

# **HARMSCO®** Filtration Products

### **Providing Liquid Filtration Solutions**

### The Harmsco® Story

Inventor John Harms and his wife Laura founded Harmsco, Inc. in 1958. Their mission was to design and manufacture high quality filtration equipment and market their product line worldwide. Over 50 years later, Harmsco® brand







Lake Wales plant

filtration products are recognized around the globe and respected by the leading experts in the filtration industry. With over 180,000 square feet of manufacturing space in West Palm Beach and Lake Wales, Florida, Harmsco<sup>®</sup> is prepared to meet the ever increasing global demands for liquid filtration.

### Why Harmsco®

- **UP-FLOW DESIGN -** Harmsco HIF, BC, WB, HP and SB filter housings utilize Up-Flow design which eliminates air entrapment in the filter housing as well as potential for by-pass of contaminate downstream.
- **HURRICANE® FILTER HOUSINGS** Hurricane® filters provide unsurpassed performance. They separate dense solids prior to cartridge filtration for extended filter life, increased dirt holding capacity and reduced maintenance costs.
- ▶ PLEATED CARTRIDGES Pleated cartridges offer more surface area for longer life, increased solids removal and reduced operation costs. Harmsco offers more cartridge lengths and micron sizes than any other supplier.
- **ELECTROPOLISHED FINISH** Harmsco offers an electropolished finish as STANDARD on HIF, BC, WB, HP, SB, FSSS and BCB filter housings. All stainless steel components are electropolished for a superior finish and increased durability.
- NSF LISTED PRODUCTS Harmsco offers a complete line of filter cartridges and housings which are manufactured with FDA listed materials and are NSF-61 Listed for public drinking water use.
- QUALITY ASSURANCE All Harmsco products are tested and validated to assure the highest quality standards.

### **Key Markets**

Chemical Processing
Desalination
Environmental Compliance
Food & Beverage
Heat Transfer
Irrigation Water
Metal Working Fluids

Mining
Municipal Drinking Water
Paints & Dyes
Petrochemical
Petroleum
Pharmaceutical
Pulp & Paper

Residential Water
Surface Water
Utilities
Waste Water Treatment
Water Conditioning
Water Treatment
Well Water





### Patented Up-Flow Filtration Process

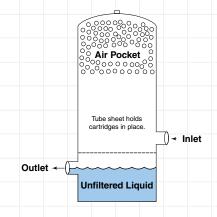
### CONVENTIONAL CARTRIDGE FILTER DESIGN

### **Potential For Air Entrapment**

With outlets located *below* inlets, air travels upward so vents are needed to expel air that can accumulate within the filter vessel during operation.

### **Potential For By-Pass**

With outlets located *below* inlets, by-pass can occur as unfiltered liquid drains downward to the sump while the cartridges are removed. This may result in by-pass when the filter is put back into service.



### HARMSCO® UP-FLOW CARTRIDGE FILTER

### **No Air Entrapment**

Air is self purged from Harmsco® Up-Flow filters because outlets (top of standpipes) are at the high point of the filters.



### No By-Pass During Service



No liquid can by-pass Harmsco® filters during servicing because standpipes are the "clean side" of the filter.

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# **HARMSCO®** Hurricane®

**The Revolutionary Filter!** 



### Single Hurricane® **Cartridge**

Easy to install, remove, clean and replace!

#### **Tangential Entry**

Liquid enters the filter tangentially to provide rotational flow and centrifugal force for particle separation.

### **Outer Chamber** for Particle Separation

Centrifugal separation occurs in the filter's outer chamber by rotational flow and centrifugal force. Heavy solids accumulate at the bottom of the filter's outer chamber which may be purged manually or automatically.

### **Inner Chamber** for Cartridge Filtration

Liquid flows from the outer chamber into an inner chamber where the single cartridge is located. Here, the liquid is filtered and subsequently flows out of the filter through the standpipe and outlet fitting.

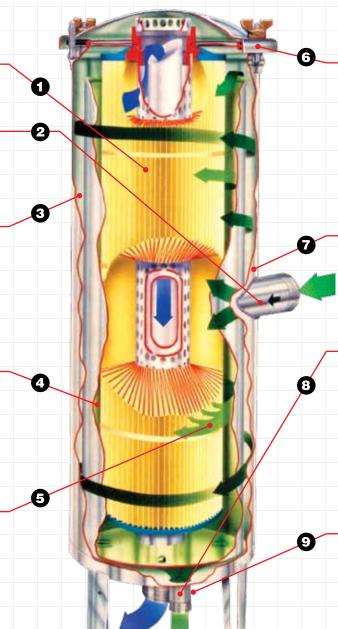
#### **Rotational Flow Pattern**

Continuously "fluffs" filter cake to increase dirt and debris holding capacity to extend filter life and time between cleaning.



#### Hurricane® SB Series

(L to R) HUR 1x170FL, HUR 5x170FL, HUR 3x170FL, HUR 8x170FL



### **Fail-safe Lid with Wing Nuts for Easy Closure**

Lids come standard with wing nuts for easy operation without tools. Individual studs provide added security. No single-bolt v-clamp closures are used. Note: hex nuts are recommended above 100 psi pressures, tightened to 75 inch lbs. of torque for best results.

#### 304 Electropolished **Stainless Steel**

Solid, stainless steel construction and electropolishing are standard for added resistance to corrosion. Note: special coatings available for chemical resistance.

### **Drain for Manual** or Automatic Purge

In heavy solids applications, manual or automatic valves may be used to purge solids from the outer chamber to extend filter life (valves not provided by Harmsco). Tests demonstrate approximately half of the heavy solids, such as sand, separate prior to the filtration chamber at 50 GPM.

### **Couplers for Pressure Gauges Provided**

1/4" FPT couplers are installed in inlet and outlet fittings for pressure gauges.



#### Hurricane® HP Series

(L to R) HUR 40 HP, HUR 170 HP,

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Certified to ANSI-NSF 61

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# Here's Proof! HARMSCO® Filters Save Money

# **Laboratory test** using AC Coarse Test Dust shows **HARMSCO**® pleated filter cartridges save money

because they:

- Remove more solids
- Filter longer
- Can be cleaned and reused in most applications











Te	est Summary:	Harmsco <sup>®</sup>	Harmsco <sup>®</sup> WaterBetter <sup>®</sup>	Resin Bonded Cellulose	Spun Polypropylene	String Wound
	Solids Removed	12.0	7.0	3.3	2.5	2.1
	Elapsed Time (minutes to achieve 30 psiΔp)	16.8	11.08	2.8	1.97	1.33
	Cleanable & Reusable	Ves	Ves	No	No	No

Tests conducted with course test dust and 3% solids using 5 micron cartridges. Filtration was terminated when each cartridge reached its capacity and experienced a 30 psi pressure differential. Cartridges were weighed prior to and after filtration tests to determine solids removed.

### **More Filter Media For Longer Life**

Competitive Cartridge with 4 sq. ft. of media

Harmsco<sup>®</sup> Cartridge with 6 sq. ft. of media

More media provides longer filter life and reduced costs because fewer replacement cartridges are required.

### **Superior Construction**





**Competitive Cartridge** 

Harmsco® Cartridge 801 Series

Our center tubes and ends are thermally bonded for added strength to provide superior end sealing and improved performance.

#### **Cleanable and Reusable**



Harmsco® cartridges cost less to use, regardless of what they cost to buy.

### **Color Coded End Caps**



Standard cartridges have color coded end caps to identify the micron rating.

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### **NSF Listed Products**

### **FILTER HOUSINGS**

### Tab 1

Hurricane® SB and HP Filter Housings

### Tab 2

WaterBetter® WB Filter Housings

### Tab 4

HIF Filter Housings



### **FILTER CARTRIDGES**

### **Tab 21**

Hurricane<sup>®</sup> Polyester and Hurricane<sup>®</sup> Harmsco-Free Cartridges

### **Tab 22**

Premium and WaterBetter® Cartridges

### **Tab 23**

701 Series Cartridges

### **Tab 24**

Calypso Blue<sup>™</sup> Cartridges

### **Tab 26**

Poly-Pleat<sup>™</sup> Cartridges

### **Tab 27**

HAC and WaterBetter®
Carbon Cartridges

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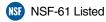
### **Filter Housing Selection Guide**

#### Tab 1

### SB and HP Hurricane® Housings

Industrial/Municipal (SB) Commercial (HP)

- Combination cyclone separator and cartridge filter in a single design
- Patented Up-flow design
- Flow rates to 1,200 GPM (SB) and to 150 GPM (HP)



View Hurricane® Animation

www.youtube.com/watch?v=tOXGsUnhmW4

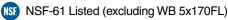


#### Tab 2

### WB and WB 5x170FL WaterBetter® Housings

#### **Commercial**

- Single cartridge design
- Patented Up-flow design
- Coated option available
- Flow rates to 150 GPM (WB) and to 600 GPM (WB 5x170FL)
- Offered in 304/316 stainless steel





WB 40SC

#### Tab 3

#### **HMC Filter Housings**

#### **Industrial/Municipal**

- Built to ASME design standards
- U-Stamp option available
- Standard hold down plates to accept DOE, 222/Flat and 222/Fin style cartridges
- Flow rates to 1.400 GPM
- Offered in 304/316 stainless steel



#### Tab 4

#### **HIF Filter Housings**

- Patented Up-flow design
- Coated option available
- Flow rates to 800 GPM
- Offered in 304/316 stainless steel



NSF NSF-61 Listed



#### Tab 5

#### **BC and HBC Band Clamp Housings**

#### Commercial

- FNPT. BSTP. Flange and Victaulic connections available (BC series only)
- Patented Up-flow design (BC series only)
- Flow rates to 600 GPM
- Offered in 304/316 stainless steel



#### Tab 6

### **FSSS Single Cartridge Housings**

### **Commercial/Industrial**

- Designed for 300 PSI
- DOE or 222/Flat configurations available
- Offered in 304/316 stainless steel



#### Tab 7

### **HMB, HSB and BCB Bag Housings**

### **Industrial/Municipal**

- U-Stamp option available (HMB, HSB)
- Standard #1, #2 and Extended bag options
- Flow rates to 2,400 GPM
- Offered in 304/316 stainless steel



#### Tab 8

#### **Filtration Systems**



### Tab 9

### **Specialty Housings**



### **Tab 10**

### **NSF Listed Filter Housings**



# Filter Housings - Tab 1

# SB and HP Hurricane® Housings

### **SB Hurricane® Housings**

- Combination cyclone separator and cartridge filter in a single design
- Patented Up-flow design
- Coated option available
- Flow rates up to 1,200 GPM
- Offered in 304 and 316 stainless steel





### **HP Hurricane® Housings**

- Combination cyclone separator and cartridge filter in a single design
- Patented Up-flow design
- Coated option available
- Flow rates up to 150 GPM
- ➤ Offered in 304 and 316 stainless steel





#### Sizing Info:

SB Hurricane® and HP Hurricane® housings accept 7-3/4" O.D. cartridges.

### **Cartridge Options**

### **Hurricane® Cartridges**

(Tab 21)

- High flow, high surface area
- Low initial pressure drop provides longer filter life
- NSF-61 Listed cartridges available
- High Temperature cartridges available
- Lowest cost per filtered gallon based on surface area

### **SureSafe™ Cartridges**

(Tab 25)

- Antimicrobial cartridge media prohibits growth of bacteria and mold on filter cartridge
- ▶ Offered in 20 and 50 micron ratings and a wide range of cartridge sizes
- Agion Silver Zeolite is FDA tested and registered with the EPA

### Premium Poly-Pleat™ Cartridges (Tab 26)

- Pleated one micron absolute cartridges for safe, cyst-free drinking water
- NSF-61 Listed
- ► Available in a wide range of cartridge sizes

#### **Carbon Cartridges**

(Tab 27)

- For high chlorine, taste, odor, lead, THM and organic chemical removal
- Available in a wide range of cartridge sizes, including Hurricane® 170 Series
- NSF-42 Listed

### All-Poly/High Purity Cartridges (Tab 28)

Available in Hurricane® sizes 40, 90 and 170, and in micron ratings 0.2, 0.45, 1, 5, 10, 20 and 50

### **High-Temp Cartridges**

(Tab 29)

- Pleated design; high flow capacity
- Two temperature ratings (200°F/93°C and 250°F/121°C)
- Available in Hurricane® only

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### SB

# **Hurricane® Swing Bolt Housings**

Two Technologies in One

### **Lower Operation Cost**

Harmsco® Hurricane® Swing Bolt filter housings provide unsurpassed performance. Their unique design separates dense solids prior to cartridge filtration for extended filter life, increased dirt holding capacity and reduced maintenance costs.



### **Features**

- Patented Up-flow Design
- NSF 61 listed
- Electro-polished finish standard
- "Swing Bolt" closure system
- Combination cyclone separator and cartridge filter in a single compact design
- Four sizes for greater utility one, three, five and eight cartridges
- 304 stainless steel housing and internal components - standard
- The industry's largest selection of cartridge options
- Built to ASME design standards
- Coated option available
- Flow rates up to 1,200 GPM



- Municipal Drinking Water
- Cooling Tower Filtration
- Desalination Pre-filtration (coated option)
- Surface Water Treatment Rule (SWTR) LT2
- Industrial Waste Water Treatment
- Reverse Osmosis Pre-filtration
- **Ground Water Remediation**
- **Ground Water Under Direct Influence** (GUDI)

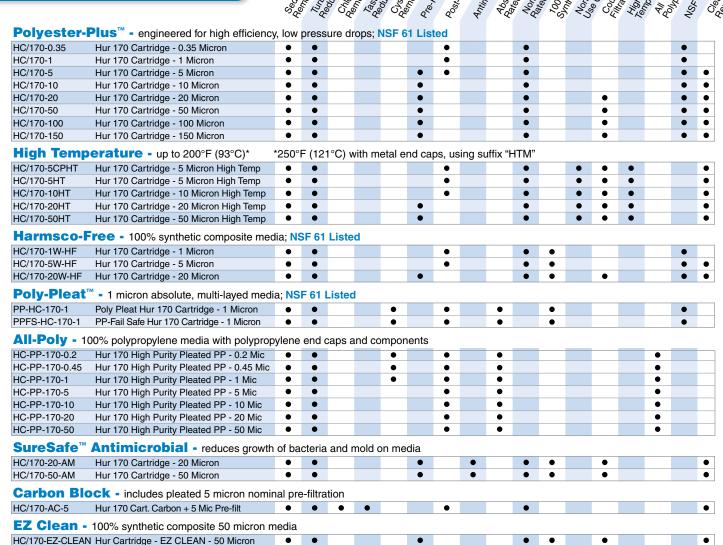




### **Cartridge Selection**

Poly-Mesh - 100% synthetic composite 250 micron media

Hur 170 Cartridge Poly Mesh - 250 Micron





### **Cartridge Sizing Guide**

### For Harmsco® Hurricane® Swing Bolt Single and Multiple Cartridge Filter Housings Harmsco® recommends operation at 70% of maximum flow rate for optimum performance.

### Polyester-Plus™, High Temp, Harmsco-Free, SureSafe™, EZ Clean, Poly-Mesh

Filter Model	N0. of Cartridges	Pleated Media Area (sq.ft.)	Length (in.)	O.D. (in.)	Recommended Flow Rate* (GPM)	Max Flow Rate (GPM)	Max Flow Rate (LPM)	Max Flow Rate (M³/HR)	Carton Size
HUR 1x170FL	1	170	30-3/4	7-3/4	105	150	568	34	9x9x32
HUR 3x170FL	3	510	30-3/4	7-3/4	315	450	1,703	102	9x9x32
HUR 5x170FL	5	850	30-3/4	7-3/4	525	750	2,839	170	9x9x32
HUR 8x170FL	8	1360	30-3/4	7-3/4	840	1200	4,542	272	9x9x32
Poly-Plea	it™								
HUR 1x170FL	1	100	30-3/4	7-3/4	50	-	-	-	9x9x32
HUR 3x170FL	3	300	30-3/4	7-3/4	150	-	-	-	9x9x32
HUR 5x170FL	5	500	30-3/4	7-3/4	250	-	-	_	9x9x32
HUR 8x170FL	8	800	30-3/4	7-3/4	400	_	_	_	9x9x32
<b>All-Poly</b>									
HUR 1x170FL	1	75	30-3/4	7-3/4	60*	100	76	36	9x9x32
HUR 3x170FL	3	225	30-3/4	7-3/4	180*	300	228	108	9x9x32
HUR 5x170FL	5	375	30-3/4	7-3/4	300*	500	380	180	9x9x32
HUR 8x170FL	8	600	30-3/4	7-3/4	480*	800	608	288	9x9x32
Carbon B	lock				*based o	on 1, 5, 10, 20 an	d 50 micron rat	ings	
HUR 1x170FL	1	90	30-3/4	7-3/4	15**	-	-	-	9x9x32
HUR 3x170FL	3	270	30-3/4	7-3/4	45**	-	-	_	9x9x32
HUR 5x170FL	5	450	30-3/4	7-3/4	75**	-	-	-	9x9x32
HUR 8x170FL	8	720	30-3/4	7-3/4	120**	-	-	_	9x9x32

recommended flow for maximum chlorine removal



Hurricane® Cartridge Length and O.D.

### Cleanable/Reusable

Hurricane® cartridges are cleanable and reusable in most applications and micron ratings (5 micron and up).



cartridges in the industry for all your filtration needs.

### Harmsco® Hurricane® Swing Bolt Housings



### **Ordering Information**

Filter Model	A Filter Height	B Width	C Diameter	D Inlet	E Outlet	Pipe Size I/O NPS	Drain Size NPT	Floor Space	Service Height	Shipping Wt. (lbs.)
HUR 1x170FL	48"	15-1/2"	11"	23-5/8"	9-3/4"	2" Flange	3/4"	1.8 ft <sup>2</sup>	77"	150
HUR 3x170FL	64"	30"	20"	35-1/4"	12"	3" Flange	1-1/2"	3.7 ft <sup>2</sup>	98-1/2"	420
HUR 5x170FL	74"	37-1/2"	30"	38"	14-1/8"	4" Flange	1-1/2"	7.6 ft <sup>2</sup>	98-1/2"	1,100
HUR 8x170FL	84"	44-1/4"	35-3/8"	44-1/4"	20-1/2"	6" Flange	1-1/2"	13 ft <sup>2</sup>	98-1/2"	1,600

### **Filter Specifications**

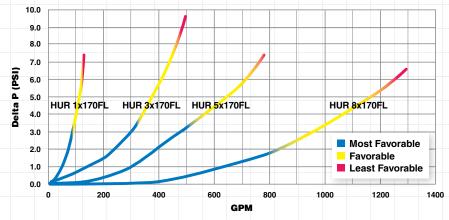
- Electropolished finish
- Built to ASME design standards
- Standpipes stainless steel
- Inlet/Outlet flanged connections

- O-ring housing seal, swing-bolt closure
- Pressure Up to 150 psi (10 bar) max.
- Temperature Up to 140°F (60°C)\* with standard cartridges. \*Up to 200°F (93°C) with HT, and 250°F (121°C) with HTM high temperature cartridges.

### **Pressure Drop**

#### **Pressure Drop vs. Flow Rate**

The total head loss data shown indicates pressure drop with Hurricane® Swing Bolt filter housings and 20-micron filter cartridges in clean water.



For additional information, please refer to the "Installation & Operation Manual" for Hurricane® Swing Bolt Filters.

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### **HARMSCO®** Filtration Products

www.harmsco.com



**HUR 170 HP** 

# **Hurricane® Filter Housings**

Two Technologies in One

### **Lower Operation Cost**

Harmsco® HP Hurricane® filters provide unsurpassed performance. Our unique design separates dense solids prior to cartridge filtration for extended filter life, increased dirt holding capacity and reduced maintenance costs.



### **Features**

- Combination cyclone separator and cartridge filter in a single compact design
- Patented Up-flow design with tangential entry prevents air entrapment
- Rotational flow "flutters" media pleats improving loading performance
- Electropolished 304 stainless steel housing
- Fail-Safe lid closure, rated for 150 psi
- Three sizes for greater media surface area
- CPVC standpipe (standard) stainless steel optional
- Extensive choice of cartridge micron ratings and media, including carbon block
- NSF 61 listed



- Commercial/Residential Drinking Water
- Cooling Tower Filtration
- Desalination Pre-filtration (316 and coated options)
- Surface Water Treatment Rule (SWTR) LT2
- Process Water
- Whole House Filtration

- Industrial Waste Water Treatment
- Reverse Osmosis Pre-filtration
- Small Community Compliance LT2
- Well Water
- **Ground Water Remediation**
- **Ground Water Under Direct** Influence (GUDI)





HC-PP-170-1

HC-PP-170-5

Hur 170 High Purity Pleated PP - 1 Mic

Hur 170 High Purity Pleated PP - 5 Mic

#### **Cartridge Selection** Polyester-Plus<sup>™</sup> - engineered for high efficiency, low pressure drops; NSF 61 Listed HC/40-0.35 Hur 40 Cartridge - 0.35 Micron • HC/40-1 Hur 40 Cartridge - 1 Micron HC/40-5 Hur 40 Cartridge - 5 Micron • • • • • • HC/40-10 Hur 40 Cartridge - 10 Micron • • • • HC/40-20 Hur 40 Cartridge - 20 Micron • • • HC/40-50 • • Hur 40 Cartridge - 50 Micron • HC/40-100 Hur 40 Cartridge - 100 Micron HC/40-150 Hur 40 Cartridge - 150 Micron • • • • • • HC/90-0.35 Hur 90 Cartridge - 0.35 Micron • • HC/90-1 Hur 90 Cartridge - 1 Micron • • • • HC/90-5 Hur 90 Cartridge - 5 Micron • • • • HC/90-10 Hur 90 Cartridge - 10 Micron • HC/90-20 Hur 90 Cartridge - 20 Micron • • • • • • HC/90-50 Hur 90 Cartridge - 50 Micron • • • • • • • HC/90-100 Hur 90 Cartridge - 100 Micron • • HC/90-150 Hur 90 Cartridge - 150 Micron • • • HC/170-0.35 Hur 170 Cartridge - 0.35 Micron • • • • • • HC/170-1 Hur 170 Cartridge - 1 Micron HC/170-5 Hur 170 Cartridge - 5 Micron • • • • • • Hur 170 Cartridge - 10 Micron HC/170-10 • . • • • • HC/170-20 Hur 170 Cartridge - 20 Micron • • • • HC/170-50 Hur 170 Cartridge - 50 Micron • HC/170-100 Hur 170 Cartridge - 100 Micron • • • • • • • • HC/170-150 Hur 170 Cartridge - 150 Micron • • High Temperature - up to 200°F (93°C)\* \*250°F (121°C) with metal end caps, using suffix "HTM" Hur 40 Cartridge - 20 Micron High Temp • • HC/40-50HT Hur 40 Cartridge - 50 Micron High Temp • • • • • HC/90-5CPHT Hur 90 Cartridge - 5 Micron High Temp • • • • • • HC/90-5HT Hur 90 Cartridge - 5 Micron High Temp • • • • • • • HC/90-10HT Hur 90 Cartridge - 10 Micron High Temp • • • • HC/90-20HT Hur 90 Cartridge - 20 Micron High Temp • Hur 90 Cartridge - 50 Micron High Temp HC/90-50HT • • HC/170-5CPHT Hur 170 Cartridge - 5 Micron High Temp • • HC/170-5HT Hur 170 Cartridge - 5 Micron High Temp • • • • • HC/170-10HT Hur 170 Cartridge - 10 Micron High Temp • • • • • • HC/170-20HT Hur 170 Cartridge - 20 Micron High Temp • . • • • HC/170-50HT Hur 170 Cartridge - 50 Micron High Temp Harmsco-Free - 100% synthetic composite media; NSF 61 Listed HC/40-1W-HF Hur 40 Cartridge - 1 Micron • HC/40-5W-HF Hur 40 Cartridge - 5 Micron • HC/40-20W-HF Hur 40 Cartridge - 20 Micron • • • • • • • HC/90-1W-HF Hur 90 Cartridge - 1 Micron • • • HC/90-5W-HF Hur 90 Cartridge - 5 Micron HC/90-20W-HF Hur 90 Cartridge - 20 Micron • • • • • • HC/170-1W-HF Hur 170 Cartridge - 1 Micron • Hur 170 Cartridge - 5 Micron • HC/170-5W-HF HC/170-20W-HF Hur 170 Cartridge - 20 Micron Poly-Pleat™ - 1 micron absolute, multi-layed media; NSF 61 Listed PP-HC-40-1 Poly Pleat Hur 40 Cartridge - 1 Micron • • PPFS-HC-40-1 PP-Fail Safe Hur 40 Cartridge - 1 Micron PP-HC-90-1 Poly Pleat Hur 90 Cartridge - 1 Micron • • • • • • • PPFS-HC-90-1 PP-Fail Safe Hur 90 Cartridge - 1 Micron • • • • • • • PP-HC-170-1 Poly Pleat Hur 170 Cartridge - 1 Micron • • • • • • • PPFS-HC-170-1 PP-Fail Safe Hur 170 Cartridge - 1 Micron All-Poly - 100% polypropylene media with polypropylene end caps and components; also available in 10, 20 and 50 micron ratings HC-PP-40-0.2 Hur 40 High Purity Pleated PP - 0.2 Mic • • • • HC-PP-40-0.45 Hur 40 High Purity Pleated PP - 0.45 Mic HC-PP-40-1 Hur 40 High Purity Pleated PP - 1 Mic • • • • • • HC-PP-40-5 Hur 40 High Purity Pleated PP - 5 Mic • • HC-PP-90-0.2 Hur 90 High Purity Pleated PP - 0.2 Mic • • • • HC-PP-90-0.45 Hur 90 High Purity Pleated PP - 0.45 Mic • HC-PP-90-1 Hur 90 High Purity Pleated PP - 1 Mic • • HC-PP-90-5 Hur 90 High Purity Pleated PP - 5 Mic • • • • HC-PP-170-0.2 Hur 170 High Purity Pleated PP - 0.2 Mic • • • • • HC-PP-170-0.45 Hur 170 High Purity Pleated PP - 0.45 Mic • • • • •

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4	0 90 170	R. Godin	Tuboval Rubidis	Chorion	Paste &	Power of Oct.	Levon.	Post E.	Antic	Absolut.	Noning Remin	160,100,100,100,100,100,100,100,100,100,	Non Petic	Countable Court	Histion Togh	All Sature	NSF / JOHONO	Cleanable A
SureSafe™	Antimicrobial - reduces growth	of ba	cteria	and r	mold (	on me	dia											
HC/40-20-AM	Hur 40 Cartridge - 20 Micron	•	•				•		•		•	•		•				•
HC/40-50-AM	Hur 40 Cartridge - 50 Micron	•	•				•		•		•	•		•				•
HC/90-20-AM	Hur 90 Cartridge - 20 Micron	•	•				•		•		•	•		•				•
HC/90-50-AM	Hur 90 Cartridge - 50 Micron	•	•				•		•		•	•		•				•
HC/170-20-AM	Hur 170 Cartridge - 20 Micron	•	•				•		•		•	•		•				•
HC/170-50-AM	Hur 170 Cartridge - 50 Micron	•	•				•		•		•	•		•				•
Carbon Bl	ock - includes pleated 5 micron nomin	nal pre	e-filtra	tion														
HC/40-AC-5	Hur 40 Cart. Carbon + 5 Mic Pre-filt	•	•	•	•			•			•							•
HC/90-AC-5	Hur 90 Cart. Carbon + 5 Mic Pre-filt	•	•	•	•			•			•							•
HC/170-AC-5	Hur 170 Cart. Carbon + 5 Mic Pre-filt	•	•	•	•			•			•							•
EZ Clean -	100% synthetic composite 50 micron n	nedia																
HC/40-EZ-CLEAN	Hur Cartridge - EZ CLEAN - 50 Micron	•	•				•				•	•		•				•
HC/90-EZ-CLEAN	Hur Cartridge - EZ CLEAN - 50 Micron	•	•				•				•	•		•				•
HC/170-EZ-CLEA	N Hur Cartridge - EZ CLEAN - 50 Micron	•	•				•				•	•		•				•
Poly-Mesh	- 100% synthetic composite 250 micro	n me	dia															
HC/170-PM	Hur 170 Cartridge Poly Mesh - 250 Micron	•	•				•				•	•		•				•
	-																	

### **Cartridge Sizing Guide**

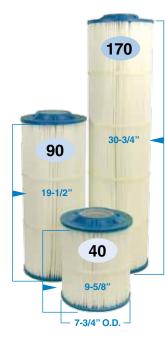
**Cleanable**/ Hurricane® cartridges are cleanable and reusable in most Reusable applications and micron ratings (5 micron and up).

For Harmsco® Hurricane® and WaterBetter® Single-cartridge Filter Housings Harmsco® recommends operation at 70% of maximum flow rate for optimum performance.

### Polyester, High Temperature, Harmsco Free, SureSafe, EZ Clean, Poly-Mesh

Filter Model	Pleated Media Area (sq.ft.)	Length (in.)	O.D. (in.)	Max Flow Rate (GPM)	Recommended Flow Rate (GPM)	Max Flow Rate (LPM)	Max Flow Rate (M³/HR)	No./ Case	Carton Size
HUR 40 HP	40	9-5/8	7-3/4	Up to 50	35	Up to 189	Up to 12	1	9x9x11
HUR 90 HP	90	19-1/2	7-3/4	Up to 100	70	Up to 378	Up to 24	1	9x9x21
HUR 170 HP	170	30-3/4	7-3/4	Up to 150	105	Up to 568	Up to 36	1	9x9x32
Poly-Plea	et								
HUR 40 HP	25	9-5/8	7-3/4	-	15	-	-	1	9x9x11
HUR 90 HP	50	19-1/2	7-3/4	-	25	_	-	1	9x9x21
HUR 170 HP	100	30-3/4	7-3/4	-	50	-	-	1	9x9x32
<b>All-Poly</b>									
HUR 40 HP	25	9-5/8	7-3/4	25	17	19	Up to 12	1	9x9x11
HUR 90 HP	50	19-1/2	7-3/4	50	35	38	Up to 24	1	9x9x21
HUR 170 HP	75	30-3/4	7-3/4	100	60 <sup>a</sup>	76	Up to 36	1	9x9x32
Carbon E	Block				<sup>a</sup> based	on 1, 5, 10, 20	and 50 micron ra	atings	
HUR 40 HP	25	9-5/8	7-3/4	-	5 <sup>b</sup>	-	-	1	9x9x11
HUR 90 HP	55	19-1/2	7-3/4	-	10 <sup>b</sup>	-	-	1	9x9x21
HUR 170 HP	90	30-3/4	7-3/4	_	15 <sup>b</sup>	-	-	1	9x9x32

b recommended flow for maximum chlorine removal



**Hurricane® Cartridges** Length and O.D.

Media
<b>Options</b>

Polyester-Plus™

**NSF 61** Listed









**All-Poly** (multi-layer)

SureSafe™



**Carbon Block** (5 Micron Pleated Pre-filter)



**EZ Clean** 



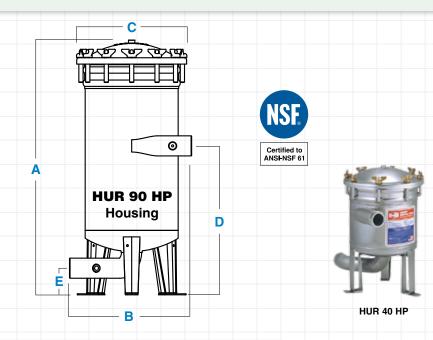
Poly-Mesh



cartridges in the industry for all your filtration needs.

### Harmsco® Hurricane® Filter Housings

### HP







### **Ordering Information**

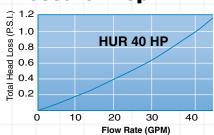
Filter Model	A Filter Height	B Width	<b>C</b> Diameter	D Inlet	E Outlet	Pipe Size NPT	Drain Size NPT	Floor Space	Service Ht.	Shipping Wt. Lbs.	Carton Size In.
HUR 40 HP	19-1/2"	14-3/8"	13"	12-3/4"	3-7/16"	2"	1"	15"x15"	35"	40	14x16x21
HUR 90 HP	29-7/8"	14-3/8"	13"	17-3/4"	3-7/16"	2"	1"	15"x15"	51"	52	14x16x38
HUR 170 HP	40-1/2"	14-3/8"	13"	23-5/8"	3-7/16"	2"	1"	15"x15"	72"	64	14x16x42

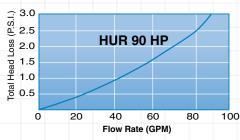
### **Filter Specifications**

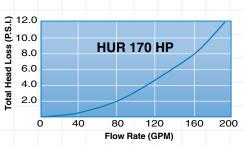
- Electropolished 304 stainless steel
- Standpipe CPVC
- Temperature 140°F (60°C) max. Up to 250°F (121°C) with optional stainless steel standpipe and high temperature cartridges installed
- Wing nuts brass
- ▶ Rim gaskets EPDM (Buna-N, Viton available)
- BSTP optional
- ► Gauge sample ports (1/4"), inlet and outlet
- Pressure 150 psi (10 bar) max.

