USER MANUAL POCKET BIKE PB-G02



PACE

MINIBIKE-PMI

<u>SERVICE MANUAL FOR USE AND MAINTENANCE AND SPARE PARTS</u> <u>LIST</u> For your own safety and the safety of others Follow these recommendations in order to use your MINIBIKE safely and correctly. Read the instructions CAREFULLY, failure to do so may place yourself and others in extreme and or ultimate DANGER. If you do not understand the instructions and Data then, you are not to attempt to operate this Minibike under any circumstances. It may be used for show purposes only!

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INTRODUCTION

The Minibike -PB-G02 is designed and built for use on a paved closed circuit track. The track should be clean and without obstacles of any kind. Qualified adults and younger persons can drive the minibike. Children can drive the minibike only under the supervision of a responsible adult person. The minibike is constructed especially for racing competitions on special racing tracks. The minibike uses a single-cylinder two-stroke, Gasoline combustion engine, and has an air filter and exhaust silencer. Transfer of power to the rear wheel is through a drive chain. The overall drive ratio to the rear wheel can be changed by the replacement of chain sprockets. The front and rear wheel is equipped with disk brakes. The rear brake is controlled with the left fever and the front brake is controlled with the right lever on the handlebars.

BASIC TECHNICAL DATA

ENGINE:	MT-A1	TWO-STROKE
	NUMBER OF CYLINDERS	S1
	SIZE. CAPACITY	
	ENGINE COOLING SYST	EMAIR COOLED
	POWER OUTPUT	2.5kW at 8700rpm
	CARBURETOR	DELL'ORTO
	FUEL ADMISIONREE	ED VALVE DIRECT TO CRANKCASE
	IGNITION	ELECTRONIC
	SPARK PLUG	NGK B9 ES
	STARTING	HAND PULL TYPE, MANUAL
	CLUTCH	CENTRIFUGAL, FRICTION
FRAME:	WELDED	HIGH STRESS STEEL TUBES
BRAKES:	FRONT WHEEL	DISC BRAKES
	REAR WHEEL	MECHANICAL BRAKES
WHEELS:	FRONT	OF LIGHT ALLOY 6, 5" - 63
	REAR	OF LIGHT ALLOY 6, 5" - 63
<u>TIRE</u> :	FRONT	SIZE 90/65 - 6, 5"
	REAR	
FUEL:	PETROL (GASOLINE)	OCTANE 92 +SYNTHETIC OIL
	MIXING RATIO (after brea	k in period)50:1
	TANK CAPACITY	1 Litre
SPEED:	WITH THE INSTALLED F	RATIO:up to28mph(45km/h)
UNLOADE	ED WEIGHT:	(41.5lbs.) 19 kg
CARRYIN	G CAPACITY:	(240lbs) 110 kg
BASIC DIN	MENSIONS:	
	LENGTH.	
	WIDTH.	
	HEIGHT	

UNPACKING AND SETTING UP BEFORE RIDING

The minibike is delivered in a cardboard carton and packed with folded handlebars and brake levers. After unpacking, set up the handlebars into the position, that suits the best for driving. The maximum pulled brake lever position should not touch on the handlebar grip. After setting up, tighten the handlebar nuts 1, brake lever bolts 2, and the throttle assy. Bolts. See, Fig. 1. The level of foot rest's can be regulated by loosening the bolt M5 (914.003.01) on the handle of the foot rest (139.001.01). The foot rest can be moved to the front or back position. It is recommended to try and check the position of handlebars and foot rest's individually. While tightening the bolts and nuts, do not use an excessive force as to not damage the threads, or distort the tubes and other parts. Verify the smooth and perfect function of the Bowden cables to throttle and both brakes. Fill the fuel tank with fuel. (Gas-oil mix) Failure to use the proper oil mix ratio will result in Engine damage for which you will be responsible.



The minibike is unsuitable for public road use. It does not comply with valid Safety Standards. Unsafe and careless use of a minibike can result in serious injuries. The driver can minimize the potential risks by wearing the Safety Equipment The driver must wear safety helmet, goggles, gloves, elbow pads, kneepads, and firm footwear. The minibike cannot be used on wet, icy or oily surfaces. Avoid uneven surfaces and obstacles. Drive with two hands on the handlebars.

