



	TIME	TEMPERATURE (°F)	PRESSURE	PEEL	
CAD-CUT® Heat Transfer Vinyl	3M™ Scotchlite™ 5807	10–20 seconds	325–350°	Firm	Hot
	Adhesive	3–5 seconds	300°	Light	Hot
	Chalkboard	15 seconds	275°	Medium	Warm
	Chroma Bling	10 seconds	300°	Medium	Cold
	Chroma-TWILL™	20 seconds	302°	Medium	Cold
	Fashion-FILM® Electric	15 seconds	320°	Medium	Hot
	Foil (for use on CAD-CUT® Adhesive)	8–10 seconds	300°	Firm	Cold
	Glitter Flake™	10–12 seconds	290–302°	Medium	Hot
	Glow	10–15 seconds	305°	Medium	Warm
	GORILLA GRIP® II	2 sec, peel COLD, cover & seal 10 sec	320°	Light	Cold
	Hologram	10–15 seconds	320°	Firm	Cold
	Premium Plus™	8–12 seconds	280–300°	Medium	Hot
	Puff	8–10 seconds	280°	Medium	Hot
	Reflective II	10–12 seconds	290–302°	Medium	Hot
	Reflective Glitter	15 seconds	300°	Medium	Warm
	Silicone Dye-Block™	10–15 seconds	290–302°	Medium	Cold
	Soft Flock	15 seconds	311°	Medium	Warm
	Soft Foam	15 seconds	300°	Light/Medium	Cold
	Soft Metallic	8–10 seconds	285°	Medium	Cold
	SportFilm Lite™	10–12 seconds	302°	Medium	Warm
Thermo-FILM®	6–8 seconds	330°	Medium	Hot	
Thermo-GRIP®	6–8 seconds	330°	Medium	Warm	
Ultraweed™	12 seconds	260–300°	Medium	Hot	
UV Shift	10–12 seconds	302°	Medium	Hot	

CUTTING NOTES

Always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" for lettering & logos.

CARE INSTRUCTIONS

Machine wash inside out using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

STORAGE

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.



		TIME	TEMPERATURE (°F)	PRESSURE	PEEL
CAD-COLOR® Printable Heat Transfer Vinyl	Chroma-TWILL™	15 seconds	302°	Medium	Cold
	Express Print®	15–20 seconds	300°	Medium	Warm
	Glitter	12 seconds	302°	Medium	Hot
	Soft Foam	15 seconds	302°	Medium	Hot
	Soft Opaque II	5–7 seconds	250°	Medium	Hot
	SuperTEK® Opaque	5 sec, peel WARM, cover & seal 5 sec	280–300°	Medium	Warm
	SuperTEK® Gloss Clear	5 sec, peel COLD, cover & seal 5 sec	280–300°	Medium	Cold
	SuperTEK® Matte Clear	5 sec, peel COLD, cover & seal 5 sec	280–300°	Medium	Cold
	SuperTEK® Sublistop™	5 sec, peel WARM, cover & seal 5 sec	280–300°	Medium	Warm

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