Wrap & Repair Silicone Tape 03625

Technical Data Sheet March, 2013

| 3M Part No.(s) | 3M Part Descriptor(s) |
|----------------|---------------------------------|
| 03625 | 3M™ Wrap & Repair Silicone Tape |

Product Description

When a hose, tool, pipe, electrical or other repair is needed, wrap and repair it! $3M^{TM}$ Wrap and Repair Silicone Tape is a super stretchy, highly conformable solution for everyday repairs. Simply wrap the tape around the repair area and allow the silicone to fuse to itself, forming a permanent, air and water tight seal. $3M^{TM}$ Wrap and Repair Silicone Tape is designed to be resistant to heat, friction and UV and withstand extreme temperatures of -85°F to 500°F. No adhesive, no mess, just a repair that will last.

Features, Advantages, Benefits

| Features | Advantages | Benefits |
|--|---|---|
| • Adhesive-free tape bonds permanently to itself | • Versatile repair tape for automotive and home repairs | • For hose, electrical, plumping, and tool repair |
| • Stretches and conforms easily to any surface | • Creates a water and air tight seal | |
| • Meets UL 510 Standards | • Clear in color for strong, less visible repairs | |

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

| Property | Specification | Test Results |
|--|------------------------|-------------------|
| Specific Gravity, ASTM D792 | 1.2 +/- 0.03 | 1.18 |
| Hardness durometer, Shore A, ASTM D2240 | 55+/-5 | 55 |
| Tensile Strength, ASTM D412 | 700 psi min. | 1400 psi |
| Elongation, ASTM D412 | 300% min. | 550% |
| Tear Strength, ASTM D624, DIE B | 60 ppi. min. | 157 ppi |
| Bond Strength, MIL-I-46852 | 2 lbs min. | 3.8 lbs |
| Adhesion, unwind, ASTM D2148 | 3 in min. | Pass |
| Cold brittle point, ASTM 2137 | -54°C (-65°F) | Pass |
| Dielectric Strength, ASTM D149 | 400Vpm min. | 500Vpm |
| Volume Resistivity, ASTM D257 | 1 x 10^13 OHMS/cm min. | 1 x 10^15 OHMS/cm |

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Product Uses

Strong and leak-proof

Wear and tear is part of vehicle and home ownership. This versatile, self-fusing tape creates an air and water tight seal for hose, electrical, plumbing, and tool repairs. The product is designed to be resistant to heat, friction and UV and withstand extreme temperatures of -85°F to 500°F. Keep a roll of 3MTM Wrap and Repair Silicone Tape in your vehicle or garage in case of emergency and do notget caught off guard by repairs.

No adhesive, no mess

3MTM Wrap and Repair Silicone Tape is rolled like a tape, but it is adhesive-free. By self-fusing to itself, it creates a permanent bond without the need for a sticky adhesive.

Flexible

Curved surfaces can make repairs difficult, but the conformability and flexibility of 3MTM Wrap and Repair Silicone Tape makes repairs easier. Instead of replacing a damaged hose, make the hose repair yourself using this flexible and strong repair tape.

Directions for Use

- 1. Prepare and clean the surface to be wrapped
- **2.** Peel back the liner and wrap the necessary amount of tape around the repair surface stretching the tape and overlapping by half the width.
- 3. Once the surface is wrapped, overlap the last wrap full to ensure a good seal.

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Precautionary Information

Refer to Product Label and Material Safety Data Sheet for Health and Safety Information before using this product.

Technical Information

The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

Product Use

Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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For Additional Health and Safety Information



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