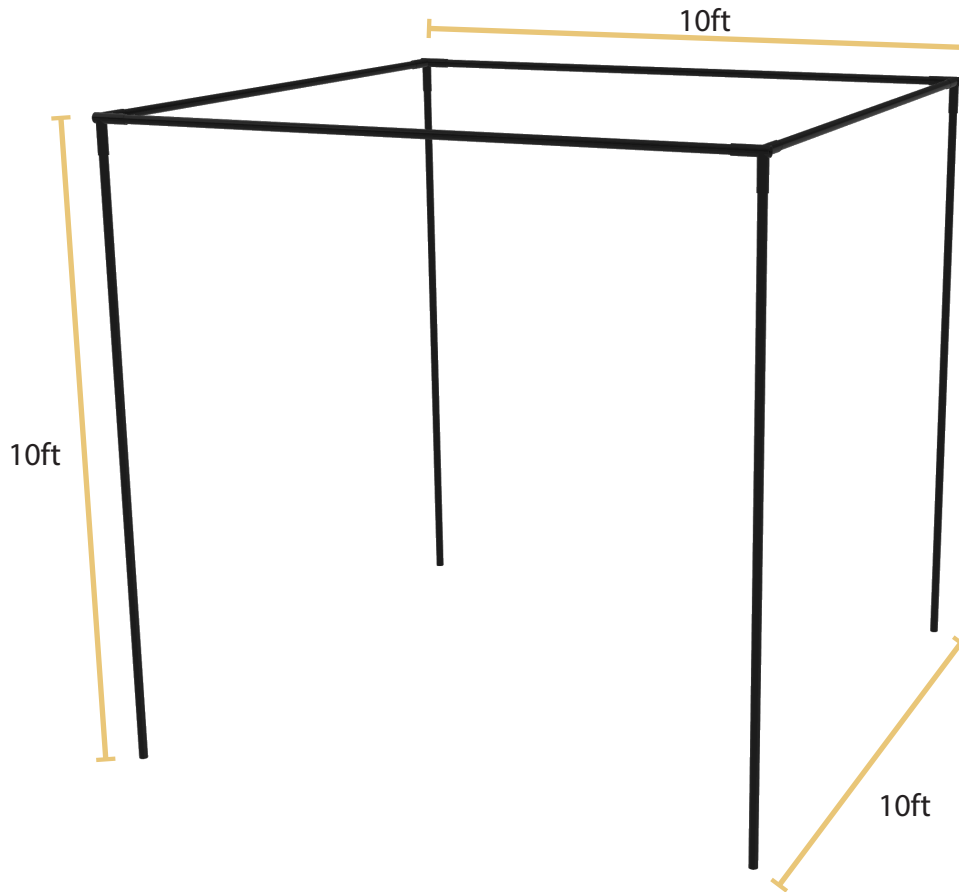


INSTITUTIONAL GOLF CAGE ASSEMBLY INSTRUCTIONS (CONCRETE)



ABOUT THE CAGE

The Institutional Golf Cage Frame Kit is one of our frames that includes a pole kit, corner kit, and concrete ground sleeves. Pole diameter consists of 1-5/8" OD and are broken up into 5ft sections for easy storing.

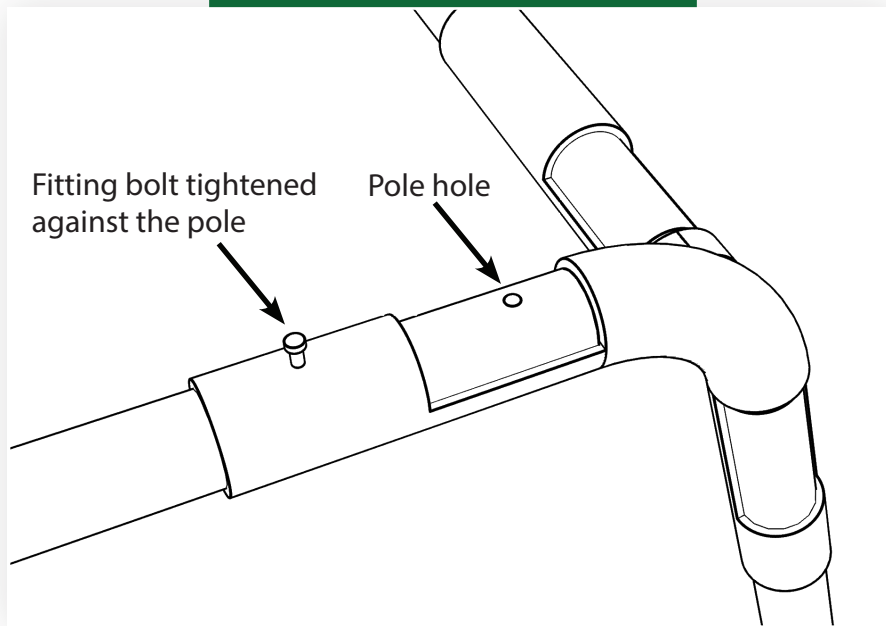
Note: This frame kit does not come with a net.

