



This manual provides information regarding the operation and maintenance of these products. We have made every effort to ensure the accuracy of the information in this manual. We reserve the right to change this product at any time without prior notice.

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**844-DUROMAX**



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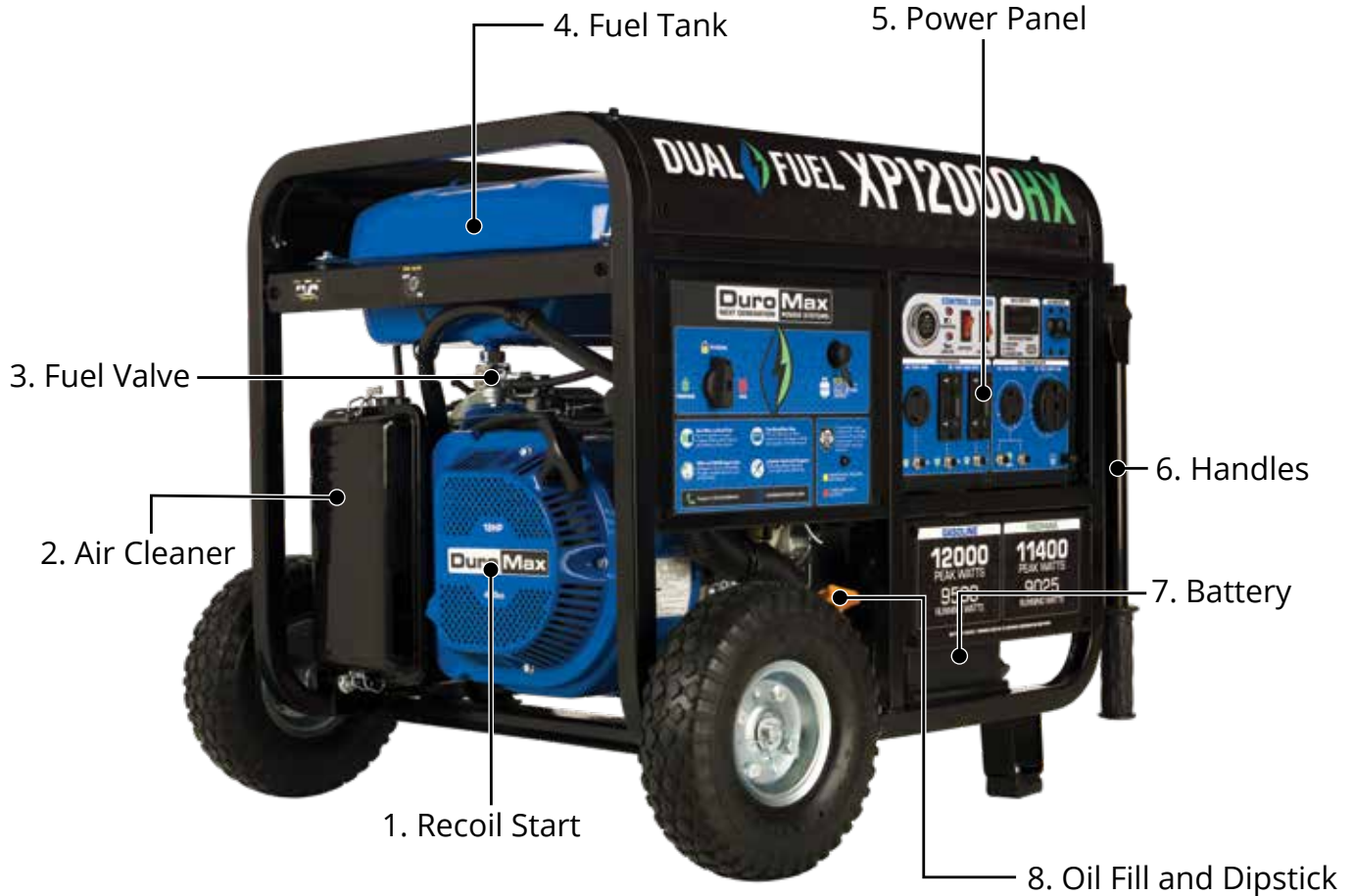
### **Maintenance Log**

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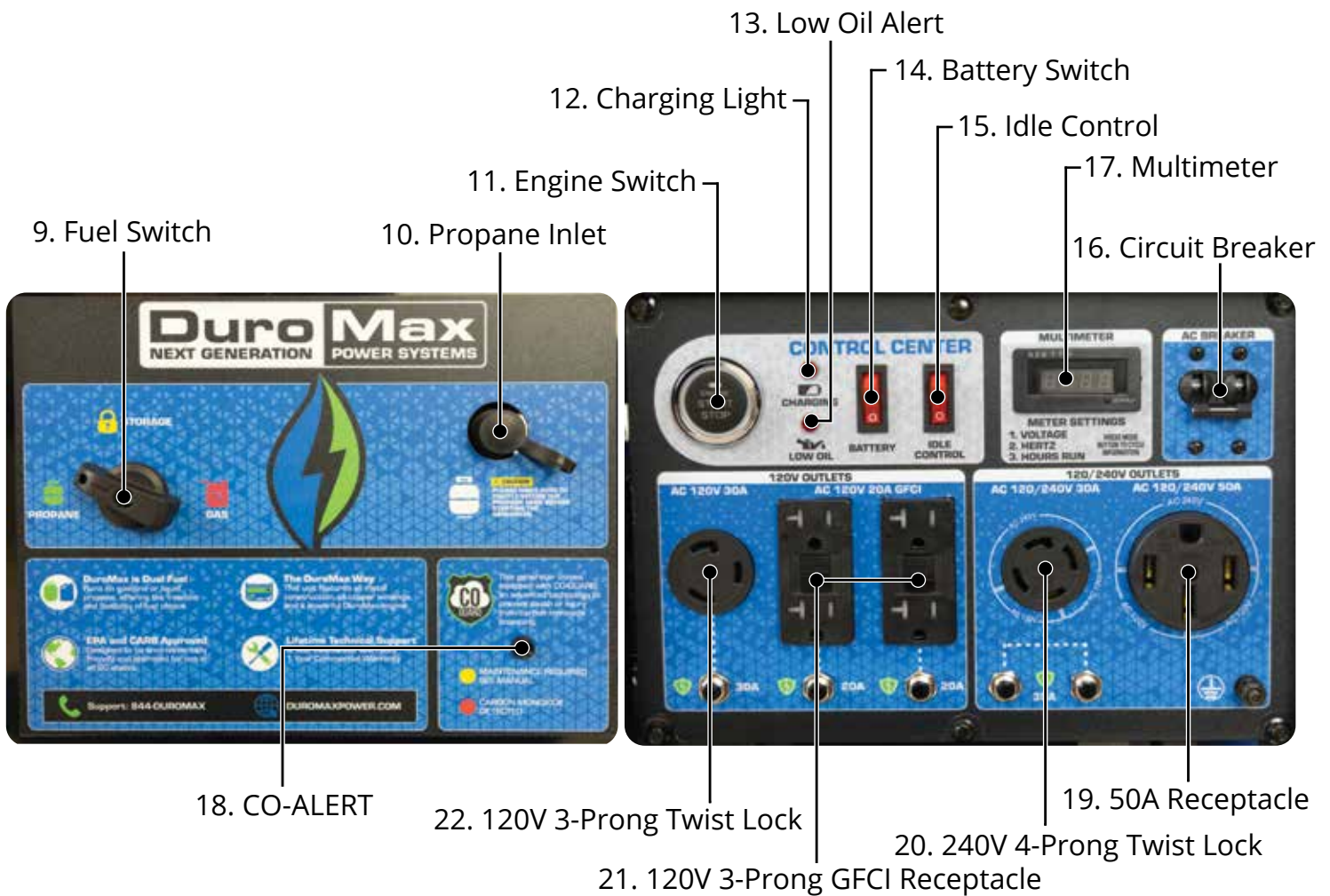


