

TSURUMI (EUROPE) GmbH Wahlerstrasse 10, 40472 Düsseldorf Germany

Phone: +49 211 4179373 E-mail: sales@tsurumi.eu Web: www.tsurumi.eu

Youtube: www.youtube.com/user/tsurumi

Facebook: www.facebook.com/TsurumiEurope

LinkedIn: www.linkedin.com/company/tsurumi-europe

Twitter: twitter.com/Tsurumi\_Europe

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Pump selection Apps are available on

Android and iPhone: "Tsurumi Pump Selector"

We reserve the right to change the specifications and designs for improvement without prior notice.



Product Guide Construction Mining

### Tsurumi Manufacturing Co., Ltd.

Tsurumi Manufacturing Company, Limited was founded in Osaka in 1924. Since the foundation, Tsurumi has consistently devoted its efforts to the creation and development of advanced water utilization technologies. Tsurumi has also innovated the pump manufacturing technologies in a constant pursuit of new opportunities and new fields that contribute to the advancement of our society and environment. This effort epitomizes its management policy "Dedicated to pursuing close communication between people and water through innovative creation and respect for harmony with nature."

#### **Production Bases**

Kyoto Plant production facility boasts industry-leading scale and equipment, including extensive testing and research facilities. Its integrated system encompasses all product stages from development to production and is capable of manufacturing small, large, and special-purpose pumps having the capacity of 1,000,000 unit a year.

Yonago Plant in Tottori Prefecture specializes in development and production of large pumps for pumping stations and liquid-ring vacuum pumps. Tsurumi also operates cutting-edge plants in Taiwan, China and Korea that are capable of mass-producing products with short lead times. All plants work together to form a highly efficient production system.

### **Global Operations**

Tsurumi introduced its overseas strategy in the 1960s. Our technical capabilities gained recognition first Asia in the 1970s and then in the United States and Europe in the 1980s. Following these initial successes, we sought to accelerate the overseas strategy through our International Sales Division. Remarkable successes in fields including construction, civil engineering, mining, power plant, industrial wastewater, domestic wastewater, sewage treatment, flood control, facilities designed to bring people into closer contact with water, and scenery creation have proven Tsurumi's creativity and capability to the world.



#### Overseas Subsidiaries

#### **EUROPE**

Tsurumi (Europe) GmbH

Tsurumi FRANCE

Spain

Tsurumi ESPANA

D. I.

Belgium Tsurumi BELGIUM

United Kingdom Tsurumi UK

Sweden

Tsurumi-Intec Pumps

#### U.S.A.

Tsurumi (America), Inc.

UAF

Tsurumi Pump Middle East FZEO

South Africa

Tsurumi Pumps Africa

Thailand

Tsurumi Pump (Thailand) Co., Ltd.

Singapore

Tsurumi (Singapore) Pte. Ltd.

Malaysia

Tsurumi Pump (M) Sdn. Bhd.

#### Indonesia

Pt. Tsurumi Pompa Indonesia

Hong Kong

H&E Tsurumi Pump Co., Ltd.

China

Shanghai Tsurumi Pump Co., Ltd.

Taiwan

Tsurumi Pump Taiwan Co., Ltd. Korea

Tsurumi Pump Korea Co., Ltd.

Tsurumi Pump Vietnam Co., Ltd.

Tsurumi Australia Pty Ltd.









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### Tsurumi Features

### A - Tsurumi Stuffing Box - absolutely watertight

The stuffing box is located at the cable entry section and takes the part of sealing off water. As the cable conductros consist of twisted wires, water may penetrate into the motor by the capillary phenomenon when cable sheath or insulation is damaged or when the end of the cable is submerged. The construction is such that a certan part of the insulation of each conductor is peeled and filled with rubber or epoxy resin for the complete sealing.



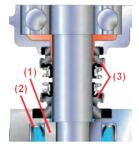
### B - Continuous use under dry-run

Located directly above the motor windings, a snap-action self-resetting bi-metal device cuts off voltage from all three phase windings simultaneously if the current is too large in one, two or all three windings, or if the windings get too hot.

Tsurumi enables measurement of winding resistance and insulation from the far end of the cable, without ever removing the cover from the motor in the field.

#### C - Double mechanical SiC seal in oil bath

The interaction of a ring rotating with the shaft and fixed ring, below and above an oil bath, assumes the critical role of withstanding pumping pressure and preventing water from seeping into the motor. The seals of Tsurumi contractors' pumps, even in the 400W-class, have sealing rings of Silicon Carbide. No other material has greater hardness, selflubrication is slightly better than that of directly comparable materials. Resistance to temperature fluctuation and corrosion is also the best available.

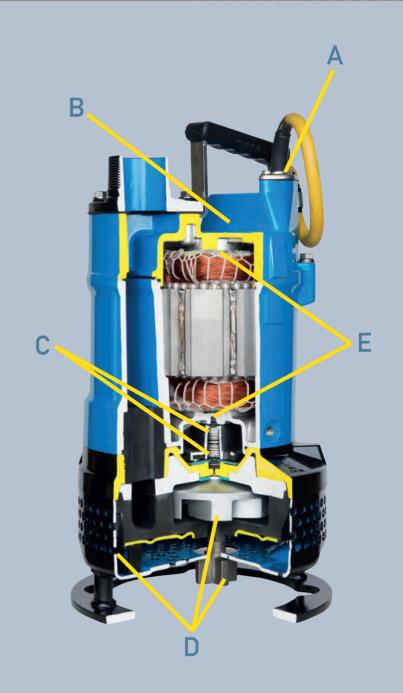


### D - Increased wear resistance of pump casing and impeller

As contractors' pumps are used in unpredictable circumstances, Tsurumi has gone a long way towards making the impeller capable of the impossible and towards providing spare motor power to match. Tsurumi contractors' pumps are used extensively for bentonite mud, often with earth in the case of the models fitted with an agitator.

### E - Ball bearings of highest quality

Due to the high quality of the shaft and the bear rings all pumps can be run horitzontally when entirely submerged.



