**Week of:** _____     **User:** _____

☐ Starting with the printer power on, press the left button on the control console to move the carriage to the middle of the printer frame.

☐ Lower the printer bed enough to access the print head.

☐ Turn off printer power by pressing the Red emergency stop button, then exit the software on your PC.

☐ Inspect for any ink buildup on front, sides and back of print head. Wipe around the print head with alcohol and a lint free cloth until it appears clean.

☐ Clean all ink from the bottom of the print carriage with UV cleaning solution or alcohol.



☐ Inspect the bottom of the UV lamp. If the lens has ink on it, clean with UV cleaning solution or alcohol until the lens is completely clear. If using UV cleaning solution, use alcohol after to remove any cleaning solution residue.

☐ Replace the UV Lamp Filter. Remove the 4 screws holding the cover of the carriage. Replace the lamp filter and inspect the dampers and ink lines and connections to ensure they are free of leaks.

☐ Clean the wiper blade with alcohol and a lint free cloth or swab until clean.



☐ Clean the capping station seal with alcohol and a lint free swab until clean. Inspect capping station seal for any cuts, tears or other signs of wear. Replace if the seal can no longer create an airtight seal with the print head.



☐ Power on printer, and start the command control software.

☐ Wipe the carriage rail to clean, and add a few drops of oil as necessary.

☐ Check the two waste bottles, empty if necessary. Waste ink should be disposed of in accordance with local and state guidelines for disposal of solvents, paints and waste inks.

## MAINTENANCE TOOLS:

*Having the appropriate tools gathered prior to starting maintenance procedures will help to jumpstart the process.*

*Here's what you'll need:*

- **Safety glasses**
- **Rubber gloves**
- **UV cleaning solution**
- **Isopropyl Alcohol (99% preferred, or 91%)**
- **Lint free cloth**
- **Lint free swabs**
- **Phillips head screwdriver**
- **Carriage rail oil**

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