BEFORE STARTING

It is strongly recommended to follow all the instructions about the break-in period to promote engine reliability and long life. Break-in period of the minibike is complete after the consumption of five full fuel tanks. It Is important to use petrol 91 or 92 Octane fuel with synthetic oil in the ratio 25:1 and after break-in period a ratio of 50:1. Mix the gas and oil completely before putting it into the fuel tank. During the break-in period do not run the engine at maximum RPM and do not allow the engine to overheat Check the tire inflation - 200 kPa (2 bars) or (28 to 30psi) to be commensurate with the driver's weight The Tyre pressure should never exceed 2,5 bars, (38psi) in either the front or rear wheel.

STARTING THE ENGINE

To be done only on the starting stand - Fig. 2. After opening the tank filling hole, fill the lank with fuel and close it by screwing-in cap. Open the petrol supply cock by turning the small lever into position "ON", Fig. 3. Set the choke lever into position "C',Fig. 3. Without turning the accelerating handle, pull gently twice the starting wire and by next quick pull start the engine. It is not allowed to pull the starting wire up to full winding off. After a short engine run, put the choke lever back to position "A" and let the engine run about 1 min. Let the Minibike on the larking stand and, if need be, adjust the no-load speed to such a rate lest coupling should take along the rear wheel. For adjustment use the adjustment screw N° 4 on the carburetor, Fig. 3.



After mounting the Minibike and slow turning the acceleration handle, you are starting your ride. Before braking, turn back the acceleration handle and depress slightly the front brake lever and then the rear brake lever. Beware of the wheels not to get them in skid.

The Minibike engine will be switched off by pushing the red push-button of the stop switch on handlerods. After the first half-hour ride it is necessary to check the tightening of screws and nuts, especially of the engine. Check also the brake setting.

PERIODIC MAINTENANCE

Periodic maintenance is the best way to help the machine perform well, give longevity and provide safety and low cost operation. In addition, you will be spared from many-worries from self caused problems, resulting from poor maintinence or no maintinence. <u>A - Before every ride:</u>

1. Check the Cables and efficiency of brakes.

2. Check the lubrication and chain tension settings. The chain free play should be (5 mm) (.200in) After every ride clean the minibike carefully and keep it clean. Do not use aggressive cleaning detergents.

3. After 1-hour of use, wash the air filter In air drying spirits and lubricate it with special oil for air filters.

4. After 1- hour of use, check the state of the clutch pads. Review the clutch adjustment.

B. After every 5 hours of riding:

5. Check the tightness of all bolts and nuts. Tighten carefully to prevent damage to other parts.

6. Wash the air filter in gas and lubricate it with special oil for an air filters to better catch the dust.

7. Clean carefully the carburetor float chamber.

8. Check the brake pads, the thickness of brake lining cannot be less than 1 mm (.039 in). Review the basic brake adjustment

9. Check the state of the clutch pads. - the thickness cannot be less than 1 mm (.039in). Review the clutch adjustment.

C. Every time after 10 hours of riding;

10. Check the state of the clutch pads - the thickness cannot be less than 1 mm (.039in).

CHAIN SETTING AND MAINTENANCE

To set the chain tension, loosen the Nut (920.011.01) of the axel thru the rear wheel and the nut (914.021.01) of the rear Caliper anchor plate. The required chain tension (chain free play) is (5 mm) (.200in) and *is* performed by equal movement of the Axel adjustor plate (920.009.01) on the both sides of the rear wheel. When the adjustment is correct, tighten the Axel nuts and the Caliper holding nut Tighten the adjustor plate nuts both sides an extra nip, just to set them firmly. It is important to lubricate the chain regularly, to avoid excess wear and prolong effective lifetime. The lubrication is important after every ride on a wet surface. It is necessary, check both chain Sprockets and if there is a need to change them do it together with the chain.

