### Ordering

In the FD through RD frames, you may order molded case circuit breakers three basic ways:

- As separately ordered frames, trip units and lugs
- As frame, trip unit and lugs ordered as one catalog number and shipped unassembled or assembled
- As Frame and Trip Unit shipped assembled and with the trip unit made non-removable, in compliance with UL 489 requirements that to be reverse fed the circuit breaker must not have an interchangeable trip unit.

These two options are described in the following:

#### **Components Ordered Separately**

To get the components for a 3-pole, 400 Amp standard interrupting circuit breaker, you would order the frame (JD63F400), the trip unit (JD63T400) and six lugs (TA2J6500). This option is normally useful only if you stock and use large volumes of product and wish to reduce your inventory cost. You may stock, for example, a smaller number of frames (JD63F400) and a variety of trip units (JD63T300, JD63T350, etc.) and assemble breakers as you need them.

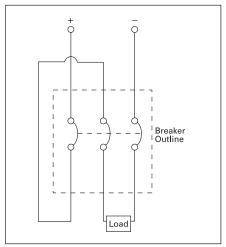
## Frame, Trip Unit and Lugs Ordered Together

If you order the catalog number JD63B400, you will receive a frame, a trip unit and 6 lugs in separate packages. By suffixing this number with "L" (e.g. JD63B400L), you will receive frame, trip unit and lugs assembled in one container. Pursuant to UL 489, a product ordered thus will have the markings "LINE" and "LOAD", and may not be "reverse fed" (with power flowing from the "OFF" end of the breaker toward the "ON" end).

#### Non-Interchangeable Trip Breakers

If you place an "X" after the frame size designator (e.g. JXD63B400), you will receive a frame and trip unit assembled, with the trip unit made non-removable. If you suffix an "L" to this catalog number (e.g. JXD63B400L), you will receive the breaker, non-removable trip unit and lugs assembled. Unless you anticipate a specific need to change the breaker's ampere rating in the future, this is the preferred ordering method, as the products are assembled to Siemens' specifications in our factories. These breakers are suitable for use reverse fed according to UL 489, since the trip unit is not removable.

The smaller frames (QJ, ED and below) do not have removable trip units, and consequently are shipped only as assembled products. To add lugs, see the ordering instructions on each product's catalog page.

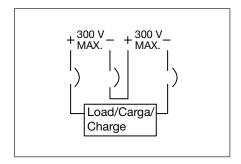


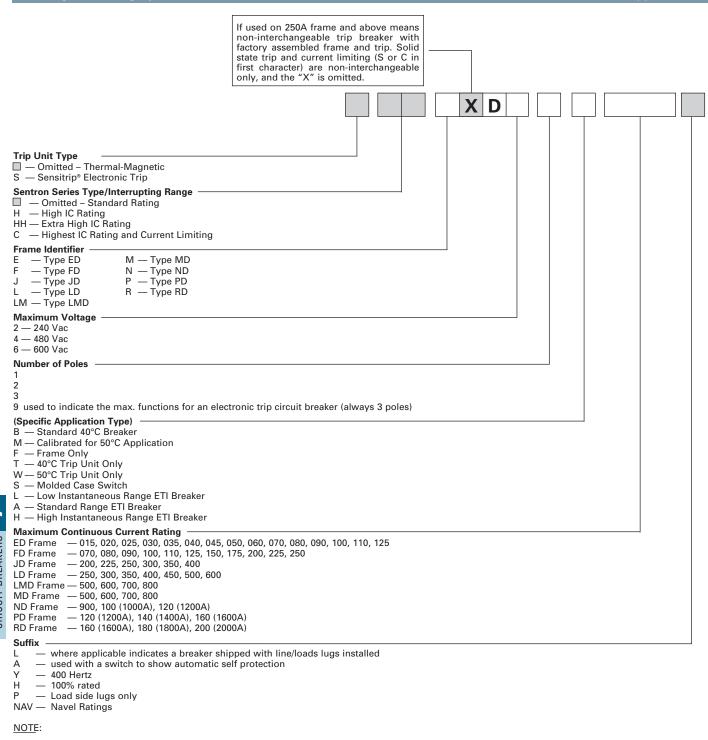
500V DC Wiring Configuration

# Connecting Breakers for DC Application

Most Siemens thermal magnetic trip MCCBs are applicable on direct current (dc) systems. Generally, for 250 V dc systems a two pole breaker is used, with one pole on each leg of the supply circuit. For three pole breakers applied on 500 V undergrounded DC systems, it is important to connect the power supply "zig-zag" through the breaker as shown in the figure below. This assures that the Voltage between phases on the breaker terminals is uniformly distributed.