All stainless steel housings are 304; 316 available upon request. Stainless steel standpipe for high temperature also available.

### **Pressure Drop**







The total head loss data shown above was developed by NSF International and indicates pressure drop with Hurricane\* filter housings and 20 micron filter cartridges in clean water.

For additional information, please refer to the "Installation & Operation Manual" for Hurricane® Filters.

Note: This publication is to be used as a guide. The data within has been obtained from many sources and is considered to be accurate. Harmsco does not assume liability for the accuracy and/or completeness of this data. Changes to the data can be made without notification. Temperature, Pressure, Flow Rates, Differential Pressures, Chemical Combinations and other unknown factors can affect performance in unknown ways. Limited Warranty: Harmsco warrants their products to be free of material and workmanship defects. Determination of suitability of Harmsco products for uses and applications contemplated by Buyer shall be the sole responsibility of Buyer. The end user/installer/buyer shall be liable for the product's performance and suitability regarding their specific intended applications. End users should perform their own tests to determine suitability for each application.



### **HARMSCO®** Filtration Products

Made in USA

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# Filter Housings - Tab 2

### WB and WB 5x170FL WaterBetter® Housings

### WB WaterBetter® Housings

- Single cartridge design
- Patented Up-flow design
- Offered in 304 and 316 stainless steel
- Coated option available
- Flow rates up to 150 GPM



# WB 5x170FL WaterBetter® Housings

- Patented Up-flow design
- Electropolished
- Flow rates up to 600 GPM



#### **Sizing Info:**

WaterBetter® housings accept 7-3/4" O.D. Hurricane® cartridges.

### **Cartridge Options**

### **Hurricane® Cartridges**

(Tab 21)

- ▶ High flow, high surface area
- Low initial pressure drop provides longer filter life
- NSF-61 Listed cartridges available
- High Temperature cartridges available
- Lowest cost per filtered gallon based on surface area

### **SureSafe™ Cartridges**

(Tab 25)

- Antimicrobial cartridge media prohibits growth of bacteria and mold on filter cartridge
- Offered in 20 and 50 micron ratings and a wide range of cartridge sizes
- Agion Silver Zeolite is FDA tested and registered with the EPA

### Premium Poly-Pleat™ Cartridges (Tab 26)

- Pleated one micron absolute cartridges for safe, cyst-free drinking water
- NSF-61 Listed
- Available in a wide range of cartridge sizes

#### **Carbon Cartridges**

(Tab 27)

- For high chlorine, taste, odor, lead, THM and organic chemical removal
- Available in a wide range of cartridge sizes, including Hurricane® 170 Series
- NSF-42 Listed

### All-Poly/High Purity Cartridges (Tab 28)

Available in Hurricane® sizes 40, 90 and 170, and in micron ratings 0.2, 0.45, 1, 5, 10, 20 and 50

### **High-Temp Cartridges**

(Tab 29)

- Pleated design; high flow capacity
- Two temperature ratings (200°F/93°C and 250°F/121°C)
- Not available for WB 5x170FL WaterBetter® housing

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# WaterBetter® Filter Housings

Single Cartridge Design

### **Lower Operation Cost**

Harmsco® WB WaterBetter® single-cartridge filters deliver high flow, extended filter life, increased dirt holding capacity and ease of operation.



### **Features**

- Patented Up-flow design
- Electropolished 304 stainless steel housing
- Fail Safe closure system
- Three sizes for greater media surface area
- CPVC standpipe (standard) stainless steel optional
- Simple alternative to complex multiple cartridge housings
- Extensive choice of cartridge micron ratings and media, including carbon block
- Reduced installation cost

# WB 170SC-2 WATERBETTER WATERBETTER WB 40SC-2 WB 90SC-2

- Commercial/Residential Drinking Water
- Cooling Tower Filtration
- Desalination Pre-filtration (coated option)
- Surface Water Treatment Rule (SWTR) LT2
- P.O.E. for household

- Industrial Waste Water Treatment
- Reverse Osmosis Pre-filtration
- Ground Water Remediation
- Utility Water
- **Ground Water Under Direct** Influence (GUDI)





HC-PP-170-1

HC-PP-170-5

Hur 170 High Purity Pleated PP - 1 Mic

Hur 170 High Purity Pleated PP - 5 Mic

#### **Cartridge Selection** Polyester-Plus<sup>™</sup> - engineered for high efficiency, low pressure drops; NSF 61 Listed HC/40-0.35 Hur 40 Cartridge - 0.35 Micron • HC/40-1 Hur 40 Cartridge - 1 Micron HC/40-5 Hur 40 Cartridge - 5 Micron • • • • • • HC/40-10 Hur 40 Cartridge - 10 Micron • • • • HC/40-20 Hur 40 Cartridge - 20 Micron • • • HC/40-50 • • Hur 40 Cartridge - 50 Micron • HC/40-100 Hur 40 Cartridge - 100 Micron HC/40-150 Hur 40 Cartridge - 150 Micron • • • • • • HC/90-0.35 Hur 90 Cartridge - 0.35 Micron • • HC/90-1 Hur 90 Cartridge - 1 Micron • • • • HC/90-5 Hur 90 Cartridge - 5 Micron • • • • HC/90-10 Hur 90 Cartridge - 10 Micron • HC/90-20 Hur 90 Cartridge - 20 Micron • • • • • • HC/90-50 Hur 90 Cartridge - 50 Micron • • • • • • • HC/90-100 Hur 90 Cartridge - 100 Micron • • HC/90-150 Hur 90 Cartridge - 150 Micron • • • HC/170-0.35 Hur 170 Cartridge - 0.35 Micron • • • • • • HC/170-1 Hur 170 Cartridge - 1 Micron HC/170-5 Hur 170 Cartridge - 5 Micron • • • • • • Hur 170 Cartridge - 10 Micron HC/170-10 • . • • • • HC/170-20 Hur 170 Cartridge - 20 Micron • • • • HC/170-50 Hur 170 Cartridge - 50 Micron • HC/170-100 Hur 170 Cartridge - 100 Micron • • • • • • • • HC/170-150 Hur 170 Cartridge - 150 Micron • • High Temperature - up to 200°F (93°C)\* \*250°F (121°C) with metal end caps, using suffix "HTM" Hur 40 Cartridge - 20 Micron High Temp • • HC/40-50HT Hur 40 Cartridge - 50 Micron High Temp • • • • • HC/90-5CPHT Hur 90 Cartridge - 5 Micron High Temp • • • • • • HC/90-5HT Hur 90 Cartridge - 5 Micron High Temp • • • • • • • HC/90-10HT Hur 90 Cartridge - 10 Micron High Temp • • • • HC/90-20HT Hur 90 Cartridge - 20 Micron High Temp • Hur 90 Cartridge - 50 Micron High Temp HC/90-50HT • • HC/170-5CPHT Hur 170 Cartridge - 5 Micron High Temp • • HC/170-5HT Hur 170 Cartridge - 5 Micron High Temp • • • • • HC/170-10HT Hur 170 Cartridge - 10 Micron High Temp • • • • • • HC/170-20HT Hur 170 Cartridge - 20 Micron High Temp • . • • • HC/170-50HT Hur 170 Cartridge - 50 Micron High Temp Harmsco-Free - 100% synthetic composite media; NSF 61 Listed HC/40-1W-HF Hur 40 Cartridge - 1 Micron • HC/40-5W-HF Hur 40 Cartridge - 5 Micron • HC/40-20W-HF Hur 40 Cartridge - 20 Micron • • • • • • • HC/90-1W-HF Hur 90 Cartridge - 1 Micron • • • HC/90-5W-HF Hur 90 Cartridge - 5 Micron HC/90-20W-HF Hur 90 Cartridge - 20 Micron • • • • • • HC/170-1W-HF Hur 170 Cartridge - 1 Micron • Hur 170 Cartridge - 5 Micron • HC/170-5W-HF HC/170-20W-HF Hur 170 Cartridge - 20 Micron Poly-Pleat™ - 1 micron absolute, multi-layed media; NSF 61 Listed PP-HC-40-1 Poly Pleat Hur 40 Cartridge - 1 Micron • • PPFS-HC-40-1 PP-Fail Safe Hur 40 Cartridge - 1 Micron PP-HC-90-1 Poly Pleat Hur 90 Cartridge - 1 Micron • • • • • • • PPFS-HC-90-1 PP-Fail Safe Hur 90 Cartridge - 1 Micron • • • • • • • PP-HC-170-1 Poly Pleat Hur 170 Cartridge - 1 Micron • • • • • • • PPFS-HC-170-1 PP-Fail Safe Hur 170 Cartridge - 1 Micron All-Poly - 100% polypropylene media with polypropylene end caps and components; also available in 10, 20 and 50 micron ratings HC-PP-40-0.2 Hur 40 High Purity Pleated PP - 0.2 Mic • • • • HC-PP-40-0.45 Hur 40 High Purity Pleated PP - 0.45 Mic HC-PP-40-1 Hur 40 High Purity Pleated PP - 1 Mic • • • • • • HC-PP-40-5 Hur 40 High Purity Pleated PP - 5 Mic • • HC-PP-90-0.2 Hur 90 High Purity Pleated PP - 0.2 Mic • • • • HC-PP-90-0.45 Hur 90 High Purity Pleated PP - 0.45 Mic • HC-PP-90-1 Hur 90 High Purity Pleated PP - 1 Mic • • HC-PP-90-5 Hur 90 High Purity Pleated PP - 5 Mic • • • • HC-PP-170-0.2 Hur 170 High Purity Pleated PP - 0.2 Mic • • • • • HC-PP-170-0.45 Hur 170 High Purity Pleated PP - 0.45 Mic • • • • •

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40	90 170	R. Goling	Tubidit	Charles Pollorie	Asse s	Power of Oct.	levon.	Poste	Anti.	Absolute Agsolute	Noning Remin	160,100,100,100,100,100,100,100,100,100,	Nonbetic	Se Ontable	The se	Amperature Augustance	NSF L	Cleanah,
SureSafe™	Antimicrobial - reduces growth	of ba	cteria	and r	mold (	on me	dia											
HC/40-20-AM	Hur 40 Cartridge - 20 Micron	•	•				•		•		•	•		•				•
HC/40-50-AM	Hur 40 Cartridge - 50 Micron	•	•				•		•		•	•		•				•
HC/90-20-AM	Hur 90 Cartridge - 20 Micron	•	•				•		•		•	•		•				•
HC/90-50-AM	Hur 90 Cartridge - 50 Micron	•	•				•		•		•	•		•				•
HC/170-20-AM	Hur 170 Cartridge - 20 Micron	•	•				•		•		•	•		•				•
HC/170-50-AM	Hur 170 Cartridge - 50 Micron	•	•				•		•		•	•		•				•
Carbon Blo	ck - includes pleated 5 micron nomin	nal pre	e-filtra	tion														
HC/40-AC-5	Hur 40 Cart. Carbon + 5 Mic Pre-filt	•	•	•	•			•			•							•
HC/90-AC-5	Hur 90 Cart. Carbon + 5 Mic Pre-filt	•	•	•	•			•			•							•
HC/170-AC-5	Hur 170 Cart. Carbon + 5 Mic Pre-filt	•	•	•	•			•			•							•
EZ Clean -	100% synthetic composite 50 micron m	nedia																
HC/40-EZ-CLEAN	Hur Cartridge - EZ CLEAN - 50 Micron	•	•				•				•	•		•				•
HC/90-EZ-CLEAN	Hur Cartridge - EZ CLEAN - 50 Micron	•	•				•				•	•		•				•
HC/170-EZ-CLEAN	Hur Cartridge - EZ CLEAN - 50 Micron	•	•				•				•	•		•				•
<b>Poly-Mesh</b>	- 100% synthetic composite 250 micro	n med	dia															
HC/170-PM	Hur 170 Cartridge Poly Mesh - 250 Micron	•	•				•				•	•		•				•

Note: WaterBetter® Single Cartridge Filters Use Hurricane® Cartridges

### **Cartridge Sizing Guide**

**Cleanable/** Hurricane® cartridges are cleanable and reusable in most Reusable applications and micron ratings (5 micron and up).

For Harmsco<sup>®</sup> Hurricane<sup>®</sup> and WaterBetter<sup>®</sup> Single-cartridge Filter Housings Harmsco® recommends operation at 70% of maximum flow rate for optimum performance.

### Polyester-Plus™, High Temp, Harmsco-Free, SureSafe™, EZ Clean, Poly-Mesh

Filter Model	Pleated Media Area (sq.ft.)	Length (in.)	O.D. (in.)	Max Flow Rate (GPM)	Recommended Flow Rate (GPM)	Max Flow Rate (LPM)	Max Flow Rate (M³/HR)	No./ Case	Carton Size		
WB 40SC-2*	40	9-5/8	7-3/4	Up to 50	35	Up to 189	Up to 12	1	9x9x11		
WB 90SC-2*	90	19-1/2	7-3/4	Up to 100	70	Up to 378	Up to 24	1	9x9x21		
WB 170SC-2*	170	30-3/4	7-3/4	Up to 150	105	Up to 568	Up to 36	1	9x9x32		
Poly-Plea	nt™										
WB 40SC-2*	25	9-5/8	7-3/4	-	15	-	-	1	9x9x11		
WB 90SC-2*	50	19-1/2	7-3/4	-	25	-	-	1	9x9x21		
WB 170SC-2*	100	30-3/4	7-3/4	-	50	-	-	1	9x9x32		
<b>All-Poly</b>											
WB 40SC-2*	25	9-5/8	7-3/4	25	17	19	Up to 12	1	9x9x11		
WB 90SC-2*	50	19-1/2	7-3/4	50	35	38	Up to 24	1	9x9x21		
WB 170SC-2*	75	30-3/4	7-3/4	100	60 <sup>a</sup>	76	Up to 36	1	9x9x32		
Carbon B	lock				<sup>a</sup> based o	on 1, 5, 10, 20	and 50 micron ra	itings			
WB 40SC-2*	25	9-5/8	7-3/4	-	5 <sup>b</sup>	-	-	1	9x9x11		
WB 90SC-2*	55	19-1/2	7-3/4	-	10 <sup>b</sup>	_	_	1	9x9x21		
WB 170SC-2*	90	30-3/4	7-3/4	-	15 <sup>b</sup>	-	-	1	9x9x32		

<sup>\* &</sup>quot;2" represents 2 inch inlet/outlet pipe size; use "1" for 1 inch (not NSF Listed)

170 30-3/4" 90 19-1/2" 40 9-5/8 7-3/4" O.D.

**Hurricane® Cartridges** Length and O.D.

Media **Options** 

	1
	4
	3
	9

SF 61









**All-Poly** (multi-layer)

SureSafe™



**Carbon Block** (5 Micron Pleated Pre-filter)

**High Temperature** 





Poly-Mesh

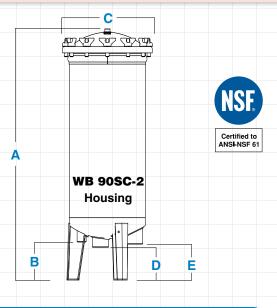


cartridges in the industry for all your filtration needs.

b recommended flow for maximum chlorine removal

### Harmsco® WaterBetter® Filter Housings

### WB









WB 40SC-2

WB 90SC-2

WB 170SC-2

### **Ordering Information**

Filter Model	A Filter Height	B Drain	C Diameter	D Outlet	E Inlet	Pipe Size NPT	Drain Size NPT	Floor Space	Service Ht.	Shipping Wt. Lbs.	Carton Size In.
WB 40SC-1*	19-1/4"	4-1/2"	13"	3-7/8"	4-1/4"	1"	1"	15"x15"	31"	40	14x16x21
WB 40SC-2	19-1/4"	4-1/2"	13"	3-7/8"	4-1/4"	2"	1"	15"x15"	31"	40	14x16x21
WB 90SC-1*	29-3/8"	4-1/2"	13"	3-7/8"	4-1/4"	1"	1"	15"x15"	51"	51	14x16x38
WB 90SC-2	29-3/8"	4-1/2"	13"	3-7/8"	4-1/4"	2"	1"	15"x15"	51"	51	14x16x38
WB 170SC-1*	39-1/8"	4-1/2"	13"	3-7/8"	4-1/4"	1"	1"	15"x15"	72"	64	14x16x42
WB 170SC-2	39-1/8"	4-1/2"	13"	3-7/8"	4-1/4"	2"	1"	15"x15"	72"	64	14x16x42

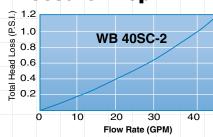
\*For 1" plumbing; not NSF Listed.

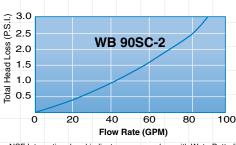
### **Filter Specifications**

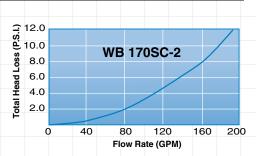
- Electropolished 304 stainless steel
- Standpipe CPVC
- Temperature 140°F (60°C) max. Up to 200°F (93°C) with optional stainless steel standpipe and high temperature cartridges installed
- Pressure 150 psi (10 bar) max.
- Wing nuts brass
- Rim gaskets EPDM (Buna-N, Viton available)
- BSTP optional

All stainless steel housings are 304; 316 available upon request. Stainless steel standpipe for high temperature also available.

### **Pressure Drop**







The total head loss data shown above was developed by NSF International and indicates pressure drop with WaterBetter filter housings and 20 micron filter cartridges in clean water.

For additional information, please refer to the "Installation & Operation Manual" for WaterBetter® Filters.

Note: This publication is to be used as a guide. The data within has been obtained from many sources and is considered to be accurate. Harmsco does not assume liability for the accuracy and/or completeness of this data. Changes to the data can be made without notification. Temperature, Pressure, Flow Rates, Differential Pressures, Chemical Combinations and other unknown factors can affect performance in unknown ways. Limited Warranty: Harmsco warrants their products to be free of material and workmanship defects. Determination of suitability of Harmsco products for uses and applications contemplated by Buyer shall be the sole responsibility of Buyer. The end user/installer/buyer shall be liable for the product's performance and suitability regarding their specific intended applications. End users should perform their own tests to determine suitability for each application.



### **HARMSCO®** Filtration Products

### WB<sub>5x</sub>

### 5x170FL WaterBetter® Filter Housing

High Capacity Design

### **Lower Operation Cost**

I High flow capability Lower overall operating cost Reduced waste disposal Longer filter runs for fewer change-outs Increased contaminant removal **Operator friendly** 

### **Features**

- Patented up-flow design
- Convenient 5 jumbo-cartridge cluster design
- Fail safe lids with individual studs
- Rated for pressures to 125 PSI
- Rated for temperatures to 140°F (60°C)
- Electropolished 304 stainless steel housing with CPVC standpipes
- Minimal pressure drop with Harmsco® cartridges due to pleated design and increased filter area



WB 5x170FL

- Commercial/Residential Drinking Water
- Cooling Tower Filtration
- Desalination Pre-filtration (coated option)
- Surface Water Treatment Rule (SWTR) LT2
- Industrial Waste Water Treatment

- Reverse Osmosis Pre-filtration
- Ground Water Remediation
- Utility Water
- Ground Water Under Direct Influence (GUDI)





### Harmsco® 5x170FL WaterBetter® Filter Housing

### WB<sub>5x</sub>

7-3/4"

30-3/4"

### **Cartridge Sizing Guide**

### Cartridges available in the following media:

#### Polyester-Plus™, Harmsco-Free, SureSafe™, EZ Clean, Poly-Mesh

Filter Model	N0. of Cartridges	Pleated Media Area (sq.ft.)	Length (in.)	O.D. (in.)	Recommended Flow Rate* (GPM)	Max Flow Rate (GPM)	Max Flow Rate (LPM)	Max Flow Rate (M³/HR)
WB 5x170FL	5	850	30-3/4	7-3/4	525	750	2,839	170

#### **Poly-Pleat**™

WB 5x170FL 5 500 30-3/4 7-3/4 250* – – –	WB 5x170FL 5 500 30-3/4 7-3/4 250*	*
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#### **All-Poly**

	•								
WB 5x170	FL 5	375	30-3/4	7-3/4	300**	500	380	180	

based on 1, 5, 10, 20 and 50 micron ratings

\*recommended for 2 log removal

#### **Carbon Block**

WB 5x170FL	5	450	30-3/4	7-3/4	75***	-	-	-

\*\*\* recommended flow for maximum chlorine removal

Flow rates shown above are for guidelines only. Actual flow rates are based on cartridge type, micron rating, viscosity, solids content and various other factors. For complete flow and pressure and pressure drop information, please refer to your cartridge manufacturer guidelines.

### Hurricane® Cartridge

Length and O.D.

### **Ordering Information**

Filter Model	Height	Width	Diameter	Inlet	Outlet	Pipe Size I/O NPS	Drain Size NPT	Floor Space	Service Height	Shipping Wt. Lbs.
WB 5x170FL	46"	26"	26"	5"	5"	4" Flange	1-1/2"	28"x28"	85"	260

### Filter Specifications

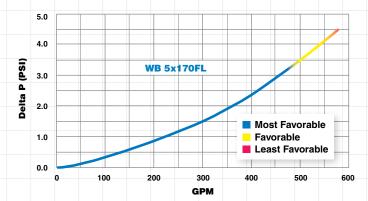
- Electropolished 304 stainless steel
- Standpipes CPVC standard
- Inlet/Outlet 4" flanged standard

- O-ring housing seal Buna-N standard, EPDM, Viton optional
- Pressure Up to 125 psi (8.6 bar) max.
- Temperature Up to 140°F (60°C)

### **Pressure Drop**

#### Pressure Drop vs. Flow Rate

The total head loss data shown indicates pressure drop with WB 5x170FL WaterBetter filter housing and 20-micron filter cartridges in clean water.



For additional information, please refer to the "Installation & Operation Manual" for WB 5x170FL WaterBetter Filter Housings.

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# Filter Housings - Tab 3

### **HMC Filter Housings**

### **HMC Filter Housings**

- Built to ASME design standards
- U-Stamp option available
- Offered in 304 and 316 stainless steel
- Standard hold down plates to accept DOE, 222/Flat and 222/Fin style cartridges
- Flow rates up to 1,400 GPM



#### **Sizing Info:**

HMC housings accept 2-1/2" and 2-3/4" O.D. plus 30" and 40" lengths; housings accept DOE and 222 End Caps as standard

### **Cartridge Options**

### Premium & WaterBetter® Cartridges (Tab 22)

- ► Pleated cartridges designed for Harmsco® HMC
- Premium Series offers 6 sq. ft. media per 9-3/4" cartridge
- ▶ WaterBetter® Series offers 4 sq. ft. media per 9-3/4" cartridge
- NSF-61 Listed

### Premium 701 Series Cartridges (Tab 23)

- 2-1/2" O.D. pleated cartridges designed for Harmsco® and competitive filter housings
- NSF-61 Listed
- All cartridges shrink wrapped
- Polyester, Harmsco-Free and Poly-Pleat™ media available

### All-Poly/High Purity Cartridges (Tab 28)

Available in: Polypropylene - PP; Polyethersulfone - PES Membrane; Microfiberglass - FG; Nylon 6,6 - NY and Plus + Nylon 6,6 - NYP; Teflon - TF Membrane

### HMC

### **Multi Cartridge Housings**

Municipal/Industrial

### Designed to accept 30" or 40" Nominal Length Cartridges.

**HMC Series Filter Housings are designed** with a universal bottom plate to accept 2-3/4" or 2-1/2" diameter cartridges with DOE (double open end), 222/Flat and 222/Fin end cap configurations.

### **Features**

- 304 stainless steel construction, standard
- ▶ 304 stainless steel components includes cap/spring and V post, standard
- 150 PSI (10.3 bar) pressure rating
- Multiple hold-down plates to accept DOE, 222/Flat and 222/Fin style cartridges
- Built to ASME design standards
- Bead blast finish, standard
- Adjustable top plates to accept 30" or 40" nominal length cartridges
- Assisted davit arm closure 12 round and larger
- Two gauge ports inlet and outlet sides
- Two drains provided inlet and outlet fluids

#### **Options:**

**Applications** 

ASME Code U-stamp Electropolished 316 stainless steel construction

- Industrial Waste Water Treatment
- Industrial Process (High Purity) Applications
- Ground Water Under Direct Influence (GUDI)
- Surface Water Treatment Rule (SWTR) LT2



- Reverse Osmosis Pre-filtration
- Municipal Drinking Water
- Cooling Tower Filtration
- Ground Water Remediation





### Harmsco® Multi Cartridge Housings

### **HMC**



### **Ordering Information**

Not Shown: HMC-36-FL, HMC-51-FL

Filter Model	Max Flow Rate* (GPM)	Max Flow Rate* (LPM)	Max Flow Rate* (M³/Hr)	A Filter Ht	B Width	<b>C</b> Diameter	D Inlet	E Outlet	I/O Size	I/O Type	Drain Size	Weight (lbs)
HMC-5	150	508	36	55.4"	13"	8.1"	13.8"	9.8"	2"	FNPT	1" FNPT	104
HMC-7	200	757	42	56.9"	14.4"	9.2"	14-1/2"	10-3/8"	2"	FNPT	1" FNPT	130
HMC-12-FL	300	1,135	75	66.9"	18-7/8"	13-9/16"	19-11/16"	12-13/16"	3"	FL	1" FNPT	425
HMC-21-FL	600	2,271	150	71.9"	23"	23"	24-1/4"	15-1/8"	4"	FL	1" FNPT	560
HMC-36-FL	1,000	3,785	227	76.1"	27-1/2"	28"	27-1/2"	16-7/8"	6"	FL	1" FNPT	695
HMC-51-FL	1,400	5,299	318	78"	31-5/16"	22-15/16"	29-5/8"	17-5/8"	6"	FL	1.5" FNPT	832

<sup>\*</sup>Flow rates shown above are for guidelines only. Actual flow rates are based on cartridge type, micron rating, viscosity, solids content and other factors. For complete flow and pressure drop information please refer to your cartridge manufacturer guidelines.

### **Specifications**

- Finish bead blast
- Inlet/Outlet FNPT on HMC-5, -7; flanged on HMC-12, -21, -36 and -51
- Construction 304 stainless steel; built to ASME design standards
- Pressure up to 150 PSI (10.3 bar) max
- Closure BUNA o-ring housing seal with swing bolt closure
- Temperature up to 250°F (121°C), filter housing only

### **End Caps**

Harmsco® Multi Cartridge Housings come standard with alternative compression/hold down plates that allow for the use of DOE, 222/Flat or 222/Fin end caps.

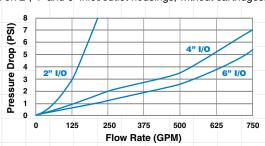






### **Pressure Drop**

Based on 2", 4" and 6" inlet/outlet housings, without cartridges.



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### **HARMSCO®** Filtration Products

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# Filter Housings - Tab 4

## **HIF Filter Housings**

### **HIF Filter Housings**

- Patented Up-flow design
- Offered in 304 and 316 stainless steel
- Coated option available
- Flow rates up to 800 GPM





#### Sizing Info:

HIF housings accept 2-1/2" and 2-3/4" O.D. cartridges and 9-3/4", 19-1/2" and 29-1/4" lengths; DOE end caps only

### **Cartridge Options**

### Premium & WaterBetter® Cartridges (Tab 22)

- Pleated cartridges designed for Harmsco® HIF, Band Clamp and single cartridge housings
- Premium Series offers 6 sq. ft. media per 9-3/4" cartridge
- ▶ WaterBetter® Series offers 4 sq. ft. media per 9-3/4" cartridge
- NSF-61 Listed

### Premium 701 Series Cartridges (Tab 23)

- 2-1/2" O.D. pleated cartridges designed for Harmsco® and competitive filter housings
- NSF-61 Listed
- ▶ All cartridges shrink wrapped
- Polyester, Harmsco-Free and Poly-Pleat™ media available

### **SureSafe™ Cartridges**

(Tab 25)

- Antimicrobial cartridge media prohibits growth of bacteria and mold on filter cartridge
- Offered in 20 and 50 micron ratings and a wide range of cartridge sizes
- Agion Silver Zeolite is FDA tested and registered with the EPA

### **Premium Poly-Pleat™ Cartridges** (Tab 26)

- Pleated one micron absolute cartridges for safe, cyst-free drinking water
- NSF-61 Listed
- Available in a wide range of cartridge sizes

### **Carbon Cartridges**

(Tab 27)

- ► For high chlorine, taste, odor, lead, THM and organic chemical removal
- Available in a wide range of cartridge sizes, including Hurricane® 170 Series
- NSF-42 Listed

### All-Poly/High Purity Cartridges (Tab 28)

- Available in: Polypropylene PP; Polyethersulfone PES Membrane; Microfiberglass - FG; Nylon 6,6 - NY and Plus + Nylon 6,6 - NYP; Teflon - TF Membrane
- Available in DOE Cap
- Available in micron ratings 0.2, 0.45, 1 and 5

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### **Up-Flow Cartridge Housings**

Commercial/Industrial

### **Up-Flow Filtration**

### A design so superior it's patented.



This product is designed with a patented Up-flow technology which prevents the accumulation of air inside the filter housing keeping the filter operating at 100%.

### **Features**

- 304 stainless steel construction, standard
- Electropolished finish, standard
- 150 psi (10.3 bar) pressure rating
- Flow Rates up to 800 gpm
- All filter housings hydrostatically tested
- Easy cartridge installation, removal and service
- Individual studs for safe, secure lid closure
- Extensive choice of cartridge micron ratings and media

#### **Options:**

316 stainless steel Chemical resistent coating Flanged options on HIF 24, HIF 42, HIF 75 and HIF 100







HIF 7

**HIF 24** 

HIF 200FL

Not shown:

HIF 14, HIF 16, HIF 21, HIF 42, HIF 75, HIF 100 and HIF 150FL

- Residential and Commercial Drinking Water
- Cooling Tower Filtration
- Process Water
- Reverse Osmosis Pre-filtration

- Ground Water Remediation
- Utility Water
- Industrial Waste Water Treatment
- Surface Water Treatment Rule (SWTR) LT2





### **Harmsco® Up-Flow Cartridge Housings**

### HIF



HIF 150FL HIF 200FL



#### Cartridge Cluster Filters

All cartridges in our 7, 14, 16, 21 and 24 models are arranged in a single "cartridge cluster," so all cartridges are removed at one time for easy cartridge cleaning or replacement.

### **Dimensions**

Filter Model	A Height	B Diameter	C Leg Width	D Height	Service Ht.	Inlet/Outlet	Drain
HIF 7	19-1/2"	13"	13"	3-1/2"	35"	1-1/2" NPT	1" NPT
HIF 14	28"	13"	13"	3-1/2"	48"	1-1/2" NPT	1" NPT
HIF 16	28"	13"	13"	4"	48"	2" NPT	1" NPT
HIF 21	37"	13"	13"	3-1/2"	68"	1-1/2" NPT	1" NPT
HIF 24	37"	13"	13"	4"	68"	2" NPT	1" NPT
HIF 42	40"	18"	18"	5-3/8"	68"	2" NPT	1" NPT
HIF 75	42"	20"	20"	6-3/8"	70"	3" NPT	1-1/2" NPT
HIF 100	52"	20"	20"	5-7/8"	87"	3" NPT	1-1/2" NPT
HIF 150FL	48"	28"	28"	5-3/16"	76"	4" flange	1-1/2" NPT
HIF 200FL	58"	28"	28"	5-3/16"	93"	4" flange	1-1/2" NPT

Flanged options on HIF 24, HIF 42, HIF 75 and HIF 100

### **Ordering Information**

Filter Model	HIF 7	HIF 14	HIF 16	HIF 21	HIF 24	HIF 42	HIF 75	HIF 100	HIF 150FL	HIF 200FL
Flow Rate* (GPM)	Up to 30	Up to 60	Up to 75	Up to 90	Up to 100	Up to 175	Up to 300	Up to 400	Up to 600	Up to 800
Flow Rate* (LPM)	Up to 113	Up to 226	Up to 284	Up to 340	Up to 397	Up to 662	Up to 1,135	Up to 1,514	Up to 2,271	Up to 3,028
Flow Rate* (M3/HR)	Up to 7	Up to 14	Up to 17	Up to 20	Up to 23	Up to 40	Up to 68	Up to 91	Up to 136	Up to 181
Cartridges	7 - 9-3/4"	7 - 19-1/2"	8 - 19-1/2"	7 - 29-1/4"	8 - 29-1/4"	14 - 29-1/4"	25 - 29-1/4"	50 - 19-1/2"	50 - 29-1/4"	100 - 19-1/2"
	"Singles"	"Doubles"	"Doubles"	"Triples"	"Triples"	"Triples"	"Triples"	"Doubles"	"Triples"	"Doubles"

\*Flow rates shown above are for guidelines only. Actual flow rates are based on cartridge type, micron rating, viscosity, solids content and a number of other factors. For complete flow and pressure drop information please refer to your cartridge manufacturer guidelines.