CENTRIFUGAL CLUTCH PARTS REPLACEMENT

Remove the chain guard by loosing two bolts M6 (916.020.01), Fig. 5. Loosen the chain and remove it from the sprocket. Next, loosen three bolts holding the aluminum clutch housing. Remove it together with steel clutch basket, and dismantle it Loosen the bolt from the carrier and remove the clutch from the engine. Loosen and remove the adjustable bolts and springs. Then dismantle the safety rings from pins. When all this is done, replace with new clutch slipper shoes and springs (if required) at this time. During the reassembly process follow these steps: 1. put the plate with the springs on the slipper shoes. 2. Put the plate against the carrier and mount it on the fixed pins. Fit it with the safety rings and install the adjustable bolts.

ADJUSTING THE BRAKES

Fig. 4



Fi<u>ne brake adjusting</u>: Fine brake adjustment can be carried out on both ends of brake bowden wire by means of the screw 1 and nut 2.

Basic brake adjusting: It is carried out in such a way, at first, the nut 2 will be loosened and the screw 1 of fine tuning screwed-in. Loosen the locking nut 3 and tighten the adjusting screw 4 so that the wheel can be free turned. Tighten the locking nut 3.

Don't release the wire catcher 5!

FRONT BRAKE PADS REPLACEMENT: FIG.7

At first, loosen the nut 920.006.01 of fine front brake adjustment. Screw-in fully the screw. Unscrew maximum the adjusting screw and lock it by fine tightening the nut 920.001.01. Dismantle the front wheel. Unscrew the nuts 920.008.01 on the front brake and remove the screws 911.001.01. Unscrew two screws 914.009.01 from the side of control lever on brake body and separate both bodies 512.011.00 each other. Remove the old brake pads from both parts. Slide the brake plate, fitted with pin, into the part with operating mechanism. Force on carefully the brake plate into the opposite piece. Before reassembly clean the whole brake. Assembly follows in reverse sequence.

REAR BRAKE PADS REPLACEMENT: FIG.7

Before replacing the rear brake lining it is necessary to loosen the nut 920.006.01 of fine adjustment of rear brake. Screw-in fully the screw of fine adjustment. Loosen the nut 920.001.01 of basic adjustment. Unscrew maximum the adjustment screw 112.030.00 and lock it by fine tightening the nut 920.001.01. Don't release the wire catcher 512.016.00 and dismantle the rear wheel. Shift the whole brake out of the guide pins. Unscrew both screws 912.003.01 from the control lever side. Separate both bodies 112.003.00 each other and shift the worn-out brake plates out of guide pins clean carefully the brake and put the new brake plates on the guide pins so that they face by lining towards themselves. The assembly follows in a reverse way. After mounting the rear wheel carry out the chain adjustment and basic brake adjustment.

REMOVE AND REPLACE THE FRONT WHEEL - FIG. 5

Before dismantling the front wheel it is necessary to remove the front brake pads from the front brake, so it is possible to move the brake caliper from the wheel and be able to draw out the wheel and tire. Remove the front axel nut. M10 (920.011.01) . Draw out the axel from the fork and wheel. Remove the wheel by an easy pull downwards from the forks. Caution, while removing the wheel the left side spacer washer will fall out! During the assembly process put the spacer washer between the brake rotor and brake caliper mount plate and the right side distance spacer between the wheel and right fork (315.011.00). Return the brake pads with the spring and tighten up the axel nut Perform the basic brake adjusting. Double check your work. This is important!'

REMOVE AND REPLACE THE REAR WHEEL - FIG. 5

Remove the rear wheel axel nut. Loosen the nut on the real caliper anchor plate. Remove the two wheel adjustor plate nuts. (M6) Move the wheel forward *and* remove the chain. Safely (hold) keep the rear wheel front .ailing out while pulling out the axel. Caution, note the location of both spacer tubes and one spacer washer (between caliper mount plate and rotor) while removing wheel. When refitting *the* wheel, make sure to slide the brake rotor into the caliper between the pads. Hold the wheel in place and fit the wheel spacers in proper order, Insert the spacer washer between the caliper plate and the brake rotor *and on* the both sides place the axel spacers at the appropriate time during assembly. Adjust chain tension and tighten axel nut Tighten the caliper holder plate nut and set and tighten both chain adjustor plate M6 nuts. At this time check the brake operation. Recheck all your work. This is important!

