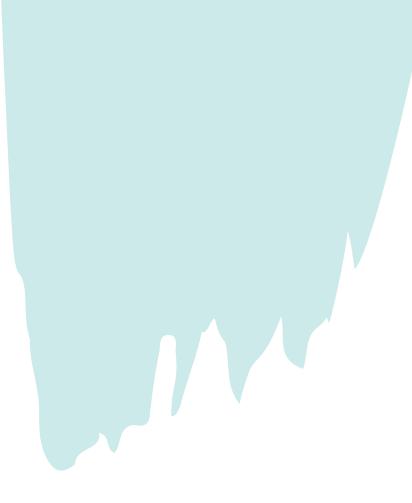
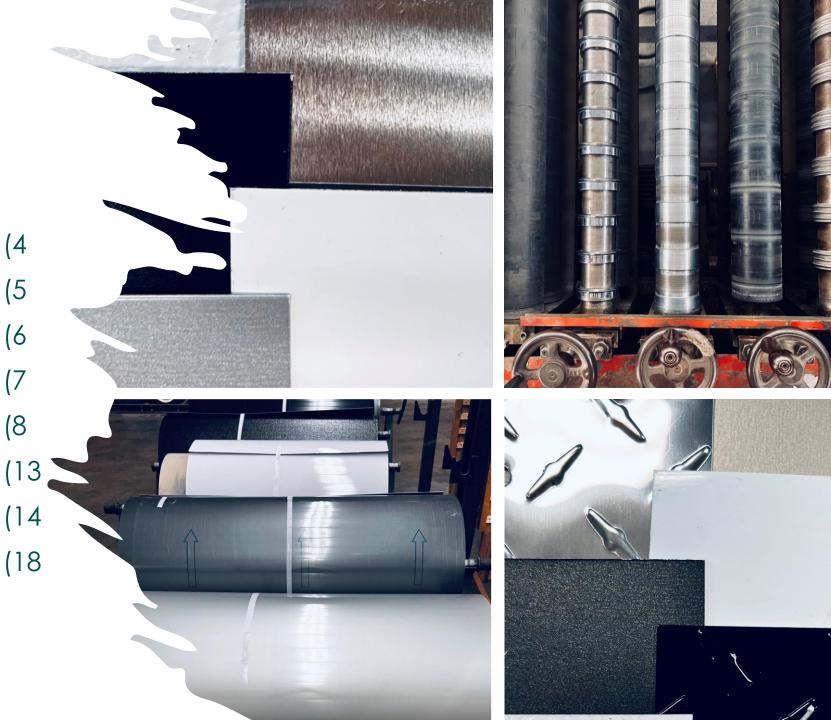


Aluminum Siding Order Form



Content

Basic information Customer & RV Information Color Choices Quantity & Size Seams & How You Measure Pattern Pattern Match Contact Information



Aluminum Siding Order Form The purpose of this form is to be sure we have all the information we need to be able to build you the most correct piece of aluminum siding for your project. Because everything we do is custom, we request size, finish or seam, color and texture, and pattern.

Basic Information

Please be sure to give us as much information as you can. The more detail we have, the easier it will be to process your order and double check for mistakes. This helps move things along quickly!

	Alumi
	Co
Interstate	Or
	PC
Metal & Supply	Ph
Phone: 503-786-8860 Fax: 503-786-9778 Email: kristin@interstatervmetal.com	En
kc@interstatervmetaLcom	Da

minum Siding Order/Quote Form	Quote:	Order:
Company:		
Ordered By:		
PO:		
Phone:		
Email/Fax:		
Date:		
Year/Make:		

Polar White		Black		Smooth 476 White (.024)	7	Champagne (.030)
Smooth (.024)	4	Smooth (.030)	6	Sm. Dutchman White (.024)	58	Charcoal (.030)
Smooth (.030)	5	Stucco (.024)	54			Diamond Ice (.030)
Stucco (.024)	53	Tuff Coat (.030)	55	Sm. Mill (.024) (NO SEAM)	21	100
Tuff Coat (.030)	52	Diamond Embossed (.030)	12	Mill Diamond Plate (.025)	10	
		Diamond Plate (.030)	11	Sm. Brite (.024) (NO SEAM)	13	
Seams: S–S-Lock P–Pittsburg A–Auto Mold R–Raw Edge				ease Provide shipping address if ap	plica	ible:
Show: Material is measured to finish edge, installed. Finish: Material is measured to raw edge, uninstalled.		-				