### **Specifications**

- Filter Vessel/Metal Components 304 stainless steel, electropolished for increased resistance to corrosion
- Holding/Lifting Rods, Standpipes and Pipe Caps CPVC, standard models; 304 stainless steel for All-Stainless models
- ▶ Rim Gaskets EPDM, standard; Buna-N, Viton available
- O-rings Buna-N, standard; EPDM, Viton available
- Bottom Seals natural gum rubber, standard; EPDM, Viton available

- Pressure rated for pressures to 150 PSI (10.3 bar) max
- Temperature rated to 140°F (60°C) with CPVC rods, pipe caps, standpipes and standard Harmsco cartridges; to 200°F (93°C) for all stainless models with stainless steel rods, pipe caps and standpipes, and Harmsco High-Temp cartridges
- Flow up to 800 gpm; typical flow rates are 4-6 gpm per single length (9-3/4")
- Wing Nuts brass; optional brass hex nuts and stainless steel flat washers

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### **HARMSCO®** Filtration Products

# Filter Housings - Tab 5

### **BC Band Clamp Housings**

### **BC Band Clamp Housings**

- Patented Up-flow design
- Offered in 304 and 316 stainless steel
- Flow rates up to 126 GPM
- ► FNPT, BSTP, Flange and Victaulic connections available



#### Sizina Info:

BC housings accept 2-1/2" and 2-3/4" O.D. cartridges in 9-3/4", 10", 19-1/2", 20", 29-1/4" and 30" lengths; DOE end caps only

### **Cartridge Options**

### Premium & WaterBetter® Cartridges (Tab 22)

- Pleated cartridges designed for Harmsco® HIF, Band Clamp and single cartridge housings
- ▶ Premium Series offers 6 sq.ft. media per 9-3/4" cartridge
- ▶ WaterBetter® Series offers 4 sq.ft. media per 9-3/4" cartridge
- NSF-61 Listed

### **Premium 701 Series Cartridges (Tab 23)**

- 2-1/2" O.D. pleated cartridges designed for Harmsco<sup>®</sup> and competitive filter housings
- NSF-61 Listed
- All cartridges shrink wrapped

### **SureSafe™ Cartridges**

(Tab 25)

- Antimicrobial cartridge media prohibits growth of bacteria and mold on filter cartridge
- Offered in 20 and 50 micron ratings and a wide range of cartridge sizes
- Agion Silver Zeolite is FDA tested and registered with the EPA

### Premium Poly-Pleat™ Cartridges (Tab 26)

- Pleated one micron absolute cartridges for safe, cyst-free drinking water
- NSF-61 Listed
- Available in a wide range of cartridge sizes

### **Carbon Cartridges**

(Tab 27)

- For high chlorine, taste, odor, lead, THM and organic chemical removal
- Available in a wide range of cartridge sizes, including Hurricane® 170 Series
- NSF-42 Listed

### All-Poly/High Purity Cartridges (Tab 28)

Available in: Polypropylene - PP; Polyethersulfone - PES Membrane; Microfiberglass - FG; Nylon 6,6 - NY and Plus + Nylon 6,6 - NYP; Teflon - TF Membrane

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### BC

# **Band Clamp Housings**

Commercial Grade

### **Up-Flow Filtration**

### A design so superior it's patented.

This product is designed with a patented Up-flow technology which prevents the accumulation of air inside the filter housing keeping the filter operating at 100%.

### **Features**

- 304 stainless steel construction, standard
- Electropolished finish, standard
- 150 psi (10.3 bar) pressure rating
- Flow rates up to 126 gpm
- All filter housings hydrostatically tested
- Stainless steel cartridge lifters for easy cartridge removal
- Adjustable top plates to accept various length cartridges
- Two drains provided inlet and outlet fluids
- Extensive choice of cartridge micron ratings and media
- Integral mounting legs, drill in place

#### **Options:**

316 stainless steel Sanitary, BSTP or victaulic connections



- Commercial/Residential Drinking Water
- Cooling Tower Filtration
- Process Water
- Reverse Osmosis Pre-Filtration

- Ground Water Remediation
- Utility Water
- Industrial Waste Water Treatment
- Ground Water Under Direct Influence (GUDI)

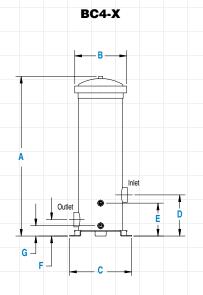


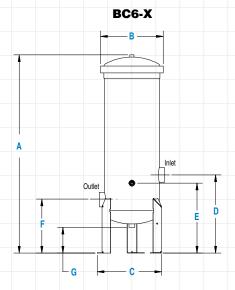






### Harmsco® Band Clamp Housings







**Band Clamp Assembly** 

### **Ordering Information**

Filter Model	Rec'd Flow Rate*(GPM)	Max Flow Rate*(GPM)	Max Flow Rate*(LPM)	Max Flow Rate*(M³/Hr)	A Height	B Diameter	C Width	D Height	E Height	F Height	<b>G</b> Height	I/O FNPT	No. of Cartridges	Cartridge Height (in)	Service Height
BC4-1	12	25	95	5	19-1/2"	9-1/2"	11-1/2"	7-1/2"	6"	3"	1-7/16"	2"	4	9 3/4 or 10	28"
BC4-2	24	50	190	12	29-1/4"	9-1/2"	11-1/2"	7-1/2"	6"	3"	1-7/16"	2"	4	19 1/2 or 20	47"
BC4-3	36	75	285	17	39"	9-1/2"	11-1/2"	7-1/2"	6"	3"	1-7/16"	2"	4	29 1/4 or 30	67"
BC6-1	18	42	159	10	25-1/2"	11-1/2"	12"	14-1/4"	12-3/4"	9-3/4"	4-3/4"	2"	6	9 3/4 or 10	35"
BC6-2	36	84	318	19	35-1/4"	11-1/2"	12"	14-1/4"	12-3/4"	9-3/4"	4-3/4"	2"	6	19 1/2 or 20	54"
BC6-3	54	126	477	29	45"	11-1/2"	12"	14-1/4"	12-3/4"	9-3/4"	4-3/4"	2"	6	29 1/4 or 30	74"

<sup>\*</sup>Flow rates shown above are for guidelines only. Actual flow rates are based on cartridge type, micron rating, viscosity, solids content and a number of other factors. For complete flow and pressure drop information please refer to your cartridge manufacturer guidelines.

### **Specifications**

- Finish Electropolish standard; poly coat optional
- Inlet/Outlet 2" FNPT; sanitary, BSTP, victaulic connections optional
- Closure Band clamp closure, O-rings Buna-N
- Pressure Up to 150 psi (10.3 bar) max
- Construction 304 stainless steel standard; 316 optional
- ► Temperature up to 250°F(121°C), housing only

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### **HARMSCO®** Filtration Products

# HBC

### **Poly Coat Filter Housings**

Universal Design

### **Multi-Round Cartridge Housings**

Harmsco® HBC filter housings are designed with a universal bottom plate to accept 2-1/2" or 2-3/4" diameter cartridges with DOE (double open end), 222/Flat and 222/Fin end cap configurations.

### **Features**

- 304 stainless steel construction, standard
- 304 stainless steel cap/spring assemblies, standard
- 150 PSI (10.3 bar) pressure rating
- Universal bottom seal cups to accept DOE, 222/Flat or 222/Fin style cartridges
- Exterior poly coat finish, standard
- Heavy duty legs included on all models
- Bottom drain provided
- Vented lid
- Two gauge ports inlet and outlet side

#### **Options:**

316 stainless steel construction Alternative O-ring material

- Commercial Drinking Water
- Cooling Tower Filtration
- Industrial Waste Water Treatment
- Reverse Osmosis Pre-filtration



- **Ground Water Remediation**
- **Process Water**
- Utility Water
- Well Water







### **End Caps**

Harmsco® HBC Cartridge Housings come standard with alternative compression/hold down plates that allow for the use of DOE, 222/Flat or 222/Fin end caps.



### **Ordering Information**

### Uses 2-1/2" or 2-3/4" O.D. Cartridges

Filter Mode	l Rec'd Flow Rate* (GPM)	Max Flow Rate* (GPM)	Max Flow Rate* (LPM)	Max Flow Rate* (M³/Hr)	Inlet/Outlet Connection	No. of Cartridges	Cartridge Service Height	Housing Service Ht. (in.)	Housing Wt. (lbs.)
HBC 4-1	20	28	106	6	2" MNPT	4	9-3/4" or 10"	34	37
HBC 4-2	40	56	212	13	2" MNPT	4	19-1/2" or 20"	54	41
HBC 4-3	58-60	84	318	19	2" MNPT	4	29-1/4" or 30"	74	49
HBC 4-4	80	112	424	25	2" MNPT	4	40"	94	60
HBC 5-1	25	35	132	8	2" MNPT	5	9-3/4" or 10"	34	37
HBC 5-2	50	70	265	16	2" MNPT	5	19-1/2" or 20"	54	41
HBC 5-3	75	105	397	24	2" MNPT	5	29-1/4" or 30"	74	49
HBC 5-4	100	140	530	32	2" MNPT	5	40"	94	60
HBC 7-1	35	49	185	11	2" MNPT	7	9-3/4" or 10"	35	49
HBC 7-2	70	98	371	22	2" MNPT	7	19-1/2" or 20"	55	54
HBC 7-3	105	147	556	33	2" MNPT	7	29-1/4" or 30"	75	68
HBC 7-4	138	196	742	45	2" MNPT	7	40"	95	73
HBC 12-3	178-180	252	954	57	3" Flange	12	29-1/4" or 30"	81	128
HBC 12-4	235	336	1,272	76	3" Flange	12	40"	101	139
HBC 22-3	325	462	1,749	105	4" Flange	22	29-1/4" or 30"	75	206
HBC 22-4	435	616	2,332	140	4" Flange	22	40"	95	223

\*Flow rates shown above are for guidelines only. Actual flow rates are based on cartridge type, micron rating, viscosity, solids content and various other factors. For complete flow and pressure drop information please refer to your cartridge manufacturer guidelines.

Note: add suffix "-6" for 316 option. Example: HBC 4-1-6 (4 round, 9-3/4" or 10" cartridge, 316 stainless steel).

### **Specifications**

- Finish Poly Coat standard (exterior only)
- Inlet/Outlet 2" MNPT, 3" flange, 4" flange
- Construction 304 stainless steel standard, 316 optional
- ► Closure Band clamp closure, O-ring, Buna-N
- Pressure up to 150 PSI (10.3 bar) max
- Temperature up to 250°F (121°C); filter housing only

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4R

5R

**7R** 

22**R** 

### **HARMSCO®** Filtration Products



# Filter Housings - Tab 6

### **FSSS Single Cartridge Housings**

# **FSSS Single Cartridge Housings**

- Designed for 300 PSI
- Offered in 304 and 316 stainless steel
- DOE or 222/Flat configurations available



#### Sizing Info:

FSSS housings accept 2-1/2" and 2-3/4" O.D. cartridges in 9-3/4", 10" and 20" lengths; DOE and 222/Flat end options

### **Cartridge Options**

### Premium & WaterBetter® Cartridges (Tab 22)

- Pleated cartridges designed for Harmsco® HIF, Band Clamp and single cartridge housings
- Premium Series offers 6 sq.ft. media per 9-3/4" cartridge
- ▶ WaterBetter® Series offers 4 sq.ft. media per 9-3/4" cartridge
- NSF-61 Listed

### Premium 701 Series Cartridges (Tab 23)

- 2-1/2" O.D. pleated cartridges designed for Harmsco® and competitive filter housings
- NSF-61 Listed
- All cartridges shrink wrapped
- Available in 9-3/4", 10", 20", 30" and 40" cartridge lengths

### SureSafe<sup>™</sup> Cartridges

(Tab 25)

- Antimicrobial cartridge media prohibits growth of bacteria and mold on filter cartridge
- Offered in 20 and 50 micron ratings and a wide range of cartridge sizes
- Agion Silver Zeolite is FDA tested and registered with the EPA

### **Premium Poly-Pleat™ Cartridges (Tab 26)**

- Pleated one micron absolute cartridges for safe, cyst-free drinking water
- NSF-61 Listed
- Available in a wide range of cartridge sizes

### **Carbon Cartridges**

(Tab 27)

- For high chlorine, taste, odor, lead, THM and organic chemical removal
- Available in a wide range of cartridge sizes, including Hurricane® 170 Series
- NSF-42 Listed

### All-Poly/High Purity Cartridges (Tab 28)

- Available in: Polypropylene PP; Polyethersulfone PES Membrane; Microfiberglass - FG; Nylon 6,6 - NY and Plus + Nylon 6,6 - NYP; Teflon - TF Membrane
- Available in DOE, 222 w/Fin, 222 w/Flat Cap, 226 w/Flat Cap, 226 w/Fin, 213 Internal O-Ring
- Available in Hurricane® sizes 40, 90 and 170, and in micron ratings 0.2, 0.45, 1, 5, 10, 20 and 50

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### **FSSS**

### Single Cartridge Housings

Commercial/Industrial

### Designed for 300 psi in 304 or 316 stainless steel.

FSSS Series Filter Housings are designed with a double o-ring compression which allows for positive sealing and easy access. Offered in DOE (double open end) or 222/Flat configurations.

### **Features**

- 304 or 316 stainless steel construction
- 300 PSI (20.7 bar) pressure rating
- Electro-polished finish
- Offered in Double Open End or 222/Flat configurations
- Double o-ring compression seal for easy change out
- Includes 1/8" NPT vent and 1/8" NPT drain
- Inline design for easy installation
- Knife edge seal at both cartridge ends to eliminate by-pass for DOE cartridges
- Standard with wrench and mounting bracket





- Food & Beverage Filtration
- Reverse Osmosis Pre-filtration
- Process Water Filtration
- Cutting Fluids

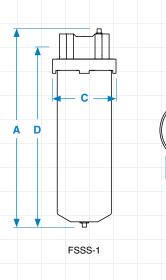
- Lubricants
- Plating Solutions
- High Purity Water
- Inks

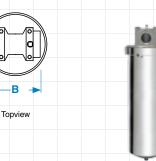




# Harmsco® Single Cartridge Housings

# **FSSS**









FSSS-1 Series

FSSS-2 Series

222/Flat

222/Flat

DOE

# **Ordering Information**

Filter Model	Length	Inlet/Outlet	End	Material	A	В	C	D
		Pipe Size	Configuration		Filter Ht.	I/O Width	Diameter	Inlet
FSSS-1A	9-3/4"	3/4"	DOE	316 SS	13"	3.2"	4.06"	11.84
FSSS-1B	9-3/4"	3/4"	DOE	304 SS	13"	3.2"	4.06"	11.84
FSSS-1A-222	9-3/4"	3/4"	222/Flat	316 SS	13"	3.2"	4.06"	11.84
FSSS-1B-222	9-3/4"	3/4"	222/Flat	304 SS	13"	3.2"	4.06"	11.84
FSSS-2A	20"	1"	DOE	316 SS	23"	3.2"	4.06"	21.84
FSSS-2B	20"	1"	DOE	304 SS	23"	3.2"	4.06"	21.84
FSSS-2A-222	20"	1"	222/Flat	316 SS	23"	3.2"	4.06"	21.84
FSSS-2B-222	20"	1"	222/Flat	304 SS	23"	3.2"	4.06"	21.84

# **Specifications**

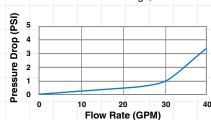
20"

- Finish electro-polished
- Inlet/Outlet 3/4" on 9-3/4" housings and 1" on 20" housings
- Construction 304 or 316 stainless steel
- Pressure up to 300 PSI (20.7 bar) max
- Temperature up to 250°F (121°C) (filter housing only)
- O-ring Closure Seal silicone (standard)

# Knife-edge seal to prevent by-pass. Double O-ring seal.

### **Pressure Drop**

Based on 3/4" and 1" inlet/outlet housings, without cartridges.



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#### **HARMSCO®** Filtration Products



# Filter Housings - Tab 7

# **HMB, HSB and BCB Bag Housings**

# HMB, HSB and BCB Bag Housings

- Offered in 304 and 316 stainless steel
- U-Stamp option available (HMB, HSB)
- > Standard #1, #2 and Extended bag options
- Flow rates up to 2,400 GPM



#### Sizing Info:

HMB, HSB and BCB accept "V" seal ring bags or metal O-ring bags, STD #1 and STD #2; EXT #1 and EXT #2 options

### **Cartridge Options**

#### **Liquid Filter Bags**

(Tab 30)

- "V" Seal Ring Bags available to prevent by-pass
- Polypropylene and Polyester options available
- Broad chemical compatibility
- Industry #1, #2 and EXT extended bag sizes available

# HMB

# **Multi Bag Housings**

Municipal/Industrial

Designed with Snap Fit "V" Ring Bag Seal to prevent by-pass.

HMB Series Bag Housings are designed for high flow, high contaminant removal. **Manufactured to ASME design standards** for durability and long equipment life.

#### **Features**

- 304 stainless steel construction, standard
- 304 stainless steel perforated baskets, standard
- ▶ 150 PSI (10.3 bar) pressure rating
- Built to ASME design standards
- Bead blast finish, standard
- Designed to accept standard #2 Snap Fit "V" Ring or steel ring bags
- Two gauge ports inlet and outlet sides
- Assisted davit arm with eye-nut closure

#### **Options:**

ASME Code U-stamp 316 stainless steel construction



HMB-4-FL

HMB-6-FL

- Paint
- Process Water
- Plating Solutions
- Coatings
- Industrial Waste Water Treatment

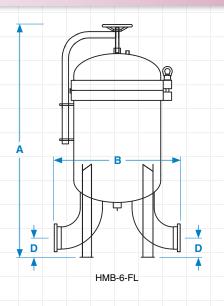
- Lubricants
- Solvents
- Hydraulic Fluids
- Cutting Fluids
- Ground Water Remediation

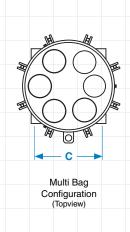




# **Harmsco® Multi Bag Housings**

# **HMB**









HMB-4-FL

HMB-6-FL

Not Shown: HMB-8-FL and HMB-12-FL

# **Ordering Information**

Filter Model	Max Flow Rate* (GPM)	Max Flow Rate* (LPM)	Max Flow Rate* (M³/Hr)	A Filter Height	B Width	C Diameter	D Inlet/Outlet	I/O Size	Drain	Bag Size	Basket Depth	Weight (lbs)
HMB-4-FL	800	3,028	182	65"	30"	13-5/8"	5"	4" FL	2" NPT	#2	30"	620
HMB-6-FL	1,200	4,542	273	67-1/2"	39"	16-1/2"	6"	6" FL	2" NPT	#2	30"	990
HMB-8-FL	1,600	6,057	363	70"	40"	19-5/8"	6"	6" FL	2" NPT	#2	30"	1,320
HMB-12-FL	2,400	9,085	545	75-1/2"	42"	25"	7-1/2"	8" FL	2" NPT	#2	30"	1,740

\*Flow rates shown above are for guidelines only. Actual flow rates are based on bag type, micron rating, viscosity, solids content and various other factors. For complete flow and pressure drop information please refer to your bag manufacturer guidelines.

# **Specifications**

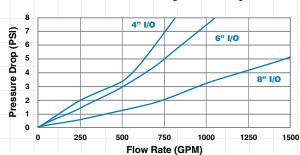
- Finish bead blast
- ▶ Inlet/Outlet flange connections
- Construction 304 stainless steel; built to ASME design standards
- Pressure up to 150 PSI (10.3 bar) max
- ► Temperature up to 250°F (121°C); filter housing only
- Closure O-ring housing seal with swing bolt closure

#### Snap Fit "V" Style Filter Bag



### **Pressure Drop**

Based on 4", 6" and 8" inlet/outlet housings, without bags.



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#### **HARMSCO®** Filtration Products

www.harmsco.com



# **HSB**

# **Single Bag Housings**

Industrial Grade

# Designed with Snap Fit "V" Ring Bag Seal to prevent by-pass.

 HSB Series Bag Housings are designed for a variety of industrial filtration applications where clean effluent is critical. Manufactured to ASME design standards for durability and long equipment life.

### **Features**

- 304 stainless steel construction, standard
- ▶ 150 PSI (10.3 bar) pressure rating
- 304 stainless steel perforated basket, standard
- Built to ASME design standards
- Bead blast finish, standard
- Designed to accept standard #1 and #2 snap fit "V" ring or steel ring bags
- Easy-access eye nuts/swing bolts
- Multiple side and bottom outlet configurations - 2" FNPT
- Adjustable stainless steel tripod mounting legs

#### **Options:**

ASME Code U-stamp Electropolished 316 stainless steel construction Flange and BSTP connections available





HSB-1

HSB-2

- Paint
- Process Water Filtration
- Plating Solutions
- Coatings
- Lubricants

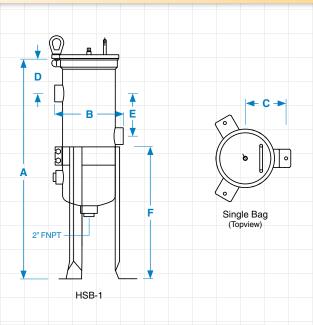
- Solvents
- Hydraulic Fluids
- Cutting Fluids
- Ground Water Remediation
- Industrial Waste Water Treatment





# **Harmsco® Single Bag Housings**

# **HSB**







HSB-1

HSB-2

# **Ordering Information**

Filter Model	Max Flow Rate* (GPM)	Max Flow Rate* (LPM)	Max Flow Rate* (M³/Hr)	A Filter Height	B Width	C Radius	D Inlet	E Outlet	F Leg Adjust.	I/O Size	I/O Type	Bag Size	Basket Depth	Weight (lbs)
HSB-1	90	341	20	36-1/4"	11-3/4"	6-11/16"	5-3/4"	7"	21-3/4"	2"	FNPT	#1	15"	85
HSB-2	200	757	45	47"**	11-3/4"	6-11/16"	5-3/4"	7"	21-3/4"	2"	FNPT	#2	30"	98

<sup>\*</sup>Flow rates shown above are for guidelines only. Actual flow rates are based on bag type, micron rating, viscosity, solids content and other factors. For complete flow and pressure drop information please refer to your bag manufacturer guidelines.

# **Specifications**

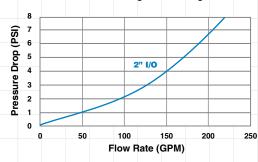
- Finish bead blast
- Inlet/Outlet 2" FNPT
- Construction 304 stainless steel; built to ASME design standards
- O-ring Housing Seal Buna (standard)
- Pressure up to 150 PSI (10.3 bar) max
- **Temperature -** up to 250°F (121°C) (filter housing only)

### Snap Fit "V" Style Filter Bag

Positive Snap Fit "V" ring seal to prevent by-pass. Wide range of bag options

### **Pressure Drop**

Based on 2" inlet/outlet housing, without bag.



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#### **HARMSCO®** Filtration Products

to choose from.

<sup>\*\*</sup>Leg adjustment from bottom 2" FNPT to floor, 0 - 11 inches.

# BCB

# **Band Clamp Bag Housings**

Commercial Grade

# **Designed with Snap Fit "V" Ring Bag**

BCB Series Baq Housings are designed for a variety of industrial filtration applications where clean effluent is critical. Offered in Extended Area bag sizes to increase contaminant removal and provide longer bag life.

### **Features**

- 304 stainless steel construction, standard
- Electropolished finish, standard
- 150 psi (10.3 bar) pressure rating
- Flow rates up to 200 gpm
- All filter housings hydrostatically tested
- Band clamp closure to simplify maintenance
- Internal parts are 304 stainless steel
- Drill in-place legs
- Patented Extended Area replacement bags available (approx. 30% more surface area vs. Std. bags)
- 1.5" FNPT or 2" FNPT connections available
- 316 stainless steel perforated basket, standard

#### **Options:**

316 stainless steel Chemical resistant coating





BCB-2 BCB-1

- Paint
- Process Water
- Plating Solutions
- Coatings
- Industrial Waste Water Treatment

- Lubricants
- Solvents
- Hydraulic Fluids
- Cutting Fluids
- Ground Water Remediation

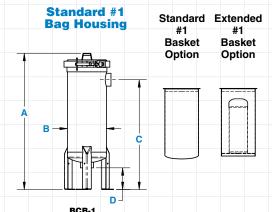




# **Harmsco®** Band Clamp Bag Housings

**BCB** 

#1 #2



Standard #2
Bag Housing

Standard #2
#2
Basket
Option
Option



# **Bag Options**

Standard #1 Standard #2 (shown) Extended #1 Extended #2



#### Chemical Resistant Coating Available

#### **Chemical Resistant Coating**

Harmsco® Band Clamp Bag Housings are available with a 3M fusion bonded epoxy coating for chemical resistance. The coating is NSF Standard 61 Certified.

It is applied to all stainless steel surfaces (inside and out), and is far more resistant than 316L stainless steel. Fusion bonded epoxy coating is ideal for sea water applications and when resistance to agressive chemicals is required.

В

# **Ordering Information**

#### Standard #1 and #2 Bag Housings

Filter Model	Max Flow Rate*(GPM)	Max Flow Rate*(LPM)	Max Flow Rate*(M³/Hr)	A Height	B Diameter	C Height	D Height	I/O FNPT	Standard Bag Size
BCB-1-1.5-STD	90	341	20.4	28-1/4"	8"	22-3/4"	4-1/2"	1.5"	1 Std
BCB-1-2-STD	90	341	20.4	28-1/4"	8"	22-3/4"	4-1/2"	2"	1 Std
BCB-2-1.5-STD	200	757	45.4	42-3/4"	8"	37-1/4"	4-1/2"	1.5"	2 Std
BCB-2-2-STD	200	757	45.4	42-3/4"	8"	37-1/4"	4-1/2"	2"	2 Std

### Extended #1 and #2 Bag Housings

Filter Model	Max Flow Rate*(GPM)	Max Flow Rate*(LPM)	Max Flow Rate*(M³/Hr)	A Height	B Diameter	C Height	D Height	I/O FNPT	Extended Bag Size
BCB-1-1.5-EXT	90	341	20.4	28-1/4"	8"	22-3/4"	4-1/2"	1.5"	1 Ext
BCB-1-2-EXT	90	341	20.4	28-1/4"	8"	22-3/4"	4-1/2"	2"	1 Ext
BCB-2-1.5-EXT	200	757	45.4	42-3/4"	8"	37-1/4"	4-1/2"	1.5"	2 Ext
BCB-2-2-EXT	200	757	45.4	42-3/4"	8"	37-1/4"	4-1/2"	2"	2 Ext

<sup>\*</sup>Flow rates shown above are for guidelines only. Actual flow rates are based on bag type, micron rating, viscosity, solids content and various other factors. For complete flow and pressure drop information please refer to your bag manufacturer guidelines.

# **Specifications**

- Finish Electropolished
- Inlet/Outlet 1.5" FNPT or 2" FNPT
- Construction 304 stainless steel, standard; 316 stainless steel and/or chemical resistant coating, optional
- Pressure Up to 150 psi (10.3 bar)
- ► Temperature up to 250°F(121°C), housing only
- Closure O-ring Housing Seal Buna-N

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#### **HARMSCO®** Filtration Products

# Filter Housings - Tab 8

# **Filtration Systems**

### **Skid Mounted Systems**

- Fabricated steel base
- lsolation and check valves
- Automatic timer-controlled filter purge
- Liquid filled stainless steel pressure gauges
- Modular suction and discharge header piping
- NEMA 4X control panel with filter service indicators
- Differential pressure switches to monitor filter status



#### Sizing Info:

Custom sizing available

### **Cartridge Options**

All Cartridge Types Available depending on application

# **GEIGER HARMSCO®**

# **Pre-Engineered Skid Mounted Systems**

Commercial/Industrial/Municipal

# Make the best filters work better with pre-engineered skid systems by Geiger.

Geiger systems feature Harmsco® Hurricane® Swing Bolt housings for unsurpassed performance.

Improve reliability while reducing labor and installation costs
Instant system price quotes
Quick lead times
Competitively priced



#### **HUR 1X170 Triplex**

### **Features**

- Fabricated steel base
- Isolation and check valves
- Automatic timer controlled filter purge
- Liquid filled stainless steel pressure gauges
- Modular suction and discharge header piping
- NEMA 4X control panel with filter service indicators
- Differential pressure switches to monitor filter status

# **Applications**

- Municipal Drinking Water
- Cooling Tower Filtration
- Desalination Pre-filtration (coated option)
- Surface Water Treatment Rule (SWTR) LT2

### **Custom Configurations Available**

- Industrial Waste Water Treatment
- Reverse Osmosis Pre-filtration
- Ground Water Remediation
- Ground Water Under Direct Influence (GUDI)



### **Standard Configurations**

- Housings HUR 90 HP, 1X170, 3X170
- Configurations Duplex, Triplex and Quad standard; custom configurations available.

### Contrider of any Hayres of a strider of

Cartridges - any Harmsco® cartridges

**Pre-Engineered Skid Mounted Systems** 

Material - stainless steel, PVC and carbon steel header material







**HUR 90 HP Quad** 



**HUR 1X170 Duplex** 



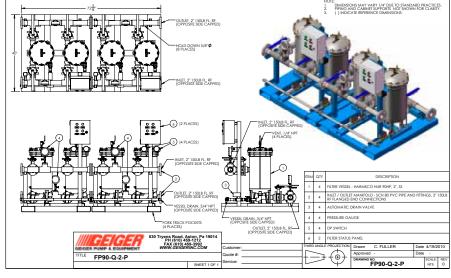
HUR 1X170 Triplex



**HUR 3X170 Duplex** 

Every Geiger standard skid system quotation comes with detailed product information, complete dimension drawing, and sample specifications.





