

Date: _____

User: _____

LogoJET UVx40R Daily Maintenance

To prevent print heads from clogging, proper maintenance must be followed.
Parts of the printer clogged due to lack of maintenance are **NOT COVERED UNDER WARRANTY.**

PROCEDURE 1: MORNING – OPEN

Power the print on first, followed by the software.

The software will initialize the printer.

Print nozzle check pattern on clear paper prior to printing each day

- *If the pattern is perfect, you're ready to start printing.*
- *If the pattern has gaps, perform a head cleaning and reprint the nozzle check pattern. Repeat procedure up to 3 times. If after 3 cycles the pattern still has gaps, DO NOT continue to use the head cleaning command. Call LogoJET Support at (337) 330-8471.*
- **If the printer has not been used in 72 hours** you may have to agitate the all of the white ink bags. Technical Support can help you determine if this step is needed. To do this, agitate the bag for 1 minute while holding the needle in place. Then perform a head cleaning, followed by a nozzle check.

PROCEDURE 2: BREAKS, SHIFT CHANGE & NIGHT CLOSE

Exit the software first, followed by powering off the printer.

The software must be exited in order to cap the print heads. Exit the software at any time the printer will be sitting idle for more than 15 minutes.

- *Exit the software first. Watch for the capping station to cap. You may power off the printer with the red button. If the capping station is not capped, call LogoJET Support at (337) 330-8471.*
- *Wipe any visible excess ink from the printer and check the UV lamp filters, replacing if they show ink buildup.*