INSTITUTIONAL GOLF CAGE ASSEMBLY INSTRUCTIONS

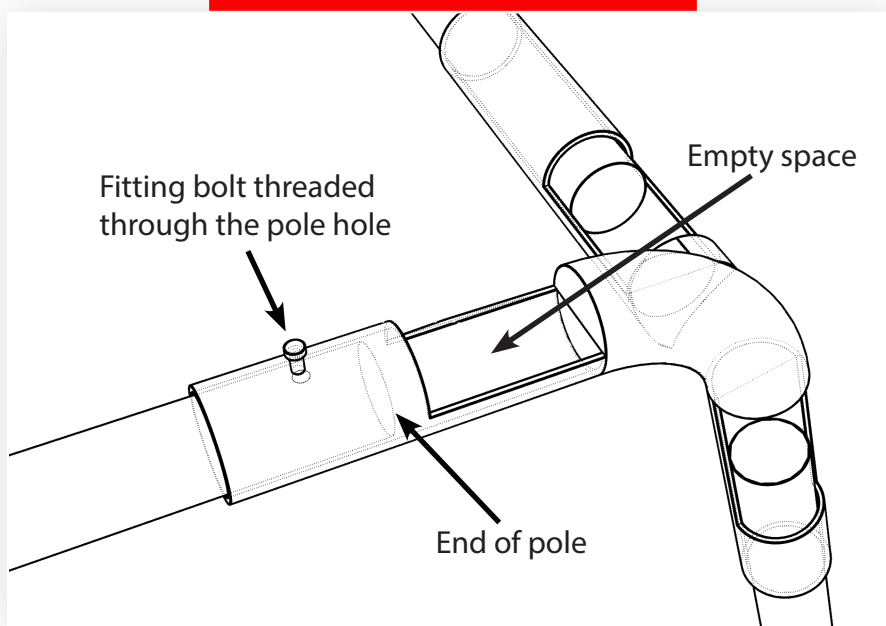
IMPORTANT:

Make sure to insert the ends of the poles completely into their respective 3 and 2-way fittings. DO NOT attempt to thread the supplied bolts through the holes in the ends of the poles. This will enlarge the frame unnecessarily, make the frame weaker, and will interfere with the proper fitting of your net (see diagrams below).

CORRECT



INCORRECT



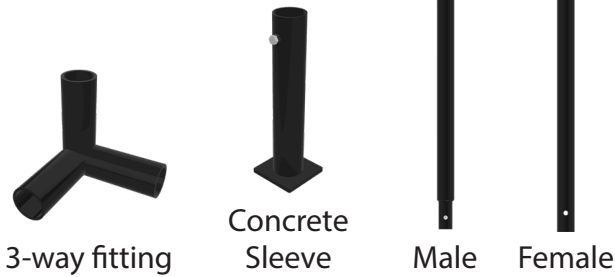
INSTITUTIONAL GOLF CAGE ASSEMBLY INSTRUCTIONS

BEFORE YOU BEGIN

Read these instructions fully before starting the assembly process. Please make sure you have all of your parts and pieces. If not, contact our customer service.

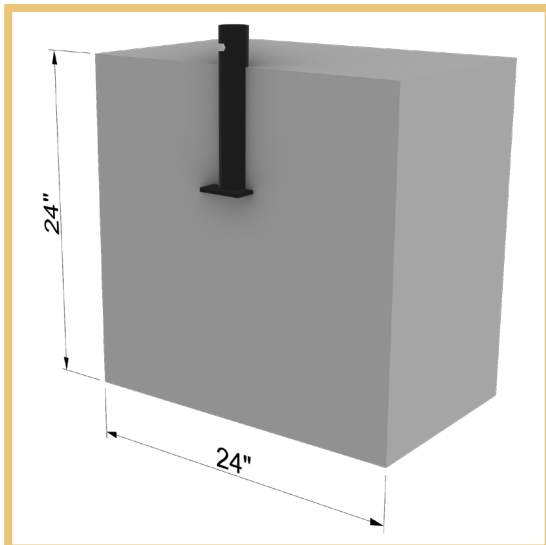
What's Included

- (4) Concrete Ground Sleeves
- (4) 3-way fittings
- (8) 59" Female pole each
- (8) 59" Male pole each



1) Dig Holes

Dig holes positioned as seen in the diagram on page 5. Since the frame is bigger than the net itself, this will allow the net to slow down balls before they hit the frame. This reduces the speed of ricochets. The holes for these ground sleeves should be at least 2' deep and 24" in diameter. The greatest stability is attained when the holes are slightly wider at the bottom than at the top.