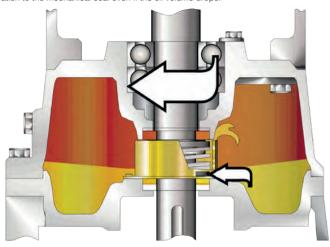
# Tsurumi Features

### Oil Lifter (desinged by Tsurumi)

The "Oil Lifter" is a Tsurumi's originally developed device that enhances lubrication and cooling effect to the mechanical seal. It extends both of the maintenace cycle and the life expectancy.

As the shaft and mechanical seal start to rotate, centrifugal force is imparted to the oil inside the oil lifter, forcing the oil up the lifting vanes. The oil is forced to the top of the oil lifter, exiting at and providing positive lubrication of the top seal faces. This action forces oil to be taken into the oil inlet ports, causing positive lubrication to the bottom seal faces.

As the oil seeps out during running of the pump, the oil volume in the chamber will drop, though at a very little rate. By providing positive lubrication to both upper and lower seal faces, this amazingly simple device turns wasted energy into added protection and increases the life expectancy of the mechanical seal. By providing positive lubrication, the Oil Lifter keeps stable lubrication to the mechanical seal even if the oil volume drops.



#### Benefits of the Oil Lifter

- Simple in construction
- No extra energy is required
- It creates proper lubrication with a reduced volume of oil, even with 1/3 of the rated volume
- It is possible to extend the intervals of inspection and replacement of oil twice as long as the current device. (example of the inspection cycle: from 3,000 hours to 6,000 hours\*)
- Life expectancy of the mechanical seal is more than twice what it was.

### Effect given by the Oil Lifter

	Without Oil Lifter	With Oil Lifter
Inspection of Oil	Every 3000 hours	Every 6000 hours
Replacement of Oil	Every 6000 hours	Every 9000 hours
Replacement of Mechanical Seal	Every 1 year	Every 2 years

<sup>\*</sup>wastewater pump with a 4-pole motor

### Discharge Types:



Top Discharge (water jacket): Pumped water flows between the outer cover and the motor, cooling the motor and discharging as illustrated (forced motor cooling arrangement).

The Pump can be run continuously in air.



Top Discharge (side flow): Pumped water cools the motor and discharge as illustrated. The motor can be cooled even when pumping a small amount of water. The top discharge arrangement allows access into areas with space limitations.



Side Discharge (spiral type): The spiral type pump features a large waterway area as illustrated and carries sand suspensions or slurry very effectively. Since a high performance motor is used, the pump can be run continuously in air.



Water Jacket: Inner and outer motor casing "flow-through-design" perfect cooling under dry-run conditions.

Portable

Flow-thru

Single-phase

Portable

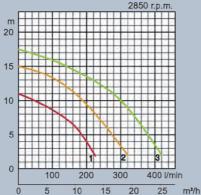
Flow-thru

# LB/LB-A\*

The LB-series is a submersible singlephase portable drainage pump. The topdischarge, flow-thru design provides maximum motor cooling efficiency allowing continuous operation at low water levels.

The LB-A is an automatic pump without cumbersome floats. An innovative electrode type relay unit built into the pump automatically starts and stops the pump to eliminate dryrunning. This mechanism greatly reduces power consumption and extends operating life!





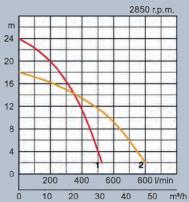






The NK-series is a submersible singlephase portable drainage pump having a larger output motor. Though it is a singlephase unit, the pump has the durability equivalent to three-phase drainage pumps, since the wear parts are made of abrasionresistant materials. The top-discharge, sideflow design assures efficient motor cooling even when it operates with its motor exposed to air. The slim design allows the pump to be placed in a confined space.





07-08



TECHNICAL D	ATA	LB-480 LB-480A LB-800 LB-800A		• LB-1500
Discharge Bore	mm		50	
Motor Output	kW	0.48	0.75	1.5
Phase		Single		
Starting Method		Capacitor Run Capacitor Sta		Capacitor Start
Motor Protection		Miniature Thermal Circle Thermal		
Impeller		Semi-vortex made of Urethane Rubber		
Solid passage	mm	6		
Voltage	V		230	
Current	Α	3	5	15
Weight	kg	10.4	13.1 13.7	33
Cable Length	m	10		
L×W×H	mm	189 x 187 x 286 223 x 187 x 286	186 x 187 x 341 223 x 187 x 341	187 x 187 x 593

TECHNICAL E	TECHNICAL DATA •NK4-22		• NK3-22L	
Discharge Bore	mm	50	80	
Motor Output	kW	2.	.2	
Phase		Sin	gle	
Starting Method		Capacitor Start + Capacitor Run		
Motor Protection		Circle Thermal		
Impeller		Semi-open made of High-chromium Iron		
Solid Passage	mm	6	5	
Voltage	V	23	30	
Current	А	14.6	14.5	
Weight	kg	29 40		
Cable Length	m	20		
LxWxH	mm	240 x 240 x 614	236 x 216 x 719	



Portable

Spiral

Automatic\*

**HSD** 

The HSD is suitable for sand and slurry

use. An incorporated impeller and agitator

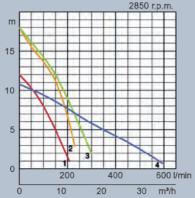
are made of high-chronium cast iron. The

2850 r.p.m.

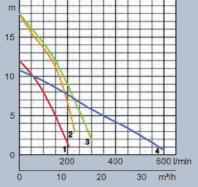
# HS/HSA

The HS-series is a submersible singlephase portable drainage pump. The side-discharge, spiral design allows smoother passage of the sucked solid matters. The shaft-mounted agitator prevents "Air Lock", and suspends solids to assist in pumping sediments.

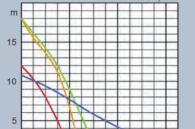
A single float switch can be easily mounted on the HS (=HSA) for the automatic operation, reduces power consumption and extends operating life.

