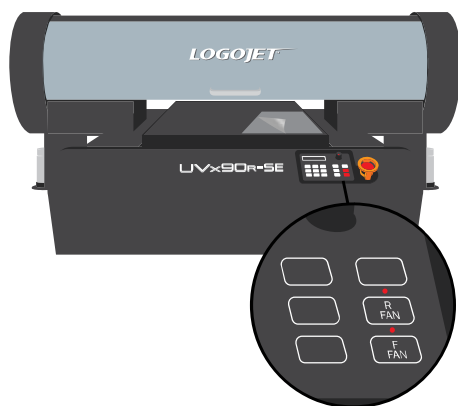




UV Transfer Film Instructions / Application Guide



Turn on vacuum bed.

Apply Film A to the printer bed starting position and peel away the top protective film, exposing the adhesive side in the ready to print position.



Film A with protective film removed, glue facing up

Print your art file onto Film A with the glue side facing up with the following recommended print settings*:

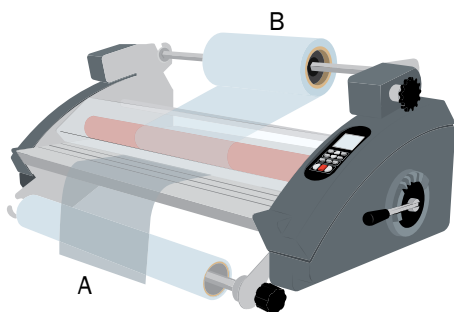
- 720 x 900 dpi, 6 pass, Uni, SML Dot Profile
- Layer 1 - White 100%
- Layer 2 - Color
- Layer 3 - Clear Gloss 100%

*Other resolution setting can be used



Once your print is finished, turn off the vacuum bed and carefully remove the printed Film A from the bed, limiting finger prints and debris contact.

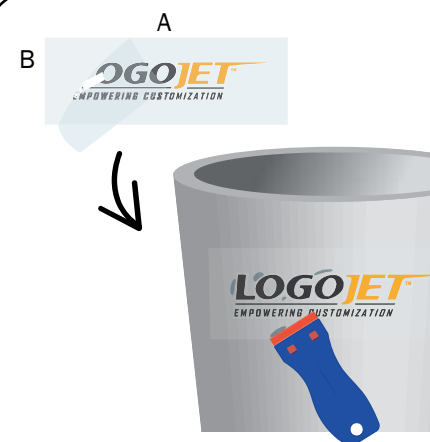
158°F(70°C)
1 SPEED



With your laminator on and temperature set to 158°F (70°C), align Film A to Film B position on top and start the laminator with a slow speed until it has fed completely through.



You have now completed a UV DTF sheet with Film A and Film B combined and can proceed to cut out each logo piece.



Peel off the thin clear acetate from Film A. Apply the adhesive side to your product. Use a plastic scraper to firmly apply the film to your desired location, pressing firmly to remove any application bubbles. Slowly remove Film B on a 45° angle.