Actual drawing size: 11x17

Specifications

### Harmsco® Filter Features

- Patented Up-flow Design
- Swing Bolt closure system
- Four sizes for greater utility one, three, five and eight cartridges
- The industry's largest selection of cartridge options

- Electro-polished finish standard
- Built to ASME design standards
- Combination cyclone separator and cartridge filter in a single compact design
- 304 stainless steel housing and internal components - standard

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### **Geiger Pump & Equipment Company**

830 Tryens Road, Aston, PA 19014 (800) 969-8383 E-mail: info@geiger-harmsco.com



# Filter Housings - Tab 9

# **Specialty Housings**

#### WW WaterWarmer<sup>™</sup>

- Patented Up-flow design
- Electropolished 304 stainless steel housing
- Cartridge cluster removes easily for cartridge cleaning/replacement
- Three sizes for greater media surface area and thermal output
- Equipped with Harmsco® Premium 801-20-HT polyester filter cartridges
- Fail Safe lid closure, rated for 150 psi



#### Sizing Info:

Call Harmsco factory for sizing info

### **Cartridge Options**

Harmsco® Premium 801-20-HT polyester filter cartridges

# **HARMSCO® WaterWarmer**™

Heat Exchanger/Cartridge Filter

# **Improve your machining quality!**

# The Only Cartridge Filter With A Built-In Heat Exchanger.

Heat or cool as you filter No need for separate heat exchanger Compact design and dual-purpose features save space, piping and installation time Improves lubrication and cutting performance



# **Features**

- Patented Up-flow design
- Electropolished 304 stainless steel housing
- Cartridge cluster is easily removed for cleaning/replacement
- Three sizes for greater media surface area and thermal output transmittance
- Equipped with Harmsco® Premium 801-20-HT Polyester-Plus™ filter cartridges
- Fail Safe lid closure, rated for 150 psi

- Viscous fluid filtration
- Chilling coolants for sawing/machining
- Chilled Water Recirculation/Loops

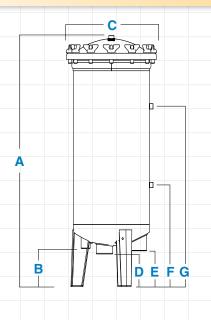
- Parts washers
- Plating industry
- Ultrasonic cleaning





# **Harmsco® WaterWarmer™ Filter Housings**

# WW









HIF-7-WW

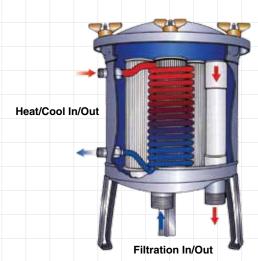
HIF-14-WW

HIF-21-WW

Filter Model	A Filter Height	B Drain	C Diameter	D Outlet	E Inlet	F Heat-Cool Inlet Ht.	G Heat-Cool Outlet Ht.	Pipe Size NPT	Drain Size NPT	Floor Space (in.)	Service Ht.
HIF-7-WW	19-1/4"	4-1/4"	13"	4-1/8"	3-7/8"	8-1/8"	15-1/8"	1-1/2"	1"	15x15	31"
HIF-14-WW	29-3/8"	4-1/4"	13"	4-1/8"	3-7/8"	9-13/16"	25-13/16"	1-1/2"	1"	15x15	51"
HIF-21-WW	39-1/8"	4-1/4"	13"	4-1/8"	3-7/8"	9-13/16"	25-13/16"	1-1/2"	1"	15x15	72"

# **Specifications**

- Electropolished 304 stainless steel
- Standpipe 304 stainless steel
- Temperature Up to 200°F (93°C)
- Pressure 150 PSI (10 bar) max
- Lid Closure Wing nuts, brass
- Rim Gasket EPDM (Buna-N, Viton avail.)
- Inlet/Outlet Connections standard (1-1/2" NPT plumbing; 1/2" NPT heating/cooling loop)



**Cutaway View** 

#### **Mechanical Specifications**

#### Operating Specifications For Heat Exchanger\*

Model	Filter Area (sq. ft.)	Height (in.)	Floor (in.)	Weight (lbs.)	Coil Area (sq.in.)	Thermal Output (BTUs)	Coil Hot/Cold Water Flow (gpm)	Coil Pressure Drop (ft. of head)	Water Flow (gpm)
HIF-7-WW	42	19-1/2	13	30	245	45,000	3	12.7	22
HIF-14-WW	84	28	13	43	434	90,000	6	35.88	45
HIF-21-WW	126	37	13	54	434	90,000	6	35.88	45

<sup>\*</sup>Thermal output is based upon a temperature difference of 80°F between incoming hot and incoming cold water at the given flow rate. U.S. Patent #4,455,227

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#### **HARMSCO®** Filtration Products

www.harmsco.com

# Filter Housings - Tab 10

# **NSF Listed Housings**

### **SB Hurricane® Housings** (Tab 1)

- Combination cyclone separator and cartridge filter in a single design
- Patented Up-flow design
- Coated option available
- Flow rates up to 1,200 GPM
- Offered in 304 and 316 stainless steel



# NSF.

### WB WaterBetter® Housings (Tab 2)

- Single cartridge design
- Patented Up-flow design
- Offered in 304 and 316 stainless steel
- Coated option available
- Flow rates up to 150 GPM





# **HP Hurricane® Housings** (Tab 1)

- Combination cyclone separator and cartridge filter in a single design
- Patented Up-flow design
- Coated option available
- Flow rates up to 150 GPM
- Offered in 304 and 316 stainless steel





# **HIF Filter Housings**

- Patented Up-flow design
- Offered in 304 and 316 stainless steel
- Coated option available
- Flow rates up to 800 GPM



(Tab 4)



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# Filter Cartridge Selection Guide

#### Tab 21 Hurricane® Cartridges

- High flow, high surface area
- Low initial pressure drop provides longer filter life
- High Temperature cartridges available
- Lowest cost per filtered gallon based on surface area
- NSF-61 Listed cartridges available



### Tab 22 Premium & WaterBetter® Cartridges

- 2-1/2" and 2-3/4" O.D. pleated cartridges designed for Harmsco® HIF, Band Clamp and competitive filter housings
- Available in 9-3/4", 10", 20", 30" and 40" cartridge lengths
- All cartridges shrink wrapped
- NSF-61 Listed



#### **Tab 23** 701 Series Cartridges

- 2-1/2" O.D. pleated cartridges designed for Harmsco® and competitive filter housings
- 9-3/4", 10", 20", 30" and 40" lengths; Polyester, Harmsco-Free™ and Poly-Pleat™ media
- All cartridges shrink wrapped
- NSF-61 Listed



#### **Tab 24** Calypso Blue™ Cartridges

- 4-1/2" O.D. pleated cartridges designed for Harmsco® HIF, Band Clamp and single cartridge housings
- Premium Series offers up to 12 sq.ft. of media per 9-3/4" length; WaterBetter® Series 9.5 sq. ft.
- All cartridges shrink wrapped
- NSF-61 Listed



#### **Tab 25** SureSafe™ Cartridges

- Antimicrobial cartridge media prohibits growth of bacteria and mold on filter cartridge
- Offered in 20 and 50 micron ratings and a wide range of cartridge sizes
- Agion Silver Zeolite is FDA tested and registered with the EPA



#### Tab 26 Poly-Pleat™ Cartridges

- Pleated one micron absolute cartridges for safe, cyst-free drinking water
- Available in a wide range of cartridge sizes
- NSF NSF-61 Listed



### **Tab 27 Carbon Cartridges**

- Hurricane®, HAC and WaterBetter® Carbon cartridges for high chlorine, taste, odor, lead, THM and organic chemical removal
- Available in a wide range of cartridge sizes, including Hurricane® 170 Series
- NSF-42 Listed Component



### **Tab 28** All Poly/High Purity Cartridges

- Available in: Polypropylene PP; Polyethersulfone - PES Membrane; Microfiberglass - FG; Nylon 6,6 - NY and Plus + Nylon 6,6 - NYP; Teflon - TF Membrane and Polysulfone (PS)
- Available in DOE, 222 w/Fin, 222 w/Flat Cap, 226 w/Flat Cap, 226 w/Fin, 213 Internal O-Ring
- Available in Hurricane® sizes 40, 90, 170 and 0.2, 0.45, 1, 5, 10, 20, 50 micron ratings.



### **Tab 29** High Temperature Cartridges

- Pleated polyester or cellulose phenolic media
- Two temperature ratings to choose from: 200°F (93°C) and 250°F (121°C)
- Designed for Hurricane® and WaterBetter® housings



### Tab 30 Liquid Filter Bags

- "V" Seal Ring Bags available to prevent by-pass
- Polypropylene and Polyester options available
- Broad chemical compatibility
- Industry #1, #2 and EXT extended bag sizes available



#### **Tab 31 NSF Listed Cartridges**



# **Premium Hurricane® Polyester Cartridges**

Maximum Surface Area

# Designed for Hurricane® and WaterBetter® Filter Housings

**High Flow Performance** 

**Lower Operation Cost with Hurricane® Cartridges** 

High flow capability Lower overall operating cost Reduced waste disposal Longer filter runs for fewer change-outs Increased contaminant removal **Operator friendly** 





**Premium Hurricane® Polyester Cartridges** 

### **Features**

- Fewer cartridges for fewer change-outs and lower maintenance cost
- Pleated Polyester-Plus™ filter media provides higher flow rates and lower initial pressure drop
- Pleated surface area provides higher loading capacity for longer filter life and increased particle removal
- End cap, center tube and media are thermally bonded as one integral component for added strength
- Offered in three sizes (40, 90 and 170) and eight micron ratings (0.35, 1, 5, 10, 20, 50, 100 and 150) to meet all your high flow requirements

- Reverse Osmosis Pre-filtration
- Municipal Drinking Water Filtration
- Commercial/Residential Drinking Water Filtration
- Desalination Pre-filtration
- Industrial Water Filtration

- Cooling Tower Filtration
- Chill Water Loop Filtration
- Food & Beverage Filtration
- Marine/Aquatic Filtration
- Industrial Coolant Filtration





# **Premium Hurricane® Polyester Cartridges**

# **Specifications**

- Micron Ratings: Nominal micron ratings of 0.35, 1, 5, 10, 20, 50, 100, 150
- Filter Media: nominal pleated Polyester-Plus™
- ▶ End Caps: Pliable PVC with sealing surface built-in
- Center Tubes: ABS or PVC
- ► Temperature: 140°F (60°C) temperature limit\*
  - \* Temperature limits vary and depend on pressure and time under load.

# Cleanable/Reusable in most filtration applications and micron ratings.



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# **Cartridge Selection/Sizing Guide**

#### 7-3/4" O.D. For Harmsco<sup>®</sup> Hurricane<sup>®</sup> and WaterBetter<sup>®</sup> Single-cartridge Filter Housings

							•		
Cartridge Length	Product Code	Nominal Micron	Media (sq ft)	Recommended Flow Rate* (GPM)	Max Flow Rate* (GPM)	Max Flow Rate* (LPM)	Max Flow Rate* (M³/HR)	No./ Carton	Carton Size
S a	Premium	Rating Hurrica	ne® P	olyester C	, ,	, ,	. ,	0°F (60	°C).
	HC/40-0.35	0.35	40	35	50	189	12	1	9x9x11
	HC/40-1	1	40	35	50	189	12	1	9x9x11
	HC/40-5	5	40	35	50	189	12	1	9x9x11
	HC/40-10	10	40	35	50	189	12	1	9x9x11
9-5/8"	HC/40-20	20	40	35	50	189	12	1	9x9x11
	HC/40-50	50	40	35	50	189	12	1	9x9x11
	HC/40-100	100	40	35	50	189	12	1	9x9x11
	HC/40-150	150	40	35	50	189	12	1	9x9x11
	HC/90-0.35	0.35	90	70	100	378	24	1	9x9x21
	HC/90-1	1	90	70	100	378	24	1	9x9x21
	HC/90-5	5	90	70	100	378	24	1	9x9x21
	HC/90-10	10	90	70	100	378	24	1	9x9x21
19-1/2"	HC/90-20	20	90	70	100	378	24	1	9x9x21
	HC/90-50	50	90	70	100	378	24	1	9x9x21
	HC/90-100	100	90	70	100	378	24	1	9x9x21
	HC/90-150	150	90	70	100	378	24	1	9x9x21
	HC/170-0.35	0.35	170	105	150	568	36	1	9x9x32
	HC/170-1	1	170	105	150	568	36	1	9x9x32
	HC/170-5	5	170	105	150	568	36	1	9x9x32
	HC/170-10	10	170	105	150	568	36	1	9x9x32
30-3/4"	HC/170-20	20	170	105	150	568	36	1	9x9x32
	HC/170-50	50	170	105	150	568	36	1	9x9x32
	HC/170-100	100	170	105	150	568	36	1	9x9x32
	HC/170-150	150	170	105	150	568	36	1	9x9x32

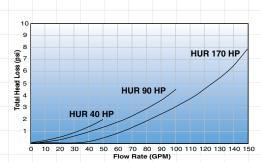
<sup>90</sup> 19-1/2" 40 9-5/8" - 7-3/4" O.D. – Premium Hurricane®

Polyester Cartridges

Length and O.D.

### **Pressure Drop**

Pressure drop
shown at right
is for filter housing
and 20 micron filter cartridge
in clean water.



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#### **HARMSCO®** Filtration Products



<sup>\*</sup>Harmsco® recommends operation at 70% of maximum flow rate for optimum performance.

# **Premium Hurricane® Harmsco-Free Cartridges**

Cellulose Free Media

# Designed for Hurricane® and WaterBetter® Filter Housings

**High Flow Performance** 

**Lower Operation Cost with Hurricane® Cartridges** 

High flow capability
 Lower overall operating cost
 Reduced waste disposal
 Longer filter runs for fewer change-outs
 Increased contaminant removal
 Operator friendly





Premium Hurricane® Harmsco-Free Cartridges

### **Features**

- Fewer cartridges for fewer change-outs and lower maintenance cost
- Pleated synthetic composite filter media provides higher flow rates and lower initial pressure drop
- Pleated surface area provides higher loading capacity for longer filter life and increased particle removal
- End cap, center tube and media are thermally bonded as one integral component for added strength
- Offered in three sizes (40, 90 and 170) and three micron ratings (1, 5, 20) to meet all your high flow requirements

- Reverse Osmosis Pre-filtration
- Municipal Drinking Water Filtration
- Commercial/Residential Drinking Water Filtration
- Desalination Pre-filtration
- Industrial Water Filtration

- Cooling Tower Filtration
- Chill Water Loop Filtration
- Food & Beverage Filtration
- Marine/Aquatic Filtration
- Water Bottlers





# Premium Hurricane® Harmsco-Free Cartridges

# **Specifications**

Micron Ratings: Nominal micron ratings of 1, 5 and 20

Center Tubes: ABS or PVC

End Caps: Pliable PVC with sealing surface built-in

Filter Media: 100% cellulose-free synthetic composite media

Temperature: 140°F (60°C) temperature limit\*

\* Temperature limits vary and depend on pressure and time under load.



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# Cleanable/Reusable in most filtration applications and micron ratings.

# **Cartridge Selection/Sizing Guide**

#### 7-3/4" O.D. For Harmsco<sup>®</sup> Hurricane<sup>®</sup> and WaterBetter<sup>®</sup> Single-cartridge Filter Housings

Cartridge Length	Product Code	Nominal Micron Rating	Media (sq ft)	Recommended Flow Rate* (GPM)	Max Flow Rate* (GPM)	Max Flow Rate* (LPM)	Max Flow Rate* (M³/HR)	No./ Carton	Carton Size
ő¬	Harmsco-	<b>Free -</b> 10	00% cellu	ulose-free syntl	netic compo	osite media			
	HC/40-1W-HF	1	30	35	50	189	12	1	9x9x11
9-5/8"	HC/40-5W-HF	5	30	35	50	189	12	1	9x9x11
	HC/40-20W-HF	20	30	35	50	189	12	1	9x9x11
	HC/90-1W-HF	1	70	70	100	378	24	1	9x9x21
19-1/2"	HC/90-5W-HF	5	70	70	100	378	24	1	9x9x21
	HC/90-20W-HF	20	70	70	100	378	24	1	9x9x21
	HC/170-1W-HF	1	120	105	150	568	36	1	9x9x32
30-3/4"	HC/170-5W-HF	5	120	105	150	568	36	1	9x9x32
	HC/170-20W-HF	20	120	105	150	568	36	1	9x9x32

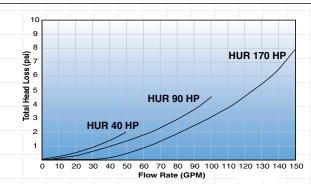
<sup>\*</sup>Harmsco° recommends operation at 70% of maximum flow rate for optimum performance.



Premium Hurricane®
Harmsco-Free Cartridges
Length and O.D.

### **Pressure Drop**

Pressure drop shown at right is for filter housing and 20 micron filter cartridge in clean water.



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#### **HARMSCO®** Filtration Products

# **Premium Hurricane® High-Temp Cartridges**

Industrial Grade

# **Designed for Hurricane® and WaterBetter® Housings**

High temperature pleated cartridges for high capacity filtration. Two types of filter media for flexibility: Polyester-Plus™ and Cellulose Phenolic.

High flow capability Two types of pleated media for flexibility Lower overall operating cost Longer filter runs for fewer change outs Increased contaminant removal Two temperature ratings to choose from: 200°F (93°C) and 250°F (121°C)

### **Features**

- Fewer cartridges for fewer change outs and lower maintenance cost
- Pleated filter media provides higher flow rates and lower initial pressure drop
- Pleated surface area provides higher loading capacity for longer filter life and increased particle removal
- Aqueous and oil based fluid applications
- High surface area (40, 90 and 170 sq. ft.) in a single cartridge design



- Hot Water Loops
- Boiler Make-up Water
- Petrochemical
- Lubricating Oil
- Cutting Fluids

- Solvents
- Distillate Fuel
- Fuel Oil
- Hydraulic Fluids
- Bio Fuels





# **Premium Hurricane® High-Temp Cartridges**

# **Specifications**

9-5/8

19-1/2

30-3/4

9-5/8

19-1/2

30-3/4

19-1/2" 30-3/4"

19-1/2"

30-3/4"

Filter media: polyester or cellulose phenolic

End Caps: injection molded (Suffix HT) or powder coated metal (Suffix HTM)

Temperature: up to 200°F (93°C) w/suffix HT; up to 250°F (121°C) w/suffix HTM

Center Core: powder coated perforated metal

**pH:** 6.5 to 9.5

Change Out: 25 PSI ΔP (1.7 bar)

O-Rings & Sealing Grommet: Buna N standard, optional Viton available

# **Cartridge Selection/Sizing Guide**

7-3/4" O.D. Temperature ratings based on pressure and time under load.

Product Code	Nominal Micron Rating	Media (sq ft)	Recommended Flow Rate* (GPM)	Length (in)	No./Cartor
Polyester-F	Plus™ - rated up to	200°F (93°C	)		
HC/40-20HT	20	40	35	9-5/8	1
HC/40-50HT	50	40	35	9-5/8	1
HC/90-5HT	5	90	70	19-1/2	1
HC/90-10HT	10	90	70	19-1/2	1
HC/90-20HT	20	90	70	19-1/2	1
HC/90-50HT	50	90	70	19-1/2	1
HC/170-5HT	5	170	105	30-3/4	1
HC/170-10HT	10	170	105	30-3/4	1
HC/170-20HT	20	170	105	30-3/4	1
HC/170-50HT	50	170	105	30-3/4	1
Polyastar.	Plus™ - rated up to	. 250°E /121°	C)		
HC/40-20HTM	20	40	35	9-5/8	1
HC/40-50HTM	50	40	35	9-5/8	1
HC/90-5HTM	5	90	70	19-1/2	1
HC/90-10HTM	10	90	70	19-1/2	1
HC/90-20HTM	20	90	70	19-1/2	1
HC/90-50HTM	50	90	70	19-1/2	1
HC/170-5HTM	5	170	105	30-3/4	1
HC/170-10HTM	10	170	105	30-3/4	1
HC/170-20HTM	20	170	105	30-3/4	1
HC/170-50HTM	50	170	105	30-3/4	1
				30-3/ <del>4</del>	· ·
Cellulose F	Phenolic - rated	up to 200°F (	93°C)		
HC/90-5CPHT	5	90	70	19-1/2	1
HC/170-5CPHT	5	170	105	30-3/4	1
Cellulose F	Phenolic - rated	un to 250°⊑ (·	121°C)		
HC/90-5CPHTM	5	90	70	19-1/2	1
110/30-301111101	J	30	70	13-1/2	1

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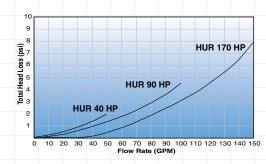


Hurricane® Cartridges
Length and O.D.

#### **Pressure Drop**

HC/170-5CPHTM

Pressure drop shown at right is for filter housing and 20 micron filter cartridge in clean water.



30-3/4

105

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#### **HARMSCO®** Filtration Products



# **Premium Hurricane® Carbon Cartridges**

**DBP Tested** 

# Designed for Hurricane®and WaterBetter® filter housings.

Activated Carbon cartridges for Hurricane® and WaterBetter® filter housings - featuring 5 micron nominal pre-filtration. The industry's largest carbon block cartridge.

High chlorine removal
 High THMs removal
 Longer filter runs for fewer change-outs
 Lower initial pressure drops
 Reduced maintenance down time and cost
 Increased contaminant removal

- taste, odors, DBPs Easy to install and clean

### **Features**

- High performance extruded activated carbon block technology
- Integrated 5 micron pleated pre-filter for extended life
- Three sizes for greater media surface area
- Low initial pressure drop compared to granular activated carbon (no channeling)
- Patented Dual Durometer end caps to ensure better sealing
- Engineered media for superior performance
- Cleanable and reusable in most applications
- DBP Tested

### **Applications**

- ► Commercial/Residential Drinking Water Filtration
- Reverse Osmosis Pre-filtration
- Water Bottling Filtration
- Point of entry for the dwelling



HC/170-AC-5

- Industrial Waste Water Treatment
- Environmental Filtration

HC/40-AC-5

Industrial/Commercial Process Water





HC/90-AC-5

# Premium Hurricane® Carbon Cartridges

# **Specifications**

9-5/8" 19-1/2 30-3/4

- Carbon: high performance extruded activated carbon block
- Outer layer: 5 micron nominal pleated Polyester-Plus™ media
- Center tubes: PVC, rigid and perforated
- End caps: Plastisol (pliable PVC) Dual Durometer
- **Directional flow:** radial (outside to in) for low pressure drop
- **Temperature:** rated to 125°F (52°C)

# Cartridge Selection/Sizing Guide

40

90 170

# 7-3/4" O.D. Hurricane Carbon Cartridges

Product Code	Nominal Micron Rating	Media (sq.ft.)	Recommended Flow Rate (GPM)	Min. Carbon Content** (lbs)	Capacity**	Chlorine Reduction*	THMs Reduction
HC/40-AC-5	5	25	5	3	90,000 gals	90-95% at 5 gpm	95-98% at 5 gpm
HC/90-AC-5	5	55	10	6.25	180,000 gals	90-95% at 10 gpm	95-98% at 10 gpm
HC/170-AC-5	5	90	15	10	270,000 gals	90-95% at 15 gpm	95-98% at 15 gpm

Not recommended for drinking water applications where water is not micro-biologically safe.

\*Results may vary and are based on flow and other factors. \*\*Approximate.

Note: As with any fluid application involving carbon media, "slower is better." As a result, Harmsco, Inc. recommends limiting flow rates to allow for effective contact time. The above listed data, based on 2 PPM chlorine feed, indicates potential chlorine reduction for a volume of chlorinated water at given flow rates.

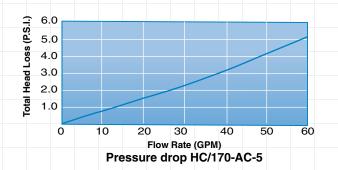


Each cartridge individually shrink wrapped and boxed for protection.

Performance of carbon block core validated by the U.S. EPA

High carbon content for extended performance. Outer layer of pleated 5 micron Polyester-Plus™ filter media to protect the carbon by removing sediment and extend filter life.

# **Pressure Drop**



**Dual Durometer End Cap** 

**Plastisol** 

Carbon

5 Micron Media



Cut-away view

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**HARMSCO®** Filtration Products

www.harmsco.com



P.O. Box 14066, North Palm Beach, FL 33408 (561) 848-9628 • Toll-free: (800) 327-3248 • Fax: (561) 845-2474 • E-mail: sales@harmsco.com

# Premium Hurricane® All-Poly Cartridges

Industrial Grade

# Designed for Hurricane® and WaterBetter® Filter Housings

These high flow polypropylene cartridges are designed for most applications where absolute rated pleated filtration is needed. Designed to hold up to 75 sq.ft. of filtration media, our All-Poly high flow cartridge is a great value. These cartridges are constructed with 100% polypropylene materials. Efficiency ratings to 99.98% (Beta 5000).

High flow capability
Lower overall operating cost
Reduces waste disposal
Longer filter runs for fewer change outs
Increased contaminate removal

### **Features**

- Fewer cartridges for fewer change outs and lower maintenance cost
- Pleated polypropylene filter media provides higher flow rates and lower initial pressure drop
- Pleated surface area provides higher loading capacity for longer filter life and increased particle removal
- Double o-ring end cap, center tube and media are thermally bonded as one integral component for added strength
- Offered in three sizes (40, 90, 170) and seven micron ratings (0.2, 0.45, 1, 5, 10, 20, 50) to meet high flow requirements

# **Applications**

- Acids and bases
- Glycol
- Pre-filtration for DI resins
- Pre-filtration UF membranes
- Photochemical plating solutions
- Organic solvents
- Machine coolants
- Food & Beverage
- Bottled water
- Aqueous solutions



# Premium Hurricane® All-Poly Cartridges

- Magnetic tape coatings
- Pre-filtration for RO
- Cosmetics
- Inks





# Premium Hurricane® All-Poly Cartridges

# **Specifications**

Filter media: Polypropylene

Support Media: Polypropylene

Outer Support Media: Polypropylene

Temperature: 180°F (82°C)

Sanitization/Sterilization:

Filtered hot water - 194°F (90°C)

End Caps: Polypropylene

Center Core: Polypropylene

O-Rings: Silicone (standard), Buna, Viton

Change Out: 35 PSI  $\Delta P$  (2.4 bar)

 Chemical Sanitization - industry standard concentrations of hydrogen peroxide, peracetic acid. sodium hypochlorite and other selected chemicals

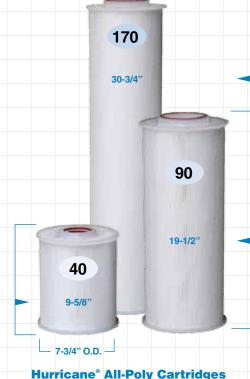
#### **FDA Listed Materials:**

Manufactured from materials which are listed for food contact applications in Title 21 of the U.S. Code of Federal Regulations.

# Cartridge Selection/Sizing Guide

#### 7-3/4" O.D. - 100% polypropylene materials

. 0, .		100/0	bo.yp.	opyrono n	iatorialo	
Product Co	ode	Absolute Micron Rating	Media (sq ft)	Recommended Flow Rate* (GPM)	Maximum Flow Rate* (GPM	No./Carton
All-Pol	<b>y -</b> fo	r high flow applic	ations requ	uiring absolute rate	ed filtration.	
HC-PP-40-0	0.2	0.2	25	17	19	1
HC-PP-40-0	0.45	0.45	25	17	19	1
HC-PP-40-1	1	1	25	17	19	1
HC-PP-40-5	5	5	25	17	19	1
HC-PP-40-1	10	10	25	17	19	1
HC-PP-40-2	20	20	25	17	19	1
HC-PP-40-5	50	50	25	17	19	1
HC-PP-90-0	0.2	0.2	50	35	38	1
HC-PP-90-0	0.45	0.45	50	35	38	1
HC-PP-90-1	1	1	50	35	38	1
HC-PP-90-5	5	5	50	35	38	1
HC-PP-90-1	10	10	50	35	38	1
HC-PP-90-2	20	20	50	35	38	1
HC-PP-90-5	50	50	50	35	38	1
HC-PP-170	-0.2	0.2	75	40	76	1
HC-PP-170	-0.45	0.45	75	40-65	76	1
HC-PP-170	-1	1	75	65-100	76	1
HC-PP-170	-5	5	75	65-100	76	1
HC-PP-170	-10	10	75	65-100	76	1
HC-PP-170	-20	20	75	65-100	76	1
HC-PP-170	-50	50	75	65-100	76	1



Hurricane® All-Poly Cartridges Length and O.D.

### **Pressure Drop**

9-5/8

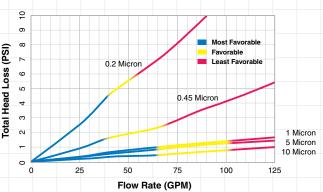
19-1/2

30-3/4

#### **Pressure Drop vs. Flow Rate**

The total head loss data shown at right indicates pressure drop with Hurricane® 170 filter housing and Hurricane® All-Poly 170 filter cartridges in 5 different micron ratings in clean water.

# Hurricane® All-Poly 170 Cartridges



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# **Premium SureSafe™ Cartridges**

Antimicrobial Media

Designed for HIF, Band Clamp, Hurricane®, WaterBetter® Calypso Blue™ and Single Filter Housings.

Harmsco® SureSafe™ cartridges are fabricated with the latest in Silver Zeolite technology and provide antimicrobial protection on the cartridge, outlasting the competition.

Lower overall operating cost Inhibits growth of algae & bacteria on the media Longer filter runs for fewer change-outs Lower pressure drops Reduced maintenance down time and cost Increased contaminant removal Easy to install, remove, clean and replace

# Agion Silver Zeolite is FDA Tested and EPA Registered



EPA Registration No. 71227-1-72854 EPA Establishment No. 72854-MA-001

### **Features**

- Pleated design for more surface area
- Utilizes Agion Silver Zeolite fibers
- Agion Silver Zeolite is effective against more than 650 strains of bacteria, fungi and mold
- Agion Silver Zeolite is FDA tested and registered with the EPA
- Engineered media for superior performance
- Cleanable and reusable in most applications and micron ratings

### **Applications**

- Pre-Reverse Osmosis Filtration
- Boiler Make-up Water Filtration
- Chill Water Loop Filtration
- Cooling Tower Filtration
- Surface Water Filtration



Media color may be either green or white.

- Well Water
- Salt Water/Desalination Filtration
- Industrial Waste Water Filtration
- Pre-filter for Carbon Filters
- Marine/Aquatic Filtration





# **Premium SureSafe**<sup>™</sup> Cartridges

# **Specifications**

Micron Ratings: Nominal micron ratings of 20 and 50.

Filter Media: Antimicrobial media with Silver Zeolite fibers.

Center Tubes: ABS or PVC.

End Caps: Pliable PVC with sealing surface built-in.

► Temperature: 140°F (60°C) temperature limit.\*

Shrink Wrap: Standard for all antimicrobial cartridges.

**Featuring** 

Agion Silver Zeolite
Antimicrobial Technology
to protect cartridge media.

EPA Registration No. 71227-1-72854 EPA Establishment No. 72854-MA-001

Antimicrobial Filter Media inhibits growth of algae and bacteria biofilms on the filter cartridge.

# Cleanable/Reusable in most filtration applications and micron ratings

# **Cartridge Selection/Sizing Guide**

#### Available in 20 and 50 Micron Ratings

Product Code	Nominal Micron Rating	Media (sq ft)	Recommended Flow Rate* (GPM)	Length (in)	O.D. (in)	No./Case
SureSafe™ Cartric	lges (2-3/4" OD)					
801-20-AM	20	6	6	9-3/4"	2-3/4	24
801-50-AM	50	6	6	9-3/4"	2-3/4	24
Calypso Blue™ Su	ıreSafe™ Cartrid	lges (4-1/	2" OD)			
HB-10-20W-AM	20	12	12	9-3/4"	4-1/2	8
HB-10-50W-AM	50	12	12	9-3/4"	4-1/2	8
HB-20-20W-AM	20	26	26	20"	4-1/2	4
HB-20-50W-AM	50	26	26	20"	4-1/2	4
Hurricane® and W	aterBetter® Sure	eSafe™ Ca	rtridges (7-3/4"	OD)		
HC/40-20-AM	20	40	35	9-5/8"	7-3/4	1
HC/40-50-AM	50	40	35	9-5/8"	7-3/4	1
HC/90-20-AM	20	90	70	19-1/2"	7-3/4	1
HC/90-50-AM	50	90	70	19-1/2"	7-3/4	1
	00	170	105	30-3/4"	7-3/4	1
HC/170-20-AM	20	170	100	00 0, 1	, 0, .	-

Individually shrink wrapped.



HC/170-50-AM

Premium quality cartridges are made of pleated polyester with Silver Zeolite fibers for long life and high dirt-holding capacity.

Harmsco® SureSafe™ Cartridges utilize Silver Zeolite technology. Combining inert organic materials with silver into our filter media enables our cartridges to help reduce odor-causing bacteria and inhibit growth of destructive mold and mildew on the filter cartridge.

Harmsco® SureSafe™ Media is interwoven with the latest in Silver Zeolite technology. Unlike competitive "treated media" products, Harmsco® SureSafe™ cartridges will continue to provide safety and protection for your customers while outlasting the competition.

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9-3/4"

20"

9-5/8

30-3/4

#### **HARMSCO®** Filtration Products



<sup>\*</sup> Temperature limits vary and depend on pressure and time under load.

# **Poly-Pleat™ Series Filter Cartridges**

Absolute Rated

Designed for Filter Housings That Utilize 2-1/2", 2-3/4", 4-1/2" and 7-3/4" O.D. High Flow Cartridges.

#### CERTIFIED: NSF/ANSI STANDARD 61

**Drinking Water System Components - Health Effects** 

**Substantially removes:** Cryptosporidium Giardia cysts Harmful organisms Sediment Silt **Turbidity** 

### **Features**

- Absolute rated one micron filter media removes cystsized particles for safe, cyst-free drinking water
- Pleated polypropylene filter media provides more surface area for longer filter life and increased particle removal
- FDA listed materials for use in potable water and liquid food applications
- End caps, center tubes and media are thermally bonded as one integral component for added strength and to provide superior end sealing
- Full product line for standard, Big-Blue\* and Hurricane® filter housings

\*Big-Blue is a registered trademark of Plymouth Products, Inc.



