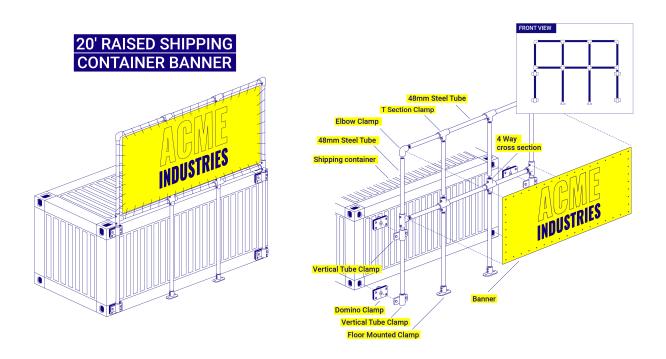




Raised 20' Shipping Container Banner Instructions



Creates a rectangular frame with an internal width of 5.8m. The height of the frame, as well as the height of the aperture for the banner, is fully customisable.

KIT CONTENTS:

- (x4) Domino Clamps
- (x2) Vertical tube clamps
- (x2) Vertical tube clamps (bored through)
- (x4) 3-Way T clamps
- (x2) 2-way elbow clamps
- (x2) 4-way cross section

- (x2) Floor mounting brackets
- (x8) M12 x 30 set screws and washers

YOU WILL ALSO NEED:

- Steel scaffolding tube (48.3mm diameter / 1.5" NPS Pipe)
 Cut to:
 - o (x2) 5.8m (horizontals)
 - (x2) Main verticals (length = distance from ground to the top of the banner probably about 4.5m max)
 - (x2) Vertical Mid supports. (The same height as your banner)
 - (x2) Vertical ground supports (Approximately the length of main verticals minus length of your mid supports. Measure to check this).

Please note that these measurements might change slightly depending on your container, what it is sat on, and also how you arrange the tubes inside the tube clamps. Please double check your measurements as you go. (Remember: "measure twice, cut once!")

- 10mm & 8mm Hex Key
- Adjustable wrench/spanner
- Banner and method for attaching the banner to the frame. (this is often done with rope, or bungees. ask your banner supplier what options they offer)
- (Optional) (x4) screws, expanding bolts, or other suitable fixing to secure the floor mounting brackets to the surface your container is sat on.

INSTRUCTIONS

There are multiple ways to complete this assembly, depending on the overall height of your installation and location of the lower horizontal bar. Please undertake all work at height and with heavy objects with caution. This will outline one possible method to install this banner as pictured at the top of this guide.

- Start by installing a Domino Clamp in each of the four corner castings on the long face of your shipping container. <u>Follow our detailed installation</u> <u>instructions</u> if you're unfamiliar with the technique.
- 2. Using the M12 set screws and washers, attach the unbored vertical tube clamps to the bottom two Domino Clamps.
- 3. Assemble the basic frame consisting of the main verticals and horizontals on the ground first, remembering to include a bored vertical tube clamp on each

vertical tube, the T section clamps on the top bar and the 4 way cross sections on the bottom bar as you won't be able to add these later.

- 4. Now, with two extra people to help, tilt the frame up and drop the vertical tubes into the bottom two vertical tube clamps that are attached to the container.
- 5. Holding the frame in place, position the bored tube clamps so that they line up with either of the pairs of holes on the upper two Domino Clamps, and attach these to the Domino clamps using the remaining M12 set screws and washers.
- 6. From on top of the container, insert the vertical banner supports. (You may need to lower the bottom horizontal bar a little to do this, and bring it back up afterwards)
- 7. Ensure that all the grub screws for the tube clamps are done up really tight.
- 8. With your banner frame in place, double check the measurement needed for the vertical ground support tubes, these should be long enough to reach the ground while keeping the middle of the bottom horizontal tube level. (Without these it will sag a little in the middle)
- 9. Cut your ground support tubes to size, attach the floor mounting clamps and put them into position.
- 10. If needed, bolt the floor mounting clamps to the floor using suitable fixings.
- 11. Attach the banner to the frame.