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# GENERATOR COMPONENTS



1. **Recoil Start** - Easy pull recoil start to start the engine without the electric start.
2. **Air Cleaner** - A removable, cleanable, oiled, element that cleans the air going into the engine.
3. **Fuel Valve** - ON/OFF valve that allows gasoline to the fuel switch.
4. **Fuel Tank** - All metal 8.3 gallon gasoline fuel tank.
5. **Power Panel** - Contains the start switch, plugs, meters, and circuit breakers.
6. **Handles** - Longest handles of any DuroMax model allow easy movement across any surface.
7. **Battery** - 12V DC battery that powers the electric start system.
8. **Oil Fill and Dipstick** - Use to add or check the oil.
9. **Fuel Switch** - Fuel selection switch to choose Gas, Propane, or Storage mode.
10. **Propane Inlet** - Provides a regulated LPG fuel supply to the engine. (Intended for use with an LPG source of 3 PSI or more.)
11. **Engine Switch** - Push button start switch. Press for 1 second to start the generator. Hold for 3 seconds to stop the generator.
12. **Charging Light** - Will light when the generator is charging the on-board battery.



- 13. **Low Oil Alert** – Will light only if the generator shuts down due to low oil.
- 14. **Battery Switch** – Prevents battery discharge during storage.
- 15. **Idle Control** - Slows the engine to save fuel and lower noise when no load.
- 16. **Circuit Breaker** - Protects the panel from overload and short circuits.
- 17. **Multimeter** – Displays voltage, hertz, and time running.
- 18. **CO-ALERT** - Shuts down the engine in the event of CO buildup.
- 19. **120/240V 4-Prong Receptacle** - Use to connect electrical devices that run 120 or 240 Volt, 60 Hz, single-phase, AC current (NEMA 14-50).
- 20. **240V 4-Prong Twist Lock** - Use to connect electrical devices that run 120 or 240 Volt, 60 Hz, single-phase, AC current (NEMA L14-30).
- 21. **120V 3-Prong GFCI Receptacle** - Use to connect electrical devices that run 120 Volt, 60 Hz, single-phase, AC current (NEMA 5-20).
- 22. **120V 3-Prong Twist Lock** - Use to connect electrical devices that run 120 Volt, 60 Hz, single-phase, AC current (L5-30).

# MAINTENANCE AND CARE

Proper routine maintenance of your generator is essential for safe, economical, and trouble-free operation. It will also help reduce air pollution.



**WARNING:** Improper maintenance, or failure to correct a problem before operation, can cause a malfunction in which you can be seriously injured or killed. Always follow the inspection, maintenance recommendations, and schedules in this instruction manual.

- Make sure the engine is off before you begin any maintenance or repairs.
- Let the engine and exhaust system cool before touching.
- To reduce the possibility of fire or explosion, be careful when working around gasoline. Use only a nonflammable solvent, not gasoline, to clean parts. Keep cigarettes, sparks, and flames away from all fuel-related parts.

## Maintenance Schedule

Remember that this schedule is based on the assumption that your machine will be used for its designed purpose. Sustained high-load, high-temperature operation, or use in unusually wet or dusty conditions, will require more frequent service.

SERVICE	EVERY USE	1ST MO. OR 8 HRS. (BREAK IN)	EVERY 3 MO. OR 50 HRS. OF HEAVY USE	EVERY 6 MO. OR 100 HRS. OF NORMAL USE	EVERY 12 MO. OR 300 HRS.	EVERY 3 YRS. OR 500 HRS.
ENGINE OIL	CHECK	CHANGE	CHANGE	CHANGE		
AIR CLEANER	CHECK	CHECK	CHANGE	CHANGE		
SEDIMENT CUP			CLEAN	CLEAN		
SPARK PLUG			CLEAN / ADJUST	CLEAN / ADJUST		
SPARK ARRESTOR	CHECK				CLEAN	
IDLE SPEED					CHECK / ADJUST	
VALVE CLEARANCE					CHECK / ADJUST	
FUEL TUBE	CHECK				CHECK / REPLACE	
FUEL TANK / FILTER					CLEAN	
COMBUSTION CHAMBER						CLEAN



## Break-In Period

As the best practice for any new combustion motor it's recommended to perform the break in procedure as follows:

- Run the generator for the first 6-8 hours on conventional oil, then change the oil. After the break-in period synthetic oil may be used.
- During the break in period of the first 6-8 hours keep the generator load under 50% for optimal results.
- Check and clean the air filter if necessary after the break-in period.

## High Altitude Operation

At high altitudes, the standard carburetor air/fuel mixture will be too rich. The performance will decrease, and fuel consumption will increase. A very rich mixture will also foul the spark plug and cause hard starting. Operation at an altitude that differs from that at which this engine was certified, for extended periods of time, may increase emissions. High altitude performance can be improved by specific modifications to the carburetor. If you always operate your engine at altitudes above 3,000 feet (900 meters), have a dealer perform this carburetor modification. This engine, when operated at high altitude with the carburetor modifications for high altitude use, will meet each emission standard throughout its useful life. Even with carburetor modification, engine horsepower will decrease by about 3.5% for each 1,000-foot (300-meter) increase in altitude. The effect of altitude on horsepower will be greater than this if no carburetor modification is made.

