



# Technical Data Sheet

## 3M™ Double Coated Splicing Tape 9737R



[Product Details](#)



[Regulatory Info/SDS](#)

### **Product Description**

3M™ Splicing Tapes 9737R is a high tack, double coated acrylic pressure sensitive adhesives with a polyester carrier.

### **Product Features**

- Versatile splicing tape product meets a wide variety of application requirements.
- Excellent peel, tack and shear.
- Adheres well to Kraft and coated papers.
- Moisture resistant.
- Good temperature resistance.
- Excellent performance at high and low temperatures.

### **Technical Information Note**

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### **Typical Physical Properties**

Attribute Name	Test Method	Value
Color		Red
Adhesive Carrier		Polyester
Total Tape Thickness	ASTM D3652	0.0889 mm (3.5 mil)
Carrier Thickness		0.0127 mm (0.5 mil)
Liner		55# Densified Kraft Paper
Liner Thickness		0.081 mm (3.2 mil)
Primary Liner Color		White

### **Typical Performance Characteristics**

Temperature: 22 °C (72 °F)

Attribute Name	Test Condition	Substrate	Backing	Value
180° Peel Adhesion		Steel	2 mil Aluminum Foil	5.5 N/cm (50 oz/in) <sup>1</sup>
Static Shear	1000g			>500 h <sup>2</sup>

<sup>1</sup> 12 in/min (300 mm/min)

<sup>2</sup> 1 in x 1 in sample area, test terminated after 10,000 minutes

Attribute Name	Value
Minimum Continuous Temperature	-23 °C (-10 °F)
Short Term Temperature Resistance	149 °C (300 °F) <sup>1</sup>
Long Term Temperature Resistance	127 °C (260 °F) <sup>2</sup>

<sup>1</sup> Short Term (minutes, hour)

<sup>2</sup> Long Term (day, weeks)

### **Handling/Application Information**

#### **Application Techniques**

Bond strength is dependent upon the amount of adhesive-to-surface contact. Firm application pressure helps ensure

better adhesive contact and improve bond strength.

To obtain optimum adhesion, the bonding surfaces must be clean, dry, and uniform. Some typical surface cleaning solvents are isopropyl alcohol or heptane.\*

Ideal tape application temperature range is 70°F to 100°F (21°C to 38°C). Initial tape application to surfaces at temperatures below 50°F (10°C) is not recommended because the adhesive becomes too firm to adhere readily. However, once properly applied, low temperature holding is generally satisfactory.

\*Note: When using solvents, extinguish all ignition sources, including pilot lights, and follow the manufacturer's precautions and directions for use.

### **Application Equipment**

For additional dispenser information, contact your local 3M sales representative, or the toll free 3M sales assistance number at 1-800-362-3550.

### **Storage and Shelf Life**

Store in original cartons at 70°F (21°C) and 50% relative humidity.  
If stored under proper conditions, product retains its performance and properties for 12 months from date of manufacture.

### **Available Sizes - Detailed**

Please contact your 3M sales representative or contact 3M customer service at 1-800-362-3550 for details on available sizes.

### **Recognition/Certification**

**MSDS:** 3M has not prepared MSDS's for these products which are not subject to the MSDS requirements of the Occupational Safety and Health Administration's Hazard Communication Standard, 29 C.F.R. 1910.1200(b)(6)(v). When used under reasonable conditions or in accordance with the 3M directions for use, these products should not present a health and safety hazard. However, use or processing of these products in a manner not in accordance with the directions for use may affect their performance and present potential health and safety hazards.

**TSCA:** These products are not defined as articles under the Toxic Substances Control Act and therefore, are exempt from inventory listing requirements.

### **Information**

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### **ISO Statement**

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

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