washer, OEM mount, washer, spacer, heim end, spacer, washer, and nut.
- 8. Using a 3/4¹" socket and a ³/₄" Open end wrench, tighten end link to 40 ft. lbs.
- 9. Install and sandwich the sway bar to upper part of the end link reusing the factory washers, and bushings from step 1. The order of stacking will be washer, rubber bushing, sway bar, rubber bushing washer then nut.

1994-98

- **1.** With the truck on the ground, remove O.E.M endlinks from the truck.
- 2. Remove sway bar from the truck and flip it upside down.
- **3.** Re-install the sway bar back onto the truck upside down.
- **4.** Adjust stainless end links so the heim is bottomed out (as short as they can be). Tighten jam nut s tight as you can get it.
- 5. Install Stainless End links onto truck with supplied hardware and tighten. You will connect to sway bar when truck is at ride height. Notice order of spacers and washers, from the outside in goes -bolt, washer, OEM mount, washer, spacer, heim end, spacer, washer, nut.

Some trucks are equipped with a taper in the sway bar mount and must be drilled to 1/2".

- **6.** The stud will go down into the axle mount with the original bushings. Then use the supplied bolt to attach to Sway Bar.
- New End Link bushings can purchased through your local Dodge Dealer. (^{3rd} Gen bushings, Washers, and Nuts are identical and can be used)