2) Pour Concrete Footings

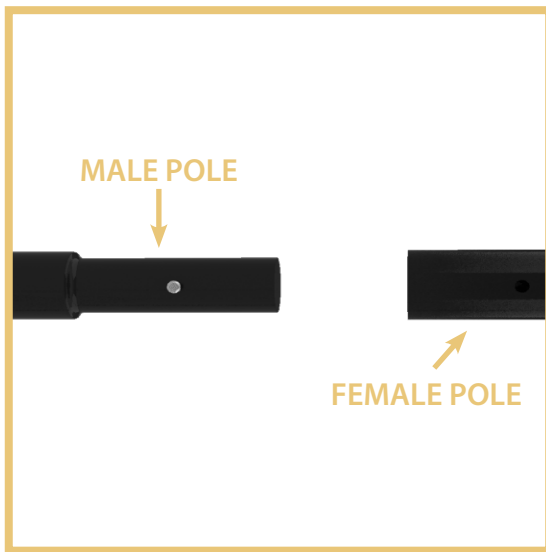
Begin by pouring the concrete, filling the hole about 3/4 full. When the concrete is just starting to set up, insert a cap into the bottom of the sleeve and set into place. You may want to insert a section of pipe into the sleeve to assist in positioning the sleeve and to check it for plumb. Fill the hole the rest of the way.

NOTE: Be sure not to pour concrete above the welded nut or you won't be able to install the tightening bolt.

INSTITUTIONAL GOLF CAGE ASSEMBLY INSTRUCTIONS

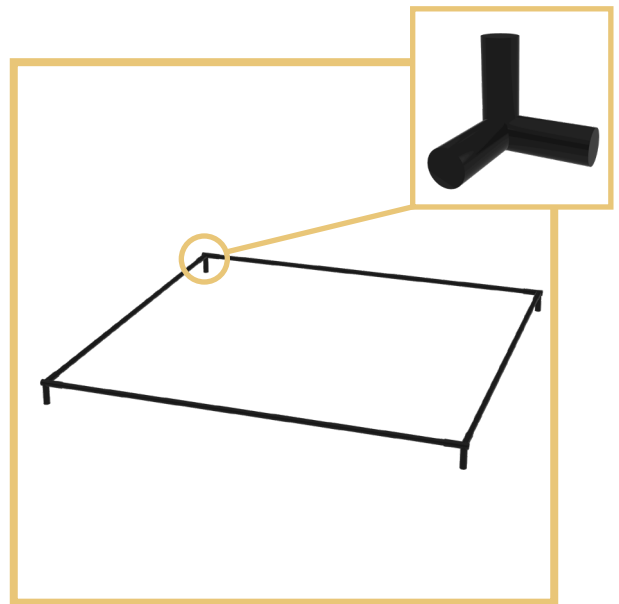
3) Assemble Pole Sections

Begin by assembling 4 pole sections using the supplied male and female poles. Simply insert a male pole with a reduced end and spring button into a female pole with a hole on one end, making sure the spring button pops up and locks into the hole.



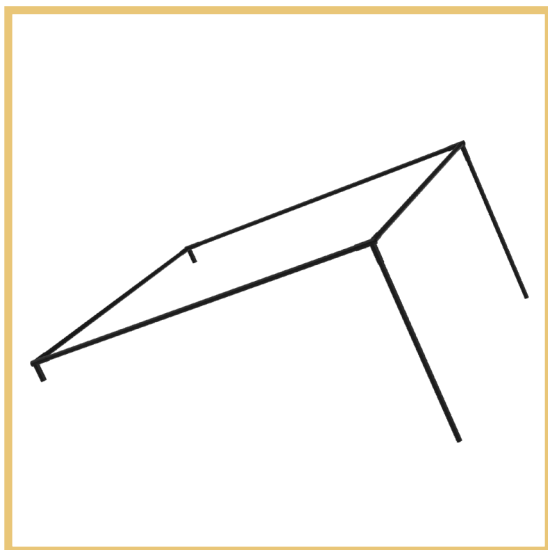
4) Begin Frame Assembly

Start from the top and work downwards. Press the tubing all the way into the fittings. Hand tighten the fitting set screws. Do **NOT** line up the holes in the poles with the screws (see page 2).