PINION EXCHANGE: FIG.6



Fig. 6

First dismantle the front lining and chain guard. Loosen the nut of rear wheel axle and the nut of chain tightener, remove chain, insert carefully a larger screwdriver or steel rod into the hole of clutch drum, Fig. 6, to avoid a turning over the clutch drum releasing the pinion. Using the socket wrench size 14 mm, release the new pinion to carried out by reverse way.

1







UFREE SPORTS VEHICLE

C40.00.000	MINIBIKE	E40.008.00	STARTER SPRING		STEERING	C40 10 002	SCREWM5×16
		E40.009.00	RATCHET WHEEL	C40.01.004	BOWDEN OUST GUARD	C40.10.002	SCREW M 5×20
E40.00.000	ENGINE	E40.011.00	WASHER 4.5×16×1.5	C40.02.003	CAP	E40.005.01	SCREW M 5× 30
E 40.004.04	ENGINE COMPLETE	E40.015.0	WASHER 8.1×16×1	C40.02.001	NUT	C40.00.5.01	SCREW M 6 × 16
E40.001.01	ENGINE PROPER	E40.017.00	WASHER $6.1 \times 16 \times 1.5$	C40.01.901	HANO-GRIPS (PAIR)	C40 13 603	SCREW M 5×20
E40.002.00	CARBURETOR SHA 1412L	E40.020.00	PINION	C40 01.906	CAS CABLE SLEEVE ASS I THEOTTI E TWIST COID	E40.009.01	SCREW M 6 × 22
E40.004 00	PISTON COMPLETE • A	E40.108.00	CONNECTING ROD BEARING	C40.01.905	HANDI FRAR COMPLETE	E40.010.01	SCREW M 6 × 25
E40.004.01	PISTON COMPLETE D		FRAME	C40.02.802	FORK WITH DRAKE HOLDER	E40.01101	SCREW M 6×30
E40.004.02	PISTON COMPLETE • C	C40.00.000	EPAME VARNISHED	C40.02.801	RIGHT FORK	E40.001.01	SCREW M4 \times 8
E40.004 05	PISTON RING			C40.02.001	FORKS HOLDER ABOVE- COMPLETE (w 130)	E40.004.01	SCREW M4×10
E40.006.00	PISTON •A	C40.10 907	BRAKES	C40.02.002	FORKS HOLDER BELOW-COMPLETE (w 130)	E40.005.01	SCREW M 6×16
E40.006.01	PISTON• B	107 002 00	BRAKE COMPLETE		TRANSMISSION	C40.00.604	SCREW M 6×40
E40.006.02	PISTON•C	107.005.00	BRAKE CASE - I PAIK	C40.10.003	SPROCKET 68TEETH	E40.916.065.02	SCREW M 5×25
E40.006.03	PISTON• D	107.004.00	LIFIER, RIOTI	C40.00.806	CHAJM140 LINKS	107 001 01	NUT M5
E40.008.00	WRIST • PIN	C40 10 004	REAK FAD-2 PCS		ELECTRIC COMPONENTS	C40 13 601	NUT M 6
E40.011.00	CRANK BALANCED	107 009 00	SPRING LEFT	E40.002.00	SBARKDI LIG	107.008.01	NUT M 5 SELE-LOCKING
E40.015.00	CLUTCH DISC	107.015.00	BRAKE HOLDER COMPLETE	E40.003.00	SFARREDO	C40.10.001	NUT M 6 SELF-LOCKING
E40.017.00	CLUTCH LEVER - 2 PCS	C40.10.016.	BRAKE HOLDER	E40.002.00	ROTOR COMPLETE	C40.01.601	NUT M 8 SELF-LOCKING
E40.019.00	CLUTCH SCREW COMPLETE	107.017.00	LEADING PINS	E40.001.00	IGNITION COMPLETE	C40.03.105	NUT M 10 SELF-LOCKING
E40.020.00	CLUTCH SCREW SCREW	107.017.01	LEADING PINS	E40.005.00	SPARK PLUG CAP	E40 012.01	NUT M 8 LEFT
E40.021.00	CLUTCH SPRING • SERIE 1.25 - 2 PCS	107.018.00	BOWDEN CABLE • REAR BRAKE	C/0.01.905	KILL SWITCH	40.002.01	WASHER 10.5
E40.022.00	CLUTCH DRIM	107 022 00	BOWDEN CABLE • FRONT BRAKE	040.01.905	KILL SWITCH	40.005.01	WASHER 8.4
E40.023.00	CLUTCH CASE	107.022 00 C40.02.002	FRONT BRAKE DISC 3.0 × 119		OTHER PARTS	40.010.00	WASHER 8.4
E40.031.00	CLUTCH CASE COMPLETE	C40.05.005	REAR BRAKE DISC 3.0 × 119	C40.00.608	SPACER L=258	40.011.00	WASHER 0.1
E40.032.00	CLUTCH COMPLETE	107 112 030 00	ADJUSTING SCREW	C10.00.007		107 001 00	
E40.053.00	ENGINE COVERING	C40 02 907	BRAKE COMPLETE	C40.00.007	CHAW ROLLER	107.006.00	RIVEI 4 ×8