When the carburetor has been modified for high altitude operation, the air/fuel mixture will be too lean for low altitude use. Operation at altitudes below 3,000 feet (900 meters) with a modified carburetor may cause the engine to overheat and result in serious engine damage.

**Note: Jet kits available for purchase upon request, please contact us at 844-DUROMAX to set up your parts order.**

Altitude Range	Jet Kit Part Number
3,000 ft. - 6,000 ft.	DJ190FD-14100-3KJS
6,000 ft. - 8,000 ft.	DJ190FD-14100-6KJS

## Changing the Carburetor Main Jet



### 1. Unclip the cover and element

Unclip and remove the air filter cover, then remove the air filter elements.

**NOTE:** Carburetor should be drained of all gasoline prior to servicing.



### 2. Unbolt element holder

Remove all 6 bolts of the element holder with an 8mm socket wrench, then remove the element holder.



### 3. Remove air filter nuts

Remove the 2 front facing nuts connecting the air filter to the carburetor.



### 4. Remove air filter bracket nut

Remove the nut attaching the bottom air filter bracket located behind the air filter housing.



## 5. Remove air filter hose

Remove air filter hose clip with pliers and remove hose from behind air filter.



## 6. Remove carburetor solenoid

Remove both Phillips screws attaching carburetor solenoid with a standard Phillips screwdriver.



## 7. Remove carburetor bowl bolt

Remove the carburetor bowl bolt located under the solenoid with a 14 mm socket wrench.



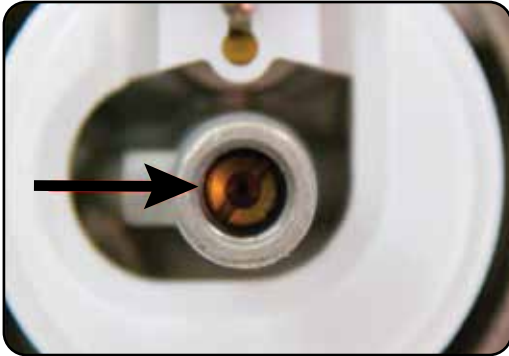
## 8. Remove carburetor bowl

Remove the carburetor bowl from carburetor.



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## Changing the Carburetor Main Jet (Continued)



### 9. Determine main jet location

The carburetor jet is located inside the center metal tube of the carburetor.



### 10. Remove main jet

Remove the main jet with a flat head screwdriver. If necessary gently tap the carburetor to allow the jet and emulsion tube to fall out.



### 11. Install new main jet

Place emulsion tube located above the jet back into the carburetor tube in the same position, then install the new main jet.



### 12. Reassemble generator

Once the new jet is installed, reverse the above instructions to reassemble carburetor and reinstall air filter assembly.

## Checking the Oil



### Check the oil

The generator is equipped with an automatic shutoff to protect it from damage due to low oil; nonetheless, you should check the oil level of the engine before each use to ensure that the engine crankcase has a sufficient amount.

To check the oil level:

- a. Make sure the generator is on a level surface.
- b. Unscrew the oil filler/dipstick cap.
- c. With a dry cloth, wipe the oil off of the stick on the inside of the cap.
- d. Insert the dipstick as if you were replacing the cap and then remove it again. There should now be oil on the stick. If there is no oil on the stick, or oil only at the very end of the stick, you should add oil until the engine crankcase is filled (see “Adding Oil” portion of the “Maintenance” section).
- e. The oil will be visible in the oil fill spout when full.
- f. Be sure to replace the cap when finished checking oil.



<b>Model Number</b>	XP12000HX
<b>Engine Oil Capacity</b>	40.5 fl. oz (1.2 L)

# Changing the Oil



**CAUTION:** Worn out or dirty oil does not cool the generator properly and can lead to catastrophic engine damage.

In addition to regular oil changes, it is necessary to drain the oil from the crankcase if it has become contaminated with water or dirt.



## 1. Remove drain plug

Using a 12 mm hex wrench, unscrew the oil drain plug, which is located on the crankcase underneath the oil filler/dipstick cap.

Allow all the oil to drain from the generator.



## 2. Drain oil

Drain oil into an approved oil disposal container. Contact your local auto parts store for information on oil disposal.



## 3. Replace drain plug

Replace the oil drain plug and tighten with a 12 mm hex wrench.

## Cleaning the Air Filter

### MAINTAIN AIR FILTER

Clean air filter after every 50 hours of use  
(every 10 hours in unusually dusty conditions)

Wash filter element with household detergents.  
Wipe out dust from air filter housing before  
replacing filter element.

Never clean with a brush

Routine maintenance of the air cleaner helps maintain proper airflow to the carburetor. Check that the air cleaner is free of excessive dirt after every use.



**CAUTION:** Improper maintenance may cause less air to enter the engine or dirty air to enter the engine causing overheating and engine wear.



### 1. Remove the filter cover

Release the clips on the top and bottom of the cover and remove the filter cover.



### 2. Remove filter

Remove the sponge-like elements from the casing.



### 3. Clean out filter casing

Wipe the dirt from inside the empty air cleaner casing.





## 4. Wash cleaner element

Wash the sponge-like elements in household dish detergent and warm water.



## 5. Dry cleaner element

Pat dry on a dry cloth and allow the elements to dry completely.



## 6. Add engine oil to elements

Soak the dry elements in a small amount of engine oil. Ring out any excess oil.



## 7. Replace elements in casing

Replace the sponge-like elements in the air cleaner casing and replace the cover.

# MAINTENANCE AND CARE (CONTINUED)

## Spark Plug Maintenance



The spark plug is important for proper engine operation. A good spark plug should be intact, free of deposits, and properly gapped.



**CAUTION:** Improper maintenance may cause reduced fuel economy, misfires, trouble starting, or damage to the spark plug threads.



### 1. Remove spark plug cap

Pull on the spark plug cap to remove it.



### 2. Remove spark plug

Unscrew the spark plug from the generator using the spark plug wrench included with this product.



### 3. Inspect spark plug

Visually inspect the spark plug. If it is cracked or chipped, discard and replace it with a new spark plug. We recommend using an F6RTC spark plug such as NGK BPR6ES.



## 4. Measure plug gap

Measure the plug gap with a gauge. The gap should be 0.7-0.8 mm (0.028-0.031 in).



## 5. Clean and re-gap

If you are re-using the spark plug, use a wire brush to clean any dirt from around the spark plug base and then re-gap the spark plug.



## 6. Install spark plug

Screw the spark plug back into its place on the generator using the spark plug wrench.



## 7. Replace spark plug cap

Replace the spark plug cap.

