



## 2005 to 2020 Toyota Tacoma and 2010 to 2020 Toyota 4runner Skid Plate Instructions

### Important notices:

*These instructions are intended only as a general guide for installing All-Pro products. For some items, specialized mechanical skills, metal fabrication and/or welding skills may be needed for proper installation. If you have any doubts or questions about installing these or other parts please call us at the shop 406-961-0126 or contact a competent mechanic, fabricator, welder or other appropriate professional.*

*Aftermarket accessories are intended to modify and/or prepare a vehicle for uses that exceed conditions anticipated by the vehicle manufacturer. These uses may include high performance demands and negotiation of rough terrain. These conditions have extreme variance and cannot be controlled by the vehicle manufacturer or aftermarket accessory manufacturer. Therefore, the safe control of your vehicle is entirely your responsibility. Do not purchase parts from All-Pro Off Road unless you are willing to accept this responsibility. Do not install any All-Pro part that you do not feel competent at installing without causing present or future injury to yourself or others; consult a professional installer.*

*All parts sold by All-Pro Off Road are for off road racing use only and are not intended for use on the street. Modification of your vehicle to enhance performance with the parts sold by All-Pro Off Road can result in dangerous situations that may result in bodily harm. The buyer hereby assumes all risks associated with any such modifications. All-Pro Off Road will not accept responsibility for personal injury or property damage arising from the failure of any parts manufactured or sold by All-Pro Off Road.*

*In an effort to provide both durability and safety, All Pro Off Road recommends you carefully read the entire installation procedure before beginning, then rigidly follow these instructions during installation. Also, it is extremely important that you abide by proper safety procedures including the use of jack stands, setting the parking brake, wearing eye protection, etc.*

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**Please Note:** These instructions are for both the IFS Skid and Transmission Skid, which are sold separately, but the Transmission Skid requires use of the IFS Skid, whereas the IFS Skid can be installed independently, We have included additional spacers and hardware to use with differential drops kits if necessary, some differential drop kits may not need this.

### PROCEDURE:

**Note:** Prior to any coating process please test fit skid plate to ensure there are no fitment issues.

1. Remove items from box, verifying all components are accounted for before proceeding.



2. Remove the factory skid plate and braces as shown below.



3. (Skip to next step for vehicles with Differential Drop Kits): Install All-Pro skid plate in place of the factory skid plate. Factory hardware will be used in front 4 holes and supplied M8 bolts will be used in rear holes.



3. (Vehicles with Differential Drop Kits): For some models using a differential drop kit it may be necessary to install the 2 supplied spacers. The spacers go onto the front mounting pedestals. Longer hardware is include for all mounting locations when using differential drop spacers. If rubbing occurs with bracket shown in photos it may be necessary to sand the corner down slightly. We have not had to do this in our builds





4. Now mount the Transmission Skid Plate to the rear of the IFS Skid and to the crossmembers as pictured below using the supplied hardware.