See below for an alternative connection diagram. For a list of Sentron breakers with the DC ratings, please refer to pages 7-11 to 7-16.





Position omitted if not used.

Magnetic Trip Only — ETI Motor Circuit Protector

#### Instantaneous Trip Range<sup>2</sup> Complete Circuit Breaker Without Lugs<sup>®</sup> Breaker Type Ampere Rating Catalog Number 2-Pole Catalog Number 3-Pole Minimum<sup>3</sup> Maximum<sup>3</sup> HEM3M003L HEM3M007L 33 77 21 HEM3M015L 15 45 165 30 HEM3M030L <u>-</u> -**HEM** HEM3M050L HEM3M070L 50 150 550 70 210 300 770 100 1100 HEM3M100L SHIPPING: 3.7 lbs. each ED63A001 2.6 ED63A002 3 10 35 ED63A003 16 30 ED63A005 5 54 10 100 ED63A010 ED6-A 25 55 180 ED63A025 600V AC 250V DC 30 80 270 ED63A030 40 50 115 375 ED63A040 600 ED63A050 180 100 315 1000 ED63A100 ED63A125 SHIPPING: 3.8 lbs. each CED63A001■ 22 2 CED63A002■ 3 10 35 CED63A003■ 5 54 CED63A005■ 16 10 30 55 100 CED63A010■ CED6-A 25 30 40 180 CED63A025■ CED63A030■ 80 270 375 115 CED63A040■ 50 180 CED63A050■ 100 315 1000 CED63A100■ 125 500 1250 CED63A125■ SHIPPING: 6 lbs. each FXD63L150■ 150 400 800 FXD6<sup>4</sup> 150 800 1500 FXD63A150 150 1100 2500 FXD63H150 600V AC 250V DC 250 1100 2500 FXD63A250 SHIPPING: 9 lbs. each CFD63I 150 400 150 800 800 1500 CFD63A150■ CFD6<sup>4</sup> 150 150 1100 2500 CFD63H150■ 600V AC 250V DC 1100 2500 CFD63A250■ 250 12 lbs. each SHIPPING: 12 lbs. each 400 1250 2500 JXD63L400 JXD6(A)① .IXD62H400 4000 2000 JXD63H400 600V AC 250V DC SHIPPING: 16 lbs. each 20 lbs. each CJD63L400■ 400 1250 2500 CJD6<sup>①</sup> 4000 400 2000 CJD63H400■ 600V AC 250V DC SHIPPING: 29.5 lbs. each 31.5 lbs. each LXD62L600■ LXD63L600■ 600 2000 4000 LXD6(A)① 600 3000 6000 LXD63H600 600V AC 250V DC SHIPPING: 16 lbs. each 20 lbs. each CLD63L600■ 2000 4000 CLD6<sup>①</sup> 600 600 3000 6000 CLD63H600■ 600V AC 250V DC SHIPPING: 31.5 lbs. each 800 2800 6000 LMXD63L800■ LMXD6<sup>4</sup> 800 3200 8000 LMXD63A800 600V AC 250V DC SHIPPING: 35 lbs. each 3000 6000 MXD63L800■ 800 MXD6<sup>4</sup> 800 4000 8000 MXD63A800 600V AC 250V DC 800 5000 10000 MXD63H800 SHIPPING: 33 lbs. each CMD63L800■ 3000 800 6000 CMD6<sup>4</sup> 800 4000 8000 CMD63A800■ 600V AC 250V DC CMD63H800■ SHIPPING: 80 lbs. each

#### Important Information

ETI interrupting ratings are determined through combination tests with properly sized overload relays and contactors.

■ Built to order. Allow 2–3 weeks for delivery.

Lug Information pages 7-88 to 7-90 Enclosures Section 6 Accessories pages 7-95 to 7-100 Application data pages 7-75 to 7-76

<sup>©</sup> Connectors included when ordering by circuit breaker catalog number for HEM, ED and CED6 ETIs. Order ETI circuit breaker and lugs (2 per pole) separately for the FXD6, CFD6, MXD6, CMD6, JXD6, CJD6, LXD6 and CLD6 ETI's.

① 2-pole available in 3-pole width only.

When applied on DC Circuits — Trip levels will increase approximately +15 to 20%.

<sup>3</sup> Tolerance -20%/+30% for lowest setting. All other set-

tings are -20%/+20%

<sup>(</sup>a) For 2-pole application use outside poles of 3-pole circuit breaker.