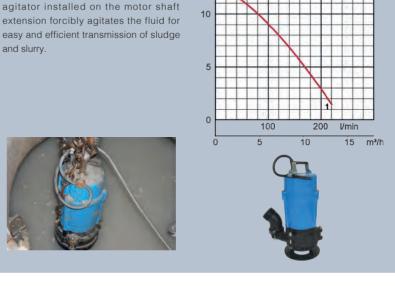












TECHNICAL D	АТА	• HS(A)2.4S	• HS2.75S	• HS3.75S • HS3.75SL	
Discharge Bore	mm	5	60	80	
Motor Output	kW	0.4	0.	75	
Phase			Single		
Starting Method		Capacitor Run			
Motor Protection		Miniature Thermal Circle Thermal			
Impeller		Semi-vortex made of Urethane Rubber			
Solid Passage	mm	7			
Voltage	V		230		
Current	А	3 5		5	
Weight	kg	11.3	16.416.8 19.6		
Cable Length	m	10			
LxWxH	mm	241 x 183 x 328 285 x 184 x 394		34 x 394	

TECHNICAL E	DATA	HSD2.55S
Discharge Bore	mm	50
Motor Output	kW	0.55
Phase		Single
Starting Method		Capacitor Run
Motor Protection		Circle Thermal
Impeller		Semi-vortex made of High-chromium Iron
Solid Passage	mm	10
Voltage	V	230
Current	А	4
Weight	kg	14
Cable Length	m	10
L×W×H	mm	241 x 186 x 391



Portable

Residue

Automatic\*

Single-phase

Portable

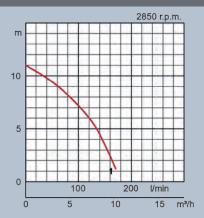
Residue

# LSC(E)

The LSC is a submersible single-phase portable residue drainage pump. The pump can start pumping if there is water with its level of 1mm or more and can continue pumping. Due to the major components are made of aluminum alloy and synthetic rubber, it is lightweight and easy to carry. The LSC prevents reverseflow of the sucked water when the pump stops its operation.

The LSCE is an automatic pump with an innovative electrode type relay unit built into the pump.





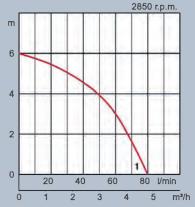




# **FAMILY**

The FAMILY series are submersible single-phase portable drainage pumps. In addition to the 25mm hose coupling, it also comes with an easy-to-attach 15mm hose coupling as a standard accessory.

Moreover, it can be used as a residue pump and drain water to 1mm in depth by attaching the optional residue adapter to the pump casing.



11-12





TECHNICAL D	ATA	LSC(E)1.4S
Discharge Bore	mm	25
Motor Output	kW	0.48
Phase		Single
Starting Method		Capacitor Run
Motor Protection		Miniature Thermal
Impeller		Semi-vortex made of Urethane Rubber
Solid Passage	mm	6
Voltage	V	230
Current	А	3
Weight	kg	12
Cable Length	m	10
L×W×H	mm	196 x 196 x 316

TECHNICAL D	)ATA	FAMILY-12
Discharge Bore	mm	15, 25
Motor Output	kW	0.1
Phase		Single
Starting Method		Capacitor Run
Motor Protection		Miniature Thermal
Impeller		Semi-vortex made of Glass-fiber Reinforced Resin
Solid Passage	mm	6
Voltage	V	230
Current	Α	1.3
Weight	kg	3.4
Cable Length	m	10
L×W×H	mm	157 x 157 x 256

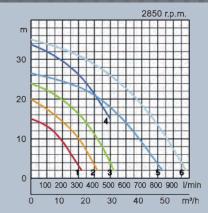


The KTV-series is a submersible three-phase portable drainage pump. The pump body is made of die-casted aluminium alloy, which is extremely advantageous in terms of portability. The sleeves that protect the pump casing, oil casing and water passages are made of synthetic rubber as a consideration against wear. The top discharge, side flow design assures efficient motor cooling even when it operates with its motor exposed in air. The slim design allows the pump to be placed to a confined space.











TECHNICAL D	ATA	• KTV2-8	•KTV2-15	•KTV2-22
Discharge Bore	mm		50	
Motor Output	kW	0.75	1.5	2.2
Phase		Three		
Starting Method		Direct on Line		
Motor Protection		Circle Thermal		
Impeller		Semi-vortex made of Urethane Rubber Semi-vortex made of Ductile Iron		de of Ductile Iron
Solid Passage	mm	6 8.5		.5
Voltage	٧		400	
Current	А	1.8	3.3	4.3
Weight	kg	11.5	21	23
Cable Length	m	10 20		0
LxWxH	mm	200 x 200 x 369	240 x 240 x 396	240 x 240 x 416

TECHNICAL E	ATA	• KTV2-37H	•KTV2-37	• KTV3-55
Discharge Bore	mm	50	8	30
Motor Output	kW	3	.7	5.5
Phase		Three		
Starting Method		Direct on Line		
Motor Protection		Circle Thermal		
Impeller		Semi-vortex made of Ductile Iron		
Solid Passage	mm	8.5		
Voltage	V	400		
Current	Α	7.4		11
Weight	kg	36		47
Cable Length	m	20		
L×W×H	mm	285 x 285 x 510		300 x 300 x 545



# KTVE

The KTVE-series is a submersible three-phase automatic portable drainage pump. An innovative electrode type relay unit built into the pump automatically starts and stops the pump to eliminate dry-running. This mechanism greatly reduces power consumption and extends operating life. The pump body is made of die-casted aluminium alloy, which is extremely advantageous in terms of portability. The sleeves that protect the pump casing, oil casing and water passages are made of synthetic rubber as a consideration against wear. The top discharge, side flow design assures efficient motor cooling even when it operates with its motor exposed to air. The slim design allows the pump to be placed in a confined space.

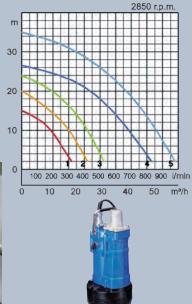
#### Electrode Control Device

Consisting of an electric probe and relay unit, this enables automatic operation, reduces power consumption and extends operating life.