## Emptying the Gas Tank



If you have been using gasoline in your generator, before storing your generator for extended periods of time you should drain your generator fuel tank of gasoline.



**CAUTION:** Do not store fuel from one season to another. Gasoline sold at the pump today contains additives such as ethanol that even when stored properly may damage the fuel system components.

### 1. Shut fuel valve OFF

Turn the fuel valve to the “OFF” position.



### 2. Remove fuel filter cup

Remove the fuel filter cup (see “Removing the Fuel Filter Cup” later in this section).



### 3. Empty fuel filter cup

Empty the fuel filter cup of any fuel.





## 4. Drain gas from the generator

With a funnel underneath the fuel valve to catch the gas, turn the fuel valve to the “ON” position. Drain all the gas from the generator.



## 5. Shut fuel valve OFF

Turn the fuel valve to the “OFF” position.



## 6. Replace fuel filter cup

Reinstall the fuel filter cup.



## 7. Store emptied gas

Store the emptied gasoline in a suitable place and add fuel stabilizer to keep fuel fresh and usable.

## Cleaning the Fuel Filter Cup



### 1. Shut fuel valve OFF

Turn the fuel valve to the "OFF" position.



### 2. Remove fuel filter cup

Unscrew the fuel filter cup from the fuel valve using a wrench.



### 3. Clean filter cup

Clean the cup of all sediment using a rag or brush.



### 4. Replace fuel filter cup

Reinstall the fuel filter cup.

## Transporting the Generator



### 1. Empty the gas tank

Fully drain your gas tank as shown in “Emptying the Gas Tank” on page 20-21.



### 2. Disconnect the spark plug

Pull on spark plug cap to disconnect spark plug from ignition wire.



**CAUTION:** Do not obstruct any ventilation openings and keep the generator in a cool dry area.



**CAUTION:** Never place any type of storage cover on the generator while it is still hot.

# MAINTENANCE AND CARE (CONTINUED)

## Storing the Generator for Same Day Use



### 1. Turn the main breaker OFF

Move the main breaker to the "OFF" position.



### 2. Run the generator

Allow the generator to run for 3-5 minutes.



### 3. Turn the generator off

Hold the start button for 3 seconds to shut off the generator.



### 4. Turn battery switch OFF/ Store

Turn the battery switch to the "OFF" position, and store the generator.



**CAUTION:** Do not obstruct any ventilation openings and keep the generator in a cool dry area.



## Storing the Generator for Use Within 30 Days



### 1. Turn breaker OFF and run

Follow steps 1 and 2 as shown on “Storing the Generator For Same Day Use” on page 24.



### 2. Shut fuel valve OFF and run dry

Shut the fuel valve “OFF” and allow generator to run until it stalls out.



### 3. Turn the battery switch OFF

Turn the battery switch to the “OFF” position.



### 4. Add fuel stabilizer and store

Add fuel stabilizer to gas remaining in tank, and store generator.

# MAINTENANCE AND CARE (CONTINUED)

## Storing the Generator for Longer Than 30 Days



### 1. Turn breaker OFF and run

Follow steps 1 and 2 as shown on “Storing the Generator For Same Day Use” on page 24.



### 2. Shut fuel valve OFF and run dry

Shut the fuel valve “OFF” and allow generator to run until it stalls out.



### 3. Turn the battery switch OFF

Turn the battery switch to the “OFF” position.



### 4. Empty the gas tank

Fully drain your gas tank as shown in “Emptying the Gas Tank” on page 20-21.



## 5. Drain the carburetor

Remove drain bolt from carburetor and drain small amount of fuel in carburetor bowl.



## 6. Remove spark plug

Remove spark plug as shown in “Spark Plug Maintenance” on page 18.



## 7. Add oil to cylinder

Add 2 tablespoons of 10W-30 motor oil directly into the spark plug hole, and pull the recoil to lubricate cylinder. After lubricating cylinder reinstall the spark plug.



## 8. Remove battery and charge

Remove the generator battery and place it on a 12V battery tender indoors.

# MAINTENANCE AND CARE (CONTINUED)

## Check and Adjust Valve Clearance



The engine intake and exhaust valve clearance should be checked and if necessary adjusted every 300 hours of use or 12 month period, whichever comes first.



**CAUTION:** If the valve clearance isn't maintained, this can cause the engine to run less efficiently and potentially cause engine damage.



### 1. Remove spark plug cap

Pull on spark plug cap to disconnect spark plug from ignition wire.



### 2. Remove valve cover

Remove center valve cover bolt with a 10 mm socket wrench and remove the breather hose; then remove the valve cover.



### 3. Remove spark plug

Remove the spark plug with the provided spark plug wrench.



## 4. Set valves to top dead center

Place screwdriver into spark plug hole to help determine the position of the piston, then slowly pull the recoil rope until the piston rises to the top position and both valves are closed (compression step).



## 5. Check intake valve clearance

The intake valve is on the right side of the cylinder head. Slide a 0.006" (0.152 mm) feeler gauge in-between the valve head and rocker arm. If the feeler gauge is too loose, then tighten the rocker nut until the feeler fits firmly in the gap; but not too tight that you can't remove it. If the feeler doesn't fit in the gap, then loosen the rocker nut until feeler gauge fits firmly inside the gap.



## 6. Check exhaust valve clearance

The exhaust valve is on the left side of the cylinder head. Slide a 0.008" (0.203 mm) feeler gauge in-between the valve head and rocker arm. If the feeler gauge is too loose, then tighten the rocker nut until the feeler fits firmly in the gap; but not too tight that you can't remove it. If the feeler doesn't fit in the gap, then loosen the rocker nut until feeler gauge fits firmly inside the gap.



## 7. Reinstall parts

Reinstall the valve cover, spark plug, and ignition coil wire. The valve cover should be tightened to 20.7 ft/lbs  $\pm$  1.5 ft/lbs (28  $\pm$  2 N·m). The spark plug should be tightened to 18.5 ft/lbs  $\pm$  3.5 ft/lbs (25  $\pm$  5 N·m).