## Molded Case Circuit Breakers

Motor Circuits Application

#### General

#### **Protection of Motor Circuits**

Molded case circuit breakers are used in motor circuits as a disconnecting means and for short-circuit protection. They should be used in conjunction with motor-running, over-current-protection devices, and should permit the motor to start without nuisance tripping from motor-inrush current. The circuit breaker should have a continuous-current rating of not less than 115% of the motor full-load current.

The recommended motor circuit protectors (Siemens ETI instantaneous only circuit breakers) listed have

continuous-current ratings of at least 115% of motor full-load currents. The trip-setting positions are approximately 11 times motor full-load currents. The suggested trip settings may have to be adjusted upward to no higher than 1300% of full-load current for non-design E type motors, and no greater than 1700% of full load current for design E motors, to allow for motor start-up due to inrush currents.

## Breaker Mounted Immediately Ahead of Motor Starter

Siemens ETI motor circuit protectors are recommended for use in combination motor starters to provide selective short-circuit protection for the motor

branch circuit. The adjustable instantaneous-trip feature of the Siemens ETI motor circuit protector provides for a trip setting slightly above the peak motor-inrush current. With this setting, no delay is introduced in opening the circuit when a fault occurs. This circuit breaker has no time-delay trip element. Therefore it must be used in conjunction with, and immediately ahead of, the motor-running overcurrent protective device

Important: The information below does not apply to all motor applications: it is recommended that the user refer to the National Electrical Code (NEC) for specific needs.

Table 1 (When Breaker is Mounted Immediately Ahead of Motor Starter)

3-Phase Induction Type Motors (Siemens ETI motor circuit protectors for branch circuit use with alternating-current combination, full voltage motor starters).

ETI Trip Setting

Motor		ETI Trip Setting	
Full Load	Catalog	Adjust-	Amperes
Amperes	Number	ment	
0.69 - 0.91	HEM3M003L	A (min)	9
1.1 - 1.3		B	15
1.6 - 1.7		C	21
2.0 - 2.2		D	27
2.3 - 2.5		E	30
2.6 - 2.8		F (max)	33
1.5 - 2.0	HEM3M007L	A (min)	21
2.6 - 3.1		B	35
3.7 - 3.9		C	49
4.8 - 5.2		D	63
5.3 - 5.7		E	70
5.8 - 6.1		F (max)	77
3.4 - 4.5	HEM3M015L	A (min)	45
5.7 - 6.8		B	75
8.0 - 9.1		C	100
10.4 - 11.4		D	135
11.5 - 12.6		E	150
12.7 - 13.0		F (max)	165
3.9 - 9.1	HEM3M030L	A (min)	90
11.5 - 13.7		B	150
16.1 - 18.3		C	210
20.7 - 22.9		D	270
23.0 - 25.2		E	300
25.3 - 26.1		F (max)	330
11.5 - 15.2	HEM3M050L	A (min)	150
19.2 - 22.9		B	250
26.9 - 30.6		C	350
34.6 - 38.3		D	450
38.4 - 42.1		E	500
42.2 - 43.5		F (max)	550
16.1 - 30.6	HEM3M070L	A (min)	210
26.9 - 32.2		B	350
37.6 - 42.9		C	490
48.4 - 53.7		D	630
53.8 - 59.1		E	700
59.2 - 60.9		F (max)	770
23.0 - 30.9	HEM3M100L	A (min)	300
38.4 - 46.0		B	500
53.8 - 61.4		C	700
69.2 - 76.8		D	900
76.9 - 84.5		E	1000
84.6 - 87.0		F (max)	1100
.2033 .3445 .4656 .5768 .6981	ED63A001 CED63A001	Low 2 3 4 High	2.6 4.5 6 7.5 9
.5383 .84 - 1.14 1.15 - 1.45 1.46 - 1.68 1.69 - 2.00	ED63A002 CED63A002	Low 2 3 4 High	7 11 15 19 22
.76 - 1.29 1.30 - 1.75 1.76 - 2.29 2.30 - 2.68 2.69 - 3.18	ED63A003 CED63A003	Low 2 3 4 High	10 17 23 30 35