Harmsco® Poly-Pleat™ Series Filter Cartridges

- Reverse Osmosis Pre-filtration
- Municipal Drinking Water Filtration
- Commercial/Residential Drinking Water Filtration
- Desalination Pre-filtration

- Industrial Water Filtration
- Chill Water Loop Filtration
- Food & Beverage Filtration
- Marine/Aquatic Filtration





- Micron rating One micron absolute for cryptosporidium and giardia cysts
- Filter media Meltblown polypropylene inner layer with outer layers of polypropylene scrim material for support
- Shrink Wrap Standard for all Poly-Pleat™ cartridges
- Temperature 140°F (60°C) max\*
  - \* Temperature limits vary and depend on pressure and time under load.
- Center tubes Rigid PVC with perforations or molded polypropylene
- Netting Polypropylene netting standard for 2-3/4"
   O.D.; 10" and 20" cartridges use polyethylene netting
- Flow Rates Up to .5 gpm ft2 media
- End Caps Pliable PVC, sealing surface built in

# **Independent Lab Validated**

To verify the performance of Poly-Pleat™ cartridges and Harmsco® filter housings, Pace Analytical\*, a highly respected independent testing facility, was selected to conduct challenge tests to the NSF 53-2007 protocol for cysts reduction. The NSF 53-2007 protocol consists of two side-by-side systems operating on a 10-minute on/10-minute off cycle. Polystyrene 3-micron beads were injected after the 8th cycle and at 25%, 50% and 75% reduction in flow rate. Results are listed on right:

#### **Results of Challenge Tests**

Sample Point	Particle Size (microns)	Percent Reduction
8th Cycle	3	99.92
25% Reduction	3	99.95
50% Reduction	3	99.96
75% Reduction	3	99.95



### **Cartridge Selection/Sizing Guide**

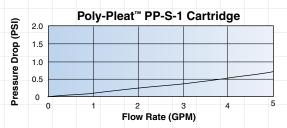
2-1/2", 2-3/4", 4-1/2" and 7-3/4" O.D. - Harmsco® HIF filter housings use 9-3/4", 19-1/2" and 29-1/4" lengths only

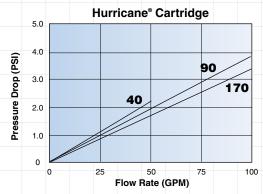
Certified to

Product Code	Pleated Media Area (sq ft)	Туре	Length (in.)	O.D. (in.)	Recommended Flow Rate (GPM)	No./Carton
Poly-Pleat™ - 1	micron absolute, multi-laye	red media			for 2 log removal	
PP-701-1/10	3	Standard	10	2-1/2	1.5	28
PP-701-1/20	7	Standard	20	2-1/2	3.5	28
PP-701-1/30	11	Standard	30	2-1/2	5.5	28
PP-701-1/40	15	Standard	40	2-1/2	7.5	28
PP-S-1	3.7	Standard	9-3/4	2-3/4	1.85	24
PP-D-1	7.5	Standard	19-1/2	2-3/4	3.75	24
PP-T-1	11	Standard	29-1/4	2-3/4	5.5	24
PP-20E-1	7.5	Standard	20	2-3/4	3.75	24
PP-BB-10-1	8	Calypso Blue <sup>™</sup>	9-3/4	4-1/2	4	8
PPFS-BB-10-1	8	Calypso Blue <sup>™</sup>	9-3/4	4-1/2	4	8
PPFS-BB-20-1	20	Calypso Blue <sup>™</sup>	20	4-1/2	10	4
PP-BB-20-1	20	Calypso Blue <sup>™</sup>	20	4-1/2	10	4
PP-BB-20-1	20	Calypso Blue <sup>™</sup>	20	4-1/2	10	4
PP-HC-40-1	27	Hurricane®	9-5/8	7-3/4	13.5	1
PPFS-HC-40-1	27	Hurricane <sup>®</sup>	9-5/8	7-3/4	13.5	1
PP-HC-90-1	58	Hurricane <sup>®</sup>	19-1/2	7-3/4	29	1
PPFS-HC-90-1	58	Hurricane®	19-1/2	7-3/4	29	1
PP-HC-170-1	100	Hurricane®	30-3/4	7-3/4	50	1
PPFS-HC-170-1	100	Hurricane®	30-3/4	7-3/4	50	1

# **Low Pressure Drop**

Initial pressure drop using Poly-Pleat™ cartridges is exceptionally low due to our pleated design and increased surface area. Pressure drop data is shown here, calculated for new cartridges in clear water.





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2-1/2

2-3/4

4-1/2

7-3/4

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<sup>\*</sup> Pace Analytical is State Certified (CA, IA, MA, WI). Results are accepted by Water Quality Association (WQA), Underwriters Laboratory (UL) and Canadian Standards Association (CSA) for product label or seal programs.

# **Premium Polyester Series Cartridges**

Industrial Grade

# **Designed for HIF, BC, HMC and FSSS Filter Housings**

Highly efficient filter cartridges made of pleated Polyester-Plus<sup>™</sup> filter media. The industry's largest surface area.

Lower overall operating cost
Longer filter runs for fewer change outs
Lower initial pressure drops
Reduced maintenance down time and cost
Increased contaminant removal
High flow capability



### **Features**

- Pleated design for more surface area
- FDA approved materials NSF 61 certified
- Engineered media for superior performance
- Cleanable and reusable in most applications and micron sizes
- Thermally bonded end caps to ensure better sealing
- Color coded end caps for easy micron identification
- Full product line largest selection of micron ratings
- High Temperature cartridges available (not NSF 61 Listed)

- Reverse Osmosis Pre-filtration
- Municipal Drinking Water Filtration
- Commercial/Residential Drinking Water Filtration
- Desalination Pre-filtration
- Industrial Water Filtration



- Cooling Tower Filtration
- Chill Water Loop Filtration
- Food & Beverage Filtration
- Marine/Aquatic Filtration
- Industrial Coolant Filtration





# **Premium Polyester Series Cartridges**

# **Specifications**

9-3/4"

19-1/2

20'

29-1/4

40"

9-3/4

- Filter media Polyester-Plus™
- Temperature 140°F (standard cartridges) 200°F (high temp. cartridges)
- **Dimensions** 2-3/4" O.D.; 1-1/16" I.D.
- Center tubes Molded ABS or rigid PVC
- **pH** 3 to 11
- Flow rate 4-6 GPM per 9-3/4" length
- ► End caps Plastisol (pliablePVC), except urethane on HT series
- Surface area (801 Series) 6 sq.ft. per 9-3/4" length (approx.)



# **Cartridge Selection/Sizing Guide**

2-3/4" O.D. Harmsco® HIF filter housings use 9-3/4", 19-1/2" and 29-1/4" length cartridges only.

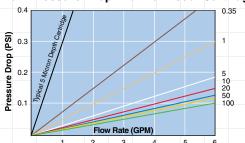
Product Code	Nominal Micron Rating	Media (sq ft)	Recommended Flow Rate* (GPM)	Length (in)	O.D. (in)	No./Case
Polvester-Plus	■ engineered for high effic		e drops			
801-0.35	0.35	6	6	9-3/4	2-3/4	24
801-1	1	6	6	9-3/4	2-3/4	24
801-5		6	6	9-3/4	2-3/4	24
801-10	10	6	6	9-3/4	2-3/4	24
801-20	20	6	6	9-3/4	2-3/4	24
801-50	50	6	6	9-3/4	2-3/4	24
801-100	100	6	6	9-3/4	2-3/4	24
921-0.35	0.35	12	12	19-1/2	2-3/4	24
921-1	1	12	12	19-1/2	2-3/4	24
921-5	5	12	12	19-1/2	2-3/4	24
921-10	10	12	12	19-1/2	2-3/4	24
921-20	20	12	12	19-1/2	2-3/4	24
921-50	50	12	12	19-1/2	2-3/4	24
801-0.35/20*	0.35	12	12	20	2-3/4	24
801-1/20	1	12	12	20	2-3/4	24
801-5/20*	5	12	12	20	2-3/4	24
801-20/20*	20	12	12	20	2-3/4	24
801-50/20	50	12	12	20	2-3/4	24
931-0.35	0.35	18	18	29-1/4	2-3/4	24
931-1	1	18	18	29-1/4	2-3/4	24
931-5	5	18	18	29-1/4	2-3/4	24
931-10	10	18	18	29-1/4	2-3/4	24
931-20	20	18	18	29-1/4	2-3/4	24
931-50	50	18	18	29-1/4	2-3/4	24
801-0.35/30*	0.35	18	18	30	2-3/4	24
801-1/30	1	18	18	30	2-3/4	24
801-5/30*	5	18	18	30	2-3/4	24
801-20/30*	20	18	18	30	2-3/4	24
801-50/30	50	18	18	30	2-3/4	24
801-0.35/40*	0.35	24	24	40	2-3/4	24
801-1/40	1	24	24	40	2-3/4	24
801-5/40*	5	24	24	40	2-3/4	24
801-20/40*	20	24	24	40	2-3/4	24
801-50/40	50	24	24	40	2-3/4	24

#### Polyester: High Temperature - rated up to 200°F (93°C): standard dark blue end caps

i oi, cotton mgm rom portation o			14104 ap 10 200 1 (00 0), otaliaalia aalii biao olia bapo				
8	01-1-HT	1	6	6	9-3/4	2-3/4	24
8	01-5-HT	5	6	6	9-3/4	2-3/4	24
8	01-20-HT	20	6	6	9-3/4	2-3/4	24
R	01-50-HT	50	6	6	Q-3/A	2-3/4	24

<sup>\*</sup> Add suffix "W" if wrapped (ex. "801-0.35/20W")

#### Low Pressure Drop With Harmsco® Cartridges





Graph colors (left) correspond with color codes (above) used to identify nominal micron rating of cartridge.

Pressure drops are exceptionally low with Premium Series cartridges due to high surface area and Polyester-Plus™ engineered media. The data shown (left) is per new 9-3/4" cartridge in clean water.

Note: This publication is to be used as a guide. The data within has been obtained from many sources and is considered to be accurate. Harmsco does not assume liability for the accuracy and/or completeness of this data. Changes to the data can be made without notification. Temperature, Pressure, Flow Rates, Differential Pressures, Chemical Combinations and other unknown factors can affect performance in unknown ways. Limited Warranty: Harmsco warrants their products to be free of material and workmanship defects. Determination of suitability of Harmsco products for uses and applications contemplated by Buyer shall be the sole responsibility of Buyer. The end user/installer/buyer shall be liable for the product's performance and suitability regarding their specific intended applications. End users should perform their own tests to determine suitability for each application.



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# WaterBetter® Polyester Series Cartridges

Residential / Commercial

# **Designed for HIF, BC and FSSS Filter Housings**

Highly efficient and economical filter cartridges made of pleated Polyester-Plus™ filter media.

Lower overall operating cost
Longer filter runs for fewer change outs
Lower initial pressure drops
Reduced maintenance down time and cost
Increased contaminant removal
High flow capability

# Certified to ANSI-NSF 61

### **Features**

- Pleated design for more surface area
- FDA approved materials NSF 61 certified
- Engineered media for superior performance
- Cleanable and reusable in most applications and micron sizes
- Thermally bonded end caps to ensure better sealing
- Color coded end caps for easy micron identification
- Full product line largest selection of micron ratings



- Reverse Osmosis Pre-filtration
- Municipal Drinking Water Filtration
- Commercial/Residential Drinking Water Filtration
- Desalination Pre-filtration
- Industrial Water Filtration

- Cooling Tower Filtration
- Chill Water Loop Filtration
- Food & Beverage Filtration
- Marine/Aquatic Filtration





# WaterBetter® Polyester Series Cartridges

# **Specifications**

Filter media: Polyester-Plus™

Temperature: 140°F (standard cartridges)

**Dimensions:** 2-3/4" O.D.; 1-1/16" I.D.

Center cores: Molded ABS or rigid PVC

**pH**: 3 to 11

► Flow rate: 3-5 GPM

End caps: Plastisol (pliablePVC)

Surface area: 4 sq.ft. per 9-3/4"

length (approx.)



Certified to ANSI-NSF 61

# **Cartridge Selection/Sizing Guide**

**2-3/4" O.D.** Harmsco HIF filter housings use 9-3/4", 19-1/2" and 29-1/4" length cartridges only.

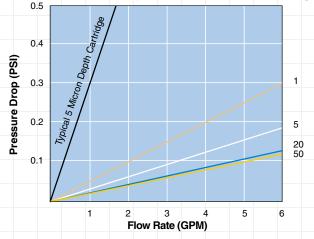
Product Code	Nominal Micron Rating	Media (sq ft)	Recommended Flow Rate* (GPM)	Length (in)	O.D. (in)	No./Case
<b>Polyester-Plus</b> ™	<ul> <li>engineered for high eff</li> </ul>	ciency, low pressure	drops			
WB-1W*	1	4	4	9-3/4	2-3/4	24
WB-5W*	5	4	4	9-3/4	2-3/4	24
WB-20W*	20	4	4	9-3/4	2-3/4	24
WB-50W*	50	4	4	9-3/4	2-3/4	24
WB-921-1	1	8	8	19-1/2	2-3/4	24
WB-921-5	5	8	8	19-1/2	2-3/4	24
WB-921-20	20	8	8	19-1/2	2-3/4	24
WB-921-50	50	8	8	19-1/2	2-3/4	24
WB-20-1W*	1	8	8	20	2-3/4	24
WB-20-5W*	5	8	8	20	2-3/4	24
WB-20-20W*	20	8	8	20	2-3/4	24
WB-20-50W*	50	8	8	20	2-3/4	24
WB-931-1	1	12	12	29-1/4	2-3/4	24
WB-931-5	5	12	12	29-1/4	2-3/4	24
WB-931-20	20	12	12	29-1/4	2-3/4	24
WB-931-50	50	12	12	29-1/4	2-3/4	24

<sup>\* &</sup>quot;W" indicates wrapped.

9-3/4

29-1/4

#### Low Pressure Drop With Harmsco® Cartridges



# Four micron ratings and color coded end caps for easy identification.



Graph colors (left) correspond with color codes (above) used to identify nominal micron rating of cartridge.

Pressure drops are exceptionally low with WaterBetter® Series cartridges due to high surface area and Polyester-Plus™ engineered media. The data shown (left) is per new 9-3/4" cartridge in clean water.

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#### **HARMSCO®** Filtration Products



# **Premium 701 Series Filter Cartridges**

Industrial Grade

# Designed for Housings That Utilize 2-1/2" O.D. Cartridges, and Harmsco® FSSS, BC and HMC Filter Housings

Highly efficient filter cartridges made of pleated Polyester-Plus™ filter media. The industry's largest surface area.

Lower overall operating cost
Longer filter runs for fewer change outs
Lower initial pressure drops
Reduced maintenance down time and cost
Increased contaminant removal
High flow capability



### **Features**

- Pleated filter media provides higher flow rates and lower initial pressure drop
- Pleated filters offer more surface area providing higher loading capacity for longer filter life and increased particle removal
- End cap, center tubes and media are thermally bonded as one integral component for added strength
- Offered in Polyester-Plus<sup>™</sup>, Harmsco-Free and Poly-Pleat<sup>™</sup> media types
- Color coded end caps for easy micron identification

- Reverse Osmosis Pre-filtration
- Municipal Drinking Water Filtration
- Commercial/Residential Drinking Water Filtration
- Desalination Pre-filtration
- Industrial Water Filtration

- Cooling Tower Filtration
- Chill Water Loop Filtration
- Food & Beverage Filtration
- Marine/Aquatic Filtration





# **Premium 701 Series Filter Cartridges**

# **Specifications**

- ► Filter media: Polyester-Plus™, Synthetic and Polypropylene
- Center Core: Rigid PVC with perforations or polypropylene
- Outer Support Media: Polypropylene
- Temperature: 140°F (60°C)

- Shrink Wrap: Standard on all cartridges
- ► End Caps: Pliable PVC, sealing surface
- Change Out: 25 PSI ΔP (1.7 bar)
- **pH**: 3 to 11



Certified to ANSI-NSF 61

# **Cartridge Selection/Sizing Guide**

2-1/2" O.D.

9-3/4

10"

20"

30"

40"

10"

30"

10" 20" 30"

40"

Product Code	Nominal Micron Rating	Media (sq ft)	Recommended Flow Rate* (GPM)	Length (in)	O.D. (in)	No./Case
<b>Polyester-Plus</b>	engineered for high efficience	ciency, low pressure	e drops			
701-0.35	0.35	5	4	9-3/4	2-1/2	28
701-1	1	5	4	9-3/4	2-1/2	28
701-5	5	5	4	9-3/4	2-1/2	28
701-20	20	5	4	9-3/4	2-1/2	28
701-50	50	5	4	9-3/4	2-1/2	28
701-0.35/10	0.35	5	4	10	2-1/2	28
701-1/10	1	5	4	10	2-1/2	28
701-5/10	5	5	4	10	2-1/2	28
701-20/10	20	5	4	10	2-1/2	28
701-50/10	50	5	4	10	2-1/2	28
701-0.35/20	0.35	10	8	20	2-1/2	28
701-1/20	1	10	8	20	2-1/2	28
701-5/20	5	10	8	20	2-1/2	28
701-20/20	20	10	8	20	2-1/2	28
701-50/20	50	10	8	20	2-1/2	28
701-0.35/30	0.35	15	12	30	2-1/2	28
701-1/30	1	15	12	30	2-1/2	28
701-5/30	5	15	12	30	2-1/2	28
701-20/30	20	15	12	30	2-1/2	28
701-50/30	50	15	12	30	2-1/2	28
701-0.35/40	0.35	20	16	40	2-1/2	28
701-1/40	1	20	16	40	2-1/2	28
701-5/40	5	20	16	40	2-1/2	28
701-20/40	20	20	16	40	2-1/2	28
701-50/40	50	20	16	40	2-1/2	28
Harmsco-Free	- 100% synthetic composite	media				
701-1/10-HF	1	5	4	10	2-1/2	28
701-5/10-HF	5	5	4	10	2-1/2	28
701-20/10-HF	20	5	4	10	2-1/2	28
701-1/20-HF	1	10	8	20	2-1/2	28
701-5/20-HF	5	10	8	20	2-1/2	28
701-20/20-HF	20	10	8	20	2-1/2	28
701-1/30-HF	1	15	12	30	2-1/2	28
701-5/30-HF	5	15	12	30	2-1/2	28
701-20/30-HF	20	15	12	30	2-1/2	28
701-1/40-HF	1	20	16	40	2-1/2	28
701-5/40-HF	5	20	16	40	2-1/2	28
701-20/40-HF	20	20	16	40	2-1/2	28
Poly-Pleat™ - 1	micron absolute, multi-layere	ed media				
PP-701-1/10	1	3	1.5	10	2-1/2	28
PP-701-1/20	1	7	3.5	20	2-1/2	28
PP-701-1/30	1	11	5.5	30	2-1/2	28

 Nominal Micron
 0.35
 1
 5
 20
 50

 End Cap
 Brown
 Tan
 White
 Blue
 Yellow

Five micron ratings and color coded end caps for easy identification.

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PP-701-1/40

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2-1/2

# **Calypso Blue™ Cartridges**

Industrial and Residential

## **Premium and WaterBetter® Series**

Designed for 4-1/2" diameter filter housings.



Lower overall operating cost Longer filter runs for fewer change outs Lower initial pressure drops Reduced maintenance down time and cost Increased contaminant removal High flow capability

## **Features**

- Pleated design for more surface area
- FDA approved materials NSF 61 certified
- Engineered media for superior performance
- Cleanable and reusable in most applications and micron sizes
- Thermally bonded end caps to ensure better sealing
- Full product line largest selection of micron ratings



- Reverse Osmosis Pre-filtration
- Municipal Drinking Water Filtration
- Commercial/Residential Drinking Water Filtration
- Desalination Pre-filtration
- Industrial Water Filtration

- Cooling Tower Filtration
- Chill Water Loop Filtration
- Food & Beverage Filtration
- Marine/Aquatic Filtration





## **Specifications**

**Product Code** 

- Nominal Micron Ratings: 0.35, 1, 5, 20, 50 microns; Absolute Micron Rating: 1 micron
- ► Filter Media: Polyester-Plus™, Synthetic Fiber
- ▶ End Caps: Pliable PVC or Urethane

## Calypso Blue™ Cartridges

0.D.

- Shrink Wrap: Standard on all Premium and WaterBetter® Calypso cartridges
- ► Temperature: up to 140°F (60°C)

Length

Center Tubes: ABS or PVC



Certified to ANSI-NSF 61

No./Case

## Cartridge Selection/Sizing Guide

Nominal

Micron Rating

9-3/4"

20"

4-1/2"	0.D.	9-3/4"	and 20"	' Calypso	Blue™	<b>Cartridges</b> -	Pren	nium and	d WaterBetter	®
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Maximum

Flow Rate\* (GPM)

Media

(sa ft)

	Micron Rating	(sq ft)	Flow Rate* (GPM)	(in)	(in)						
<b>Polyester-Plus</b>	engineered for high effice	ciency, low pressur	e drops								
HB-10-0.35W	0.35	12	12	9-3/4	4-1/2	8					
HB-10-1W	1	12	12	9-3/4	4-1/2	8					
HB-10-5W	5	12	12	9-3/4	4-1/2	8					
HB-10-20W	20	12	12	9-3/4	4-1/2	8					
HB-10-50W	50	12	12	9-3/4	4-1/2	8					
HB-20-0.35W	0.35	26	26	20	4-1/2	4					
HB-20-1W	1	26	26	20	4-1/2	4					
HB-20-5W	5	26	26	20	4-1/2	4					
HB-20-20W	20	26	26	20	4-1/2	4					
HB-20-50W	50	26	26	20	4-1/2	4					
Harmsco-Free - 100% synthetic composite media											
HB-10-1W-HF	1	8	8	9-3/4	4-1/2	8					
HB-10-5W-HF	5	8	8	9-3/4	4-1/2	8					
HB-10-20W-HF	20	8	8	9-3/4	4-1/2	8					
HB-20-1W-HF	1	20	20	20	4-1/2	4					
HB-20-5W-HF	5	20	20	20	4-1/2	4					
HB-20-20W-HF	20	20	20	20	4-1/2	4					
Polv-Pleat™ - ab	solute, multi-layed media										
PP-BB-10-1	1	8	4	9-3/4	4-1/2	8					
PPFS-BB-10-1	1	8	4	9-3/4	4-1/2	8					
PP-BB-20-1	1	20	10	20	4-1/2	4					
PPFS-BB-20-1	1	20	10	20	4-1/2	4					
	imicrobial - reduces g	rowth of bacteria a	nd mold on media								
HB-10-20W-AM	20	12	12	9-3/4	4-1/2	8					
HB-10-50W-AM	50	12	12	9-3/4	4-1/2	8					
HB-20-20W-AM	20	26	26	20	4-1/2	4					
HB-20-50W-AM	50	26	26	20	4-1/2	4					
	synthetic composite 50 mic				1 1/2						
HB-10-EZ-CLEAN	30	12	12	9-3/4	4-1/2	8					
HB-20-EZ-CLEAN	30	26	26	20	4-1/2	4					
			20	20	7 1/2	-					
WaterBetter® F	<b>Polyester -</b> economy gr	ade									
WB-HB-10-1W	1	9.5	10	9-3/4	4-1/2	8					
WB-HB-10-5W	5	9.5	10	9-3/4	4-1/2	8					
WB-HB-10-20W	20	9.5	10	9-3/4	4-1/2	8					
WB-HB-10-50W	50	9.5	10	9-3/4	4-1/2	8					
WB-HB-20-1W	1	21	20	20	4-1/2	4					

<sup>\*</sup> Harmsco recommends operation at 50-70% of maximum flow rate for optimum performance.

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50

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WB-HB-20-5W

WB-HB-20-20W

WB-HB-20-50W

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20

20



4

4

4-1/2

4-1/2

4-1/2

# **Premium SureSafe™ Cartridges**

Antimicrobial Media

Designed for HIF, Band Clamp, Hurricane®, WaterBetter® Calypso Blue™ and Single Filter Housings.

Harmsco® SureSafe™ cartridges are fabricated with the latest in Silver Zeolite technology and provide antimicrobial protection on the cartridge, outlasting the competition.

Lower overall operating cost Inhibits growth of algae & bacteria on the media Longer filter runs for fewer change-outs Lower pressure drops Reduced maintenance down time and cost Increased contaminant removal Easy to install, remove, clean and replace

# Agion Silver Zeolite is FDA Tested and EPA Registered



EPA Registration No. 71227-1-72854 EPA Establishment No. 72854-MA-001

#### **Features**

- Pleated design for more surface area
- Utilizes Agion Silver Zeolite fibers
- Agion Silver Zeolite is effective against more than 650 strains of bacteria, fungi and mold
- Agion Silver Zeolite is FDA tested and registered with the EPA
- Engineered media for superior performance
- Cleanable and reusable in most applications and micron ratings

## **Applications**

- Pre-Reverse Osmosis Filtration
- Boiler Make-up Water Filtration
- Chill Water Loop Filtration
- Cooling Tower Filtration
- Surface Water Filtration



Media color may be either green or white.

- Well Water
- Salt Water/Desalination Filtration
- Industrial Waste Water Filtration
- Pre-filter for Carbon Filters
- Marine/Aquatic Filtration





## **Premium SureSafe**<sup>™</sup> Cartridges

## **Specifications**

Micron Ratings: Nominal micron ratings of 20 and 50.

Filter Media: Antimicrobial media with Silver Zeolite fibers.

Center Tubes: ABS or PVC.

End Caps: Pliable PVC with sealing surface built-in.

► Temperature: 140°F (60°C) temperature limit.\*

Shrink Wrap: Standard for all antimicrobial cartridges.

**Featuring** 

Agion Silver Zeolite
Antimicrobial Technology
to protect cartridge media.

EPA Registration No. 71227-1-72854 EPA Establishment No. 72854-MA-001

Antimicrobial Filter Media inhibits growth of algae and bacteria biofilms on the filter cartridge.

# Cleanable/Reusable in most filtration applications and micron ratings

## **Cartridge Selection/Sizing Guide**

#### Available in 20 and 50 Micron Ratings

Product Code	Nominal Micron Rating	Media (sq ft)	Recommended Flow Rate* (GPM)	Length (in)	O.D. (in)	No./Case
SureSafe™ Cartrid	ges (2-3/4" OD)					
801-20-AM	20	6	6	9-3/4"	2-3/4	24
801-50-AM	50	6	6	9-3/4"	2-3/4	24
Calypso Blue™ Su	reSafe™ Cartrid	lges (4-1/	2" OD)			
HB-10-20W-AM	20	12	12	9-3/4"	4-1/2	8
HB-10-50W-AM	50	12	12	9-3/4"	4-1/2	8
HB-20-20W-AM	20	26	26	20"	4-1/2	4
HB-20-50W-AM	50	26	26	20"	4-1/2	4
Hurricane® and Wa	aterBetter® Sure	eSafe™ Ca	rtridges (7-3/4"	OD)		
HC/40-20-AM	20	40	35	9-5/8"	7-3/4	1
HC/40-50-AM	50	40	35	9-5/8"	7-3/4	1
HC/90-20-AM	20	90	70	19-1/2"	7-3/4	1
HC/90-50-AM	50	90	70	19-1/2"	7-3/4	1
	00	170	105	30-3/4"	7-3/4	1
HC/170-20-AM	20	170	100	00 0/ 4	7 0/-	•

Individually shrink wrapped.



HC/170-50-AM

Premium quality cartridges are made of pleated polyester with Silver Zeolite fibers for long life and high dirt-holding capacity.

Harmsco® SureSafe™ Cartridges utilize Silver Zeolite technology. Combining inert organic materials with silver into our filter media enables our cartridges to help reduce odor-causing bacteria and inhibit growth of destructive mold and mildew on the filter cartridge.

Harmsco® SureSafe™ Media is interwoven with the latest in Silver Zeolite technology. Unlike competitive "treated media" products, Harmsco® SureSafe™ cartridges will continue to provide safety and protection for your customers while outlasting the competition.

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9-3/4"

20"

9-5/8

30-3/4

#### **HARMSCO®** Filtration Products



<sup>\*</sup> Temperature limits vary and depend on pressure and time under load.

# **Poly-Pleat™ Series Filter Cartridges**

Absolute Rated

Designed for Filter Housings That Utilize 2-1/2", 2-3/4", 4-1/2" and 7-3/4" O.D. High Flow Cartridges.

#### CERTIFIED: NSF/ANSI STANDARD 61

**Drinking Water System Components - Health Effects** 

**Substantially removes:** Cryptosporidium Giardia cysts Harmful organisms Sediment Silt **Turbidity** 

#### **Features**

- Absolute rated one micron filter media removes cystsized particles for safe, cyst-free drinking water
- Pleated polypropylene filter media provides more surface area for longer filter life and increased particle removal
- FDA listed materials for use in potable water and liquid food applications
- End caps, center tubes and media are thermally bonded as one integral component for added strength and to provide superior end sealing
- Full product line for standard, Big-Blue\* and Hurricane® filter housings

\*Big-Blue is a registered trademark of Plymouth Products, Inc.



Harmsco® Poly-Pleat™ Series Filter Cartridges

- Reverse Osmosis Pre-filtration
- Municipal Drinking Water Filtration
- Commercial/Residential Drinking Water Filtration
- Desalination Pre-filtration

- Industrial Water Filtration
- Chill Water Loop Filtration
- Food & Beverage Filtration
- Marine/Aquatic Filtration





- Micron rating One micron absolute for cryptosporidium and giardia cysts
- Filter media Meltblown polypropylene inner layer with outer layers of polypropylene scrim material for support
- Shrink Wrap Standard for all Poly-Pleat™ cartridges
- Temperature 140°F (60°C) max\*
  - \* Temperature limits vary and depend on pressure and time under load.
- Center tubes Rigid PVC with perforations or molded polypropylene
- Netting Polypropylene netting standard for 2-3/4"
   O.D.; 10" and 20" cartridges use polyethylene netting
- Flow Rates Up to .5 gpm ft2 media
- End Caps Pliable PVC, sealing surface built in

## **Independent Lab Validated**

To verify the performance of Poly-Pleat™ cartridges and Harmsco® filter housings, Pace Analytical\*, a highly respected independent testing facility, was selected to conduct challenge tests to the NSF 53-2007 protocol for cysts reduction. The NSF 53-2007 protocol consists of two side-by-side systems operating on a 10-minute on/10-minute off cycle. Polystyrene 3-micron beads were injected after the 8th cycle and at 25%, 50% and 75% reduction in flow rate. Results are listed on right:

#### **Results of Challenge Tests**

Sample Point	Particle Size (microns)	Percent Reduction
8th Cycle	3	99.92
25% Reduction	3	99.95
50% Reduction	3	99.96
75% Reduction	3	99.95



## **Cartridge Selection/Sizing Guide**

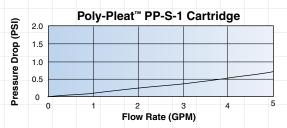
2-1/2", 2-3/4", 4-1/2" and 7-3/4" O.D. - Harmsco® HIF filter housings use 9-3/4", 19-1/2" and 29-1/4" lengths only

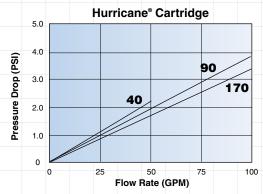
Certified to

Product Code	Pleated Media Area (sq ft)	Туре	Length (in.)	O.D. (in.)	Recommended Flow Rate (GPM)	No./Carton
Poly-Pleat™ - 1	micron absolute, multi-laye	red media			for 2 log removal	
PP-701-1/10	3	Standard	10	2-1/2	1.5	28
PP-701-1/20	7	Standard	20	2-1/2	3.5	28
PP-701-1/30	11	Standard	30	2-1/2	5.5	28
PP-701-1/40	15	Standard	40	2-1/2	7.5	28
PP-S-1	3.7	Standard	9-3/4	2-3/4	1.85	24
PP-D-1	7.5	Standard	19-1/2	2-3/4	3.75	24
PP-T-1	11	Standard	29-1/4	2-3/4	5.5	24
PP-20E-1	7.5	Standard	20	2-3/4	3.75	24
PP-BB-10-1	8	Calypso Blue <sup>™</sup>	9-3/4	4-1/2	4	8
PPFS-BB-10-1	8	Calypso Blue <sup>™</sup>	9-3/4	4-1/2	4	8
PPFS-BB-20-1	20	Calypso Blue <sup>™</sup>	20	4-1/2	10	4
PP-BB-20-1	20	Calypso Blue <sup>™</sup>	20	4-1/2	10	4
PP-BB-20-1	20	Calypso Blue <sup>™</sup>	20	4-1/2	10	4
PP-HC-40-1	27	Hurricane®	9-5/8	7-3/4	13.5	1
PPFS-HC-40-1	27	Hurricane <sup>®</sup>	9-5/8	7-3/4	13.5	1
PP-HC-90-1	58	Hurricane <sup>®</sup>	19-1/2	7-3/4	29	1
PPFS-HC-90-1	58	Hurricane®	19-1/2	7-3/4	29	1
PP-HC-170-1	100	Hurricane®	30-3/4	7-3/4	50	1
PPFS-HC-170-1	100	Hurricane®	30-3/4	7-3/4	50	1

## **Low Pressure Drop**

Initial pressure drop using Poly-Pleat™ cartridges is exceptionally low due to our pleated design and increased surface area. Pressure drop data is shown here, calculated for new cartridges in clear water.





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2-1/2

2-3/4

4-1/2

7-3/4

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www.harmsco.com



P.O. Box 14066, North Palm Beach, FL 33408 (561) 848-9628 • Toll-free: (800) 327-3248 • Fax: (561) 845-2474 • E-mail: sales@harmsco.com

<sup>\*</sup> Pace Analytical is State Certified (CA, IA, MA, WI). Results are accepted by Water Quality Association (WQA), Underwriters Laboratory (UL) and Canadian Standards Association (CSA) for product label or seal programs.

# **Premium Carbon Cartridges**

Chlorine and Lead Reduction

## **Dual-stage Carbon Cartridges for Taste, Odor, Chlorine and Lead Reduction**



and HAC-10-LR-W are tested and Certified by NSF International against NSF/ANSI Standard 42 for materials requirements only

High chlorine reduction Low initial pressure drop Increased contaminant removal No release of carbon fines High dirt holding capacity No channeling or bypass

#### **Features**

- 100% coconut shell carbon
- Made from polyolefin filter media
- Dual stage depth filtration
- Heat fused inner layer
- 5-micron nominal filtration
- FDA approved components
- Radial flow design
- Available in a variety of sizes and flow rates



- Commercial Drinking Water
- Marine/Aquatic Filtration
- Food & Beverage Filtration
- Industrial Water Filtration

- Point of Entry Residential Filtration
- Reverse Osmosis Pre-filtration
- Water Bottling Filtration
- Science/Laboratory





## **Premium Carbon Cartridges**

## **Specifications**

Filter Media: Composite of pulverized activated carbon and polyolefin fibers bonded together with wet molding process and thermally bonded to eliminate channeling and media migration.

