# KATCO CHIPPING HAMMER KCH-3PS



 Net Weight
 6.4 kg
 14 lbs

 Length
 387 mm
 15.25 in

 Bore
 29 mm
 1.125 in

 Stroke
 76 mm
 3 in

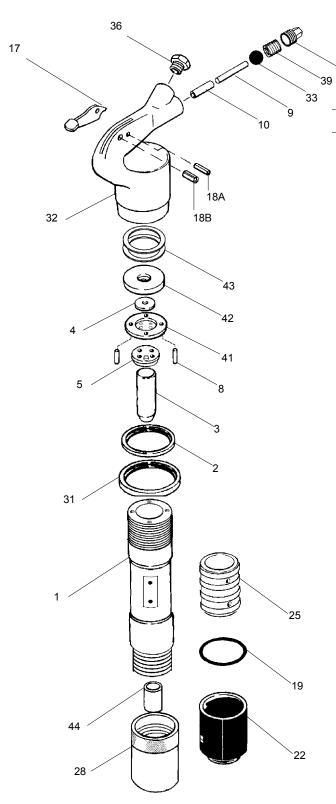
 Blows per minute
 2200
 2200

**Chuck Sizes** 14.8 mm Hex .580 in Hex 17.5 mm Rnd .680 in Rnd

Air Inlet (NPT)10 mm3/8 inAir Consumption\*.89 m³/m31.5 cfm

## **CHIPPING HAMMER**

## KTC-P3S

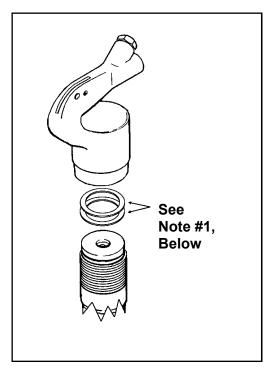


INDEX	PART	DESCRIPTION
4	KT0400 00	
1	KT6100-3S	SCREW BARREL 3"
0	KT6100-4S	SCREW BARREL 4"
2 3	KT6702	LOCK RING BUMPER PISTON 3"
3	KT6103-3	
4	KT6703-4 KT6707	PISTON 4" PLATE VALVE
4 5	KT6707 KT6705	BUMPER VALVE SEAT
8		
9	KT6108L KT6109	VALVE DOWEL (2) PUSH PIN
9 10	KT6109 KT6110	PUSH PIN BUSHING
17	KT6110 KT6117	THROTTLE LEVER
17 18A	KT6117 KT6118A	LEVER STOP PIN
18B	KT6118B	LEVER STOP FIN
19	KT6279	RETAINER O-RING
22	KT6279 KT6292R	NEOPRENE BUMPER
25 25	KT6725	EXHAUST DEFLECTOR
28	KT6723 KT6299	SCREW-ON RETAINER
31	KT6233 KT6131	HANDLE LOCK RING
32	KT6131	HANDLE BARE
NS	KT6132C	HANDLE COMPLETE
33	KT61320	THROTTLE VALVE BALL
NS	KT6135	SWIVEL 7/8 x 24"
36	KT6136	HANDLE BUSHING
39	KT6139	THROTTLE VALVE SPRING
40	KT6780A	THROTTLE VALVE PLUG
41	KT6141	FRONT VALVE SPACER HOUSING
42	KT6142	UPPER VALVE PLATE
43	KT6143	INTER LOCK RING
44	KT6144R	BUSHING FOR .680 ROUND SHANK
• •	KT6144H	BUSHING FOR .580 HEX SHANK
NS	KT6148S	OPT. SCREW ON BALL RETAINER

**SERVICE NOTE:** When re-tightening the handle, the **(2) piece inter lock ring KT6143** must be replaced or the handle will not lock down properly and may vibrate loose during operation. Also apply a small amount of thread locking compound to the barrel threads before the **handle lock ring KT6131** is tightened in place.

WHEN ORDERING REPLACEMENT PARTS, FURNISH THE MODEL NUMBER(S) AND SERIAL NUMBER (S) OF YOUR TOOLS.

# KATCO P SERIES CHIPPING HAMMERS





#### Notes:

- 1: Nylon locking rings(2) must be replaced each time the handle is removed.
- 2: Add 5ml of oil into the air inlet, twice per shift. Please use ISO VG 32 oil.

### **Before Starting**

#### Make sure you have:

- the correct hose size and length.
- checked for damage to air line and couplings.
- all air connectons correctly tightened.
- the correct operating pressure (max 100 psi). Higher pressure can be dangerous and damage the tool.
- blown the air line clean.
- oiled the hammer.
- a steel with a round collar and the correct shank size.
- checked that the steel is securely latched. Repair any tool with poor retention.
- use proper safety gear: boots, helmet, gloves and ear protection are the minimum.