E40.055.00	ENGINE SEALING SET	C40 01 910 512 004	HANDLE BAR LEVER. RIGHT	C40.06.003	GAS TANK WITH CAP		ROLLER 6×6
E40.056.00	FLANGE	C40.01.911 512.005	HANDLE BAR LEVER. LEFT	G 10 0 1 001	GAS TANK W/O CAP	40.003.00	WOODRUFF KEY 3e7 × 3.7
E40.057.00	DIAPHRAGM SEALING - 2 PCS	027.008.00		C40.06.901	GASTANK CAP DUDDED ED AME DAD	40.005.00	WOODRUFF KEY 2e7× 3.7
E40.059.00	DIAPHRAGM	0.000 0.1.1.000	UFTER.LEFT	C40.00.004 C40.00.804	STAND	43.007.00	LOCK 15
E40.060.00	DIAPHRAGM WASHER	027.011 00	BRAKE CASE • 1 PAIR	C40.00.607	WASHER $6.4 \times 18 \times 1$	40.006.00	LOCK 35
E40.063.00	SEALING ENGINE BLOCK	027.012.00	DISC BRAKE PADS • 2 PCS	C40.05.001	RUBBER SEAT	40.010.00	PISTON PIN LOCK RING
E40.065.00	ENGINE BLOCK	027.013.00	LIFTER LEVER	C40.16.002	FUEL HOSE	060.002.00	DE L DBIG (000 AD
E40.067.00	DIAPHRAGM COMPLETE	027.014.00	SPRING RIGHT	C40.06.003	HUSE CLAMP 11// WASHED	900.003.00	BEARING 6000 2R
E40.068.00	SEALING CVI INDER A	027.016.50	ERMI, CLAMP DOWDEN	C40.00.901	ADIUSTABLE FOOT REST RIGHT	960.004.00	BEARING 6200 2R
E40.009.00	CVLINDER A	027.017.00	WASHED	C40.00.902	ADJUSTABLE FOOT REST - LEFT		
E40.069.01 E40.069.02	CYLINDER C	027.019.00	ADJUSTING SCREW	C40.00.006	FOOT PEGS PLASTIC-PAIR	40.006.00	BEARING 6202 C3
E40.069.02	CYLINDER D	027.024.00	BOWDEN HOLDER		IOINING ELEMENTS	40.007.00	DEADING 6202 27D
E40.070.00	CYLINDER + PISTON COMPLETE	027.025.00	WHEELS		<u>vonnito Biblio no</u>	40.007.00	BEARING 0202 22K
E40.072.00	EXHAUST SEALING	C40.10.604	SPACER L=14.5	C40.02.601	SCREW M 10×140	40.001.00	PACKUNG RING 12×22×7
E40.073.00	PLASTIC CONNECT, FUEL COCK	C40.10.906	CHAIN STRETCHER COMPLETE	C40.107	SCREWM5×25		DACKUNC DING 15-26-7
E40.074.00	FUEL COCK	C40.03.901	TIRE 90/65-6.5×8- SLICK	C40.03.601	SCREW M 5×16	40.002.00	PACKUNG KING 13×20×7
E40.075.00	EXHAUST COMPLETE	C40.10.901	TIRE 110/50-6.5×8- SLICK	C40.01.606	SCREW M 8 × 35		
E40.076.00	EXHAUST SILENCER COMPLETE	C40.10.608	WHEEL AXLE M10×220				
E400.077.00	SILENCER MASS	C40.10.902	VALVE 90*-TU8EIESS				
E40.078.00	RING	C40.03.604	WHEEL AXLE $M10 \times 165$				
E40.080.52	JEI 52	C40.03.001	RIMVHUBASSY 6.5×-63 -90				
E40.097.00	FLUAT CHAMBER SEALING	C40.10.001	RIMVHUBASSY 6.5". 63-130				
E40.098.00	CARBURETOR SEALING I	C40.03.900	WHEEL COMPLETE W/O TIRE 6.5" 63-90				
E40.099.00	TROTTLE VALVE	C40.10.900	WHEEL COMPLETE W/O TIRE 6.5' - 63 -130				
E40.100.00	CAPBURETOR FILTER	C40.03.003	AXLE SPACER L=/				
E40.102.00	NEEDI E VAI VE	C40.02.002	AXLE SPACER L=84.5				
1101102100		C40.10.602	AALE SPACER $L=70.3$				
		0101101002	AALE SFACER L-117.5				
E40.103.00	FLOAT	C40.00.007	BODY				
E40.104.00	CARBURETOR SEALING 2	C40.00.00/	CHAIN GUARD				
E40.105.00	TROTTLE VALVE SEALING	C40.00.001	FRONT FENDER NOW VARNISHED				
E40.185.00	JET SET	0.000001	FROM FEINDEA VARINISHED GLASS BODY WT COMPLETE NON VAAMISUEO				
E40.002.00	STARTER COMPLETE		GLASS BOOY WI COMPLETE NON VAANISHED				
E40.003.00	STARTER ROPE	C40.00.003	FAIRING NON VARNISHED				
E40.004.00	HOLDER	C40.00.002 C40.00.802	SEAT-TA4 ASSEMBLY NON VARNISHED				
E40.005.00	HULDER	C40.00.803	FAWING VARNISHED				
E40.000.00 E40.007.00	GUIDE BUCH STARTER CASE	C40.00.805	SEAT-TALL ASSEMBLY VARNISHED				
140.007.00	STRUER CADE	C40.13.602	RUBBER WASHER 5.5 ×23.5× 5				