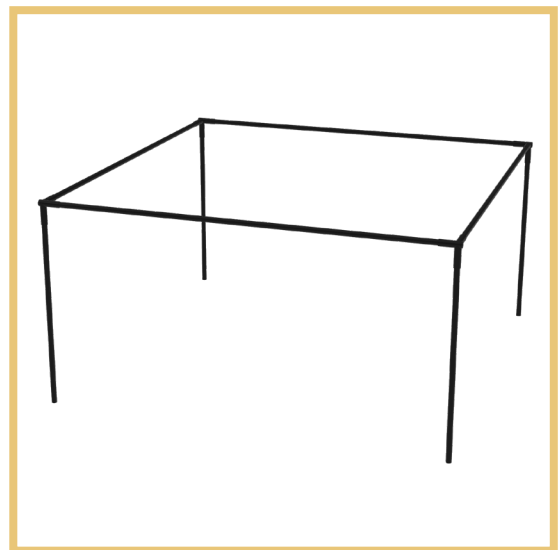
5) Add Vertical Poles

Insert a 5ft female pole into both 3-way fittings on one side of the cage.



6) Add Vertical Poles

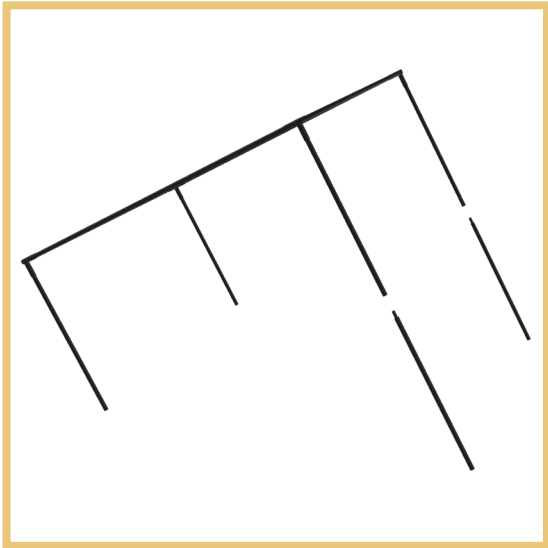
Insert a 5ft female pole into both 3-way fittings on the opposite side of the cage to make the height a total of 5ft tall.



INSTITUTIONAL GOLF CAGE ASSEMBLY INSTRUCTIONS

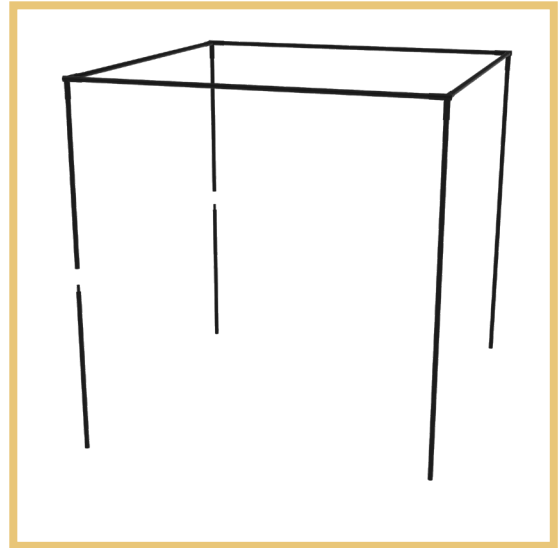
7) Add Vertical Poles

Insert a 5ft male pole into both female poles on one side of the cage.



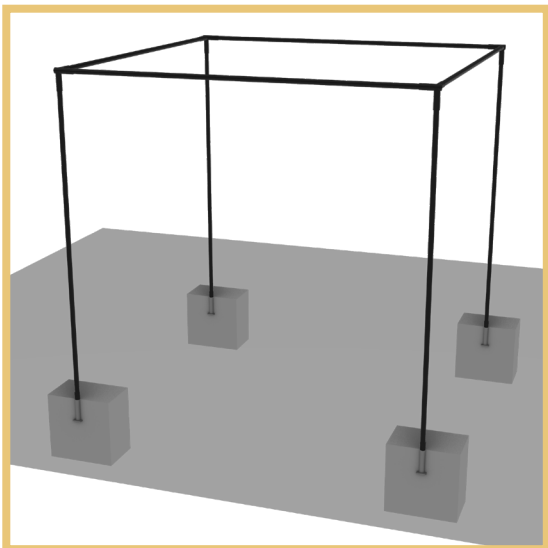
8) Add Remaining Vertical Poles

Insert a 5ft male pole into both female poles on the opposite side of the cage to make the height a total of 10ft tall.



9) Place Cage Poles in Ground Sleeves

This step will require **4 people** to finish the installation. Now that the cage has been assembled, have one person at each corner of the cage lift up at the same time and slide the frame into the ground sleeves. Tighten the welded nut on the outside of the ground sleeves. Check and tighten all fittings.



10) Got Wind?

Our frames are not designed to withstand high winds or snow. Netting can act like a sail, placing tremendous torque on corner fittings. If your cage will be placed in an area exposed to wind, guy wire the cage securely to the ground or use our stake down kit (sold separately).

