

DIRECTIONS FOR INSTALLATION AND OPERATION

OF THE

FORSBERG MODEL IMPACT HULLER

INSTALLATION

1. Locate machine to best suit your piping arrangement; then secure base pads to floor
2. Feed pipe should have one telescoping section to simplify removal of top of hulling chamber.
3. Rotation must be as indicated by arrows on hulling chamber.

OPERATION

Set speed at a lower R.P.M. and feed control to required capacity.

Adjust the speed to suit your needs; low speed gives less breakage but hulling may not be complete while high speed may give complete hulling with a higher percentage of breakage.

It is advised that you experiment with the controls until you are assured that the hulling job is premium.

The higher the moisture content of the product, the more difficult it is to hull; therefore requiring a higher operating speed.

MAINTENANCE

The huller is equipped with a ¼" thick bor alloy impact ring, and this must be replaced before it is worn completely through, otherwise it will break up and damage the impeller.

The impeller should be replaced when the blades start wearing through at the ends.

There is an inspection provided at the top of the hulling chamber.

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