



# Technical Data Sheet

3M™ Scotch® High Tack Box Sealing Tape 371+.



[Product Details](#)



[Regulatory Info/SDS](#)

## Product Description

Scotch® High Tack Box Sealing Tape 371+. is an industrial packaging tape used for box sealing, splicing, recoupage and other packaging applications. This product has a conformable backing and a consistent pressure sensitive hot melt synthetic rubber adhesive system.

## Product Features

- Adheres instantly to a variety of surfaces, including recycled corrugate
- Edge tear and split resistance.
- Good adhesion to fiberboard.
- Roll to roll consistency increases productivity for improved unit costs.

## Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

## Typical Physical Properties

Attribute Name	Test Method	Value
Color		Clear
Adhesive Type		Pressure sensitive hot melt rubber-resin
Backing		Biaxially oriented polypropylene
Backing Thickness	ASTM D3652	0.03 mm (1.2 mil)
Total Tape Thickness	ASTM D3652	0.053 mm (2.1 mil)

## Typical Performance Characteristics

Attribute Name	Test Method	Dwell Time	Temperature	Test Condition	Substrate	Value
180° Peel Adhesion	ASTM D3330	72 h	22 °C (72 °F)		Stainless Steel	49.3 N/100mm (45.0 oz/in) <sup>1</sup>
Elongation at Break	ASTM D3759					160 %
Tensile Strength	ASTM D3759			Machine Direction		385 N/100mm (22 lb/in)
Tensile Strength	ASTM D3759			Cross Direction		385 N/100mm (44 lb/in)
Holding Power	ASTM D3654				Fiberboard	8,000+ oz/in

<sup>1</sup> 12 in/min (300 mm/min)

## Handling/Application Information

### Application Techniques

An extensive line of application equipment including hand held manual dispensers and semi-automatic and fully automatic equipment is available. Application of Scotch® High Tack Box Sealing Tape 371+. is most easily accomplished at room temperature, however it can be applied at temperatures as low as 34°F(1°C). Once applied,

Scotch® High Tack Box Sealing Tape 371+ performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.

## **Storage and Shelf Life**

Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40 to 50% relative humidity are recommended. To obtain best performance, use this product within 18 months from date of manufacture.

## **Available Sizes**

<b>Attribute Name</b>	<b>Value</b>
Core Size (ID)	76.2 mm (3 in)
Standard Roll Length	100, 914, 1500 m (109, 1000, 1641 yd)
Standard Width	48, 72 mm (1.9, 2.8 in)

## **Information**

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## **ISO Statement**

This Closure and Masking Systems Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

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