- ► Temperature Limit: 160°F (71°C)
- Micron Rating: 5 Nominal



## **Cartridge Selection/Sizing Guide**

#### 2-3/4 and 4-1/2" O.D. 9-3/4" and 20" Premium Carbon Cartridges

Models HAC-10-W, HAC-20-W and HAC-10-LR-W are tested and Certified by NSF International against NSF/ANSI Standard 42 for materials requirements only

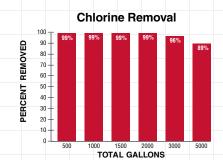
Product Code	Туре	Max Flow Rate (GPM)	Max Flow Rate (LPM)	Max Capacity Chlorine (Gals.)	Max Capacity (Gals.) Organic Chemicals	Max Capacity Lead (Gals.)	Length (in.)	0.D. (in.)	No./ Case
HAC-10-W	Activated Carbon	1.5	5.7	5,000	500	_	9-3/4	2-3/4	24
HAC-20-W	Activated Carbon	3	11.3	10,000	1,000	_	20	2-3/4	24
HAC-10-LR-W	AC & Lead Removal	0.75	2.8	7,000	500	4,000*	9-3/4	2-3/4	24
HAC-BB-10-W	Activated Carbon	5	18.9	20,000	1,000	_	9-3/4	4-1/2	8
HAC-BB-20-W	Activated Carbon	10	37.8	40,000	2,000	_	20	4-1/2	4

<sup>\* 99%</sup> lead removal typical with low pH and alkalinity to 4,000 gals. 98% to 92% removal typical with high pH and alkalinity to 3,000 gals. Data shown above is approximate and depends on filter life relative to solids content.

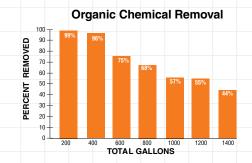
Note: Test data shown above is for HAC-10-W cartridge. Results may vary depending on water chemistry and other factors.

#### **Superior Performance**

Harmsco's activated carbon cartridges outperform "canister" and "impregnated" types of cartridges due to their increased carbon content, cellulose-free construction, wet molding process and dual-stage construction. They have been tested by a certified national laboratory using test procedures described in NSF Standards 42 and 53. Test results are shown below:



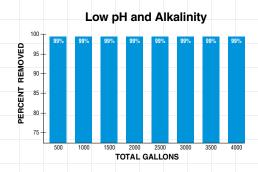
Test data generated by independent laboratory at 1 gpm using test procedures described in NSF Standard 42. Average chlorine feed at 2 ppm.



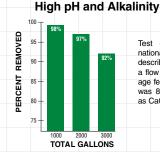
Test data generated by independent laboratory at 1 gpm using test procedures described in NSF Standard 53. TCE used as test contaminate at average feed of 300 ppb.

#### **Lead Removal and Performance**

Harmsco's HAC-10-LR-W lead removal cartridges employ the use of a specially formulated ceramic lead removal matrix plus pulverized activated carbon to reduce lead concentrations up to 99% with very short contact time. The "ATS"TM adsorbent material works well in hard water and in the presence of iron and manganese. Performance is relatively unaffected by pH. They have been tested using the test protocol described in NSF Standard 53 and certified by an independent laboratory. The test results shown below indicate our HAC-10-LR-W lead removal cartridge will effectively reduce lead concentrations up to 99% for 4,000 gallons of low pH water and up to 92% for 3,000 gallons of high pH water.



Test data generated by certified national laboratory using the protocol described in NSF Standard 53 using a flow rate of 0.75 gpm and an average feed of 150 ppb lead. Water's pH was 6.5 and alkalinity 10-30 ppm as CaCO<sub>3</sub>.



Test data generated by certified national laboratory using the protocol described in NSF Standard 53 using a flow rate of 0.75 gpm and an average feed of 150 ppb lead. Water's pH was 8.5 and alkalinity 170-250 ppm as CaCO<sub>2</sub>.

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#### **HARMSCO®** Filtration Products

www.harmsco.com

Made in USA

P.O. Box 14066, North Palm Beach, FL 33408 (561) 848-9628 • Toll-free: (800) 327-3248 • Fax: (561) 845-2474 • E-mail: sales@harmsco.com

## WaterBetter® Carbon Block Cartridges

Coconut Shell Carbon

## **High Chlorine Reduction**

## Carbon block cartridges for taste, odor and chlorine reduction



ANSI Standard 42 for materials

**High chlorine reduction** No channeling or bypass Low initial pressure drop **Excellent contaminant reduction** No release of carbon fines High dirt holding capacity Long cartridge life

#### **Features**

- 100% coconut shell carbon
- Radial flow design
- 10 micron filtration
- FDA approved components
- Made with unique binders
- High porosity design
- Available in a variety of sizes and flow rates



- Drinking Water
- Marine/Aquatic Filtration
- Food & Beverage Filtration
- Industrial Water Filtration
- Reverse Osmosis Pre-filtration

- Point of Entry Residential Filtration
- Point of Use Residential Filtration
- Water Bottling Filtration
- Science/Laboratory
- Photo Chemical Plating Solutions





## WaterBetter® Carbon Block Cartridges

## **Specifications**

Carbon: coconut shell PAC

End caps: Polypropylene

Inner/Outer Wraps: Polypropylene

Nettings: Polyethylene

Gaskets: NBR

Temperature Rating: 40°F (4°C) to 180°F (82°C)

**Performance** - Performance claims are based on independent lab results and manufacturer's internal test data. Actual performance is dependent on influent water quality, flow rates, system design and applications. Your results may vary. Performance data has not been tested or validated by NSF.

Micron Ratings - Micron ratings are based on 85% or greater removal of the stated nominal micron rating.

Capacity - Estimated capacity based on using 2 ppm free chlorine with greater than 90% reduction.

Cartridges (new) - Flush new cartridges until water runs clear prior to use.



COMPONENT

# Cartridge Selection/Sizing Guide Models are tested and Certified by NSF International against NSF/ ANSI Standard 42 for materials requirements only

#### 2-3/4" and 4-1/2" O.D.

Product Code	Nominal Micron Rating	Chlorine, Taste, Odor Reduction Capacity @ Flow (GPM)	Chlorine, Taste, Odor Reduction Capacity @ Flow (LPM)	Initial Pressure Drop (psi) @ Flow Rate (gpm)	Initial Pressure Drop (bar) @ Flow Rate (lpm)	Length (in)	0.D. (in)
WBCB-975	10	> 8,000 gallons @ 1 gpm	> 30,000 liters @ 3.8 lpm	2.6 psi @ 1 gpm	.18 bar @ 3.8 lpm	9-3/4	2-3/4
WBCB-20	10	> 16,000 gallons @ 2 gpm	> 60,000 liters @ 7.6 lpm	2.6 psi @ 2 gpm	.18 bar @ 7.6 lpm	20	2-3/4
WBCB-BB-975	10	> 16,000 gallons @ 3 gpm	> 60,000 liters @ 11.4 lpm	4.0 psi @ 3 gpm	.28 bar @ 11.4 lpm	9-3/4	4-1/2
WBCB-BB-20	10	> 34,000 gallons @ 7 gpm	> 129,000 liters @ 26.5 lpm	6.0 psi @ 7 gpm	.41 bar @ 26.6 lpm	20	4-1/2

Warning - Do not use with water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

## **WaterBetter® Carbon Block Cartridges**

Filtration is made easy combining WaterBetter® carbon block cartridges with Harmsco's HIF, WB and FSSS filter housings.



WaterBetter® Carbon Block Cartridges







**FSSS Series** 



**HIF Series** 

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#### HARMSCO® Filtration Products



# **Premium Hurricane® Carbon Cartridges**

**DBP Tested** 

## Designed for Hurricane®and WaterBetter® filter housings.

Activated Carbon cartridges for Hurricane® and WaterBetter® filter housings - featuring 5 micron nominal pre-filtration. The industry's largest carbon block cartridge.

High chlorine removal
 High THMs removal
 Longer filter runs for fewer change-outs
 Lower initial pressure drops
 Reduced maintenance down time and cost
 Increased contaminant removal

- taste, odors, DBPs Easy to install and clean

#### **Features**

- High performance extruded activated carbon block technology
- Integrated 5 micron pleated pre-filter for extended life
- Three sizes for greater media surface area
- Low initial pressure drop compared to granular activated carbon (no channeling)
- Patented Dual Durometer end caps to ensure better sealing
- Engineered media for superior performance
- Cleanable and reusable in most applications
- DBP Tested

#### **Applications**

- ► Commercial/Residential Drinking Water Filtration
- Reverse Osmosis Pre-filtration
- Water Bottling Filtration
- Point of entry for the dwelling



HC/170-AC-5

- Industrial Waste Water Treatment
- Environmental Filtration

HC/40-AC-5

Industrial/Commercial Process Water





HC/90-AC-5

## Premium Hurricane® Carbon Cartridges

## **Specifications**

9-5/8" 19-1/2 30-3/4

- Carbon: high performance extruded activated carbon block
- Outer layer: 5 micron nominal pleated Polyester-Plus™ media
- Center tubes: PVC, rigid and perforated
- End caps: Plastisol (pliable PVC) Dual Durometer
- **Directional flow:** radial (outside to in) for low pressure drop
- **Temperature:** rated to 125°F (52°C)

## Cartridge Selection/Sizing Guide

40

90 170

## 7-3/4" O.D. Hurricane® Carbon Cartridges

Product Code	Nominal Micron Rating	Media (sq.ft.)	Recommended Flow Rate (GPM)	Min. Carbon Content** (lbs)	Capacity**	Chlorine Reduction*	THMs Reduction
HC/40-AC-5	5	25	5	3	90,000 gals	90-95% at 5 gpm	95-98% at 5 gpm
HC/90-AC-5	5	55	10	6.25	180,000 gals	90-95% at 10 gpm	95-98% at 10 gpm
HC/170-AC-5	5	90	15	10	270,000 gals	90-95% at 15 gpm	95-98% at 15 gpm

Not recommended for drinking water applications where water is not micro-biologically safe.

\*Results may vary and are based on flow and other factors. \*\*Approximate.

Note: As with any fluid application involving carbon media, "slower is better." As a result, Harmsco, Inc. recommends limiting flow rates to allow for effective contact time. The above listed data, based on 2 PPM chlorine feed, indicates potential chlorine reduction for a volume of chlorinated water at given flow rates.

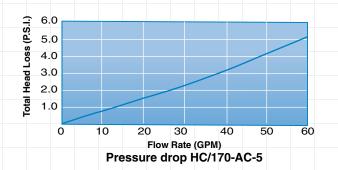


Performance of carbon block core validated by the U.S. EPA

Each cartridge individually shrink wrapped and boxed for protection.

High carbon content for extended performance. Outer layer of pleated 5 micron Polyester-Plus™ filter media to protect the carbon by removing sediment and extend filter life.

## **Pressure Drop**



**Dual Durometer End Cap** 

**Plastisol** 

Carbon

5 Micron Media



Cut-away view

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**HARMSCO®** Filtration Products

www.harmsco.com



## **All-Poly Absolute Rated**

99.98 Efficiency (Beta 5000)

## **Pleated Polypropylene Cartridges**

Harmsco<sup>®</sup> High Purity Pleated Cartridges are manufactured for use in most applications where absolute rated filtration is needed.

Long service life **High flow rates** Low pressure drop High permeability

#### **Features**

- 100% polypropylene; nothing to leach/contaminate
- High efficiency for critical filtration applications
- Pleated design for extended surface area
- Polypropylene end cap, thermally welded to media, cage and core
- USP Class VI 121°C (250°F) for plastics
- 6.5 square feet of filtration media per 9-3/4" cartridge
- Offered in multiple lengths and end cap configurations to fit in competitive filter housings
- FDA Listed Materials: Manufactured from materials which are listed for food contact applications in Title 21 of the U.S. Code of Federal Regulations

- Food & Beverage
- Cosmetics
- Photographic Solutions
- Reagent and Electronic Grade Chemicals
- Bottled Water
- Prefiltration Prior To Membrane Filters
- DI and RO Feedwater Prefiltration



**Pleated Polypropylene Cartridges** 

- Magnetic Media Chemicals
- Process Water
- Fine Chemicals
- Plating Chemicals
- Wastewater
- Pharmaceuticals and Biologicals
- Ophthalmics





## **All-Poly Absolute Rated**

#### PP

#### **Construction Materials**

Filtration Media	Polypropylene
Support Media	Polypropylene
End Caps	Polypropylene
Center Core	Polypropylene
Outer Support Cage	Polypropylene
O-rings/Gaskets	Buna, Viton, EPDM,
Silicone, Teflon	® Encapsulated Viton

#### Toxicity

All polypropylene components meet the specifications for biological safety per USP Class VI: 250°F (121°C) for plastics.

#### **Dimensions**

Length: 10 to 40 inches (25.4 to 101.6 cm) nominal Outside Diameter: 2.7 inches (7.0 cm) nominal

**Media Surface Area** 

6.5 square feet per 9-3/4" length

#### Maximum Recommended **Operating Conditions**

Change Out ...... AP 35 PSI Temperature ......180°F (82°C)

#### **FDA Listed Materials**

Manufactured from materials which are listed for food contact applications in Title 21 of the U.S. Code of Federal Regulations.

#### Sanitization/Sterilization

Filtered Hot Water ......194°F (90°C)

Chemical Sanitization - Industry standard concentrations of hydrogen peroxide, peracetic acid, sodium hypochlorite and other selected chemicals.

## **Cartridge Selection/Sizing Guide**

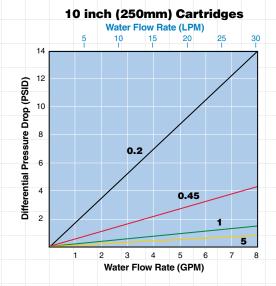
Packed 6 per case, with cartridges individually bagged and cartoned.

~	Model	~	Length	~	Micron Size	~	End Cap Code	~	O-Rings/Gaskets	~	Adders
	PP		975 (9-3/4")		0.2		DOE (double open end)		E (EPDM)*		I (stainless steel insert)
			195 (19-1/2")		0.45		213 (internal o-ring)		B (Buna)		HP (heavy poly core)
			20 (20")		1		222 (flat cap)		S (Silicone)		
			2925 (29-1/4")		5		222-F (fin)		V (Viton)		
			30 (30")				222-S (spring)		T (Teflon Encapsulated Viton)		
			40 (40")				226 (flat cap)				
							226-F (fin)				
							226-S (spring)				

**Example:** PP - 195 - 0.2 - 222-F - E

\*EPDM is standard for all o-rings and gaskets, unless otherwise noted.

#### **Flow Rate**



## **Cartridge End Cap Configurations**







Flat Cap

226 (w/SS insert)









222 (w/SS insert)

222

Flat Cap







213 (internal o-ring)

PP Core Ext.

Spring

DOE (double open end)

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#### **HARMSCO®** Filtration Products

www.harmsco.com



# PES

## **All-Poly Absolute Rated Water Service Grade**

Absolute Rated

## **Hydrophilic Polyethersulfone Membrane Cartridges**

Harmsco<sup>®</sup> High Purity Pleated Cartridges are manufactured for use in most applications where absolute rated filtration is needed.

Long service life **High flow rates** Low pressure drop **High permeability** 

#### **Features**

- ▶ 100% polypropylene; nothing to leach/contaminate
- High efficiency for critical filtration applications
- Pleated design for extended surface area
- Polypropylene end cap, thermally welded to media, cage and core
- USP Class VI 121°C (250°F) for plastics
- ▶ 5.5 square feet of filtration media per 9-3/4" cartridge
- Offered in multiple lengths and end cap configurations to fit in competitive filter housings
- FDA Listed Materials: Manufactured from materials which are listed for food contact applications in Title 21 of the U.S. Code of Federal Regulations



**Pleated Hydrophilic Polyethersulfone Membrane Cartridges** 

- Deionized Water Systems
- General-use Water Filtration
- Liquid Clarification
- Cosmetics

- Recirculating Fluids
- Chemical Filtration
- **Pharmaceutical**
- Final Filtration of Solvents, Acids, Bases





## **Specifications**

#### Construction Materials

Membrane	Polyethersulfone (PES)
Support Media	Polypropylene
End Caps	Polypropylene
Center Core	Polypropylene
Outer Support Cage .	Polypropylene
O-rings/Gaskets	Buna, Viton, EPDM,
Silicone, 7	Teflon® Encapsulated Viton

#### Toxicity

All polypropylene components meet the specifications for biological safety per USP Class VI: 250°F (121°C) for plastics.

#### Dimensions

**Length:** 10 to 40 inches (25.4 to 101.6 cm) nominal **Outside Diameter:** 2.7 inches (7.0 cm) nominal

Media Surface Area

5.5 square feet per 9-3/4" length

#### **All-Poly Absolute Rated**

**PES** 

Maximum Recommended Operating Conditions

Temperature ......176°F (80°C)

Maximum Differential Pressures

FDA Listed Materials

Manufactured from materials which are listed for food contact applications in Title 21 of the U.S. Code of Federal Regulations.

Sanitization

Filtered Hot Water ............190°F (88°C) for 30 minutes at a maximum of 15 psid. Cartridges are chemically compatible with most ultra-pure chemicals, solvents and sanitizing agents.

## Cartridge Selection/Sizing Guide

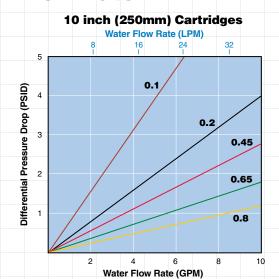
Packed 6 per case, with cartridges individually bagged and cartoned.

-	Model	~	Length	~	Micron Size	~	End Cap Code	~	O-Rings/Gaskets	~	Adders
	PES		975 (9-3/4")		0.1		DOE (double open end)		E (EPDM)*		I (stainless steel insert)
			195 (19-1/2")		0.2		213 (internal o-ring)		B (Buna)		HP (heavy poly core)
			20 (20")		0.45		222 (flat cap)		S (Silicone)		
			2925 (29-1/4")		0.65		222-F (fin)		V (Viton)		
			30 (30")		0.8		226 (flat cap)		T (Teflon Encapsulated Viton)		
			40 (40")				226-F (fin)				

**Example:** PES – 195 – 0.2 – 222-F – E

\*EPDM is standard for all o-rings and gaskets, unless otherwise noted.

#### **Flow Rate**



#### **Cartridge End Cap Configurations**







Flat Cap

226 (w/SS insert)









222 (w/SS insert)

222

Flat Cap









213 (internal o-ring)

PP Core Ext.

Spring

DOE (double open end)

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#### HARMSCO® Filtration Products

# **PES FB**

## All-Poly Absolute Rated Food & Beverage Grade

Absolute Rated

## **Hydrophilic Polyethersulfone Membrane Cartridges**

Harmsco<sup>®</sup> High Purity Pleated Cartridges are manufactured for use in most applications where absolute rated filtration is needed.

Long service life
High flow rates
Low pressure drop
High permeability

#### **Features**

- ▶ 100% polypropylene; nothing to leach/contaminate
- High efficiency for critical filtration applications
- Pleated design for extended surface area
- Polypropylene end cap, thermally welded to media, cage and core
- USP Class VI 121°C (250°F) for plastics
- 8.5 square feet of filtration media per 9-3/4" cartridge
- Offered in multiple lengths and end cap configurations to fit in competitive filter housings
- FDA Listed Materials: Manufactured from materials which are listed for food contact applications in Title 21 of the U.S. Code of Federal Regulations



Pleated Hydrophilic Polyethersulfone Membrane Cartridges

- Wine
- Beer
- Juices
- R/O Pre-filtration

- Soft Drinks
- Bottled Water
- Distilled Water
- Chemicals





## **Specifications**

#### **Construction Materials**

Membrane	. Polyethersulfone (PES)
Support Media	Polypropylene
End Caps	Polypropylene
Center Core	Polypropylene
Outer Support Cage	Polypropylene
O-rings/Gaskets	Buna, Viton, EPDM,
Silicone, Te	flon® Encapsulated Viton

#### **Toxicity**

All polypropylene components meet the specifications for biological safety per USP Class VI: 250°F (121°C) for plastics.

#### **Dimensions**

Length: 10 to 40 inches (25.4 to 101.6 cm) nominal Outside Diameter: 2.7 inches (7.0 cm) nominal

#### **Media Surface Area**

8.5 square feet per 9-3/4" length

#### **Maximum Recommended Operating Conditions**

#### **Maximum Differential Pressures**

Forward ...... 50 psi (3.4 bar) at 68°F (20°C) **Reverse**......40 psi (2.7 bar) at 68°F (20°C)

#### **FDA Listed Materials**

Manufactured from materials which are listed for food contact applications in Title 21 of the U.S. Code of Federal Regulations.

#### Sanitization/Sterilization

Filtered Hot Water ......190°F (88°C) for 30 minutes

Steam Sterilization\*: 250°F (121°C) for 30 minutes, multiple cycles

Chemicals: cartridges are chemically compatible with most chemicals and sanitizing agents

\*Note: stainless insert option needed for all cartridges being hot water sanitized or steam sterilized.

## **Cartridge Selection/Sizing Guide**

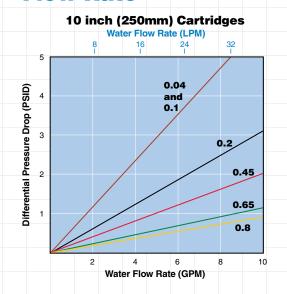
Packed 6 per case, with cartridges individually bagged and cartoned.

	~	Model	V	Length	~	Micron Size	~	End Cap Code	~	O-Rings/Gaskets	~	Adders
-		PES FB		975 (9-3/4")		0.04		DOE (double open end)		E (EPDM)*		I (stainless steel insert)
				195 (19-1/2")		0.1		213 (internal o-ring)		B (Buna)		HP (heavy poly core)
				20 (20")		0.2		222 (flat cap)		S (Silicone)		
				2925 (29-1/4")		0.45		222-F (fin)		V (Viton)		
-[				30 (30")		0.65		226 (flat cap)		T (Teflon Encapsulated Viton)		
_				40 (40")		0.8		226-F (fin)				

**Example:** PES FB - 195 - 0.2 - 222-F - E

\*EPDM is standard for all o-rings and gaskets, unless otherwise noted.

#### **Flow Rate**



#### **Cartridge End Cap Configurations**



Fin





Flat Cap

226 (w/SS insert)









226

222 (w/SS insert)

222

Flat Cap









213 (internal o-ring)

PP Core Ext.

Spring

DOE (double open end)

Note: This publication is to be used as a quide. The data within has been obtained from many sources and is considered to be accurate. Harmsco does not assume liability for the accuracy and/or completeness of this data. Changes to the data can be made without notification. Temperature, Pressure, Flow Rates, Differential Pressures, Chemical Combinations and other unknown factors can affect performance in unknown ways. Limited Warranty: Harmsco warrants their products to be free of material and workmanship defects. Determination of suitability of Harmsco products for uses and applications contemplated by Buyer shall be the sole responsibility of Buyer. The end user/installer/buyer shall be liable for the product's performance and suitability regarding their specific intended applications. End users should perform their own tests to determine suitability for each application.



#### **HARMSCO®** Filtration Products

www.harmsco.com



## **All-Poly Absolute Rated**

Hydrophilic Polysulfone

## **Pleated Polysulfone Membrane Cartridges**

Harmsco<sup>®</sup> High Purity Pleated Cartridges are manufactured for use in most applications where absolute rated filtration is needed.

Long service life **High flow rates** Low pressure drop High permeability

#### **Features**

- Hydrophilic polysulfone membrane
- Absolute rated pore sizes from 0.05 to 0.80 microns
- Thermal bonded polypropylene support structure
- Excellent flow vs. pressure drop
- 6 square feet of filtration media per 9-3/4" cartridge
- Extremely fast rinse-up times
- FDA Listed Materials for potable water/liquid foods
- ► USP Class VI 121°C (250°F) Polysulfone (PS) Membrane for Plastics

## **Applications**

- Food & Beverage
- Cosmetics
- Photographic Solutions
- Reagent and Electronic Grade Chemicals
- Bottled Water
- Prefiltration Prior To Membrane Filters
- DI and RO Feedwater Prefiltration
- Magnetic Media Chemicals
- Process Water



#### **Pleated Hydrophilic Polysulfone Membrane Cartridges**

- Fine Chemicals
- Plating Chemicals
- Wastewater
- Pharmaceuticals and Biologicals
- Ophthalmics





## **All-Poly Absolute Rated**

#### PS

## **Specifications**

#### Construction Materials

Membrane	Polysulfone (PS)
Support Media	Polypropylene
End Caps	Polypropylene
Center Core	Polypropylene
<b>Outer Support Cage</b>	Polypropylene
O-rings/Gaskets	Buna, Viton, EPDM,
Silicone	Teflon® Encapsulated Viton

#### **Toxicity**

All polypropylene components meet the specifications for biological safety per USP Class VI: 250°F (121°C) for plastics.

#### **Dimensions**

Length: 10 to 40 inches (25.4 to 101.6 cm) nominal Outside Diameter: 2.7 inches (7.0 cm) nominal

#### Media Surface Area

6 square feet per 9-3/4" length

#### Max. Recommended Operating Conditions

#### **Maximum Differential Pressures**

Forward	50 p	si (3.4	bar)	at 68°F	(20°C)
Reverse	40 r	si (2.7	bar)	at 68°F	(20°C)

#### **FDA Listed Materials**

Manufactured from materials which are listed for food contact applications in Title 21 of the U.S. Code of Federal Regulations.

#### Sanitization/Sterilization

Filtered Hot Water	176°F (80°C) for 30 minutes
Steam Sterilization	250°F (121°C) for 30 minutes,
multiple cycles.	

Chemicals: cartridges are chemically compatible with most chemicals and sanitizing agents.

Note: stainless steel insert option needed for all cartridges being hot water sanitized or steam sterilized.

## Cartridge Selection/Sizing Guide

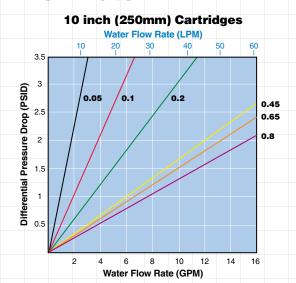
Packed 6 per case, with cartridges individually bagged and cartoned.

~	Model	~	Length	~	Micron Size	~	End Cap Code	~	O-Rings/Gaskets	~	Adders
	PS		975 (9-3/4")		0.05		DOE (double open end)		E (EPDM)*		I (stainless steel insert)
			195 (19-1/2")		0.1		213 (internal o-ring)		B (Buna)		HP (heavy poly core)
			20 (20")		0.2		222 (flat cap)		S (Silicone)		R (18 megohm rinse)
			2925 (29-1/4")		0.45		222-F (fin)		V (Viton)		
			30 (30")		0.65		226 (flat cap)		T (Teflon Encapsulated Viton)		
			40 (40")		0.8		226-F (fin)				_

**Example:** PS - 20 - 0.2 - 222-F - E

\*EPDM is standard for all o-rings and gaskets, unless otherwise noted.

#### Flow Rate



#### **Cartridge End Cap Configurations**







Fin

Flat Cap

226 (w/SS insert)

226







222 (w/SS insert)

222

Flat Cap







213 (internal o-ring)

PP Core Ext.

Spring

DOE (double open end)

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#### **HARMSCO®** Filtration Products

## **All-Poly High Purity**

99.98 Efficiency (Beta 5000)

## **Pleated Microfiberglass Cartridges**

Harmsco® High Purity Pleated Cartridges are manufactured for use in most applications where absolute rated filtration is needed.

Long service life **High flow rates** Low pressure drop High permeability

## **Features**

- High efficiency for critical filtration applications
- Pleated design for extended surface area
- Polypropylene end cap, thermally welded to media, cage and core
- FDA Listed Materials for potable water/liquid foods
- USP Class VI 121°C (250°F) for plastics
- 6 square feet of filtration media per 9-3/4" cartridge
- Offered in multiple lengths and end cap configurations to fit in competitive filter housings
- Positive charged media



**Microfiberglass Cartridges** 

- **Applications** 
  - Sterile Air Cosmetics
  - Photographic Solutions
  - Reagent and Electronic Grade Chemicals
  - Wine Clarification
  - Prefiltration Prior To Membrane Filters
  - DI and RO Feedwater Prefiltration

- Hydrocarbons
- **Process Water**
- Fine Chemicals
- **Plating Chemicals**
- Wastewater
- Pharmaceuticals and Biologicals
- **Ophthalmics**





## **Microfiberglass Cartridges**

#### **Specifications**

#### **Construction Materials**

Filtration Media......FDA borosilicate microfiberglass with acrylic binder Support Media.....Spun-bonded polyester laminated on both upstream and downstream sides End Caps ......Polypropylene Center Core ......Fiberglass Outer Support Cage ......Polypropylene O-rings/Gaskets.....Buna, Viton, EPDM, Silicone, Teflon® Encapsulated Viton

#### **Dimensions**

Length: 10 to 40 inches (25.4 to 101.6 cm) nominal Outside Diameter: 2.7 inches (7.0 cm) nominal

#### Toxicity

All polypropylene components meet the specifications for biological safety per USP Class VI: 250°F (121°C) for plastics.

#### Media Surface Area

6 square feet per 9-3/4" length

## Max. Recommended Operating Conditions

Change Out......AP 35 PSI; Temperature.....200°F (93°C)

#### **FDA Listed Materials**

Manufactured from materials which are listed for food contact applications in Title 21 of the U.S. Code of Federal Regulations.

#### Sanitization/Sterilization

Filtered Hot Water ......176°F (80°C) for 30 minutes Steam Sterilization ......250°F (121°C) for 30 minutes, multiple cycles.

Chemicals: cartridges are chemically compatible with most chemicals and sanitizing agents.

Note: stainless steel insert option needed for all cartridges being hot water sanitized or steam sterilized.

## Cartridge Selection/Sizing Guide

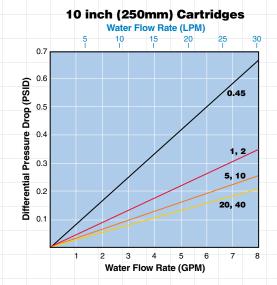
Packed 6 per case, with cartridges individually bagged and cartoned.

Mod	del	~	Length	V	Micron Size	~	End Cap Code	V	O-Rings/Gaskets	~	Adders
FG			975 (9-3/4")		0.45		DOE (double open end)		E (EPDM)*		I (stainless steel insert)
			195 (19-1/2")		1		213 (internal o-ring)		B (Buna)		HP (heavy poly core)
			20 (20")		2		222 (flat cap)		S (Silicone)		
			2925 (29-1/4")		5		222-F (fin)		V (Viton)		
			30 (30")		10		222-S (spring)		T (Teflon Encapsulated Viton)		
			40 (40")		20		226 (flat cap)				
					40		226-F (fin)				
							226-S (spring)				

**Example:** FG - 195 - 0.45 - 222-F - E

\*EPDM is standard for all o-rings and gaskets, unless otherwise noted.

## **Flow Rate**



## **Cartridge End Cap Configurations**





Flat Cap

226 (w/SS insert)









222 (w/SS insert)

222



Flat Cap





213 (internal o-ring)

PP Core Ext.

Spring

DOE (double open end)

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#### **HARMSCO®** Filtration Products

www.harmsco.com



## **All-Poly High Purity**

Hydrophobic Membrane

**Pleated Teflon® Membrane Cartridges** 

Harmsco<sup>®</sup> High Purity Pleated Cartridges are manufactured for use in most applications where absolute rated filtration is needed.

| Long service life **High flow rates** Low pressure drop High permeability

#### **Features**

- High efficiency for critical filtration applications
- Pleated design for extended surface area
- Polypropylene end cap, thermally welded to media, cage and core
- FDA Listed Materials for potable water/liquid foods
- USP Class VI 121°C (250°F) for plastics
- 8.5 square feet of filtration media per 9-3/4" cartridge
- Offered in multiple lengths and end cap configurations to fit in competitive filter housings



Pleated Teflon® Membrane Cartridges

- Sterile Air
- Venting
- Photographic Solutions
- Reagent and Electronic Grade Chemicals
- Prefiltration Prior To Membrane Filters
- DI and RO Feedwater Prefiltration.

- Agressive Fluids
- Process Water
- Fine Chemicals
- **Plating Chemicals**
- Wastewater
- Pharmaceuticals and Biologicals





## **Teflon<sup>®</sup> Membrane Cartridges**

#### **Specifications**

#### Construction Materials

Filtration Media	Teflon® Membrane
Support Media	Polypropylene
End Caps	Polypropylene
Center Core	Polypropylene
Outer Support Cage	Polypropylene
O-rings/Gaskets	Buna, Viton, EPDM,
Silicone, Tefl	on® Encapsulated Viton

#### **Dimensions**

Length: 10 to 40 inches (25.4 to 101.6 cm) nominal Outside Diameter: 2.7 inches (7.0 cm) nominal

All polypropylene components meet the specifications for biological safety per USP Class VI: 250°F (121°C) for plastics.