TECHNICAL D	ATA	• KTVE2.75	• KTVE21.5	• KTVE22.2
Discharge Bore	mm		50	
Motor Output	kW	0.75	1.5	2.2
Phase			Three	
Starting Method		Direct on Line		
Motor Protection		Circle Thermal		
Impeller		Semi-vortex made of Urethane Rubber Semi-vortex made of Ductile Iron		
Solid Passage	mm	6	8	.5
Voltage	V		400	
Current	А	1.8	3.3	4.3
Weight	kg	12.7	21.5	24.5
Cable Length	m	10 20		0
L×W×H	mm	200 x 200 x 417 240 x 240 x 426		40 x 426

TECHNICAL	DATA	• KTVE33.7	•KTVE35.5
Discharge Bore	mm	8	0
Motor Output	kW	3.7	5.5
Phase		Thi	ree
Starting Method		Direct (	on Line
Motor Protection		Circle 1	Thermal
Impeller		Semi-vortex mad	de of Ductile Iron
Solid Passage	mm	8	.5
Voltage	٧	40	00
Current	Α	7.4	11
Weight	kg	39.5	52
Cable Length	m	2	0
LxWxH	mm	285 x 285 x 585	300 x 300 x 620



# KTZ

The KTZ-series is Tsurumi's flagship line of submersible pumps. Made with a cast iron body and high-chromium iron impeller, the pumps can withstand the most demanding conditions found in construction, aggregate and mining applications. Versatility is increased as each model has the capability of being easily converted between high head and high volume performance with a simple change of impeller, suction plate and hose coupling.

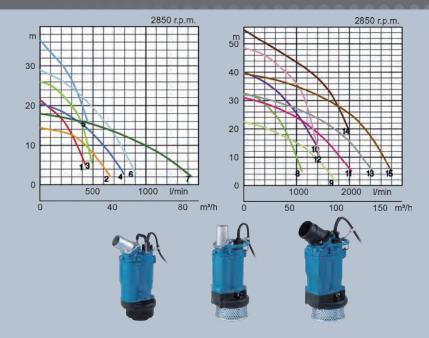
#### **Registration of Design**

Tsurumi has registered the design of the KTZ-series in major countries. Design rights are granted under the laws of each country.









TECHNICAL D	ATA	• KTZ21.5 • KTZ31.5 • KTZ32.2 • KTZ33.7 • KTZ33.7		•KTZ43.7	
Discharge Bore	mm		50 80		100
Motor Output	kW	1.5	2.2	3	.7
Phase			Thi	ree	
Starting Method			Direct of	on Line	
Motor Protection		Circle Thermal			
Impeller		S	emi-open made of	High-chromium Iro	n
Solid Passage	mm		8.	.5	
Voltage	٧		40	00	
Current	А	3.5	5	7	.7
Weight	kg	34	35 34	6	60
Cable Length	m	20			
L×W×H	mm	235 x 216 x 548	235 x 216 x 568	283 x 252 x 675	283 x 252 x 690

TECHNICAL D	ATA	• KTZ35.5	• KTZ45.5	• KTZ47.5 • KTZ67.5	• KTZ411 • KTZ611	• KTZ415 • KTZ615
Discharge Bore	mm	80	100		100 150	
Motor Output	kW	5.	.5	7.5	11	15
Phase				Three		
Starting Method				Direct on Line		
Motor Protection				Circle Thermal		
Impeller			Semi-open n	nade of High-ch	romium Iron	
Solid Passage	mm	8.	.5		12 20	
Voltage	V			400		
Current	А	11	1.4	15	22	28.3
Weight	kg	7	4	101	133 133	146 147
Cable Length	m			20		
L×W×H	mm	306 x 258 x 719	306 x 258 x 734	330 x 314 x 812 361 x 314 x 874	374 x 350 x 864 374 x 350 x 884	374 x 350 x 934 374 x 350 x 954



# KTZE

The KTZE-series is an automatic model of the KTZ-series. An innovative electrode type relay unit built into the pump automatically starts and stops the pump to eliminate dry-running. This mechanism greatly reduces power consumption and extends operating life!

#### **Registration of Design**

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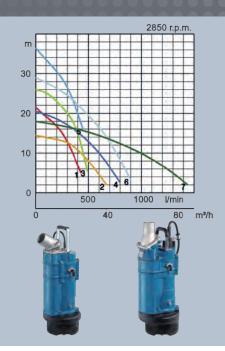
#### Electrode Control Device

Consisting of an electric probe and relay unit, this enables automatic operation, reduces power consumption and extends operating life.





TECHNICAL E	DATA	• KTZE21.5	• KTZE31.5	• KTZE22.2
Discharge Bore	mm	50	80	50
Motor Output	kW	1.	5	2.2
Phase			Three	
Starting Method			Direct on Line	
Motor Protection			Circle Thermal	
Impeller		Semi-o	pen made of High-chromi	um Iron
Solid Passage	mm		8.5	
Voltage	V		400	
Current	А	3.	5	5
Weight	kg	39	38	41
Cable Length	m		20	
LxWxH	mm	235 x 21	6 x 628	235 x 216 x 648



TECHNICAL D	)ATA	• KTZE32.2 • KTZE23.7 • KTZE33.7 • KTZE43			• KTZE43.7
Discharge Bore	mm	80	50	80	100
Motor Output	kW	2.2		3.7	
Phase			Thr	ree	
Starting Method			Direct of	on Line	
Motor Protection		Circle Thermal			
Impeller		S	emi-open made of	High-chromium Iro	n
Solid Passage	mm		8.	.5	
Voltage	V		40	00	
Current	А	5		7.7	
Weight	kg	40		69	
Cable Length	m	20			
L×W×H	mm	235 x 216 x 648	283 x 25	52 x 755	283 x 252 x 770

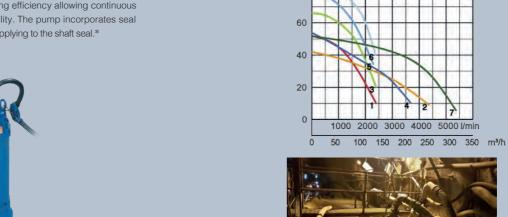


2850 r.p.m.