# SPECIFICATIONS

<b>Model Number</b>	XP12000HX
<b>AC Rated Wattage (Gasoline)</b>	9,500 W
<b>AC Rated Wattage (Propane)</b>	9,025 W
<b>AC Surge Wattage (Gasoline)</b>	12,000 W
<b>AC Surge Wattage (Propane)</b>	11,400 W
<b>AC Rated Voltage</b>	120/240V
<b>Dimensions</b>	29"L x 30"W x 26"H
<b>Weight</b>	230 lbs
<b>Recommended Oil</b>	10W-30
<b>Engine Displacement</b>	457 cc
<b>Gasoline Capacity</b>	8.3 gal
<b>Oil Capacity</b>	40.5 fl. oz. (1.2 L)
<b>Bore</b>	92 mm
<b>Stroke</b>	69 mm
<b>Engine Speed</b>	3600 rpm
<b>Oil Cooling Type</b>	Splash
<b>Bearing Type</b>	Stainless steel ball bearing
<b>Cylinder Sleeve</b>	Cast iron sleeve
<b>Fuel Delivery System</b>	Carburetor
<b>Valve Type</b>	OHV
<b>Engine Type</b>	4-Stroke
<b>Engine Cooling Type</b>	Forced air
<b>Run Time @ 50% (Gasoline)</b>	9 hr.
<b>Run Time @ 50% (Propane)</b>	7 hr. (40 lb.)
<b>Starting Type</b>	Electric/ Recoil
<b>Noise Level</b>	<74 dB
<b>Neutral System</b>	Floating
<b>AC Rated Frequency</b>	60 Hz
<b>AC Phase</b>	Single
<b>Winding Material</b>	100% copper windings
<b>Suggested Propane Tank Size</b>	40 lbs. minimum
<b>Emissions Compliance</b>	EPA/CARB

## Torque Values

Part Description	Torque Value
Oil Drain Bolt	18.5 ± 1.5 ft. lbs. (24 ± 2 N·m)
Crankcase Cover Bolt	20.5 ± 1.5 ft. lbs. (28 ± 2 N·m)
Flywheel Nut	70 ± 3 ft. lbs. (95 ± 4 N·m)
Ignition Coil Bolt	7.5 ± 1.5 ft. lbs. (10 ± 2 N·m)
Cylinder Head Bolt	29.5 ± 2 ft. lbs. (40 ± 3 N·m)
Rocker Arm Nut	7.5 ± 1.5 ft. lbs. (10 ± 2 N·m)
Valve Cover Bolt	7.5 ± 1.5 ft. lbs. (10 ± 2 N·m)
Spark Plug	16 ± 1.5 ft. lbs. (22 ± 2 N·m)
Muffler Nut	20.5 ± 1.5 ft. lbs. (28 ± 2 N·m)
Exhaust Pipe Nut	20.5 ± 1.5 ft. lbs. (28 ± 2 N·m)
Fuel Valve Nut	9.5 ± 0.5 ft. lbs. (13 ± 1 N·m)
Carburetor Drain Bolt	6.5 ± 0.5 ft. lbs. (9 ± 1 N·m)
Propane Regulator Bolt	6.5 ± 0.5 ft. lbs. (9 ± 1 N·m)
Handle Tube Assembly	15 ± 0.5 ft. lbs. (20 ± 1 N·m)
Wheel Axle Nut	23 ± 1.5 ft. lbs. (31 ± 2 N·m)
Fuel Tank Bolt	6.5 ± 0.5 ft. lbs. (9 ± 1 N·m)
Air Cleaner Bracket Bolt	6.5 ± 0.5 ft. lbs. (9 ± 1 N·m)
Rotor Bolt	32.5 ± 1.5 ft. lbs. (44 ± 2 N·m)
Stator Bolt	6.5 ± 0.5 ft. lbs. (9 ± 1 N·m)



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# TROUBLESHOOTING

Problem	Description	Solution
<b>The engine will not start</b>	Engine switch is "OFF"	Set engine switch to "ON"
	Fuel valve is "CLOSED"	Turn the fuel valve to "OPEN"
	Choke is open	Close the choke
	The engine is out of fuel	Add fuel
	Fuel is old or contaminated	Change fuel
	Spark plug is dirty	Clean spark plug
	Spark plug is broken	Replace spark plug
	The generator is not level	Move the generator to a level surface
	Oil is low	Add/change the oil
<b>Engine runs, but there is no electrical output</b>	The circuit breaker is "OFF"	Turn "ON" circuit breaker
	Wiring connection is bad	Replace extension cord(s)
	Device connected to generator is malfunctioning	Disconnect malfunctioning device
<b>The generator runs but does not support all electrical devices connected</b>	Generator is overloaded	Disconnect 1 or more items to reduce the load
	Device connected to the generator is bad	Disconnect malfunctioning device
	The air filter is dirty	Clean/replace the air filter

# TROUBLESHOOTING (CONTINUED)

## Changing/Inspecting the Carbon Brushes



The carbon brushes in conjunction with the AVR regulates power from the generator. The carbon brushes are wearable parts and should be inspected every 250 running hours.



### 1. Remove generator cover

Remove the 2 bolts of the generator cover then pull the cover off the generator.



### 2. Remove bolt from brush

Remove the bolt holding the carbon brush.



### 3. Disconnect AVR wires

Remove the two wires from the AVR on the carbon brush.



## 4. Install new brush

Install new carbon brush with bolt.



## 5. Connect AVR wires

Insert and connect the 2 wires from the AVR, be sure to connect + and - correctly.



## 6. Replace generator cover

Replace the back cover of the generator and secure it with the 2 bolts.

# TROUBLESHOOTING (CONTINUED)

## Changing/Inspecting the AVR



The carbon brushes in conjunction with the AVR regulates power from the generator. If the generator is overheated or overloaded, the AVR may be damaged and require replacement.



### 1. Remove generator cover

Remove the 2 bolts of the generator cover then pull the cover off the generator.



### 2. Remove AVR bolts

Remove the 2 bolts holding the AVR.



### 3. Disconnect AVR wire clip

Disconnect the wire clip.



#### **4. Disconnect wires from brush**

Remove the 2 wires from the AVR on the carbon brush.



#### **5. Install new AVR**

Install the new AVR with the 2 bolts.



#### **6. Reconnect wires to brush**

Insert and connect the 2 wires from the AVR, be sure to connect + and - correctly.



#### **7. Reconnect the AVR wire clip**

Reconnect the wire clip.

