

## For **DARK** Colored Fabrics - Inkjet Transfer Sheets Instructions

### Items needed:

- Inkjet printer
- Black or dark colored t-shirt, canvas bag, apron, etc. (cotton or cotton/poly blend for best results)
- HeatnBond® Inkjet Transfer Sheet™ - Dark
- Household iron
- Pillowcase
- Waist-high (or lower) hard, smooth, heat-resistant surface (DO NOT use ironing board)
- Pressing sheet (included-DO NOT discard)

### 1. Create & Print:

Design your image using your own graphics, photos and/or text in your favorite computer software. For best results, select the closest match below in your printer settings:

**Quality:** best or high quality

**Media:** photo paper or iron on t-shirt transfer

**Orientation:** DO NOT reverse or use mirror image.

Remove all paper from your inkjet printer and place one transfer sheet in the paper tray so the inkjet image prints on the unmarked white side. Print your image and allow it to dry for 30 minutes. Cut out printed design, leaving a ¼ -inch narrow border around the image. Keep corners rounded to avoid lifting during ironing or washing.

### 2. Preparation:

Pre-heat iron for 3 minutes to high (cotton) setting **no steam**. It is recommended that the water reservoir be empty. Place a pillowcase on a hard, smooth, heat-resistant surface. Place t-shirt, canvas bag, apron, etc. on the pillowcase and iron for 1-2 minutes to release moisture and remove wrinkles. Gently stretch fabric by tugging on the sides and smooth out with hands.

### 3. Iron: *(read all directions before proceeding)*

Ironing should be done by an adult or with adult supervision.

**\*When ironing, it is important to apply heavy and constant pressure (iron with two hands and ample body pressure).**

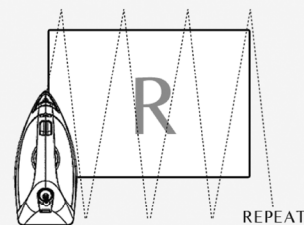
**Pressure is your friend, the more the better.**

**It is also crucial that all areas of the image receive equal time, heat and pressure when ironing. Pay special attention while ironing to the corners and edges. Insufficient time, pressure or heat will produce poor results.**

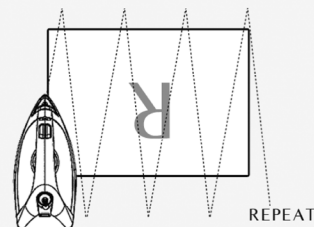
Peel off the marked paper backing on the dark HeatnBond® Inkjet Transfer Sheet™. Place the printed image face up in the desired position onto project. Cover the entire transfer sheet with the pressing sheet provided.

Ironing Times			
Page Size	Step 1: Iron	Step 2: Spin & Iron	Total Ironing Time
Full Page	90 seconds	90 seconds	180 seconds
Half Page	45 seconds	45 seconds	90 seconds
Quarter Page	30 seconds	30 seconds	60 seconds

**Step 1:** Iron the pressing sheet on top of the HeatnBond® Inkjet Transfer using a straight continuous motion with heavy pressure forward and back while gliding the iron from side to side. Repeat until designated time in step 1 on chart above is reached.



**Step 2:** Spin your garment or project 180° and continue ironing until designated time in step 2 on chart above is reached.



Peel off the pressing sheet while hot, using a smooth, even motion. If the image begins lifting, it means you have not applied enough pressure and/or heat. Stop, replace pressing sheet and re-iron the edges and corners.

### Care Instructions:

- Wait 24 hours before washing
- Turn garment or project inside out
- Machine wash cold, with mild detergent
- Do not use bleach or bleach alternatives
- Remove promptly after washing as the color may bleed if left in the washer
- Tumble dry low or lay flat to dry
- DO NOT iron directly on transfer. If necessary, cover with pressing sheet.



Visit our website for detailed instructions and video tutorials on this product. This product is for standard inkjet printers only. Store unused product in the original packaging in a cool, dry place.