The LH-series is a submersible three-phase cast iron high head drainage pump. Being the pump cylindrical and slim, it can be installed in a well casing for deep well dewatering. The center flange construction assures a stable installation even if it is fixed by the discharge pipe. The topdischarge, flow-thru design provides maximum motor cooling efficiency allowing continuous operation at low water levels and extended dry-run capability. The pump incorporates seal pressure relief ports that prevent the pumping pressure from applying to the shaft seal.\* \* excluding LH33.0







100

m

80

TECHNICAL D	ATA	●LH615	●LH619	● LH422
Discharge Bore	mm	15	50	100
Motor Output	kW	15	19	22
Phase			Three	
Starting Method			Direct on Line	
Motor Protection			Circle Thermal	
Impeller		Close	d made of High-chromiun	n Iron
Solid Passage	mm	8.5	12	6
Voltage	V		400	
Current	А	27.5	36	40.5
Weight	kg	213	3:	50
Cable Length	m		20	
L×W×H	mm	330 x 330 x 1014	420 x 420 x 1423	420 x 420 x 1352

TECHNICAL D	ATA	●LH622	• LH430	• LH637	• LH837
Discharge Bore	mm	150	100	150	200
Motor Output	kW	22	30	3	7
Phase			Thr	ree	
Starting Method		Direct on Line		Star-Delta	
Motor Protection		Circle Thermal		Miniature Thermal	
Impeller			Closed made of H	igh-chromium Iron	
Solid Passage	mm	12	6	6	20
Voltage	V		40	00	
Current	А	40.5	55	6	7
Weight	kg	360	355	49	95
Cable Length	m		2	0	
LxWxH	mm	420 x 420 x 1423	420 x 420 x 1352	530 x 53	0 x 1448

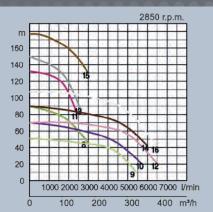


High-head

The LH-series is a submersible three-phase cast iron high head drainage pump. Being the pump cylindrical and slim, it can be installed in a well casing for deep well dewatering. The center flange construction assures a stable installation even if it is fixed by the discharge pipe. The top-discharge, flow-thru design provides maximum motor cooling efficiency allowing continuous operation at low water levels and extended dry-run capability. The pump incorporates seal pressure relief ports that prevent the pumping pressure from applying to the shaft seal.



TECHNICAL D	DATA	• LH645	• LH845	● LH855	• LH675
Discharge Bore	mm	150	20	00	150
Motor Output	kW	4	5	55	75
Phase			Thi	ree	
Starting Method			Star-	Delta	
Motor Protection			Miniature	Thermal	
Impeller			Closed made of H	igh-chromium Iron	
Solid Passage	mm	6	2	0	6
Voltage	٧		40	00	
Current	Α	8	1	100	130
Weight	kg	5	10	810	865
Cable Length	m		2	0	
LxWxH	mm	530 x 53	0 x 1448	563 x 56	3 x 1716







TECHNICAL D	АТА	• LH875	•LH690	•LH890	•LH6110	LH8110
Discharge Bore	mm	200	150	200	150	200
Motor Output	kW	75	9	0	1.	10
Phase				Three		
Starting Method				Star-Delta		
Motor Protection			N	Miniature Therma	al	
Impeller			Closed ma	ade of High-chro	omium Iron	
Solid Passage	mm	20	6	20	6	20
Voltage	V			400		
Current	Α	130	16	66	20	05
Weight	kg	865	1110	1150	1200	1250
Cable Length	m			20		
L×W×H	mm	563 x 563 x 1716		592 x 59	2 x 1787	



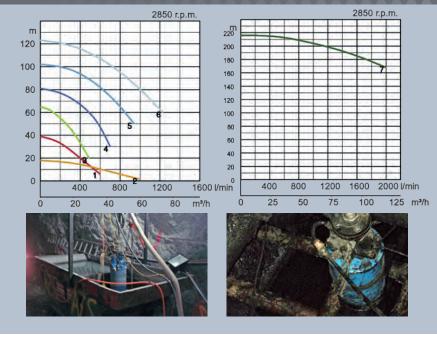
The LH-W-series is a submersible three-phase cast iron extra high head drainage pump having dual impellers. Being the pump cylindrical and slim, it can be installed in a well casing for deep well dewatering. The center flange construction assures a stable installation even if it is fixed by the discharge pipe. The pump incorporates seal pressure relief ports that prevent the pumping pressure from applying to the shaft seal.\*

\* excluding LH23.0W









25-26

TECHNICAL D	ATA	• LH23.0W • LH33.0 • LH25.5W • LH311W			• LH311W
Discharge Bore	mm	50	80	50	80
Motor Output	kW	3	3	5.5	11
Phase			Thi	ree	
Starting Method			Direct	on Line	
Motor Protection		Circle Thermal			
Impeller		Dual semi-open made of High-chromium Iron	Semi-open made of High-chromium Iron	Dual Closed made o	f High-chromium Iron
Solid Passage	mm		6		8.5
Voltage	V		40	00	
Current	А	6	.5	11	22
Weight	kg	46	42	80	130
Cable Length	m	20			
LxWxH	mm	185 x 185 x 630	185 x 185 x 645	254 x 254 x 750	270 x 270 x 1024

TECHNICAL D	АТА	•LH322W	• LH430W	•LH4110W
Discharge Bore	mm	80	10	00
Motor Output	kW	22	30	110
Phase			Three	
Starting Method		Direct on Line	Star-	Delta
Motor Protection		Circle Thermal	Miniature	e Thermal
Impeller		Dual Close High-chro	ed made of mium Iron	Dual Back-to back Closed made of High-chromium Iron
Solid Passage	mm	8	.5	8.0
Voltage	٧		400	_
Current	А	39	53	209
Weight	kg	304	324	1270
Cable Length	m		20	
LxWxH	mm	330 x 330 x 1235	365 x 365 x 1375	616 x 616 x 1825



1450 r.p.m.

# **KRS**

The KRS-series is a submersible three-phase cast iron drainage pump driven by a 4-pole motor. The cast iron body, combined with the low speed motor, presents high durability for use in the most demanding conditions. The top-discharge, side-flow design assures efficient motor cooling even if the pump runs with its motor exposed to air.\*

\* Model KRS1022 is a top-discharge, flow-thru design. It provides maximum motor cooling efficiency allowing continuous operation at low water levels and extended dry-run capability.