## Changing/Inspecting the AVR (Continued)

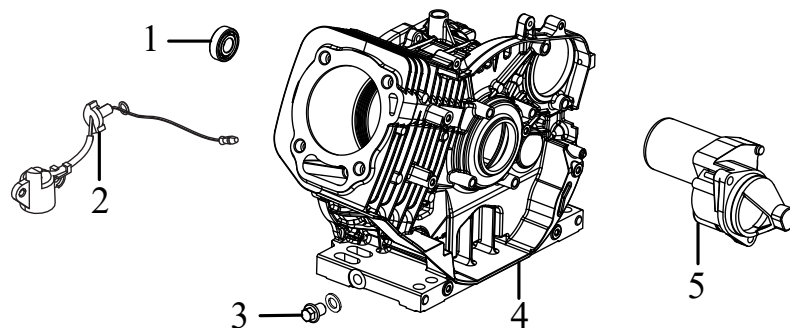


### 8. Replace generator cover

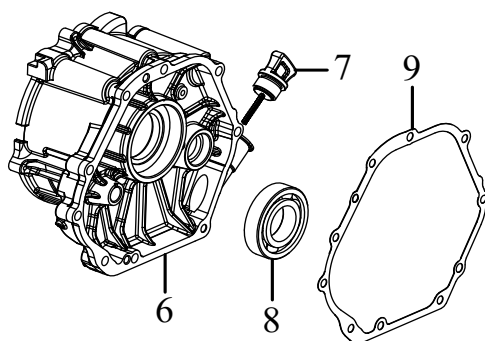
Replace the back cover of the generator and secure it with the 2 bolts.

# COMMON ENGINE PARTS

## Common Engine Parts



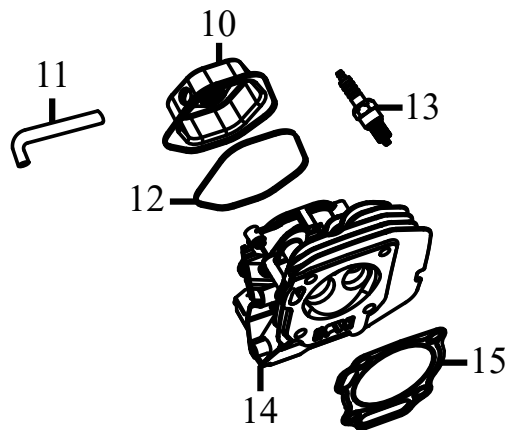
<b>1. Bearing</b>	90548-0202-CL
<b>2. Oil Sensor</b>	37060-Z080120-0000
<b>3. Oil Drain Bolt</b>	11007-Z080110-0000
<b>4. Crankcase</b>	11310-Z3T0110-0BA0
<b>5. Starting Motor Assembly</b>	09100-Z170110-0001



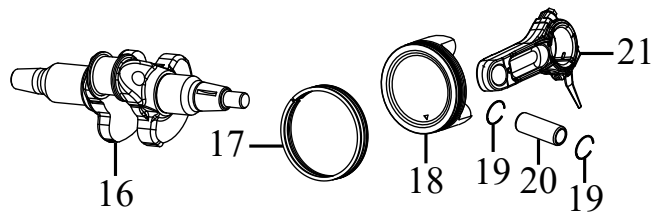
<b>6. Crankcase Cover</b>	11411-Z3T0110-0BA0
<b>7. Oil Fill Cap/Dipstick</b>	15010-Z080330-Q500
<b>8. Crankshaft Bearing</b>	90547-0207-CLTM
<b>9. Crankcase Cover Gasket</b>	11001-Z3T0110-00A0

# COMMON ENGINE PARTS (CONTINUED)

## Common Engine Parts (Continued)

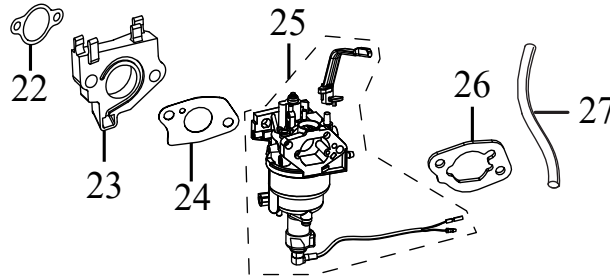


<b>10. Valve Cover</b>	12410-Z310110-0000
<b>11. Breather Tube</b>	17004-Z080110-0000
<b>12. Valve Cover Gasket</b>	12004-Z080110-0000
<b>13. Spark Plug</b>	30010-Z010210-0000
<b>14. Cylinder Head Assembly</b>	12140-Z3T0110-0BA0
<b>15. Cylinder Head Gasket</b>	12131-Z3T0110-00A0

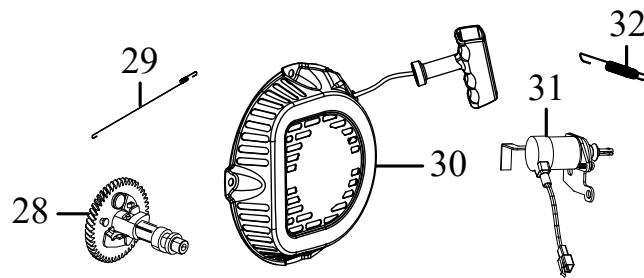


<b>16. Crankshaft Assembly</b>	13300-Z3T0110-00A0
<b>17. Piston Rings</b>	13200-Z710210-0099
<b>18. Piston</b>	13111-Z710210-0099
<b>19. Pin Clip</b>	13122-Z100110-0000
<b>20. Pin</b>	13121-Z710110-0000
<b>21. Connecting Rod</b>	13010-Z100120-00A0





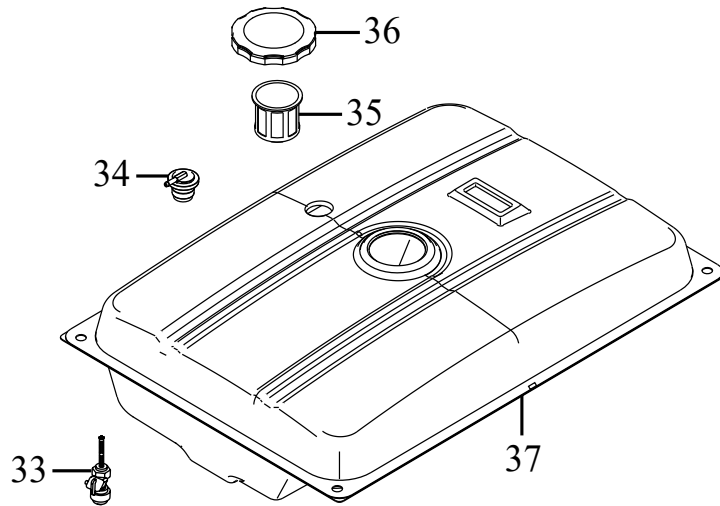
<b>22. Spacer/Cylinder Gasket</b>	17002-Z100110-0000
<b>23. Carburetor Spacer</b>	16003-Z100110-0000
<b>24. Spacer/Carburetor Gasket</b>	16001-Z100110-0000
<b>25. Carburetor Assembly</b>	16100-Z3T0210-00M0
<b>26. Carburetor/Air Filter Gasket</b>	17001-Z080210-0000
<b>27. Gasoline Fuel Line</b>	90686-Z0Y0110-00M0