#### Media Surface Area

8.5 square feet per 9-3/4" length

## Max. Recommended Operating Conditions

Change Out......AP 35 PSI; Temperature.....200°F (93°C)

#### **FDA Listed Materials**

Manufactured from materials which are listed for food contact applications in Title 21 of the U.S. Code of Federal Regulations.

#### Sanitization/Sterilization

Filtered Hot Water ......176°F (80°C) for 30 minutes Steam Sterilization ......250°F (121°C) for 30 minutes, multiple cycles.

Chemicals: cartridges are chemically compatible with most chemicals and sanitizing agents.

Note: stainless steel insert option needed for all cartridges being hot water sanitized or steam sterilized.

## **Cartridge Selection/Sizing Guide**

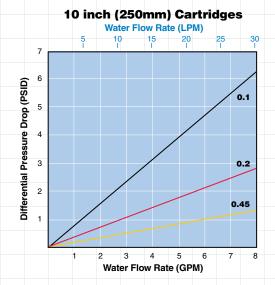
Packed 6 per case, with cartridges individually bagged and cartoned.

	Model	V	Length	~	Micron Size	~	End Cap Code	V	O-Rings/Gaskets	~	Adders
	TF		975 (9-3/4")		0.1		DOE (double open end)		E (EPDM)*		I (stainless steel insert)
			195 (19-1/2")		0.2		213 (internal o-ring)		B (Buna)		HP (heavy poly core)
			20 (20")		0.45		222 (flat cap)		S (Silicone)		
			2925 (29-1/4")				222-F (fin)		V (Viton)		
			30 (30")				222-S (spring)		T (Teflon Encapsulated Viton)		
			40 (40")				226 (flat cap)				
							226-F (fin)				
							226-S (spring)				

**Example:** TF - 195 - 0.45 - 222-F - E

\*EPDM is standard for all o-rings and gaskets, unless otherwise noted.

## **Flow Rate**



#### **Cartridge End Cap Configurations**







Flat Cap

226 (w/SS insert)









222 (w/SS insert)

222

Flat Cap









213 (internal o-ring)

PP Core Ext.

Spring

DOE (double open end)

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#### **HARMSCO®** Filtration Products

www.harmsco.com



# NY/NY P

## **All-Poly High Purity**

**Hydrophilic Nylon** 

Pleated Nylon 6,6 and Nylon Plus (+) Cartridges

Harmsco® High Purity Pleated Cartridges are manufactured for use in most applications where absolute rated filtration is needed.

Long service life **High flow rates** Low pressure drop High permeability

#### **Features**

- High efficiency for critical filtration applications
- Pleated design for extended surface area
- Polypropylene end cap, thermally welded to media, cage and core
- FDA Listed Materials for potable water/liquid foods
- USP Class VI 121°C (250°F) for plastics
- 8.5 square feet of filtration media per 9-3/4" cartridge
- Offered in multiple lengths and end cap configurations to fit in competitive filter housings
- Nylon Plus + Grade offers high positive charge for removal of endotoxins and small negatively charged contaminants



- Endotoxin Removal (NY P)
- Cosmetics
- Photographic Solutions
- Reagent and Electronic Grade Chemicals
- Bottled Water
- Prefiltration Prior To Membrane Filters
- DI and RO Feedwater Prefiltration



**Pleated Nylon 6,6 Cartridges** 

- Magnetic Media Chemicals
- Process Water
- Fine Chemicals
- Plating Chemicals
- Fermentation
- Pharmaceuticals and Biologicals
- Wine





#### **Specifications**

#### **Construction Materials**

Filtration Media	Nylon 6,6
Support Media	Polypropylene
End Caps	Polypropylene
Center Core	Polypropylene
<b>Outer Support Cage</b>	Polypropylene
O-rings/Gaskets	Buna, Viton, EPDM,
Silicone,	Teflon® Encapsulated Viton

Toxicity

All polypropylene components meet the specifications for biological safety per USP Class VI: 250°F (121°C) for plastics.

**Dimensions** 

Length: 10 to 40 inches (25.4 to 101.6 cm) nominal Outside Diameter: 2.7 inches (7.0 cm) nominal

**Media Surface Area** 

8.5 square feet per 9-3/4" length

#### Nylon 6,6 Cartridges

NY/NY P

#### **Maximum Differential Pressures**

Forward	 50 p	osi (3.4	4 bar)	at 68	8°F (2	20°C)
Reverse	 40 p	osi (2.	7 bar)	at 6	8°F (2	20°C)

#### **FDA Listed Materials**

Manufactured from materials which are listed for food contact applications in Title 21 of the U.S. Code of Federal Regulations.

#### Sanitization/Sterilization

Filtered Hot \	Nater	17	6°F (	80°C)	for 3	n mir	าเปลร
Steam Sterili			,	,			
multiple cycle			`	- /			,

Chemicals: cartridges are chemically compatible with most chemicals and sanitizing agents.

Note: stainless steel insert option needed for all cartridges being hot water sanitized or steam sterilized.

## Cartridge Selection/Sizing Guide

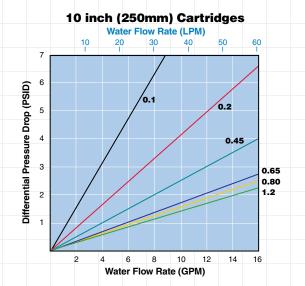
Packed 6 per case, with cartridges individually bagged and cartoned.

V	Model	~	Length	V	Micron Size	~	End Cap Code	~	O-Rings/Gaskets	~	Adders
	NY		975 (9-3/4")		0.1		DOE (double open end)		E (EPDM)*		I (stainless steel insert)
	NY P		195 (19-1/2")		0.2		213 (internal o-ring)		B (Buna)		HP (heavy poly core)
			20 (20")		0.45		222 (flat cap)		S (Silicone)		
			2925 (29-1/4")		0.65		222-F (fin)		V (Viton)		
			30 (30")		0.8		222-S (spring)		T (Teflon Encapsulated Viton)		
			40 (40")		1.2		226 (flat cap)				
							226-F (fin)				
							226-S (spring)				

**Example:** NY P - 195 - 0.2 - 222-F - E (P = positive charged)

\*EPDM is standard for all o-rings and gaskets, unless otherwise noted.

## Flow Rate



## **Cartridge End Cap Configurations**







Flat Cap

226 (w/SS insert)











222 (w/SS insert)

222

Flat Cap









213 (internal o-ring)

PP Core Ext.

Spring

DOE (double open end)

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#### **HARMSCO®** Filtration Products



## **Premium Hurricane® High-Temp Cartridges**

Industrial Grade

## **Designed for Hurricane® and WaterBetter® Housings**

High temperature pleated cartridges for high capacity filtration. Two types of filter media for flexibility: Polyester-Plus™ and Cellulose Phenolic.

High flow capability Two types of pleated media for flexibility Lower overall operating cost Longer filter runs for fewer change outs Increased contaminant removal Two temperature ratings to choose from: 200°F (93°C) and 250°F (121°C)

## **Features**

- Fewer cartridges for fewer change outs and lower maintenance cost
- Pleated filter media provides higher flow rates and lower initial pressure drop
- Pleated surface area provides higher loading capacity for longer filter life and increased particle removal
- Aqueous and oil based fluid applications
- High surface area (40, 90 and 170 sq. ft.) in a single cartridge design



- Hot Water Loops
- Boiler Make-up Water
- Petrochemical
- Lubricating Oil
- Cutting Fluids

- Solvents
- Distillate Fuel
- Fuel Oil
- Hydraulic Fluids
- Bio Fuels





## **Premium Hurricane® High-Temp Cartridges**

## **Specifications**

9-5/8

19-1/2

30-3/4

9-5/8

19-1/2

30-3/4

19-1/2" 30-3/4"

19-1/2"

30-3/4"

Filter media: polyester or cellulose phenolic

End Caps: injection molded (Suffix HT) or powder coated metal (Suffix HTM)

Temperature: up to 200°F (93°C) w/suffix HT; up to 250°F (121°C) w/suffix HTM

Center Core: powder coated perforated metal

**pH:** 6.5 to 9.5

Change Out: 25 PSI ΔP (1.7 bar)

O-Rings & Sealing Grommet: Buna N standard, optional Viton available

## **Cartridge Selection/Sizing Guide**

7-3/4" O.D. Temperature ratings based on pressure and time under load.

Product Code	Nominal Micron Rating	Media (sq ft)	Recommended Flow Rate* (GPM)	Length (in)	No./Cartor
Polyester-F	Plus™ - rated up to	200°F (93°C	)		
HC/40-20HT	20	40	35	9-5/8	1
HC/40-50HT	50	40	35	9-5/8	1
HC/90-5HT	5	90	70	19-1/2	1
HC/90-10HT	10	90	70	19-1/2	1
HC/90-20HT	20	90	70	19-1/2	1
HC/90-50HT	50	90	70	19-1/2	1
HC/170-5HT	5	170	105	30-3/4	1
HC/170-10HT	10	170	105	30-3/4	1
HC/170-20HT	20	170	105	30-3/4	1
HC/170-50HT	50	170	105	30-3/4	1
- Polvester-F	Plus™ - rated up to	250°F (121°	C)		
HC/40-20HTM	20	40	35	9-5/8	1
HC/40-50HTM	50	40	35	9-5/8	1
HC/90-5HTM	5	90	70	19-1/2	1
HC/90-10HTM	10	90	70	19-1/2	1
HC/90-20HTM	20	90	70	19-1/2	1
HC/90-50HTM	50	90	70	19-1/2	1
HC/170-5HTM	5	170	105	30-3/4	1
HC/170-10HTM	10	170	105	30-3/4	1
HC/170-20HTM	20	170	105	30-3/4	1
HC/170-50HTM	50	170	105	30-3/4	1
Cellulose F	Phenolic - rated	up to 200°F (9	93°C)		
HC/90-5CPHT	5	90	70	19-1/2	1
HC/170-5CPHT	5	170	105	30-3/4	1
Cellulose F	Phenolic - rated	up to 250°F (	121°C)		
HC/90-5CPHTM	5	90	70	19-1/2	1

170

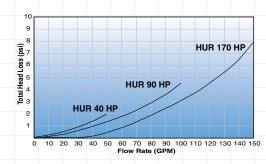


Hurricane® Cartridges
Length and O.D.

#### **Pressure Drop**

HC/170-5CPHTM

Pressure drop shown at right is for filter housing and 20 micron filter cartridge in clean water.



30-3/4

105

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#### **HARMSCO®** Filtration Products



# **HARMSCO® Liquid Filter Bags**

**Industrial Applications** 

## **Designed with Snap Fit "V" Ring to prevent bypass**

Harmsco replacement bags are constructed using 100% synthetic fibers in polypropylene or polyester material. The proper combination of fiber diameter, weight and thickness results in an economical depth filter media.

#### **Features**

- Available micron ratings: 1, 5, 10, 25, 50, 100 and 200
- Broad chemical compatibility
- High flow/low pressure drop
- Sewn construction
- Handles on all bags
- Molded plastic snap-seal to prevent bypass
- Temperatures up to 275°F (135°C)
- Extended baskets and bags offer longer filtration cycles and more media (extended) for longer runs





STD #1 Bag

STD #2 Bag

Extended Area Bags Available

- Paint
- Process Water Filtration
- Plating Solutions
- Coatings
- Lubricants
- Coolants

- Solvents
- Hydraulic Fluids
- Cutting Fluids
- Ground Water Remediation
- Industrial Waste Water Treatment





## **Liquid Filter Bags**

## **Specifications**

Filter Media: PO - Polypropylene; PE - Polyester

pH Range: 3 - 11

**Temperature:** PO - 200°F (93°C); PE - 275°F (135°C)

▶ Dimensions: Diameter - 7.06" (all bags)

Length - 16" (#1-STD; #1-EXT); 32" (#2-STD; #2-EXT)

#### Flow Rate\*:

Bag Size	Max GPM	Max LPM	Max M³/Hr
#1-STD	90	341	20.4
#2-STD	200	757	45.4
#1-EXT	90	341	20.4
#2-EXT	200	757	45.4

\*Flow rates shown above are for guidelines only. Actual flow rates are based on bag type, micron rating, viscosity, solids content and a number of other factors.

#### **Bag Information**

#### Standard and Extended Bag Selection by Micron Size

#1 Standard Filter Models: BCB-1- BCB-1-2-STD, HSB-1	_	S	#2 Standar Filter Models: BCB-2 BCB-2-2-STD, HSB-2	-1.5-STD,		#1 Extende Filter Models: BCB-1- BCB-1-2-EXT	_	S	#2 Extende Filter Models: BCB-2 BCB-2-2-EXT	_	S
Product Code	Micron	No./Case	Product Code	Micron	No./Case	Product Code	Micron	No./Case	Product Code	Micron	No./Case
PO-1-G1PS-SA	1	50	PO-1-G2PS-SA	1	50	PO-1-G1PS-EA	1	25	PO-1-G2PS-EA	1	25
PE-1-G1PS-SA	1	50	PE-1-G2PS-SA	1	50	PE-1-G1PS-EA	1	25	PE-1-G2PS-EA	1	25
PO-5-G1PS-SA	5	50	PO-5-G2PS-SA	5	50	PO-5-G1PS-EA	5	25	PO-5-G2PS-EA	5	25
PE-5-G1PS-SA	5	50	PE-5-G2PS-SA	5	50	PE-5-G1PS-EA	5	25	PE-5-G2PS-EA	5	25
P0-10-G1PS-SA	10	50	P0-10-G2PS-SA	10	50	PO-10-G1PS-EA	10	25	PO-10-G2PS-EA	10	25
PE-10-G1PS-SA	10	50	PE-10-G2PS-SA	10	50	PE-10-G1PS-EA	10	25	PE-10-G2PS-EA	10	25
P0-15-G1PS-SA	15	50	P0-15-G2PS-SA	15	50	P0-15-G1PS-EA	15	25	PO-15-G2PS-EA	15	25
PE-15-G1PS-SA	15	50	PE-15-G2PS-SA	15	50	PE-15-G1PS-EA	15	25	PE-15-G2PS-EA	15	25
P0-25-G1PS-SA	25	50	P0-25-G2PS-SA	25	50	P0-25-G1PS-EA	25	25	PO-25-G2PS-EA	25	25
PE-25-G1PS-SA	25	50	PE-25-G2PS-SA	25	50	PE-25-G1PS-EA	25	25	PE-25-G2PS-EA	25	25
P0-50-G1PS-SA	50	50	P0-50-G2PS-SA	50	50	P0-50-G1PS-EA	50	25	PO-50-G2PS-EA	50	25
PE-50-G1PS-SA	50	50	PE-50-G2PS-SA	50	50	PE-50-G1PS-EA	50	25	PE-50-G2PS-EA	50	25
PO-100-G1PS-SA	100	50	P0-100-G2PS-SA	100	50	PO-100-G1PS-EA	100	25	PO-100-G2PS-EA	100	25
PE-100-G1PS-SA	100	50	PE-100-G2PS-SA	100	50	PE-100-G1PS-EA	100	25	PE-100-G2PS-EA	100	25
PO-200-G1PS-SA	200	50	P0-200-G2PS-SA	200	50	PO-200-G1PS-EA	200	25	PO-200-G2PS-EA	200	25
PE-200-G1PS-SA	200	50	PE-200-G2PS-SA	200	50	PE-200-G1PS-EA	200	25	PE-200-G2PS-EA	200	25

## Harmsco® Bag Housing Options



BCB Series STD (Standard)

BCB Series EXT (Extended Surface Area)

**HSB Series** 

**HMB Series** 

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#### **HARMSCO®** Filtration Products



# Filter Cartridges - Tab 31

# **NSF Listed Cartridges**

All Harmsco® cartridges made with Polyester-Plus™, Poly-Pleat™ and Harmsco-Free media are NSF-61 Listed; HAC and WaterBetter® carbon cartridges are NSF/ANSI Standard 42 for material requirements only

#### **Hurricane®** (Tab 21) Polyester-Plus<sup>™</sup>, Poly-Pleat<sup>™</sup>, **Harmsco-Free Cartridges**

- High flow, high surface area
- Low initial pressure drop provides longer filter life
- Lowest cost per filtered gallon based on surface area



Excluding High Temp Cartridges



## Premium & WaterBetter® (Tab 22) **Cartridges**

- 2-1/2" and 2-3/4" O.D. pleated cartridges designed for Harmsco® HIF, Band Clamp and competitive filter housings
- Available in 9-3/4", 10", 20", 30" and 40" cartridge lengths
- All cartridges shrink wrapped





#### 701 Series Cartridges (Tab 23)

- 2-1/2" O.D. pleated cartridges designed for Harmsco® and competitive filter housings
- > 9-3/4", 10", 20", 30" and 40" lengths; Polyester, Harmsco-Free™ and Poly-Pleat™ media
- All cartridges shrink wrapped





#### Calypso Blue<sup>™</sup> Cartridges (Tab 24)

- 4-1/2" O.D. pleated cartridges designed for Harmsco® HIF, Band Clamp and single cartridge housings
- Premium Series offers up to 12 sq.ft. of media per 9-3/4" length; WaterBetter® Series 9.5 sq. ft.
- All cartridges shrink wrapped





## Poly-Pleat™ Cartridges (Tab 26)

- Pleated one micron absolute cartridges for safe, cyst-free drinking water
- Available in a wide range of cartridge sizes including Hurricane®



## **Carbon Cartridges**

(Tab 27)

- Premium HAC Carbon and WaterBetter® Carbon Block cartridges for high chlorine, taste, odor, lead, THM and organic chemical removal
- Available in a wide range of cartridge sizes



ernational against NSF idard 42 for material

WaterBetter® Carbon Block Premium HAC Carbon



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## At Work

#### **Applications**

#### **Cooling Tower Filtration**



Hurricane® filter installed on a forced draft cooling tower. Solids have been removed and customer reports he has been able to clean his cartridge over 25 times!

#### **Surface Water Filtration**



Hurricane® filters, 20- and 5-micron sediment cartridges (for pre-filtration) and 1-micron absolute rated Poly-Pleat™ cartridges for cryptosporidium control. Test results show removal requirements were achieved.

#### **Environmental Compliance**



A metal finishing plant installed several Hurricane® filters with 0.35- and 1-micron cartridges to lower zinc levels in their effluent. After installation the firm was in compliance and written approval was granted.

#### **Reverse Osmosis Pre-Filtration**



Four SB Hurricane® Swing Bolt housings were installed in parallel as pre-RO filtration using 5-micron cartridges flowing at 3,200 gpm.

#### **Industrial Waste Water Treatment**



A Harmsco® filtration system was engineered for an oil refracting site to clean up the effluent waste stream to meet new federal standards.

#### **Water Bottling Plant**



An international bottling plant installed two HIF 150FL filters in parallel with 1-micron absolute cartridges offering 2,600 sq.ft. of media, thereby maximizing their run time.

#### **Desalination Pre-Filtration**



Four HIF 200FL-COAT filter housings were installed as pre-filters to a sea water RO on a cruise ship. These housings have been successfully running for the past seven years.

#### **Drinking Water Filtration**



A small rural water customer installed five NSF-61 Listed HUR 1x170FL filter housings using two 5-micron NSF-61 Listed pre-filter cartridges followed by three 1-micron absolute cartridges.

#### **Pleated vs. String Wound**



A municipal customer replaced their string wound cartridges with Harmsco® 701-5/40 pleated cartridges and experienced four times the filter life resulting in lower operation cost.

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# HARMSCO® Liquid Filtration Applications

## **Typical Applications**

- Remove Undispersed Solids
- Remove Precipitated Solids
- Protect Catalyst Beds
- Protect Instruments
- Remove DE Filter Carryover
- Keep Spray Nozzles Open
- Filter Recirculating Water
- Remove Particles From Coatings
- Filter Cooling Tower Water

- Remove Char Particles
- ▶ Filter Condensate
- Filter Bottle/Can Wash Water
- Filter Poultry/Meat Wash Water
- Clean Electrolytic Solutions
- Filter Waste Oil For Reuse
- Remove Plastic Fines From Water
- Filter Scrubber Water Filter
- Remove Pulp From Juices

- Boiler Feed Water
- Filter Pump Seal Water
- Protect Glue Applicators
- Protect Reverse Osmosis Systems
- Protect Chiller And Air Conditioners
- Remove Oversize Particles From Slurries

## **Liquids, By Industry**

Chemical	Food	Paper	Petroleum	Misc.
Acetic Acid	Chocolates	Clay Slurry	Amine	Adhesives
Brine	City/Well Water	Cooling Water	Completion Fluids	Beer
Calcium Carbonate	Corn Syrup	Decker Shower Water	Cooling Tower Water	Beverages
Cooling Tower Water	Dextrose	Dyes	Feedstocks	Cooling Water
Ethylene Glycol	Edible Oils	Fresh Water	Fuel Oil	Dyes
Herbicides	Extracts	Mill Water	Hydraulic Oil	Liquor
Hydrochloric Acid	Jelly	Pigmented Coatings	Injection Fluids	Paints
Latices	Juices	Pump Seal Water	Motor Oil	Pharmaceuticals
Pelletizer Water	Lard	Size	Naphtha	Resins
Polymers	Milk Sugar	Starch	Pump Seal Water	Shampoo
Resins	Peanut Butter	Tio2 Slurry	Reduced Crudes	Solvents
Sulphuric Acid	Soybean Concentrate	Wet End Additives		Toothpaste
	Tea Liquor	White Water		

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## Cooling Water/Chill/Heating/Boiler Water Filtration

#### **Problems**

**Open Loop Towers** are subject to wind-blown contamination from debris including leaves, seeds and pollen from trees, plants, shrubs and seedlings. Sand and turbidity from make-up waters as well as biological growth may form from time to time without proper chemical treatment.

**Closed Loops and Boilers** have problems associated with turbidity in make-up water, scale, colors and biological growth.

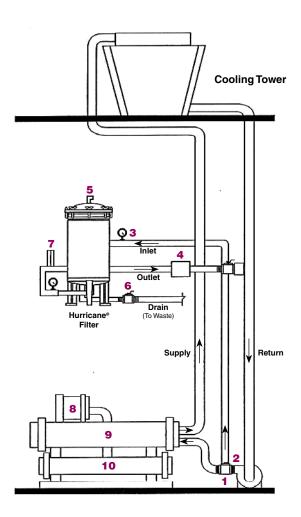
## Filtration Advantages

- Helps eliminate fouling from suspended solids
- Improves circulation
- Improves efficiency of heat exchange units
- Lowers energy costs
- Reduces wear-and-tear of pumps, seals, etc.
- Reduces blow-down frequency
- Reduces water consumption
- Lowers maintenance costs (to clean heat exchangers and basins)
- Reduces downtime due to maintenance problems
- Lowers chemical costs
- Helps to eliminate nutrients for Legionella

# **Cooling Tower Utilizing Hurricane® Filter**

## **Hurricane® Filter Installation**

## **Open Loop Cooling Tower**



- 1. 2-1/2" Thread-let
- 2. 2-1/2" Full-flow ball valve with 3" nipple on inlet
- 3. Pressure gauge
- 4. Check valve
- 5. 1/4" MPT petcock or 1/4" plug

- 6. Ball valve (typical)
- 7. Flow meter (optional)
- 8. Compressor (existing)
- Condenser (existing)
- 10. Evaporator (existing)

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# HARMSCO® About Filtration

## Selecting Filter Housings and Cartridges

Many factors must be considered when selecting the appropriate filter housing and cartridge element for new filter applications. The following is a list of basic reasons for considering filtration in your process:

Clarification Classification **Equipment Protection Sterilization** 

Product Standardization
Re-use of Liquids or Solids

**Energy Conservation Pollution Control** 

#### **Cartridge Element Selection**

#### 1 - Determine the nature of the contaminant.

First determine exactly what you want the filter to remove and whether the material is hard, fibrous or gelatinous. This is very important because some types of filters work better than others for each contaminant type. For example, you wouldn't want to use a screen filter to remove a gel because the gel would, under pressure, break apart or pass through the screen.

#### 2 - Degree of filtration required.

In general, the finer the filter the more it costs. Therefore, the most economical filter selection is accomplished by determining exactly what removal rating is required to do your filtration. In some cases, where the filters are protecting an operation or piece of equipment, this can be easily accomplished, but in most applications where filtration is used to refine a product, testing a variety of media is the best method for this determination. If this is the case, your local Harmsco® representative can help in the testing process.

#### 3 - Compatibility of the filter element.

Be certain to include the operating temperature, pressure and application in this determination.

#### ▶ 4 - Overall cost of operation.

Include labor and cost of disposal in this calculation. Sometimes the filter element that may cost a little more to purchase may be easier to dispose of or lasts longer. For example, one HC/170 Series Hurricane® cartridge is equal to 43 standard 9-3/4" pleated cartridges. The Hurricane® cartridges cost more to buy, but cost less to use, resulting in lower operating cost.

#### Filter Housing Selection

#### 1 - Filter Housing Materials.

Filter housing materials must be compatible with the process in which it is being used. Be sure to include operating temperature, pressure and regulatory requirements imposed by local, State and Federal agencies.

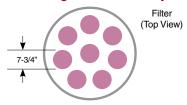
#### 2 - Filter Housing Sizing.

Flow requirements, solids loading, viscosity of the material being filtered and pressure drop requirements will determine the number (or size) of cartridges (surface area) needed and thus the size of the filter housing. Always oversize your filter housing by 25-30% allowing for future growth and efficiency.

## **Surface Area Comparison**

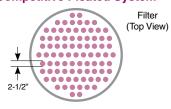
When filtering sediment, sand, grit or any other contaminant where "filter cake" can build on the cartridge media, it is Harmsco's view that pleated cartridge elements offer the lowest cost per filtered gallon. This is based on run time, pressure drop and efficiency. The following diagrams compare the Harmsco<sup>®</sup> Hurricane<sup>®</sup> System vs. standard housings with 2-1/2" diameter cartridges. Parameters below are based on 1,360 sq. ft. of media (surface area) at 840 gpm with a flow (flux) rate of 0.6176 gpm per sq. ft. of media.

#### Hurricane® High-flow Pleated System



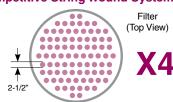
8 (30-3/4" x 7-3/4" diam.) pleated cartridges; 36" diameter housing

#### **Competitive Pleated System**



85 (40" x 2-1/2" diam.) pleated cartridges; 36" diameter housing

#### **Competitive String Wound System**



340 (40" x 2-1/2" diam.) string wound cartridges; 36" diameter housing

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# **Filter Application Specification Form**

To receive Harmsco's product recommendation, please complete and email to sales@harmsco.com or fax to (561) 845-2474. For assistance, call our customer service department at (561) 848-9628 or (800) 327-3248 (toll-free).

#### **Contact Information**

Distributor Name		Contact Person
Location		
Phone	Fax	Email

#### **Process Data**

Fluid Being Filtered	рН	Concentration %	
Viscosity	СР	CKS	Other
Specific Gravity	Density	Lbs/ft³	Kg/m³
Process Service	Hrs/day	Days/week	Weeks/year
Flow Rate	US GPM	L/min	M³/hr
Operating Pressure	PSIG	Operating Temperature	°F °C
Maximum Differential Clean	PSID	Maximum Differential Loaded	PSID
Description of Contaminant	Particle Size Distribution		
Total Suspended Solids (TSS)	Desired Micron Rating	Removal Efficiency	Nominal or Absolute
NTU			
Spent Media Disposal	Nonhazardous	Hazardous	Other
Existing Filtration	Yes / No	If yes, what type?	
U-Stamp Vessel Required	Yes / No		
Pipe Size Required			
Other			

# HARMSCO® Relative Size of Particles

# **Relative Particle Size**

Substance	Size
► Table Salt	100 microns
Human Hair (average)	50-70 microns
► White Blood Cell	25 microns
► Talcum Powder	10 microns
Cocoa	8-10 microns
► Red Blood Cell	8 microns
Bacteria (cocci)	2 microns

Note: lower limit that can be seen by naked eye...40 microns.

# **Viscosity of Common Liquids**

Liquid	Viscosity (CPS*)	Viscosity (SSU*)	Temperature (F)
Asphalt, virgin	539 - 2,810	2,500 - 12,000	250°
Bone oil	47.5	220	130°
Carbolic acid, phenol	11.83	65	65°
Castor oil	259.8 - 324.7	1,200 - 1,500	100°
Coconut oil	29.8 - 31.6	140 - 148	100°
Cod oil	32.1	150	100°
Cottonseed oil	37.9	176	100°
Linseed oil, raw	30.5	143	100°
Molasses, C	2,630 - 5,500	17,000 - 250,000	100°
Oil, Fuel Nº 2	3.0 - 7.4	36 - 50	70°
SAE № 30	86.6 - 125.5	400 - 580	100°
Olive oil	43.2	200	100°
Peanut oil	42	195	100°
Printer's ink	550 - 2,200	2,500 - 10,000	100°
Turpentine	2.11	33	60°
Varnish, spar	143	650	100°
Water, fresh	1.13	31.5	60°

<sup>\*</sup> CPS = Centipoise; SSU = Saybolt Seconds Universal

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# HARMSCO<sup>®</sup> Mesh To Micron Conversion Chart

U.S. Mesh	Inches	Microns	Millimeters
3	0.2650	6,730	6.730
4	0.1870	4,760	4.760
5	0.1570	4,000	4.000
6	0.1320	3,360	3.360
7	0.1110	2,830	2.830
8	0.0937	2,380	2.380
10	0.0787	2,000	2.000
12	0.0661	1,680	1.680
14	0.0555	1,410	1.410
16	0.0469	1,190	1.190
18	0.0394	1,000	1.000
20	0.0331	841	0.841
25	0.0280	707	0.707
30	0.0232	595	0.595
35	0.0197	500	0.500
40	0.0165	400	0.400
45	0.0138	354	0.354
50	0.0117	297	0.297
60	0.0098	250	0.250
70	0.0083	210	0.210
80	0.0070	177	0.177
100	0.0059	149	0.149
120	0.0049	125	0.125
140	0.0041	105	0.105
170	0.0035	88	0.088
200	0.0029	74	0.074
230	0.0024	63	0.063
270	0.0021	53	0.053
325	0.0017	44	0.044
400	0.0015	37	0.037

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# **Chemical Compatibility Chart**

## **Guide To Reading Recommendations**

- R Recommended
- Fair may be acceptable; testing strongly recommended
- Not recommended
- No data available

Harmsco, Inc. offers this chart for informational and specification purposes only. For best results on all products and chemicals it is recommended that you either consult with a Harmsco Technical Engineer or conduct independent application-specific testing.