C40.02.907 - FRONT BRAKE COMPLETE

C40.10.907 -REAR DRAKE COMPLETE



Fig.7

REPLACEMENT OF TIRE - FIG.5

Remove the wheel from the minibike. For the front wheel unbolt the brake disk and for the rear wheel, the brake disk and sprocket. Deflate the tire by removing the valve stem. Place the wheel on a hard surface and press the tire bead from the wheel rim *in* to the middle relief at centre of rim. Tire is ready to be removed from the rim at this time and is done in the conventional manner. After fitting new Tire and Tube (*if* necessary) to the rim, you can inflate 28 to 30 psi. Take care to check that the tire bead is fully seated in the rim bead edge You can new refit the wheel to the bike in reverse order to removing it Use <u>Caution and recheck your work always.</u>

DISMANTLING AND MOUNTING OF AIR FILTER - FIG. 3

Dismantling the air filter unscrew 2 and so ease the holder and put down the suction chamber 1. On this way you gain access to the filter that you can take off by means of screw driver. After cleaning and lubricating it with engine oil proceed the assembly on a reverse sequence.

WHAT TO DO BEFORE A PERIOD OF IDLENESS:

Should the minibike not be used for a more or less longer period, take care and make measure as follows:

- Remove petrol from the fuel tank
- Store the minibike on a smooth and dry place
- Protect it from dust
- Remove the spark plug, clean it, put some drops off fuel with oil into the cylinder, pull 2-3 times the starter rope to distribute oil drops and then screw-in the spark plug.

Thank you for your selection of our product. Our wish is that the Minibike may serve you a long time and trouble-free, contribute to your satisfaction and bring you a pleasure.