Qty.	Height (Inches)	Length (Inches)	Seam	Color Code	Show/Finish/Cut	Pattern	Pattern Match
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
		-	S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S/F/C		

Customer and RV Information

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Qty.	Height (Inches)	Length	(Inches)	SJean S/P/A/R	Color Code	S / F / C S / F / C	Pa		۱ 	Pattern	Match

- The most basic information that we need is who and what we're working with. Please fill out as much as you can.
- There is a spot on the form to add your shipping address. Please include this unless you plan to will call your order. This is information that we need to be able to include freight costs on your estimate.

Color Choices

This is where you will choose your color and texture options.

Each option has its own number to reference. Use this number to indicate the material needed in the "Color Code" column.

Polar white and black each have several texture options. You'll find those options under the "Polar White" and "Black" headers.

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	Inter	S	RI	P	Order	ed By:							
	A 1 Mat		Cur	mlu	PO:								
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	Phone: 503-786-8860 Fax: 503-786-9778 Email: kristin@interstaterymetal.com			Email/	/Fax:								
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Polar \	White		Black				Smooth 476 White (.024)	7	Cha	impagne (.030)	T
Smoot	h (.024)	4	Smooth	(.030)		6	Sm. Dutchman Whit	e (.024)	58	Cha	rcoal (.03	0)	İ
Smoot	h (.030)	5	Stucco	(.024)		54			\square	Dia	mond Ice	(.030)	I
Stucco	o (.024)	53	Tuff Coa	at (.030)		55	Sm. Mill (.024) (NO 5	SEAM)	21				
Tuff Co	oat (.030)	52	Diamon	d Embossed	l (.030)	12	Mill Diamond Plate	(.025)	10				
			Diamon	d Plate (.03	0)	11	Sm. Brite (.024) (NO	SEAM)	13				
Show:	S—S-Lock P—Pit Material is measure nish edge, installed. Height (Inches)	ed to	F inish: Mat raw ec	Mold R—Ra erial is meas lge, uninstall Seam	ured to ed.	Color Code	se Provide shipping add		ttern	500.5° q.pr	Patter	n Mat	•
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Show: fi	Material is measure nish edge, installed.	ed to	F inish: Mat raw ec	erial is meas Ige, uninstall Seam	ured to ed. / R / R	Color	Show/Finish/Cut S / F / C S / F / C			500.5° q.pr	Patter	n Mat	c
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Show: fi	Material is measure nish edge, installed.	ed to	F inish: Mat raw ec	rerial is measa ge, uninstall S / P / A S / P / A S / P / A S / P / A S / P / A	/ R / R / R / R / R / R / R / R / R	Color	Show/Finish/Cut S / F / C S / F / C			500.5° q.pr	Patter	n Mat	c
Show: fi	Material is measure nish edge, installed.	ed to	F inish: Mat raw ec	seam S/P/A S/P/A S/P/A S/P/A S/P/A S/P/A S/P/A	/R /R /R /R /R /R /R /R /R /R	Color	Show/Finish/Cut S / F / C S / F / C			500.5° q.pr	Patter	n Mat	c
Show: fi	Material is measure nish edge, installed.	ed to	F inish: Mat raw ec	s / P / A S / P / A	ured to ed. / R / R / R / R / R / R / R / R / R / R	Color	Show/Finish/Cut S / F / C S / F / C			500.5° q.pr	Patter	n Mat	c
Show: fi	Material is measure nish edge, installed.	ed to	F inish: Mat raw ec	seam S/P/A S/P/A S/P/A S/P/A S/P/A S/P/A S/P/A S/P/A S/P/A	/ R / R / R / R / R / R / R / R / R / R	Color	Show/Finish/Cut S / F / C S / F / C			500.5° q.pr	Patter	n Mat	c
Show: fi	Material is measure nish edge, installed.	ed to	F inish: Mat raw ec	rial is measa ge, uninstall S / P / A S / P / A	/R /R /R /R /R /R /R /R /R /R /R /R /R /	Color	Show/Finish/Cut S / F / C S / F / C			500.5° q.pr	Patter	n Mat	c
Show: fi	Material is measure nish edge, installed.	ed to	F inish: Mat raw ec	seam S/P/A S/P/A S/P/A S/P/A S/P/A S/P/A S/P/A S/P/A S/P/A S/P/A	<pre>/red to // R //</pre>	Color	Show/Finish/Cut S / F / C S / F / C			500.5° q.pr	Patter	n Mat	c

Quantity and Size

- Please be sure to let us know how many of each size you need.
- The height you write down may not be the same number you see on your order. This is because we add on material depending on your seam and whether you measured show, finish, or cut size.
- The length we bill you for will always be the exact length you order. We don't add on to this dimension.



