



FS Performance Engineering

Toyota Camry SEMA REAR Bumper - Rear Spats Installation Instructions

Professional Installation Is Recommended, but not Required

Tools Needed:

- 10mm wrench
- 10mm socket
- Ratchet wrench
- ¼" drill bit & Drill
- Isopropyl alcohol, heat gun / hair dryer, diagonal cutters (if you ordered edge trim)
- Sharpie / marker

What's Supplied:

Parts:

- (1) Left Spat
- (1) Right Spat

Hardware:

- (8) M6-1.0 x 20mm Hex Bolts
- (8) M6-1.0 nyloc nuts
- (16) ¼" ID small washers

Steps:

- 1.) Begin by lifting the rear of your vehicle. Properly secure it on jackstands, or alternatively use a car lift.
- 2.) Installation is very simple. You're lining up the rear spats so the inside edge lines up with the inside edge of the bumper on the left and right sides. Then marking the holes, drilling, and installing the hardware. See pics!

Notes:

- Washers are on top and bottom.
- Point bolts upward.
- Nyloc nuts are on top.
- Assure the front edge of the spats lines up with the front edge of the SEMA bumper.







3.) Assure everything is secure.

4.) If you have edge trim, clean the edge of the splitter with isopropyl alcohol. Apply the trim directly to the top side of the splitter. Use light heat to form the trim if desired. Cut to size with diagonal cutters.

5.) Reinstall the front bumper and enjoy your new rear spats! Feel free to tag us online using #FSPEinc or #FSPerformanceEngineering. If you have any questions feel free to contact us.

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THANK YOU :)