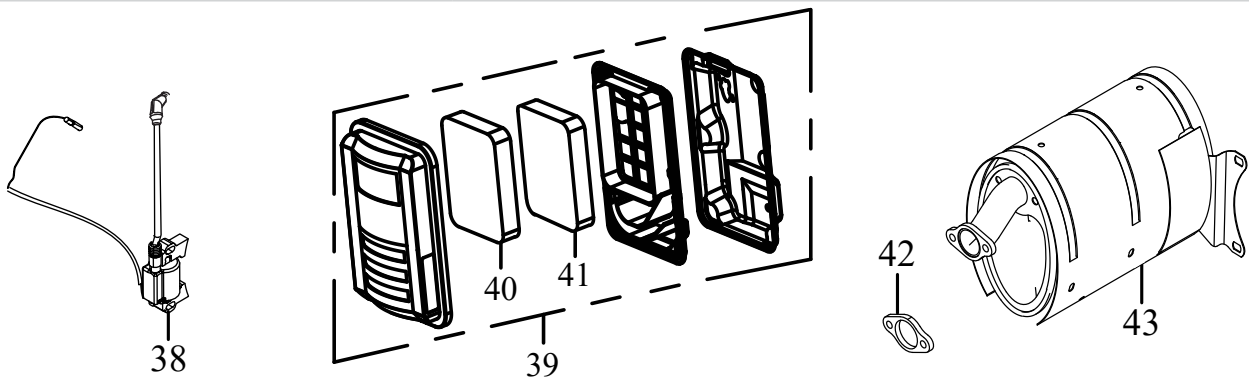
<b>28. Camshaft Assembly</b>	14200-Z3T0110-00A0
<b>29. Throttle Return Spring</b>	16012-Z080110-0000
<b>30. Recoil Starter Assembly</b>	28200-Z710110-BG00
<b>31. Idle Control Assembly</b>	35180-Z190120-0000
<b>32. Governor Spring</b>	16063-Z710110-00A0

# COMMON ENGINE PARTS (CONTINUED)

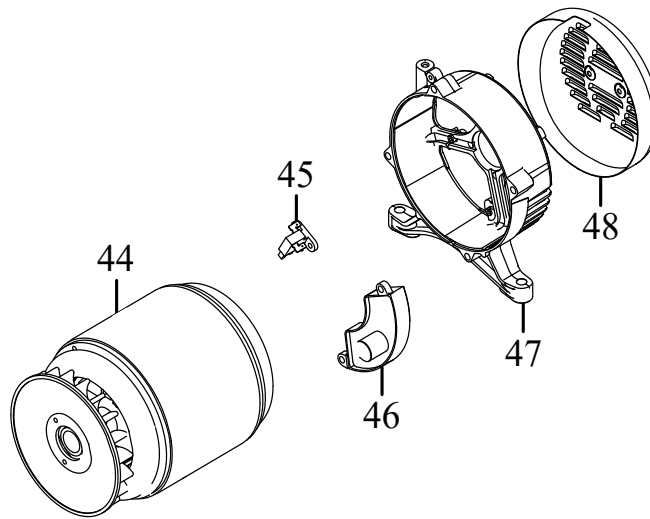
## Common Engine Parts (Continued)



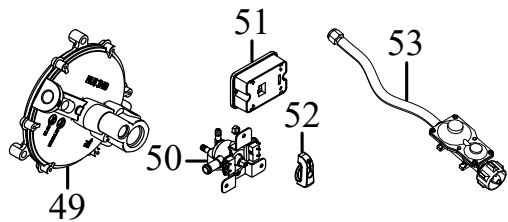
<b>33. Fuel Valve</b>	16750-YA40211-0000
<b>34. Breather Valve</b>	15150-Y1Z0110-0000
<b>35. Fuel Filter</b>	16652-Y020120-00A0
<b>36. Fuel Tank Cap</b>	16730-Y020610-H700
<b>37. Fuel Tank Assembly</b>	16620-YDK0110-BG00



<b>38. Ignition Coil Assembly</b>	30400-Z190110-0000
<b>39. Air Filter Assembly</b>	17100-Z3T0110-0000
<b>40. Pre-Filter Element</b>	17151-Z190110-0000
<b>41. Air Filter Element</b>	17152-Z190110-0000
<b>42. Muffler/ Cylinder Head Gasket</b>	18001-Z190110-00A0
<b>43. Muffler Assembly</b>	18100-YEZ0110-0000



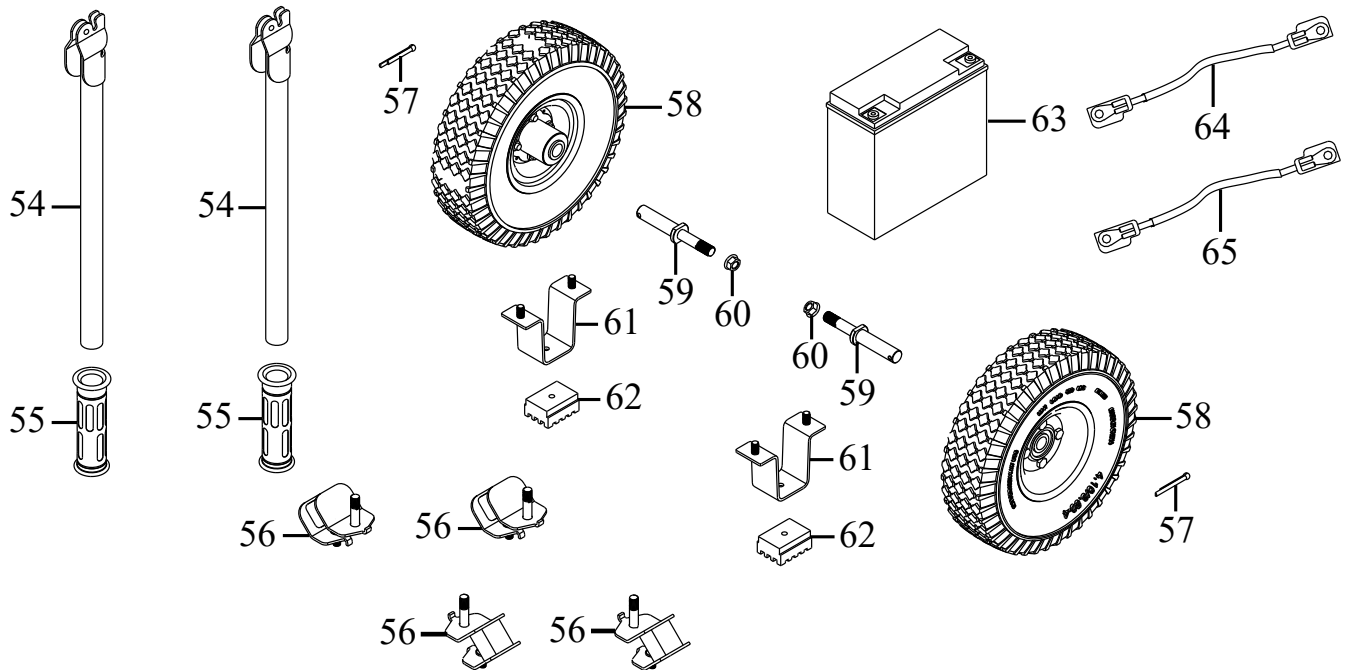
<b>44. Stator and Rotor Assembly</b>	31300-YC20110-0000
<b>45. Brush Assembly</b>	31320-Y030120-0000
<b>46. AVR</b>	30060-YBC0110-0000
<b>47. Stator Support</b>	30021-Y030310-00A0
<b>48. Stator End Cap</b>	30022-Y030110-BG00