<u>Alι</u>	uminum Sidi	ng Order/Quote Form	Quote:	Order:
	Company:			
	Ordered By:			
	PO:			
/	Phone:			
	Email/Fax:			
	Date:			
	Year/Make:			

Polar \	White		Black			Smooth 476 White (.0	024)	7	Champagne (.030	15
Smoot	h (.024)	4	Smooth	(.030)	6	Sm. Dutchman White	(.024)	58	Charcoal (.030)	16
Smoot	h (.030)	5	Stucco (.024)	54				Diamond Ice (.030) 17
Stucco	0 (.024)	53	Tuff Coa	t (.030)	55	Sm. Mill (.024) (NO SE	EAM)	21	0.0	
Tuff Coat (.030)		52	Diamono	d Embossed (.030)	12	Mill Diamond Plate (.0	025)	10		
			Diamono	d Plate (.030)	11	Sm. Brite (.024) (NO S	SEAM)	13		
Show:	S—S-Lock P—Pit Material is measure nish edge, installed.	ed to		lold R—Raw Edge erial is measured to ge, uninstalled.	Ple	ase Provide shipping addr	ess if ap	plicat	ble:	
Qty.	Height (Inches)	Length	n (Inches)	Seam	Color Code	Show/Finish/Cut	Pa	ttern	Pattern M	atch
				S/P/A/R		S / F / C				
				S/P/A/R		S / F / C				
				S/P/A/R		S / F / C				
				S/P/A/R		5 / F / C				
_				S/P/A/R		S / F / C				
				S/P/A/R		S / F / C				
				S/P/A/R		S / F / C				
				S/P/A/R		S / F / C				
				S/P/A/R		S / F / C				
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				S/P/A/R		S / F / C				
				S/P/A/R		S / F / C				
										_

S/F/C

S/P/A/R

A	luminum Siding Order/Quote Form	Quote:
Interated	Company:	
Interstate	Ordered By:	
	PO:	
Metal & Supply	Phone:	
Phone: 503-786-8860 Fax: 503-786-9778 Email: kristin@interstatervmetal.com	Email/Fax:	
kc@interstatervmetaLcom	Date:	
	Year/Make:	

e (.030) 1	Champagne (7	Smooth 476 White (.024)		Black		Polar White
030) 1	Charcoal (.03	58	Sm. Dutchman White (.024)	6	Smooth (.030)	4	Smooth (.024)
e (.030) 1	Diamond Ice			54	Stucco (.024)	5	Smooth (.030)
		21	Sm. Mill (.024) (NO SEAM)	55	Tuff Coat (.030)	53	Stucco (.024)
		10	Mill Diamond Plate (.025)	12	Diamond Embossed (.030)	52	Tuff Coat (.030)
		13	Sm. Brite (.024) (NO SEAM)	11	Diamond Plate (.030)		
	le:	13		11	-		Tuff Coat (.030) Seams: S-S-Lock P-Pitts

Qty.	Height (Inches)	Length (Inches)	Seam	Color Code	Show/Finish/Cut	Pattern	Pattern Match
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S/F/C		

 There are a few options when finishing off the sidewall aluminum. Depending on the age of your RV and the location on the piece on the RV itself, it may vary. What will stay consistent is that 99% of the time, the seams are at the bottom of the piece of siding, not the top.



The S-Lock is what you see most commonly on contemporary RVs.



- Pittsburg is what you will see mostly on vintage RVs.
 - These two seams function the same way the aesthetic and profile is a little different.
- Automold is what you'll see at the bottom of the sidewall. This folds under the RV with a little bit of flare before terminating.
- Raw Edge is when there are no seams. The aluminum piece terminates with no finish.

