

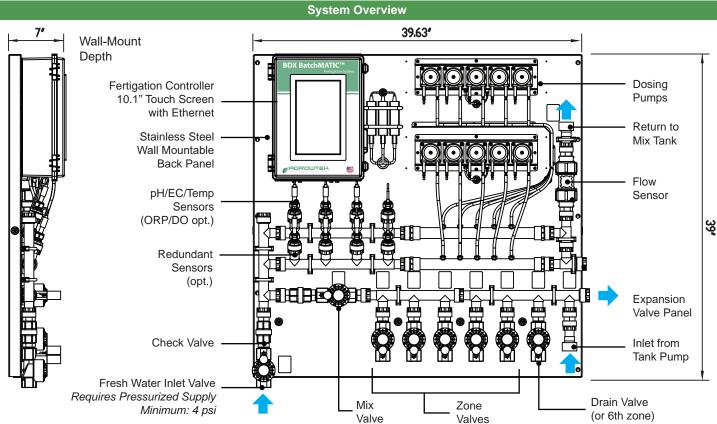


# **Multi-Zone Batch Fertigation System**

GrowControl™ BDX Batch Dosing & Fertigation System is a nutrient mixing and irrigation system for pre-mixing and dispensing to plants, hydroponic systems or holding tanks. Control and schedule 5/6 zones and add up to 8 more zones with an 8-valve expansion panel for a total of 14 valves. Available with 5, 10 or 12 persitaltic dosing pumps for mixing multi-part fertilizer solutions on the fly according to fertilizer ratio recipies and EC/pH/ORP targets. Available with redundant sensors for enhanced error detection and backup operation. Alarms and automatic shut down functions standard. Compact system is easy to use and maintain. Pre-fabricated assembly on stainless steel back panel mounts to wall surface for simple installation.

System includes a recirculating/irrigation pump with outlet control relay and SXL liquid sensors for detecting high and low levels in the mixing tank. Available with VBT series mixing tanks between 55-350 gallon capacity, or supply your own mixing tank (recommended up to 500 gallons max.)

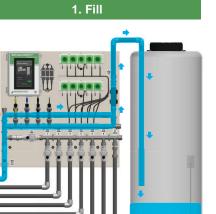




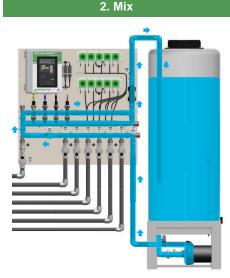
# **Specifications**

- 50-350 gal batches,100-300gal/hr typical
- 22gpm 30psi Recirculator/Irrigation Pump (10A/120V)
- 10.1" Intuitive Color Touch Screen Controller
- Valves: 1 Water Fill, 1 Mix, 5/6 Zones (1 Drain)
- Add up to 8 more Zone Valves with Expansion Panel
- Maintain up to 10 stock tanks with DXI8 Trigger Module
- Up to 12 Peristaltic Pumps for Dosing Chemicals
- 3,000mL/hr Injection Rate (12,000mL/hr optional)
- Dual pH/EC/ORP sensor options
- Alarms: Sensor Difference, pH No-Change / Wrong Direction Component Failure, Low Water Flow, Tank Overfill / Empty, Batch Deviation, pH Re-Correct, Feed Timeout, and more.

BDX fertigation systems automate filling of a mixing tank to a specific volume with water, followed by dosing cycles to achieve the desired ppm and pH levels according to the recipe. Once the mixing is complete, the solution is pumped through the respective valve to a room's hydroponic system, drippers or a holding tank. When the tank is empty and watering is complete, the next recipe can be mixed and irrigated according to the programmed schedule.



At the start of a scheduled fertigation cycle, the fill valve opens supplying fresh water to the mixing tank. Tank may be filled fully or partially according to the parameters. The high level sensor on the tank prevents over filling.



The fill valve closes and the mix valve opens. The main pump starts recirculating water through the manifolds and the chemicals are injected by the dosing pumps until the set points are reached and the batch is ready to feed.



3. Feed

The mix valve closes and the zone valve opens. The main pump starts feeding from the mix tank to the plants until the low level sensor detects that the tank is empty. The system moves on to the next batch in the schedule.

### **System Includes**

- •BDX Dosing Panel, Assembled (specify model)
- •RX1i Pump Control Relay
- •22GPM 1/2HP 120V Cast Iron Circulator/Irrigation Pump
- •SXL High & Low Mix Tank Sensors



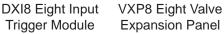


## Not Included (customer supplied)

- Mixing Tank
- Plumbing & Fittings for Pump & Valves
- Pressurized Fill Water Supply (Pressure Switch Pump)

### **Optional Components**

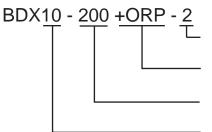






VBT Vertical Batch Mixing Tank & Stand

# Ordering Options



- 1: Single Sensor Manifold
- 2: Dual Sensor Manifolds

None: pH, EC & Temperature +ORP: Add ORP

Doser Pump Model 200: 160mL/min per pump

Doser Pumps

5, 10 or 12 pump parts