<b>49. 2nd Stage Propane Regulator</b>	77100-Z2F0211-0000
<b>50. Fuel Selection Assembly</b>	16750-YDK0110-0000
<b>51. CO Sensor Alarm</b>	35720-YE30110-0000
<b>52. Fuel Selector Knob</b>	16754-YBC0110-00A0
<b>53. Propane Hose/Regulator</b>	77300-Z140110-0000

# COMMON ENGINE PARTS (CONTINUED)

## Common Engine Parts (Continued)

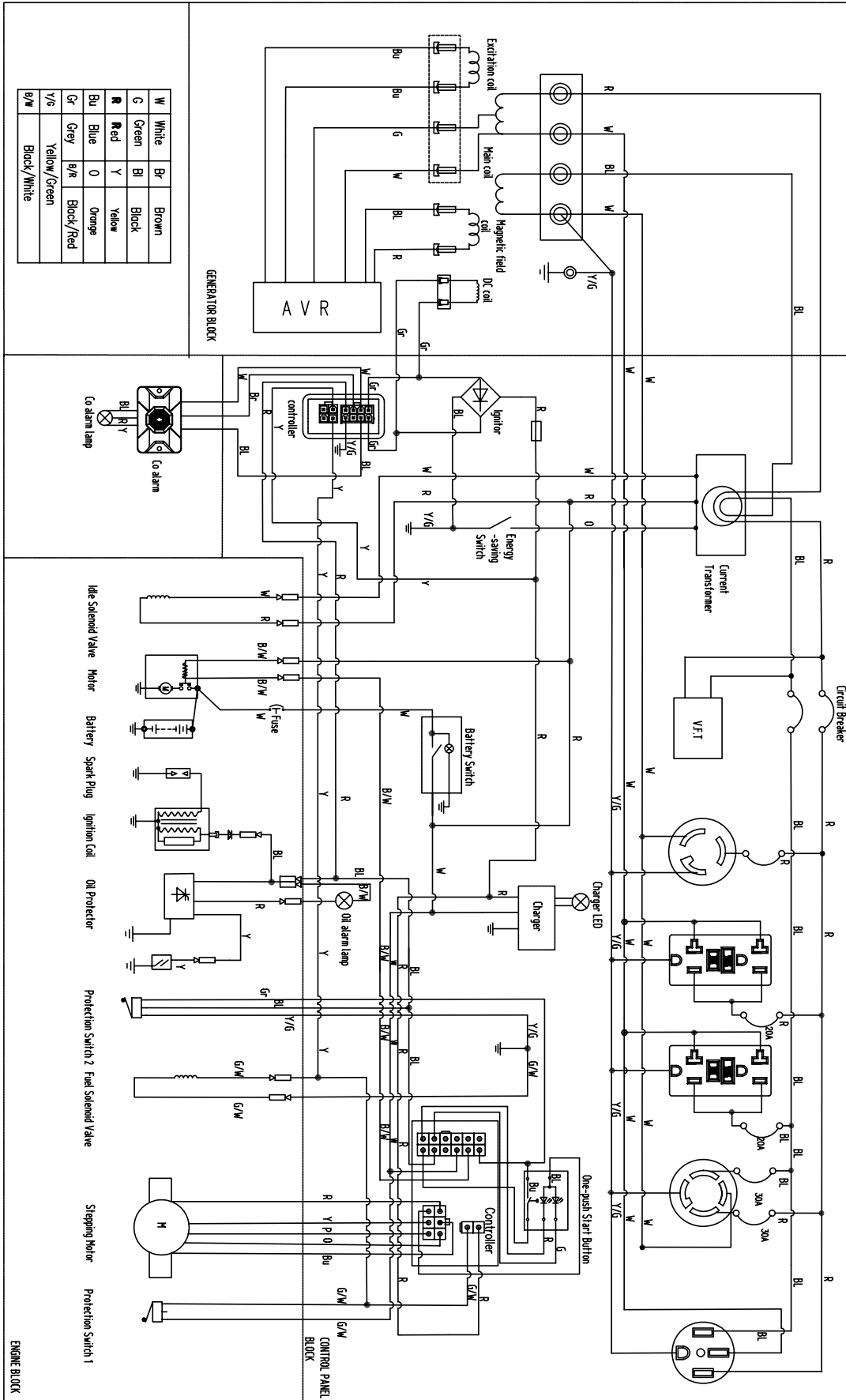


<b>54. Handle Assembly</b>	54110-YDK0110-H600
<b>55. Handle Grips</b>	54101-Y020110-0000
<b>56. Motor Mounts</b>	51012HY030120-0000
<b>57. Cotter Pin</b>	90501-0436-01A0
<b>58. Wheel</b>	44110-YDK0110-0000
<b>59. Axle</b>	44020-YDK0110-0100
<b>60. Axle Bolt</b>	90332-Y110610-0000
<b>61. Support Leg</b>	51016-YDK0110-H6A0
<b>62. Support Pad</b>	51014HYDK0110-0000
<b>63. Battery</b>	31110-Y9X0110-0000
<b>64. Negative Battery Cable</b>	31112HY130310-0000
<b>65. Positive Battery Cable</b>	31114HY130310-0000



POWERING EVERYONE...  
***ANYWHERE!***

# WIRING DIAGRAM



# MAINTENANCE LOG

## Maintenance Log

As a best practice it's recommended to keep a log of the engine hours and maintenance to ensure your engine is always operating to its full potential.

Date	Engine Hours	Maintenance Performed















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