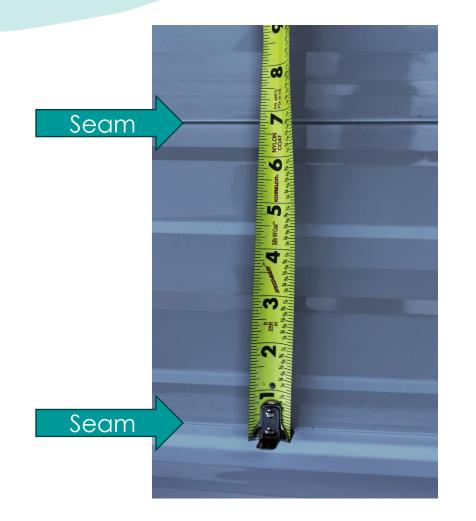
How you measure your material matters! We need to know how you measure your height to determine how much to add for your chosen finish.



um Siding Order/Qu	ote Form	Quote:	Order:	
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lered By:				
one:				
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e:				
r/Make:				

	Black		Smooth 476 White (.024)	7	Champagne (.030)	15
4	Smooth (.030)	6	Sm. Dutchman White (.024)	58	Charcoal (.030)	16
5	Stucco (.024)	54			Diamond Ice (.030)	17
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52	Diamond Embossed (.030)	12	Mill Diamond Plate (.025)	10		
	Diamond Plate (.030)	11	Sm. Brite (.024) (NO SEAM)	13		Γ
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Qty.	Height (Inches)	Length (Inches	Seam	Color Code	Show/Finish/Cut	Pattern	Pattern Match
			S/P/A/R		S / F / C		
			S/P/A/R		S/F/C		
			S/P/A/R		S/F/C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S/F/C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S/F/C		



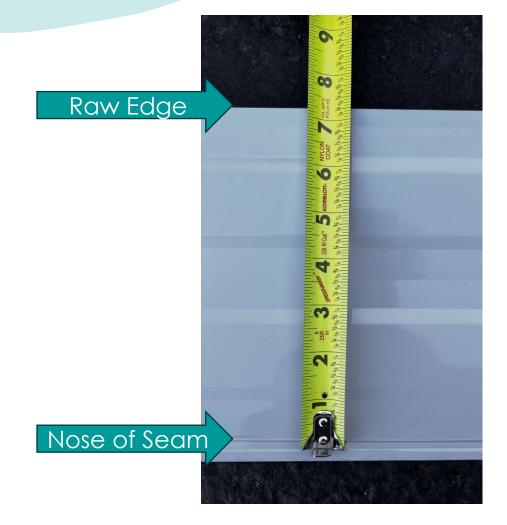
Show Size

The "show" measurement is taken while material is **installed**. This is what you see, from seam to seam.

In the example to the left, the tape measure reads the show size as 6-3/4".

This is the dimension that you will record on your order form when you choose "S" for show.

We will add for the seam that you've chosen when we write up your order.



Finish Size

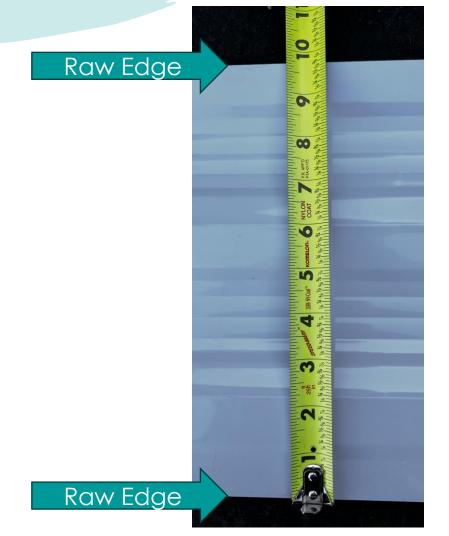
The "finish" measurement is taken while material is **uninstalled**. This is what you see, from nose of seam to raw edge.

In the example to the left, the tape measure reads the finish size as 7-1/4".

This is the dimension that you will record on your order form when you choose "F" for finish.

Do not include the tail behind the nose in your measurement.

We will add for the seam that you've chosen when we write up your order.



Cut Size

The "cut" measurement is taken from raw edge to raw edge when there is no seam present.

In the example to the left, the tape measure reads the cut size as 9-3/4".

This is the dimension that you will record on your order form when you choose "C" for cut.

We will **not add** anything to this option.

Pattern

While we are happy to help guide you, ultimately, we rely on you to tell us what pattern you'll be using.

The first source you'll reference will be our online catalogue. This will show you what patterns we are able to fabricate. The basic drawings offer written dimensions, and the photos show repeating pattern sizes with a tape measure.