Motor Full Load Amperes	Catalog Number	Adjust- ment	Amperes
1.23 - 1.99 2.00 - 2.75 2.76 - 3.52 3.53 - 4.14 4.15 - 4.90	ED63A005 CED63A005	Low 2 3 4 High	16 26 36 46 54
2.30 - 3.83 3.84 - 5.37 5.38 - 6.52 6.53 - 7.68 7.69 - 9.10	ED63A010 CED63A010	Low 2 3 4 High	30 50 70 85 100
4.23 - 6.91 6.92 - 9.61 9.62 - 11.91 11.92 - 13.83 13.84 - 16.40	ED63A025 CED63A025	Low 2 3 4 High	55 90 125 155 180
6.15 - 10.37 10.38 - 14.22 14.23 - 18.06 18.07 - 20.75 20.76 - 24.50	ED63A030 CED63A030	Low 2 3 4 High	80 135 185 235 270
8.84 - 14.22 14.23 - 19.60 19.61 - 24.99 25.00 - 28.83 28.84 - 34.00	ED63A040 CED63A040	Low 2 3 4 High	115 185 255 325 375
13.84 - 23.06 23.07 - 31.52 31.53 - 39.99 40.00 - 46.14 46.15 - 54.50	ED63A050 CED63A050	Low 2 3 4 High	180 300 410 520 600
24.23 - 41.52 41.53 - 56.91 56.92 - 68.45 68.46 - 76.91 76.92 - 90.90	ED63A100 CED63A100	Low 2 3 4 High	315 540 740 890 1000
38.46 - 55.37 55.38 - 70.75 70.76 - 84.60 84.61 - 96.14 96.15 - 113.60	ED63A125 CED63A125	Low 2 3 4 High	500 720 920 1100 1250
30.76 - 35.37 35.38 - 39.99 44.51 - 49.23 53.84 - 58.45 58.46 - 63.06 63.07 - 74.50	FXD63L150 CFD63L150	Low 2 4 6 7 High	400 460 580 700 760 820
61.53 - 69.22 69.23 - 76.91 84.61 - 92.29 100.00 - 108.00 108.00 - 115.00 115.00 - 136.00	FXD63A150 CFD63A150	Low 2 4 6 7 High	800 900 1100 1300 1400 1500
85.00 - 100.00 100.00 - 115.00 131.00 - 146.00 162.00 - 177.00 177.00 - 192.00 192.00 - 227.00	FXD63A250 CFD63A250	Low 2 4 6 7 High	1100 1300 1700 2100 2300 2500

		ETI Trip Setting	
Motor Full Load Amperes	Catalog Number	Adjust- ment	Ampere
95.00 - 110.00 110.00 - 124.00 138.00 - 151.00 165.00 - 178.00 178.00 - 192.00 192.00 - 227.00	JXD63L400 CJD63L400	Low 2 4 6 7 High	1250 1430 1790 2140 2320 2500
154.00 - 176.00 176.00 - 198.00 220.00 - 242.00 264.00 - 285.00 285.00 - 308.00 308.00 - 326.00	JXD63H400 CJD63H400	Low 2 4 6 7 High	2000 2290 2860 3430 3710 4000
155.00 - 176.00 176.00 - 198.00 220.00 - 242.00 264.00 - 285.00 285.00 - 308.00 308.00 - 326.00	LXD63L600 CLD63L600	Low 2 4 6 7 High	2000 2290 2860 3430 3710 4000
231.00 - 264.00 264.00 - 292.00 330.00 - 362.00 395.00 - 428.00 428.99 - 462.00 462.00 - 490.00	LXD63H600 CLD63H600	Low 2 4 6 7 High	3000 3430 4290 5140 5570 6000
215.00 - 238.00 238.00 - 261.00 261.00 - 284.00 308.00 - 369.00 369.00 - 423.00 423.00 - 462.00 462.00 - 490.00	LMXD63L800	Low 2 3 5 6 7 High	2800 3100 3400 4000 4800 5500 6000
246.00 - 269.00 269.00 - 284.00 284.00 - 323.00 362.00 - 492.00 492.00 - 562.00 562.00 - 616.00 616.00 - 660.00	LMXD63A800	Low 2 3 5 6 7 High	3200 3500 3700 4700 6400 7300 8000
231.00 - 264.00 264.00 - 292.00 292.00 - 330.00 362.00 - 395.00 428.00 - 462.00 462.00 - 490.00	MXD63L800 CMD63L800	Low 2 3 5 7 High	3000 3430 3800 4710 5570 6000
308.00 - 352.00 352.00 - 442.00 442.00 - 447.00 483.00 - 527.00 571.00 - 616.00 616.00 - 660.00	MXD63A800 CMD63A800	Low 2 3 5 7 High	4000 4570 5740 6280 7240 8000
385.00 - 440.00 495.00 - 550.00 605.00 - 660.00 660.00 - 695.00	MXD63H800 CMD63H800	Low 3 5 6	5000 6430 7860 8575

**Note:** Lowest instantaneous settings have a -20%/+30% tolerance and all other settings have a -20%/+20% tolerance.

### Molded Case Circuit Breakers

Modifications General/Selection

A variety of internal and external accessories, as well as modifications, are available to adapt Siemens circuit breakers to special installation requirements. UL listed internal accessories for 100 through 2000A circuit breakers are field-addable.

