



Technical Data Sheet

3M™ Industrial Cleaner Citrus Base Bulk



[Product Details](#)



[Regulatory Info/SDS](#)

Product Description

3M™ Industrial Cleaner Citrus Base is an industrial liquid cleaner/degreaser* used to help dissolve and remove dirt, grease, tar, and many non-curing type adhesives. It can also be used in some cases to degrease substrates for adhesive bonding in place of many chlorinated or petroleum-based solvents. The cleaner may not substitute for etching or similar substrate preparation.

* Not for retail sale

Product Features

- No chlorinated or petroleum based solvents
- Dissolves and removes gently
- Fresh citrus scent

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Uncured Physical Properties

Attribute Name	Value
Base	Citrus Oil
Density	6.5 lb/gal

Typical Physical Properties

Attribute Name	Value
Color	Clear to straw yellow
Appearance	Transparent liquid
Odor	Citrus
Flammable Solvent	Yes
Flash Point	Reference the product SDS Safety Data Sheet °C (Reference the product SDS Safety Data Sheet °F)

Handling/Application Information

Directions for Use

Directions for Use. Thoroughly coat 3M™ Industrial Cleaner Citrus Base on surfaces or parts being cleaned. Wait a few minutes to allow maximum penetration and loosening action. Then wipe away with a clean, damp rag. Wipe with clean cloth, let air dry. Repeat application when substance to be removed is too thick for maximum penetration.

Application Techniques

Note: 3M™ Industrial Cleaner Citrus Base may attack some plastics, painted materials and rubbers which is why it should be tested on a small area of any surface being cleaned before using. Directions for Use: Thoroughly coat 3M™ Industrial Cleaner Citrus Base on surfaces or parts being cleaned. Wait a few minutes to allow maximum penetration and loosening action. Then wipe away with a clean, damp rag. Wipe with clean cloth, let air dry. Repeat application when substance to be removed is too thick for maximum penetration. Caution! This product should not be used as a hand cleaner and skin contact should be avoided. This product may cause skin irritation on prolonged or repeated contact. Do not rinse into waterways or sewers. This product is not intended for consumer use or retail sale.

Compatibility

3M™ Industrial Cleaner Citrus Base was tested for cleanup effectiveness on aluminum, stainless steel, and in practical use on painted metal surfaces (black utility trailer, white pick-up truck, Green lawn tractor, white propane tank). The 3M™ Industrial Cleaner Citrus removed dirt, soil, grease, tar, and wet and dry rubber base adhesives (not all adhesives families were evaluated). We suggest the end user evaluate the 3M™ Industrial Cleaner Citrus Base to determine the compatibility with the substrate to assure this product will not attack the surface.

Storage and Shelf Life

Store product at 60-80°F (16-27°C) for maximum storage life. Rotate stock on a “first in-first out” basis. When stored at the recommended conditions in original, unopened containers, this product has a shelf life of 24 months from date of manufacture.

Precautionary Information

Refer to Product Label and Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.

Automotive Disclaimer

Select Automotive Applications: This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

Information

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