102	22					
	•KRS-65.5	•KRS-85.5	•KRS2-69			
15	50	200	150			
	5	.5	9			
	Three					
	Direct on Line					
	Circle Thermal					
-op	open made of Ductile Iron					
		20				
	400					

	1450 I.p.III.		700 I.p.III.
m	m		
0	30		
0	20		
	10	-	
0 1000 2000 3000	<b>5 4 6</b> 4000 5000 l/min	5000	10000 V
0 50 100 150 200	250 300 m³/h 0	200 400	600 m³/l
	WAY (		

TECHNICAL D.	ATA	•KRS-43	• KRS-63	•KRS-65.5	•KRS-85.5	•KRS2-69				
Discharge Bore	mm	100	15	50	200	150				
Motor Output	kW	3	3	5	.5	9				
Phase				Three						
Starting Method				Direct on Line						
Motor Protection		Circle Thermal								
Impeller			Semi-open made of Ductile Iron							
Solid Passage	mm	12	15		20					
Voltage	V			400						
Current	А	6.	5	12	2.1	19				
Weight	kg	95	97	118	126	155				
Cable Length	m			20						
L×W×H	mm	378 x 347 x 723	384 x 365 x 866	425 x 370 x 790	446 x 413 x 941	490 x 424 x 812				

KRS1

TECHNICAL D	ATA	KRS2-89	• KRS815	•KRS822	•KRS822L	•KRS1022				
Discharge Bore	mm		20	00		250				
Motor Output	kW	9	15		22					
Phase				Three						
Starting Method				Direct on Line						
Motor Protection			Circle Thermal							
Impeller			Semi-op	en made of Dud	ctile Iron	Closed made of Ductile Iron				
Solid Passage	mm	30		2	5					
Voltage	V			400						
Current	А	19	31.9	44	1.6	45.7				
Weight	kg	175	240	38	30	390				
Cable Length	m			20						
LxWxH	mm	473 x 408 x 933	481 x 440 x 1069	576 x 53	0 x 1241	525 x 525 x 1419				



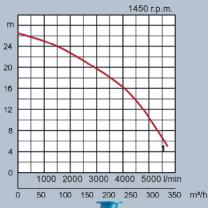
GSZ

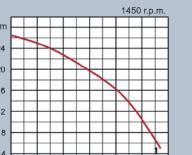
### 29-30

# KRSU

The KRSU822 pump of submersible three-phase cast iron heavy-duty pump is designed and built specifically for temporarily bypassing drainage in 24 sewer construction work. With a maximum head of 26.5 m, maximum capacity of 5.7 m<sup>3</sup>/min, and space-saving design of 546 mm in diameter, this 16 pump plays an active role in drainage in the deep confined space of a manhole.

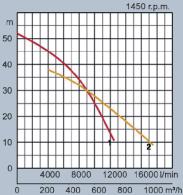
Also, with its semi-vortex structure, this pump provides a large solids passage of 56 mm in diameter, which prevents any clogging of foreign matter. The top discharge, side flow design assures efficient motor cooling even when operating with the motor exposed to air.







### The GSZ series is a submersible three-phase cast iron high volume drainage pump driven by a 4-pole motor. The side-discharge, spiral design allows smoother passage of the sucked solid matters. The motor is cooled by a water jacket allows the pump to operate at low water levels for extended period of time without the fear of overheating. The pump incorporates seal pressure relief ports that prevent the pumping pressure from applying to the shaft seal.





TECHNICAL E	)ATA	KRSU822
Discharge Bore	mm	200
Motor Output	kW	22
Phase		Three
Starting Method		Direct on Line
Motor Protection		Circle Thermal
Impeller		Semi-vortex made of Gray Iron
Solid Passage	mm	56
Voltage	V	400
Voltage Current	V	400
Current	А	44.6

TECHNICAL D	DATA	• GSZ2-75-4	• GSZ2-75-4L					
Discharge Bore	mm	250						
Motor Output	kW	7	5					
Phase		Three						
Starting Method		Star-Delta						
Motor Protection		Minuature Thermal						
Impeller		Closed made of 304 Stainless Steel Casting						
Solid Passage	mm	2	5					
Voltage	V	40	00					
Current	Α	15	52					
Weight	kg	1141	1200					
Cable Length	m	2	0					
L×W×H	mm	1050 x 708 x 1927	1050 x 739 x 1972					



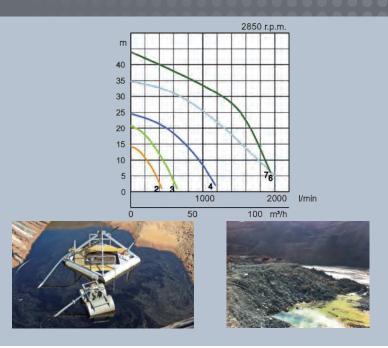
# SFQ

 $L \times W \times H$ 

The SFQ-series is a submersible cast stainless steel high head corrosion-resistant pump designed for handling aggressive and corrosive liquid. The all wetted parts are made of 316 stainless steel, the pumps can withstand the most demanding conditions found in construction, aggregate and mining applications. The side-discharge, spiral design allows smoother passage of the sucked solid matters. The pump with 5.5kW and above motor incorporates seal pressure relief ports that prevent the pumping pressure from applying to the shaft seal.



TECHNICAL D	ATA	•50SFQ2.75	• 80SFQ21.5	●80SFQ23.7					
Discharge Bore	mm	50	8	0					
Motor Output	kW	0.75	1.5	3.7					
Phase		Three							
Starting Method		Direct on Line							
Motor Protection		Circle Thermal							
Impeller		Semi-open	made of 316 Stainless Ste	eel Casting					
Solid Passage	mm	6	3	15					
Voltage	V		400						
Current	А	2	3.8	7.3					
Weight	kg	22	36	52					
Cable Length	m		10						



31-32

TECHNICAL D	ATA	80SFQ27.5	●80SFQ211				
Discharge Bore	mm	80					
Motor Output	kW	7.5	11				
Phase		Three					
Starting Method		Direct on Line	Star-Delta				
Motor Protection		Circle Therml	Miniature Thermal				
Impeller		Semi-open made of 316 Stainless Steel Casting					
Solid Passage	mm	3	0				
Voltage	V	40	00				
Current	Α	14.3	21				
Weight	kg	123	143				
Cable Length	m	1	0				
LxWxH	mm	635 x 360 x 844	635 x 360 x 892				



252 x 196 x 398

329 x 221 x 484

359 x 257 x 542

Three-phase

Portable

Agitator

Slurry

Three-phase

Portable

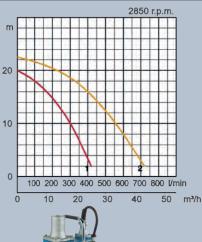
Agitator

33-34

## KTV2

The KTV2-series of slurry-handling type is a submersible three-phase portable slurry pump. Though the pump is a three-phase unit, it is designed to weigh lighter for portability, yet it can be used for pumping slurry. The top-discharge, side-flow design assures efficient motor cooling even if the pump runs with its motor exposed to air.

