



Technical Data Sheet

3M™ Vinyl Tape 472



[Product Details](#)



[Regulatory Info/SDS](#)

Product Description

3M™ Vinyl Tape 472 is comprised of a heavy duty black vinyl backing with a black pigmented rubber adhesive. The thick vinyl backing makes it ideal for applications requiring both abrasion resistance and the inherent conformability of vinyl. The rubber adhesive has good instant adhesion and sticks well to a variety of surfaces.

Product Features

- Best results are attained when applied to clean, dry surface at temperatures between 60° to 80°F (16° to 27°C).
- Thick backing is ideal where heavy abrasion is anticipated.
- Temperature resistance to 225°F (107°C).
- Pigmented adhesive will stain some surfaces. Testing by the user is recommended to determine suitability in the proposed application.
- Resists most common solvents, care should be taken to avoid ketones, chlorinated hydrocarbons, and esters, found in lacquer thinners, degreasers, paint strippers, etc. which may cause the backing to swell or curl.
- Can be used in outdoor applications with clean removal from many surfaces up to 6 months.
- Stays on outdoors for up to a year.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Value
Color		Black
Adhesive Type		Rubber
Backing		Vinyl
Backing Thickness	ASTM D3652	0.23 mm (9 mil)
Total Tape Thickness	ASTM D3652	0.26 mm (10.4 mil)

Typical Performance Characteristics

Attribute Name	Test Method	Temperature	Value
180° Peel Adhesion	ASTM D3330	22 °C (72 °F)	2.5 N/cm (23 oz/in) ¹
Elongation at Break	ASTM D3759		270 %
Tensile Strength	ASTM D3759		56 N/cm (512 oz/in)
Long Term Temperature Resistance			107 °C (225 °F) ²

¹ 12 in/min (300 mm/min)

² Long Term (day, weeks)

Handling/Application Information

Application Examples

- Heavy duty protection and abrasion resistance.
- Splicing and patching.
- Outdoor sealing, protecting, and marking.
- Dissimilar metal separation.
- Sealing barrier films and containers.
- Sand blast and bead blast overspray protection.

Storage and Shelf Life

Store under normal conditions of 60° to 80°F (16° to 27°C) and 40 to 60% R.H. in the original carton. To obtain best performance, use this product within 18 months from date of manufacture.

Available Sizes

Attribute Name	Value
Standard Roll Length	33 m (36 yd)

Information

Technical Information: The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

Disclaimer: 3M industrial and occupational products are intended, labeled, and packaged for sale to trained industrial and occupational customers for workplace use. Unless specifically stated otherwise on the applicable product packaging or literature, these products are not intended, labeled, or packaged for sale to or use by consumers (e.g., for home, personal, primary or secondary school, recreational/sporting, or other uses not described in the applicable product packaging or literature), and must be selected and used in compliance with applicable health and safety regulations and standards (e.g., U.S. OSHA, ANSI), as well as all product literature, user instructions, warnings, and limitations, and the user must take any action required under any recall, field action or other product use notice. Misuse of 3M industrial and occupational products may result in injury, sickness, or death. For help with product selection and use, consult your on-site safety professional, industrial hygienist, or other subject matter expert. For additional product information, visit www.3M.com.

ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

3M
Industrial Adhesives and Tapes Division
3M Center, Building 225-35-06
St. Paul, MN 55144-1000
800-362-3550

3M is a trademark of 3M Company.
©3M 2011 (2/11)