Internal accessories fine tune an electrical distribution system, allowing control of the circuit breakers to meet special application requirements. For example, emergency situations may dictate tripping critically placed circuit breakers quickly. Shunt trips accomplish this conveniently and efficiently. Or, when voltage drops are a concern, undervoltage trips automatically open the circuit breaker at a predetermined voltage level.

A wide range of external operating and mounting accessories is also available. For example, face, shallow, and back mounting plates are ideal for tailoring BQ circuit breakers to OEM applications. A complete line of operating handles and handle-blocking devices meet switchboard, enclosure and safety needs. Plug-in mounting assemblies, which simplify switchboard mounting of circuit breakers and permit breaker removal without disconnecting bus or cable connections, are available.

## 50°C Ambient Calibration — Not UL listed and not available for solid state, 100% rated breakers or 400HZ calibrated breakers.

For BL Type Circuit Breakers

Add suffix 'M' to catalog number

(Example: B120M)......No Charge

For BQ and ED Frame Circuit Breakers

— Replace 'B' in catalog number with 'M'......No Charge (Example: BQ3M060, ED63M060)

For FD, JD, LD, LMD, MD, ND, PD, and RD Frame Circuit Breakers

Non-Interchangeable Trip (3–pole only) ......No Charge

 Replace 'B' in catalog number with 'M' (Example: FXD63M225, JXD63M400)

#### 400 HZ Calibration

UL Listed (5KA IR)

For BQ & BL Type Circuit Breakers (200A max.)......Add 25% to list price

— Add suffix 'Y' to catalog number

Not UL Listed

For all other Circuit Breakers, see derating tables on page 7-102 and order standard circuit breakers.

#### **Fungus Proofing**

All BQD, CQD, GB, GG, ED, FD, JD, LD, LMD, MD, ND, PD, RD, DG, FG, JG, LG, MG, NG, and PG Frame Circuit Breakers are inherently fungus resistant and do not require special treatment.

For BL, and BQ Type Circuit Breakers......Add \$10.00 net per pole

Consult Sales Office for Availability

For all other Circuit Breaker Types......Add \$160.00 net per device

Consult Sales Office for Availability

Certificate of Compliance with Test Report (catalog number CERT OF COMP.) Add \$210.00 net
Certificate of compliance testing must be performed on the actual device being shipped.
The certificate cannot be provided after initial shipment. Order for devices with COC requirement
must be placed directly with the factory by the sales office and shipped directly to the end user.

### UL 489 Supplement SB Naval Use Breakers

Breakers tested to UL 489 Supplement SB are qualified for use on non combat and auxiliary naval vessels.

Siemens molded case breakers, including BL, NGB and Sentron ED through RD frames can be labeled "NAVAL" in compliance with UL 489 Supplement SB.

Supplement SB testing comprises two sets of vibration tests. The first is to find mechanical resonances in the product and to subject the breaker to extreme testing at each resonant frequency. The second is a swept frequency test, in which the frequency of excitation is changed in intervals of 1Hz, and held at each frequency for five minutes. The excitation frequencies run from 4 to 33Hz, and the test is conducted in each of the three orthogonal axes of the breaker.

During these tests, the breaker must not trip from the closed position, nor may the contacts touch from the open position. Calibration and insulation resistance are also verified during the test.

For detailed information, refer to UL 489, Supplement SB.

#### **Ordering Information**

For "NAVAL" label, add \$75. net per catalog number per order. Order must be placed directly with the factory by Siemens Sales Office.

Types	UL File		
BQD/CQD	E10848, Vol 10, Sec 1		
GG	E10848, Vol 10, Sec 2		
GB	E10848, Vol 10, Sec 3		
ED2, ED4, IIED4, HED6	E10848, Vol 4, Sec 11		
CED6	E10848, Vol 4, Sec 13		
FD6, FXD6, HFD6, HFXD6	E10848, Vol 4, Sec 17		
CFD6	E10848, Vol 4, Sec 18		
JXD2, JD6, JXD6, LXD6, LD6, HJD6, HJXD6, HLD6, HLXD6	E10848, Vol 4, Sec 8		
HHJD6, HHJXD6, HHLD6, HHLXD6	E10848, Vol 4, Sec 20		
CJD6, CLD6	E10848, Vol 4, Sec 14		
MD6, MXD6, HMD6, HMXD6, CMD6, ND6, NXD6, HND6, HNXD6, CND6	E10848, Vol 4, Sec 15		
PD6, PXD6, HPD6, HPXD6, CPD6, RD6, RXD6, HRD6, HRXD6	E10848, Vol 4, Sec 19		