## **Typical Materials of Construction**

#### Filter Cartridges

- Cartridge end caps are PVC or urethane
- Cartridge center tubes are ABS/PP/PVC
- Cartridge media is Polyester-Plus™

#### **Filter Housings**

- Stainless steel is 304
- Rim gaskets and top seals are EPDM
- O-rings are Buna-N
- Bottom seals are natural gum rubber
- Other seals available (e.g. Viton)

Chemical	Buna-N	EPDM	Polyester	Plastisol/ PVC	304
Acetaldehyde	N	F	F	N	R
Acetamide	R	R	N	0	0
Acetic Acid 5%	R	R	R	R	R
Acetic Acid 50%	F	R	R	R	R
Acetic Acid 80%	F	F	R	R	R
Acetic Acid 100%	F	F	R	N	R
Acetic Amhydride	N	F	R	N	R
Acetone	N	R	R	N	R
Acetophenode	N	R	N	0	R
Acetyl Chloride	N	N	F	0	R
Acetylene	N	N	0	R	R
Acrylic Acid	0	0	R	0	R
Acrylonitrile	N	N	R	0	R
Adipic Acid	0	0	0	R	R
Air, Compressed	R	R	R	R	R
Aluminum Acetate	F	R	R	R	R
Aluminum Ammonium Sulfate	0	0	0	0	0
Aluminum Chloride 5%	R	R	R	R	R
Aluminum Fluoride 5%	R	R	R	R	F
Aluminum Hydroxide	R	0	R	R	R
Aluminum Nitrate	R	R	0	R	R
Aluminum Sulfate	R	R	R	R	R
Ammonia Gas (Dry)	R	N	R	R	R
Ammonium Bicarbonate	N	R	0	0	R
Ammonium Bromide 10%	R	F	0	0	R
Ammonium Carbonate 10%	N	R	F	R	R
Ammonium Chloride 10%	R	R	R	R	R
Ammonium Fluoride 10%	R	R	R	R	R
Ammonium Hydroxide 30%	R	R	R	R	R
Ammonium Nitrate 5%	R	R	R	R	R
Ammonium Phosphate	R	R	0	R	R
Ammonium Sulfate 5%	R	R	R	R	R
Ammonium Thiocyanate	R	R	R	R	R
Amyl Acetate	N	R	R	0	0
Amyl Alcohol	F	R	R	R	R
Aniline,	N	F	R	N	R
Aqua Regia	N	N	F	R	N
Arsenic Acid	R	R	0	R	R
Asphalt	F	N	0	0	R
Aviation fuel	R	N	R	0	R
Banana Oil (Amyl Acetate)	N	R	R	N	R
Barium Carbonate	R	R	R	R	R
Beer	R	R	R	R	R
Beet Sugar Liquors	R	R	R	R	R
Benzene	N	N	R	N	R
Bromine (Dry)	N	N	N	N	N
Bromine <i>0Net)</i>	N	N	N	R	N
Butane	R	N	R	R	R
Butanoic Acid	0	0	0	0	R
Butyl Acetate	N	R	R	R	R
Butyl Alcohol	R	F	R	R	R
Butyl Cellosove	R	F	0	0	R
Butyl Chloride	0	0	0	0	R
Butyric Acid	N	F	R	N	R
Calcium Chloride	R	R	R	R	F

Chemical	Buna-N	EPDM	Polyester	Plastisol/ PVC	304
Calcium Hydroxide 5%	R	R	R	R	R
Calcium Hypochlorite	R	R	R	R	N
Cane Sugar liquors	R	R	R	R	R
Carbolic Acid (Phenol)	N	F	N	R	R
Carbon Dioxide (Dry)	R	F	0	R	R
Carbon Disulfide	N	N	R	N	R
Carbon Tetrachloride	F	N	R	R	R
Carbonated Water	R	R	R	R	R
Carbonic Acid	F	R	0	R	R
Castor Oil	R	F	R	R	R
Caustic Potash	F	R	0	R	R
Caustic Soda	F	R	0	R	R
Cellosove	N	F	0	R	R
Chloracetic Acid	N	F	F	R	R
Chlorine Gas (Dry)	N	F	0	R	R
Chlorine Gas (Wet)	N	F	0	R	F
Chlorobenzene	N	N	R	N	R
Chloroform (Dry)	N	N	R	N	R
Chromic Acid	N	F	R	R	R
Cider	F	R	R	R	R
Citric Acid -	R	R	R	R	R
Cod Liver Oil	R	R	R	R	R
Coffee Extract	R	0	R	F	R
Cola Syrup	0	0	R	0	R
Copper Sulfate	R	R	R	R	R
Corn Oil	R	N	R	R	R
Cottonseed Oil	R	N	R	R	R
Cresol	0	N	N	0	0
Creosote	R	N	0	R	R
Cresylic Acid	N	N	R	R	R
Cyclohexane	R	N	R	N	R
Cyclohexamone	N	F	R	N	R
DDT Solution	0	0	0	0	F
Dextrose	R	R	R	R	R
Diacetone Alcohol	N	R	R	N	R
Dibutyl Phthalate	N	F F	0	0	R
Dichloroethane	N	N N	0	0	R
Dichloroethylene	0	0	0	0	R
Diesel Fuel	R	N	0	R	R
Diethanolamine	R	F	Ē	0	0
Diethylene GIYCiDI	R	R	R	0	R
Dimethyl Formamide	N	0	R	0	R
Diphenyl Oxide	N	N	0	0	R
Dowtherm	N	N	0	0	R
Epichlorohydrin Epichlorohydrin	N	F	R	0	R
Ethanol	R	R	R	0	R
Ethanolamine	F	F	0	0	R
Ether	N	N	R	0	R
Ethyl Acetate	N	F	R	N	R
Ethyl Cellulose	F	F	0	0	R
Ethylene Diamine	R	R	0	0	R
Ethylene Glycol	R	R	R	R	R
Ethylene Oxide	N	N	0	N	R
Fatty Acids	R	F	R	R	R
Ferric Chlorida 1 %	R	R	R	R	N N
TETTIC CHIONICA 1 70	Г	T.	, r	Γ	IN

Chemical	Buna-N	EPDM	Polyester	Plastisol / PVC	304
Ferric Chloride	R	R	R	R	N
Ferric Nitrate	R	R	R	R	R
Ferric Sulfate 5%	F	R	R	R	R
Ferrous Chloride	R	0	R	0	R
Fish Oils	R	0	R	R	R
Fluosilicic Acid	F	R	0	R	R
Formaldehyde 10%	R	F	R	R	R
Formalin 40%	N	F	0	R	R
Formic Acid (low con.)	F	R	R	R	F
Formic Acid (Cone.)	F	R	R	0	F
Freon 12	F	F	0	N	R
Freon 22	N	R	0	N	R
Fruit Juices	R	R	R	R	R
Fuel Oils	R	N	R	R	R
Furfural	N	F	0	N	R
Gas, Natural	R	N	R	R	R
Gasoline, Sour	R	N	0	R	R
Gasoline, Motor	R	N	0	R	R
Gasoline, Aviation	R	N	0	R	R
Gelatin	R	R	R	R	R
Glucose	R	R	R	R	R
Glycerine-Glycerol	R	R	R	R	R
Glycol Glycol Monoether	R	R R	N 0	R	R
•	R R	N N	R	R	R
Grease Green Sulfate Liquor	F	R	0 0	R 0	R R
Gum Arabic	0	R	0	0	0
Helium	R	R	R	0	R
Hexane	R	N	R	R	R
Honey	R	R	R	R	R
Hydraulic Oil, Petroleum Base	R	N	R	R	R
Hydraulic Oil, Phosphate Ester	N	R	R	R	0
Hydrazine	F	R	0	0	R
Hydrobromic Acid 10%	N	R	R	R	N
Hydrobromic Acid 50%	N	R	0	R	N
Hydrochloric Acid 5%	R	R	F.	R	N
Hydrochloric Acid 30%	R	R	F	R	N
Hydrocyanic Acid 5%	F	R	0	R	R
Hydrocyanic Acid	F	R	0	R	R
Hydrofluoric Acid 10%	R	R	N	R	N
Hydrofluoric Acid 50%	0	0	0	0	N
Hydrogen Gas	R	R	0	R	R
Hydrogen Peroxide 5%	F	R	F	R	R
Hydrogen Peroxide 30%	N	F	F	R	R
Hydrogen Sulfide (Dry)	R	R	0	R	R
Hydrogen Sulfide (Wet)	N	R	0	R	F
Hydroquinone	N	N	R	R	R
Iodine	F	F	F	N	R
Isopropyl Acete	N	F	0	0	F
Isopropyl Alcohol	F	R	R	R	R
Kerosene	R	N	R	R	R
Ketchup	R	0	R	R	R
Lactic Acid	R	R	R	E	N
Lard Oil	R	F	R	R	R
Latex (Natural)	R	0	R	R	R

Chemical	Buna-N	EPDM	Polyester	Plastisol/ PVC	304
Lead Acetate	F	R	R	R	R
Lime-Sulfur	N	R	0	0	R
Linoleic Acid	F	N	0	R	R
Linseed Oil	R	N	R	R	R
Lithium Bromide	0	0	0	R	R
Lithium Carbonate	R	0	0	0	0
Lithium Chloride	R	N	R	R	R
Lithium Hydroxide	R	R	0	0	R
Lube Oil	R	N	R	R	R
Lye	F	R	R	R	R
Magnesium Chloride	R	R	R	R	R
Magesium Hydroxide	F	R	0	R	R
Magnesium Sulfate	R	R	0	R	R
Mayonnaise,	R	0	R	R	R
Melamine Resin)	R	0	0	0	N
Mercuric Chloride 10%	R	R	R	R	F
Mercurous Nitra1le	F	R	0	R	R
Mercury	R		R	R	R
Methane	R	N	0	R	R
Methylene Chloride	N	N	R	N	R
Methyl Alcohol	R	R	R	R	R
Methyl Acetate	N	F	R	R	R
Methyl Cellosove	N	<u>'</u> F	0	N	F
Methyl Chloride	N	<u>_</u> N	R	N	R
Methl Ethyl Ketone (MEK)	N	R	R	N	R
Milk	R	R	R	R	R
Mineral Oil		N N	R	R	
Molassas	R R	0	R R	R R	R
Monoethanolamine	N N	R	0	0	R
	R	R0	0	0	R R
Mustard				_	
Naptha	F	N N	R	R	R
Napthalene Nistal Chlorida	N	N D	R	N	R
Nickel Chloride	R	R	R	R	N
Nickel Sulfate	R	R	0	R	R
Nitric Acid 10%	N	F	F	R	R
Nitric Acid 20%	N	N	F	R	R
Nitric Acid 50%	N	N	F	R	R
Nitric Acid Fuming	N	N	N	N	F
Nitrobenzene 10%	N	N	R	N	R
Nitrobenzene	N	N	R	N	R
Nitrogen	R	R	R	R	R
Nitrous Oxide	F	0	0	R	R
Oil, Crude	F	N	R	R	R
Oleic Acid 5%	R	R	0	R	R
Oleum	N	N	0	N	R
Olive Oil	Е	F	R	R	R
PAlic Acid 5%	F	R	F	R	R
Palm Oil	R	0	R	R	R
Pentane	R	N	0	R	R
Perchloroethylene (Dry)	F	N	R	R	R
Petroleum Ether	F	N	R	R	R
Petroleum Oil, Refined	R	N	R	R	R
Petroleum Oil, Sour	F	N	R	R	R
Phenol	N	F F	F	R	R
Phenol Formaldehyde Resin	0	 F	0	0	R
i ormanacity ac i teom	Ü			· ·	1.

Phosphoric Acid 1 19%	Chemical	Buna-N	EPDM	Polyester	Plastisol / PVC	304
Phosphoric Acid 50%	Phosphoric Acid 1 %	R	R	R	R	R
Phosphoric Acid 80%	Phosphoric Acid 10%	R	R	R	R	R
Pince Acid	Phosphoric Acid 50%	R	R		R	R
Pine Oil	Phosphoric Acid 80%					
Arsenic R R R O R R R Cadium and Copper Cyanide R R R R O R R R Cadium Fluoborate R R R O R R R Copper Cyanide R R R R O R R R Copper Cyanide R R R R O R R R R O R R R Copper Cyanide R R R R O R R R R O R R R R O R R R R						
Brass, Bronze, Cadium Fluoborate	Pine Oil	R	N	R		R
Cadium Fluoborate         R         R         0         R         R           Copper Cyanide         R         R         R         0         R         R           Gold Cyanide         R         R         R         0         N         R           Lead Fluoborate         R         R         R         0         R         R           Nickel Bright Choride         R         R         R         0         R         R           Nickel Dull Fluoborate         0         R         0         R         R         R           Nickel Dull Fluoborate         0         R         0         R						
Copper Cyanide         R         R         Q         R         R           Gold Cyanide         R         R         R         0         N         R           Iron Chloride         N         R         R         0         N         R           Lead Alkali         R         R         R         0         R         R           Lead Fluoborate         R         R         R         0         R         R           Nickel Bright Chloride         R         R         R         0         R         R           Nickel Dull Fluoborate         0         R         0         N         R         R           Ilm Chloride         R         R         R         0         R         R         R         0         R         N         R         R         0         R         R         R         0         R         R         R         0         R         R         R         0         R         R         R         0         R         R         R         0         R         R         R         0         R         R         R         R         R         0         R         R				0		
Gold Cyanide						
Iron Chiloride						
Lead Alkali         R         R         R         O         R         R           Lead Fluoborate         R         R         R         O         R         R           Nickel Bright Chloride         R         R         R         O         R         R           Nickel Dull Fluoborate         0         R         O         N         R           Silver         R         R         R         O         R         R           Tin Chloride         R         R         R         O         R         R           Zinc Cyanide         R         R         R         O         R         R         N         N         N         N         N         R         N         R         N         R         N         R         N         R         N         R         N         N         N         N         N         N         N         N         N         N         N         N         R         N         R         N         R         N         R         N         R         N         R         N         R         N         R         N         R         N         R         R	,					
Lead Fluoborate         R         R         R         O         R         R           Nickel Dull Fluoborate         0         R         O         R         R           Silver         R         R         R         O         R         R           Tin Acid         R         R         R         O         R         R           Tin Acid         R         R         R         O         R         R           Zinc Cloride         R         R         R         O         R         R           Zinc Cloride         R         R         R         O         R         R         R         N         R         R         R         R         R         R         R						
Nickel Dull Fluoborate         R         R         Q         R         R           Nickel Dull Fluoborate         0         R         0         N         R           Silver         R         R         R         0         R         R           Tin Acid         R         R         R         0         R         0         T           Tim Fluobrate         R         R         R         0         R         0         R         R         R         0         R         R         R         N         N         R         N         N         R         R         R         N         N         R         N         N         R         N         N         R         R         R         N         N         R         N         R						
Nickel Dull Fluoborate   0						
Silver         R         R         R         O         R         R           Tin Acid         R         R         R         O         R         O           Tim Fluborate         R         R         R         O         R         R           Zinc Chloride         R         R         R         N         R         N           Zinc Cyanide         R         R         R         O         R         N           Zinc Cyanide         R         R         R         O         N         R           Zinc Cyanide         R         R         R         O         N         R           Zinc Cyanide         R         R         R         O         N         R           Potassium Acetate 10%         F         R         R         O         R         R         P         O         R         R         P         P         D         O         R         R         F         R         R         R         F         R         R         R         R         R         R         R         R         R         R         R         R         R         R         R         R <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>						
Tin Acid						
TIM Fluborate R R R R O R R R Inc Chloride R R R R N R N R N R N R N R N R N R N						
Zinc Chloride         R         R         N         R         N           Zinc Cyanide         R         R         R         O         N         R <td>TIn Acid</td> <td></td> <td></td> <td></td> <td>R</td> <td></td>	TIn Acid				R	
Zinc Cyanide         R         R         R         R           Zinc Hipoborate         0         R         0         N         R           Potassium Acetate 10%         F         R         0         0         R           Potassium Bisulfate 10%         0         0         R         0         R           Potassium Carbonate 10%         R	TIm Fluborate				R	
Zinc Fluoborate         0         R         0         N         R           Potassium Acetate 10%         F         R         0         0         R           Potassium Siulfate 10%         0         0         R         0         0         R           Potassium Carbonate 10%         R	Zinc Chloride		R	N	R	
Potassium Acetate 10%         F         R         0         0         R           Potassium Bisulfate 10%         0         0         R         0         R           Potassium Carbonate 10%         R<	Zinc Cyanide	R	R	0	R	R
Potassium Bisulfate 10%         0         0         R         0         R           Potassium Carbonate 10%         R         R         R         F         R         R           Potassium Chloride 5%         R<	Zinc Fluoborate	0	R	0	N	R
Potassium Carbonate 10%         R         R         F         R         R           Potassium Chloride 5%         R <td>Potassium Acetate 10%</td> <td>F</td> <td>R</td> <td>0</td> <td>0</td> <td>R</td>	Potassium Acetate 10%	F	R	0	0	R
Potassium Chloride 5%         R	Potassium Bisulfate 10%	0			0	R
Potassium Chromate 10%         R         F         O         R         R           Potassium Cyanide 5%         R         R         R         O         R         R           Potassium Ferrocyanide 10%         F         R         R         F         R         R           Potassium Permanganate 5%         R         R         R         F         R         R           Potassium Sulfate 5%         R	Potassium Carbonate 10%	R		F	R	R
Potassium Cyanide 5%         R         R         R         Q         R         R           Potassium Ferrocyanide 10%         F         R         0         R         R           Potassium Permanganate 5%         R         R         R         F         R         R           Potassium Sulfate 5%         R <t< td=""><td>Potassium Chloride 5%</td><td>R</td><td>R</td><td>R</td><td>R</td><td>R</td></t<>	Potassium Chloride 5%	R	R	R	R	R
Potassium Ferrocyanide 10%         F         R         0         R         R           Potassium Permanganate 5%         R         R         R         F         R         R           Potassium Sulfate 5%         R <t< td=""><td>Potassium Chromate 10%</td><td>R</td><td>F</td><td>0</td><td>R</td><td>R</td></t<>	Potassium Chromate 10%	R	F	0	R	R
Potassium Permanganate 5%         R         R         F         R         R           Potassium Sulfate 5%         R <td>Potassium Cyanide 5%</td> <td>R</td> <td>R</td> <td>0</td> <td>R</td> <td>R</td>	Potassium Cyanide 5%	R	R	0	R	R
Potassium Sulfate 5%         R	Potassium Ferrocyanide 10%	F	R	0	R	R
Propane         R         N         R         R         R           Propionic Acid         0         R	Potassium Permanganate 5%	R	R	F	R	R
Propionic Acid         0         R         R         R         R           Propylene Glycol         R	Potassium Sulfate 5%	R	R	R	R	R
Propylene Glycol         R	Propane	R	N	R	R	R
Propylene Oxide         N         R         0         0         0           Pyridene         N         F         R         0         R           Sea Water         R         R         R         R         R         R         R         N         N         Sea Water         R	Propionic Acid	0	R	R	R	R
Pyridene         N         F         R         0         R           Sea Water         R         R         R         R         R         N           Shellac         R         R         R         R         R         R         N         N         Shellac         R						R
Sea Water         R	Propylene Oxide	N		0	0	0
Shellac         R </td <td>Pyridene</td> <td>N</td> <td>F</td> <td>R</td> <td>0</td> <td>R</td>	Pyridene	N	F	R	0	R
Silver Nitrate         F         R         F         R	Sea Water	R	R	R	R	N
Soda Ash         R<	Shellac	R	R	R	0	R
Sodium Acetate         F         R         R         R         R           Sodium Bicarbonate         R <t< td=""><td>Silver Nitrate</td><td>F</td><td>R</td><td>F</td><td>R</td><td>R</td></t<>	Silver Nitrate	F	R	F	R	R
Sodium Bicarbonate         R	Soda Ash	R	R	R	R	R
Sodium Bisulfate         R	Sodium Acetate	F	R	R	R	R
Sodium Bisulfite         R	Sodium Bicarbonate	R	R	R	R	R
Sodium Borate         R         <	Sodium Bisulfate	R	R	R	R	R
Sodium Carbonate         R	Sodium Bisulfite	R	R	R		R
Sodium Chlorate         R         0         0         R         R           Sodium Chloride 10%         R         R         R         R         R         R         F           Sodium Cyanid         R </td <td>Sodium Borate</td> <td>R</td> <td>R</td> <td>R</td> <td>R</td> <td>R</td>	Sodium Borate	R	R	R	R	R
Sodium Chloride 10%         R	Sodium Carbonate	R	R	R	R	R
Sodium Cyanid         R         <	Sodium Chlorate	R	0	0	R	R
Sodium Fluoride 5%         R	Sodium Chloride 10%	R	R	R	R	F
Sodium Fluoride 5%         R		R	R	R	R	R
Sodium Hydroxide 5%         F         R         R         R         R           Sodium Hydroxide 20%         F         R         N         R         R           Sodimh Hydroxide 40%         F         F         N         R         R           Sodium Hypochlorite 5%         F         R         F         R         R			R		R	R
Sodium Hydroxide 20%         F         R         N         R         R           Sodimh Hydroxide 40%         F         F         N         R         R           Sodium Hypochlorite 5%         F         R         F         R         R						
Sodimh Hydroxide 40%         F         F         N         R         R           Sodium Hypochlorite 5%         F         R         F         R         R	,	F	R	N	R	R
Sodium Hypochlorite 5% F R F R		F				
	,	F	R		R	R
r transfer transfer to the contract of the co	Sodium Metaphosphate	R	R	0	R	R

Chemical	Buna-N	EPDM	Polyester	Plastisol/ PVC	304
Sodium Nitrate 5%	F	R	R	R	R
Sodium Perborate 1%	F	R	R	R	R
Sodium Peroxide	F	R	N	R	R
Sodium Phosphate	R	R	R	R	R
Sodium Polysulfide	0	0	0	0	R
Sodium Silicate	R	R	0	R	R
Sodium Sulfate	R	R	R	R	R
Sodium Sulfide	R	R	R	N	R
Sodium Thiocyanate	0	0	R	R	R
Sodium Thiosulfate	F	R	R	R	R
Soybean Oil	R	N	R	R	R
Stannic Chloride 5%	R	R	R	R	N
Stannous Chloride 5%	R	R	R	R	R
Starch	R	R	R	R	R
Steam	R	R	R	N	R
Steacates	R	R	R	R	R
Stearic Acid	F	F	0	R	R
Stoddard Solvent	R	N	R	N	F
Sucrose Solutions	R	R	0	R	R
Sulfate Liquors	F	F	0	R	F
Sulfur Dioxide (Dry)	N	R	0	R	R
Sulfur Trioxide (Dry)	N	F	0	R	R
Sulfuric Acid 5%	F	R	R	R	R
Sulfuric Acid 50%	N	N	R	R	F
Sulfuric Acid 96%	N	N	N	N	R
Sulfuric Acid Fuming	N	N	N	N	R
Sulfurous Acid	F	F	0	N	N
Tannic Acid 10%	R	R	R	R	R
Tartaric Acid	R	F	0	R	R
Tertrachloreteylene (Dry)	N	N	0	N	R
Tetrachloroethane	N	N	R	R	R
Tetrahydrofuran	N	F	0	N	R
Toluene	N	N	R	N	R
Transformer Oil	R	N	R	R	R
Trichloroethylene .(Dry)	N	N	R	N	R
Triethanolamine	F	F	R	N	R
Trisodium Phosphate	R	R	R	R	R
Tung Oil	R	N	R	R	R
Turpentine	R	N	R	R	R
Urea-Formaldehyde	0	0	0	0	0
Vanilla Extract	0	0	0	0	R
Varnish	F	N	0	0	R
Vegetable Oils	R	N	R	R	R
Vinegar	F	R	R	R	R
Water, Fresh	R	R	R	R	R
Water, Salt	R	R	R	R	N
Waxes	0	0	0	0	R
Whiskey	R	R	R	R	R
Wine	R	R	R	R	R
Xylene	N	N N	R	N N	R
Zinc Bromide	R	0	0	0	R
		0	0	0	R
Zinc Cyanide Zinc Sulfate	R R	R	R	R	
Zinc Buildle	ĸ	ĸ	I K	ĸ	R

Note: Specialty coated filter housings available for sea water, chlorides and other chemicals not compatable

# **Solutions for Small Community Water Supply**

## Town of Shenandoah, Virginia

#### **Problem**

The **Township of Shenandoah**, **Virginia** was forced to comply with new regulations being enforced by the United States EPA concerning the removal of Cryptosporidium and Giardia Cysts from surface waters. Previously, no filtration was required.

#### **Application**

Ground water under the influence of surface water.

#### **Site Characteristics**

Turbidity 0.5 NTU
Existing Filtration None
Flow Rate 450 GPM

#### **Alternatives Considered**

The Township of Shenandoah considered the following three alternatives:

- 1. Standard water treatment plant (\$500,000 total equipment cost).
- 2. Reverse osmosis (cost was undisclosed but considered too expensive).
- 3. Six Harmsco HUR-850-ASME filters...three with 5-micron cartridges and three with 0.35 micron cartridges (costs were a fraction of the costs associated with a conventional water treatment plant).

#### The Harmsco Advantage

- Low capital costs
- Filter housings meet ASME design requirements and come with "U" stamp.
- 5-micron cartridges used for pre-filtration are cleanable and reusable.
- 0.35-micron cartridges used for final filtration meet 3 log (99.9%) removal requirements described in EPA requirements.
- Compact design requiring a smaller building, compared to conventional equipment.
- Easy installation compared to conventional equipment.

Note: 0.35 micron cartridges used, prior to introduction of Poly-Pleat™ cartridges.

#### **Solutions for Small Community Water Supply**

#### Town of Shenandoah, Virginia

#### Results

#### **Pilot Test**

William F. Wise, P.E. was employed by the township to complete pilot testing using two Harmsco® Hurricane® Hur-850-ASME filter housings, installed in series. Five Harmsco® HC-170-5 (5 micron nominal) cartridges were installed in the first housing and five Harmsco® HC-170-0.35 (0.35 micron nominal) cartridges were installed in the final filter housing.

#### **Pilot Test Results**

Flow rate 150 gph Influent NTU 0.5 Effluent NTU 0.4

Gallons filtered to reach 20 PSID 52,950,000
Duration to reach 20 PSID 10 months

Cartridge costs per 1,000 gallons \$0.125 (at list prices)

#### **Challenge Tests (conducted by independent laboratory)**

#### **Test Results**

Cryptosporidium removal 3.3 log (> 99.9%) Giardia cyst removal 3.5 log (> 99.9%)

Note: Tests conducted by Clancy Environmental Consultants, Inc. using live cysts.

#### **Final Results**

At the conclusion of the pilot tests, the Township of Shenandoah, Virginia purchased four additional Harmsco® Hurricane® HUR-850-ASME filters. They are now using Harmsco® equipment to filter the entire township's water requirements.

#### For Additional Information

Please contact Harmsco Filtration Products and ask for a copy of the Shenandoah project and test results from Clancy Environmental Consultants, Inc.

Note: This publication is to be used as a guide. The data within has been obtained from many sources and is considered to be accurate. Harmsco does not assume liability for the accuracy and/or completeness of this data. Changes to the data can be made without notification. Temperature, Pressure, Flow Rates, Differential Pressures, Chemical Combinations and other unknown factors can affect performance in unknown ways. Limited Warranty: Harmsco warrants their products to be free of material and workmanship defects. Determination of suitability of Harmsco products for uses and applications contemplated by Buyer shall be the sole responsibility of Buyer. The end user/installer/buyer shall be liable for the product's performance and suitability regarding their specific intended applications. End users should perform their own tests to determine suitability for each application.

# **Cryptosporidium and Giardia Cysts Control**

# **Cryptosporidium**

A protozoan or single celled parasite that lives in the intestines of animals and humans. This microscopic pathogen causes gastrointestinal disorders and may result in death.

# **Giardia Lamblia Cysts**

A cyst occurring primarily in surface water as a result of influence by human and animal fecal waste. Causes gastrointestinal disorders and may result in death.

#### **Log Removal**

1 part in 10 parts = 1 log (90%) 1 part in 100 parts = 2 log (99%) 1 part in 1,000 parts = 3 log (99.9%)

#### **Note**

Generally, one micron absolute cartridges are required to remove Cryptosporidium and Giardia Cysts.

### Standards of Performance

- SDWA Safe Drinking Water Act
- SWTR Surface Water Treatment Rule
- NSF 53 cyst reduction (only for point of use equipment having 1" pipe size or smaller)
- NSF 61 additives (leaching of filter components to water supply)
- Challenge tests conducted by independent testing facility (filter housing and cartridge)
- Western States Protocol
- LT2 Challenge test

### **People to Contact**

- State and local health departments
- State Department of Evironment
- Community water systems
- Specifying engineers

- Mechanical contractors
- Industrial and municipal distributors
- Rural water associations in your state

#### **Best Advice**

Recommend only products that have been validated by an independent testing facility for the filter housing and filter cartridge.

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# **Surface Water**

# **Solids Content**

#### High

Very turbid water in the 20 NTU range or more. For high solids a backwashing, multi media filter may be required, plus two Harmsco® filters down stream for final filtration...one with 5 micron cartridges and one with absolute rated 1 micron Poly-Pleat™ cartridges.

#### **Average**

Typical lake, river, stream or reservoir water. Here, what has worked best is a three-train system. One filter with 20 micron cartridges, one with 5 micron cartridges and a final filter with Poly-Pleat™ cartridges.

#### Low

Water in the 1 NTU range or below. Here, use a two-train system...one filter with 5 micron cartridges and one with Poly-Pleat™ cartridges.

#### **Very Low**

Spring, ground or even municipal water in the 0.5 NTU range or below. Use one filter with Poly-Pleat™ cartridges (unless a pre-filter is needed for surface water with higher turbidity during spring time run-off).

## **Cartridge Life Span**

#### Harmsco® Polyester Cartridges

Harmsco® cartridges are pleated for more surface area so they provide long life. Also, the polyester media is cleanable so Harmsco® cartridges are reusable to further reduce costs.

#### Harmsco® Poly-Pleat™ Cartridges

Based on filtration tests, the following throughput is typical:

Filter Housing	Filter Cartridge	Gallons To 30 PSID
HUR 90 HP	PP-HC-90-1	1,000,000
HUR 90 HP	PP-HC-170-1	1,800,000

#### **Other Guidelines and Suggestions**

To select the pipe sizes that meet the customer's requirements, contact us at Harmsco or visit our website at www.harmsco.com.

# HARMSCO® Cartridge Cleaning Instructions

Harmsco® filter cartridges are cleanable and reusable in most applications and micron ratings. For best results, clean cartridges when pressure differential is 12-15 psi above start-up differential. If cartridges are to be replaced allow pressure differential to climb to 25-30 psi above start-up differential or when flow has diminished to an unacceptable level, indicating cartridge is at capacity.

### **Cleaning Instructions**

#### **Cartridge Cleaning in Aqueous Applications**

Clean cartridges with pressure nozzle using standard hose. Direct spray at an angle to remove particulate. Follow these directions for best results:

#### Oils in aqueous solutions:

Soak cartridges in a solution of tri-sodium phosphate or similar strong detergent (2 lbs. to 10 gallons of water). Soak up to 12 hours. Rinse after soaking.

#### Organic matter and algae in aqueous solution:

Use tri-sodium phosphate or similar strong detergent as described above, plus 1 pint of liquid chlorine to kill organic matter and algae. Soak cartridges 1 hour or longer until surface is no longer slippery. Rinse after soaking.

#### Calcium & mineral deposits:

Follow directions for oils described above. Rinse cartridges thoroughly for approximately 10 minutes in a solution of one part muriatic acid to 20 parts of water. Rinse cartridge thoroughly with water.

#### Potable water application:

NSF Standard 60. Approved citric acid - refer to nsf.org

#### Caution:

Do not rinse cartridges with acid until oils and organic matter are removed. Use detergent first and follow with acid soak for mineral removal. Flush cartridges with water after muriatic or tri-sodium phosphate baths. Generally it is not possible to clean Harmsco® cartridges when filtering petroleum-based liquids, toxic substances and when using one micron and sub-micron cartridges.

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# HARMSCO® Cleaning & Sanitizing Guide

# For All-Poly/High Purity Cartridges

## Cleaning

Use the following cleaning agents for cleaning filter cartridges. Immerse with cartridge open end up and soak in a container that has the prescribed concentration of the agent for at least 30 minutes.

- ▶ Triton X-100: add 15 drops of Triton X to one gallon (3.79 liters) of warm water and then mix well. Triton X is made by Roche Diagnostics.
- LiquiNox/Alconox: follow instructions provided by manufacturer on product packaging.
- Minnclean TF: add 30 grams of Minnclean to one gallon (3.79 liters) of warm water and mix well.

### **Sanitizing**

Use the following sanitizing agents to properly sanitize cartridges prior to use in critical applications. Immerse with cartridge open end up and soak in the prescribed concentration of the agent for 30-60 minutes. For proper and effective sanitization raise the mixture's temperature to 80°F (27°C).

- **Sodium Hypochlorite (Bleach):** prepare a 5-10 ppm solution in lukewarm water.
- ▶ 70% Ethanol: immerse the cartridges (Buna N O-rings not compatible).
- > 70% IPA: immerse the cartridges.
- ► Chlorine Dioxide (CIO₂): add 2 oz. (59 ml) of Chlorine Dioxide to one gallon (3.79 liters) of lukewarm water (200 ppm).
- ▶ 10% Hydrogen Peroxide: immerse the cartridges in 10% H<sub>2</sub>O<sub>2</sub>.
- Acid: immerse the cartridges in 1% solution of citric, acetic, nitric, phosphoric or hydrochloric acid.
- Peracetic Acid: immerse cartridges in 100-200 ppm solution.
- Caustic: rinse cartridges or soak overnight in 0.5-5% NaOH solution. Hot caustic at 122°F (50°C) is even more effective. Do not use on track etch type polyester membrane cartridges.

## **Sterilizing**

- ► Hot Water: raise clean water temperature to 176°F (80°C) and immerse the cartridges with open end up for 30 minutes. For inline hot water flow, do not exceed 3 psid (.21 bar) pressure drop across the cartridge and 30 minute maximum circulation at stated temperature.
- Steam: raise the steam temperature to 250°F (121°C) and expose the cartridge to steam for 30 minutes. For inline hot steam, do not exceed more than 3 psid (.21 bar) pressure drop across the cartridge.\*
- Autoclave: install the cartridges in the autoclave chamber. Raise steam temperature to 250°F (121°C) and expose the cartridge for 30 minutes.\*
  - \* Cartridge must be equipped with special end cap insert to withstand steaming or autoclaving.

#### **Final Rinse**

Final Rinse: rinse all cleaned and sanitized cartridges with plenty of clean water to remove any remaining cleaning and sanitizing agents.

Note: This publication is to be used as a guide. The data within has been obtained from many sources and is considered to be accurate. Harmsco does not assume liability for the accuracy and/or completeness of this data. Changes to the data can be made without notification. Temperature, Pressure, Flow Rates, Differential Pressures, Chemical Combinations and other unknown factors can affect performance in unknown ways. Limited Warranty: Harmsco warrants their products to be free of material and workmanship defects. Determination of suitability of Harmsco products for uses and applications contemplated by Buyer shall be the sole responsibility of Buyer. The end user/installer/buyer shall be liable for the product's performance and suitability regarding their specific intended applications. End users should perform their own tests to determine suitability for each application.

@ Harmsco, Inc. 70J 02 7/11