The link for the pattern page in our catalogue is listed here:

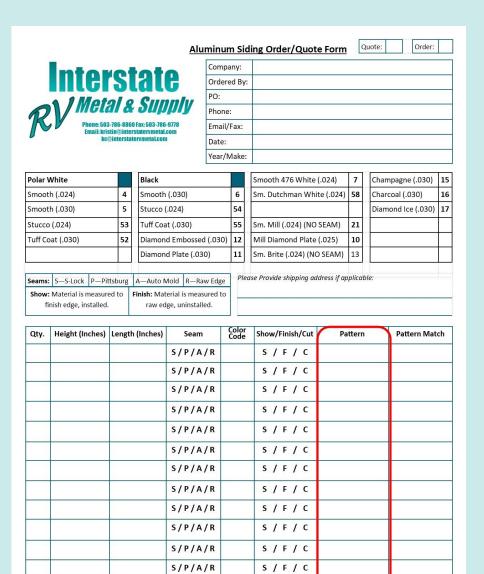
https://interstatervmetalandsupply.com/c ollections/aluminum-siding-patterns

Please, feel free to ask for help! We know this can be a bit tricky.

If you aren't seeing your exact pattern, don't hesitate to reach out. Sometimes we can replicate special patterns.

Once you know what pattern you'd like, just write it into the space provided.

*Please note – some patterns may require certain material or have restrictions on sizes.



S/P/A/R

S/F/C

This is also your opportunity to provide us with a pattern match (sometimes known as a butt match) if needed. This would be in the case of requiring a pattern to start in the same place that the original manufacturer started their pattern. Machines run the same, or very similar, patterns, but rollers may not be identical from one manufacturer to another. This process allows us to come as close to the original as possible.

Pattern Match

Any Pattern with "R"

- You will measure up from the nose of the seam.
- Measure to the first "R" line.
- "R" will be the center line in the raised "Mesa" portion of the pattern.

Pattern with no "R", "D" only

- You will measure up from the nose of the seam.
- Measure to the center "D" line.
- "D" lines are in the lower "Valley" portion of the pattern.

Pattern with no "R" and no "D"

- You will measure up from the nose of the seam.
- Measure to a defining line.

Pattern Match



Pattern With "R"

- The line in the center of the raised portion of the pattern (or mesa) is the line used for this pattern match.
- In this example, The R line is marked and shows a pattern match of 2-1/2".



Pattern With "D" Only

- The line in the center of the lower portion of the pattern (or valley) is the line used for this pattern match.
- In this example, the center D line is marked and shows a pattern match of 3".



Pattern With No "R" or "D"

- Any defining line in this pattern can be used for this pattern match. Which line is used to measure the pattern match must be communicated.
- In this example, the first line at the base of the rise shows a pattern match of 3".



lu	ıminum Sidi	ng Order/Quote Form	Quote:	Order:
	Company:			
	Ordered By:			
	PO:			
	Phone:			
	Email/Fax:			
	Date:			
	Year/Make:			

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Polar White		Black		Smooth 476 White (.024)	7	Champagne (.030)	15
Smooth (.024)	4	Smooth (.030)		Sm. Dutchman White (.024)	58	Charcoal (.030)	16
Smooth (.030)	5	Stucco (.024)				Diamond Ice (.030)	17
Stucco (.024)	53	Tuff Coat (.030)		Sm. Mill (.024) (NO SEAM)	21		
Tuff Coat (.030)	52	Diamond Embossed (.030)	12	Mill Diamond Plate (.025)	10		
		Diamond Plate (.030)	11	Sm. Brite (.024) (NO SEAM)	13		
Seams: S—S-Lock P- Show: Material is mea		A—Auto Mold R—Raw Edge Finish: Material is measured to	Pli	ease Provide shipping address if a	oplica	ble:	
finish edge, installed. raw edge, uninstalled.		raw edge, uninstalled.					

Qty.	Height (Inches)	Length (Inches)	Seam	Color Code	Show/Finish/Cut	Pattern	Pattern Match
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		
			S/P/A/R		S / F / C		

Pattern Match

> To see a video explaining how to measure for a pattern match, click the link below.

https://cdn.shopify.com/s/files/1/0076/3 543/5620/files/Pattern_Match.mp4?19





Contact Us!

Feel free to contact us for help at any time.

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