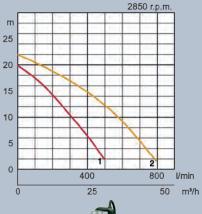








The KTD-series is a submersible threephase cast iron heavy-duty slurry pump. It is equipped with an agitator that suspends solids to assist in pumping sediments. The pump parts such as the impeller and the suction cover are made of wear-resistant materials.







TECHNICAL DATA		●KTV2-50	• KTV2-80					
Discharge Bore	mm	50	80					
Motor Output	kW	2	3					
Phase		Three						
Starting Method		Direct on Line						
Motor Protection		Circle Thermal						
Impeller		Semi-vortex made of High-chromium Iron						
Solid Passage	mm	1	0					
Voltage	٧	40	00					
Current	А	3.8	6.1					
Weight	kg	25	38					
Cable Length	m	2	20					
L×W×H	mm	250 x 250 x 450	295 x 295 x 550					

TECHNICAL E	DATA	●KTD22.0	●KTD33.0					
Discharge Bore	mm	50	80					
Motor Output	kW	2	3					
Phase		Three						
Starting Method		Direct on Line						
Motor Protection		Circle Thermal						
Impeller		Semi-open made of High-chromium Iron						
Solid Passage	mm	1	0					
Voltage	٧	40	00					
Current	А	4.5	6.5					
Weight	kg	38	65					
Cable Length	m	2	0					
I x W x H	mm	235 x 221 x 550	297 x 266 x 644					



KRS2

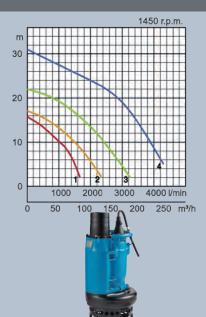
35-36

# NKZ

The KRS-series of slurry-handling type is a submersible three-phase cast iron heavyduty slurry pump driven by a 4-pole motor. It is equipped with a high-chromium iron agitator that suspends solids to assist in pumping sediments. The other wear parts such as the impeller and the suction plate are also made of high-chromium cast iron for extra durability. The top-discharge, side-flow design assures efficient motor

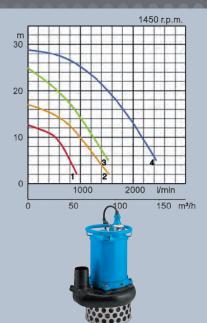
cooling even if the pump runs with its motor





The NKZ-series is a submersible three-phase cast iron slurry pump driven by a 4-pole motor. It is equipped with an agitator that assists smooth suction of settled matters. The side-discharge, spiral design allows smoother passage of the sucked solid matters. The motor is cooled by a water jacket that assures efficient motor cooling even when it operates with its motor exposed to air.





TECHNICAL D	)ATA	• KRS2-80	•KRS2-100	•KRS2-150	• KRS-200					
Discharge Bore	mm	80	100	150	200					
Motor Output	kW	4	6	9	18					
Phase		Three								
Starting Method		Direct on Line								
Motor Protection		Circle Thermal								
Impeller		Semi-open made of High-chromium Iron								
Solid Passage	mm		3	0						
Voltage	V		40	00						
Current	Α	9.5	13	18.5	35					
Weight	kg	105	143	170	380					
Cable Length	m		2	0						
L×W×H	mm	349 x 326 x 800	415 x 374 x 835	433 x 407 x 898	576 x 530 x 1181					

TECHNICAL D	)ATA	• NKZ3-C3	• NKZ3-80H	•NKZ3-100H						
Discharge Bore	mm		80		100					
Motor Output	kW	2.2	5.5	11						
Phase		Three								
Starting Method		Direct on Line								
Motor Protection		Circle Thermal								
Impeller		Semi-open made of Ductile Iron Semi-open made of High-chromiun								
Solid Passage	mm	3	30	2	0					
Voltage	V		40	00						
Current	А	5.1	8	12.1	22					
Weight	kg	91	100	00 132 196						
Cable Length	m		2	0						
LxWxH	mm	466 x 368 x 664	466 x 368 x 709	491 x 400 x 753 546 x 413 x 840						



Heavy-duty

# GPN

The GPN-series is a submersible three- phase, heavy-duty slurry pump incorporating an agitator to suspend solids enabling the pump to handle high concentration slurries. Being equipped with high-chromium cast iron wear parts, the pump delivers outstanding durability. The side-discharge, spiral design allows smoother passage of the sucked solid matters. The motor is cooled by a water jacket allows the pump to operate at low water levels for extended period of time without the fear of overheating.





