

STAHL'S has tested settings for these major craft cutter brands. Always perform a test to ensure a quality cut.

Brother® ScanNCut

HEAT TRANSFER VINYL	BLADE	SPEED	PRESSURE
Adhesive	2	3	2
Chroma Bling	3	5	4
Fashion-FILM® Electric	2	3	2
Glitter Flake™	3	3	6
Glow	2	5	4
Hologram	3	3	6
Premium Plus™ High Tack	3	4	5
Reflective II	3	5	4
Soft Flock	4	4	5
Soft Metallic	3	4	5
UltraWeed™	2	3	2

Silhouette CAMEO®

HEAT TRANSFER VINYL	MATERIAL TYPE	BLADE	SPEED	THICKNESS
Adhesive	HTV-Smooth	2	4	2
Chroma Bling	HTV-Smooth	4	5	24
Chroma-TWILL™	HTV-Glitter	Autoblade	5	33
Fashion-FILM® Electric	HTV-Smooth	2	4	2
Glitter Flake™	HTV-Flocked	4	4	18
Glow	HTV-Smooth	2	4	2
Hologram	HTV-Smooth	4	4	18
Premium Plus™ High Tack	None	3	4	20
Puff	HTV-Smooth	Autoblade	8	6
Reflective II	None	6	8	16
Reflective Glitter	HTV-Smooth	Autoblade	N/A	33
Soft Flock	HTV-Flocked	3	5	33
Soft Foam	HTV-Smooth	Deep Cut	5	33
Soft Foam Printable	Heat Transfer Flocked	9	5	33
Soft Metallic	None	3	5	20
UltraWeed™	HTV-Smooth	2	4	2

GCC i-Craft™

HEAT TRANSFER VINYL	BLADE	SPEED	PRESSURE
Adhesive	.25mm	15 cm/s	105g
Fashion-FILM® Electric	.225mm	25-50 cm/s	100g
Glitter Flake™	.25mm	15 cm/s	135g
Hologram	.25mm	15 cm/s	155g
Soft Flock	.25mm	15 cm/s	135g
UltraWeed™	.25mm	15 cm/s	105g

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Cricut®

HEAT TRANSFER VINYL

	BLADE	SETTING
Adhesive	Standard	Iron-on
Chroma Bling	Standard	Iron-on+
Chroma-TWILL™	Fine Point/Standard	Glitter Iron-on
Fashion-FILM® Electric	Standard	Iron-on
Glitter Flake™	Standard	Iron-on+
Glow	Standard	Vinyl
Hologram	Standard	Light Cardstock
Premium Plus™ High Tack	Standard	Iron-on
Puff	Fine Point/Standard	Iron-on
Reflective II	Standard	Iron-on
Reflective Glitter	Fine-Point	Light Cardstock
Soft Flock	Standard	Iron-on
Soft Foam Printable	Fine-Point	Light Cardstock +
Soft Metallic	Standard	Vinyl
UltraWeed™	Standard	Iron-on