										14	50/	95	50	r. p	o.m		
m	V			Ī			I			Ŧ							
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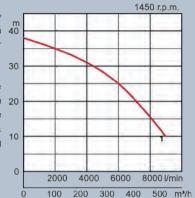
TECHNICAL D	ATA	• GPN35.5	• GPN411	• GPN415
Discharge Bore	mm	100		
Motor Output	kW	5.5 11		15
Phase		Three		
Starting Method		Direct on Line		
Motor Protection		Circle Thermal		
Impeller		Semi-open made of High-chromium Iron		
Solid Passage	mm	30		
Voltage	٧	400		
Current	Α	12.1	22	28.5
Weight	kg	145	217	220
Cable Length	m	20		
LxWxH	mm	487 x 390 x 796 617 x 452 x 879		

TECHNICAL D	ATA	• GPN422	• GPN622	• GPN837
Discharge Bore	mm	100	150	200
Motor Output	kW	22		37
Phase		Three		
Starting Method		Direct on Line		Star-Delta
Motor Protection		Miniature Thermal		
Impeller		Semi-open made of High-chromium Iron		
Solid Passage	mm	30		46
Voltage	V	400		
Current	А	42.5		74.0
Weight	kg	415		815
Cable Length	m	20		
LxWxH	mm	725 x 572 x 1102		1015 x 749 x 1606



## GSD

The GSD-series is a high-powered heavy-duty slurry pump that deliveres high head and high volume discharge. It is desinged and built for continuous operation under the tough conditions. It is equipped with a high-chromium cast iron agitator to ensure smooth sediment intake and employs a mouth ring and impeller of same material to provide extra durability. The motor is cooled by a water jacket that keeps the motor cool during extended operation at low water level.





TECHNICAL D	АТА	• GSD-55-4
Discharge Bore	mm	250
Motor Output	kW	55
Phase		Three
Starting Method		Star-Delta
Motor Protection		Miniature Thermal
Impeller		Closed made of High-chromium Iron
Solid Passage	mm	25
Voltage	٧	400
Current	А	123.0
Weight	kg	1215
Cable Length	m	20
LxWxH	mm	1050 x 708 x 1927

### **Recommended Generator Sizes**

#### Single-50Hz Motor 230V Model Output AC Max. Output at starting (kVA) (kW) LB-480(A) 0.48 1.6 LB-800(A) 0.75 2.4 LB-1500 1.5 12 NK4-22 2.2 12 NK3-22L 2.2 12

-pnase					
			50Hz		
	Model	Motor Output	230V		
	Wodel	(kW)	AC Max. Output at starting (kVA)		
	HS2.4S	0.4	1.6		
	HS2.75S / 3.75S(L)	0.75	3.4		
	HSD2.55S	0.55	2.5		
	LSC(E)1.4S	0.48	1.6		
	FAMILY-12	0.1	0.53		

		Three-
Model	Motor Output (kW)	50Hz 400V AC Max. Output at starting (kVA)
KTZ(E)21.5 / 31.5	1.5	7.6
KTZ(E)22.2 / 32.2	2.2	12
KTZ(E)23.7 / 33.7 / 43.7	3.7	20
KTZ35.5 / 45.5	5.5	29
KTZ47.5 / 67.5	7.5	41
KTZ411 / 611	11	53
KTZ415 / 615	15	59
KTV2-8, KTVE2.75	0.75	3.7
KTV2-15, KTVE21.5	1.5	6.6
KTV2-22, KTVE22.2	2.2	10
KTV2.37(H), KTVE33.7	3.7	17
KTV3-55, KTVE3.55	5.5	23
LH615	15	59
LH619	19	87
LH422 / 622	22	100
LH430	30	135
LH637 / 837	37	*159
LH645 / 845	45	*208
LH855	5	*272
LH675 / 875	75	*350
LH690 / 890	90	*381
LH6110 / 8110	110	*473
LH23.0W	3	16
LH33.0	3	16
LH25.5W	5.5	23
LH311W	11	47
LH322W	22	100
LH430W	30	135
LH4110W	110	*473
KRS815	15	72
KRS819	18.5	86
KRS822(L)	22	109
KRS1022	22	89

ohase			
		50Hz	
Model	Motor Output	400V	
Model	(kW)	AC Max. Output at starting (kVA)	
KRS-43 / 63	3	15	
KRS-65.5 / 85.5	5.5	29	
KRS2-69 / 89	9	45	
KRSU822	22	109	
GSZ2-75-4(L)	75	*381	
50SFQ2.75	0.75	4.0	
50SFQ21.5	1.5	12	
80SFQ23.7	3.7	20	
80SFQ27.5	7.5	41	
80SFQ211	11	*55	
KTV2-50	2	10	
KTV2-80	3	17	
KTD22.0	2	12	
KTD33.0	3	20	
KRS2-80	4	30	
KRS2-100	6	32	
KRS2-150	9	54	
KRS-200	18	109	
NKZ3-C3	2.2	11	
NKZ3-D3	3.7	17	
NKZ3-80H	5.5	30	
NKZ3-100H	11	54	
GPN35.5	5.5	30	
GPN411	11	54	
GPN415	15	54	
GPN422 / 622	22	100	
GPN837	37	*170	
GSD-55-4	55	*381	
*In the case of Star-Delta starting, devide them by 1			

\*In the case of Star-Delta starting, devide them by 1.5.



# Optional Accessories

#### Suction adaptor for LSC1.4S

When the water in areas are inaccessible, the LSC pump with suction extension pipe might be the solution as the hose connected to the suction adapter may reach to the water.





#### Flectrode extentions

Electrode extention is available for LB-480A / LB-800A, LSCE1.4S, KTVE / KTZE series. By attaching the electrode extension springs to the electrode sensors, the lowest operation level (= pump starting water level) can be adjusted freely. Furthermore, with the extention rod (only available for LSCE1.4S), the lower operation level can be adjusted down to the minimum level of 1mm.





#### HS2.4S residual conversion kit

HS residual conversion kit consists of residual bottom plate and necessary bolts. By replacing the strainer stand of HS2.4S, the pump can be converted to the residual pump which enable to pump the water level down to 5mm.





#### KTV wear parts for highly abrasive applications

For tough appliacations e.g. tunneling, the medium is highly abrasive that standard wear parts can be worn out quickly and needs to be replaced frequently. As an option, Tsurumi offers KTV wear parts such as pump casing and wear plates, made of polyurethan and harded fixing plate. Compared to the standard material of nitrile rubber, the polyurethan wear parts lasts at least three times longer.





Left: Filed test of KTV in highly abrasive application e.g. tunnel construction. Parts are worn our and needs replacement.

Right: Field test of polyurethan pump casing after 5 months operation. Almost no wear signes on the parts = longer lifetime!





### Motor protection plugs

Motor protection plugs for 1ph/3ph are available in IP44 grade. The plugs can be adjusted on the rated current of the pump and thu offer the easiest way of an external over-amperage protection.



