13' and 15' Sport or 40th Anniversary Edition Installation Instructions

- 1. Prior to installing any wood in the boat, you will want to pre-drill the pair of seat clamps. These are the side rail pieces that hold the seats and console. Typically, you will use your old clamps as templates to determine the location of the holes. However, if you don't have your old clamps, not to worry. Simply drill 4 holes on each clamp evenly spaced.
- 2. Place the pair of clamps in the boat in the desired location. This does not need to be identical to your old setup, if you desire to place it further forward or backward to fit your needs.
- 3. Once the clamps are in place, mark their location and drill pilot holes into the fiberglass. For the 13', place the driver's seat underneath the clamp now and then fasten the clamps with the provided #12 x 1.5" screws and washers.
- 4. The front seat simply slides into the front notch of the clamps, and is designed to be removable. The rear seat for the 15' hull sits on top of the clamps in the rear where the notch is cut out of the top. This seat will need to be fastened with screws onto the top of the clamp. Fasten with #12 x 2" screws and washers, 4 on each side. Be sure to drill pilot holes first so that you do not split the wood.
- 5. The last step is installing the console. This step requires a hole saw (giant drill bit with saw blade like teeth around the perimeter, these can be found at any hardware store) or a jig saw to cut the hole for the steering helm. Hole sizes will vary depending on the helm used. Refer to your steering system manual, there is usually a paper template included that will guide you in cutting the hole for the steering/helm. If using your existing steering system, you can use the old holes as a template for the new console. It is a good idea to varnish any raw edges after cutting. We use Captain's ZSpar varnish and 4 oz jars can be purchased on our website. Search for VK-4.
- 6. Mounting the console: Once you have figured out the logistics of your steering and rigging it is now time to mount the console. Locate the 1" thick mahogany mounting block. Place console in position snugly against the starboard seat clamp. Take the mounting block and place it on the deck in the position at the foot of the console between the deck and the left side of the console. Mark it's position with a pencil. Remove the console. Using a 9/64" drill bit, drill 3 pilot holes through the mounting block into the deck. Secure the block to the deck using (3) #14x2 screws. Tip: It is a good idea to use 5200 Marine Adhesive in addition to the screws for waterproofing and better adhesion to the deck.
- 7. Place console snugly against the starboard seat clamp. For the 13' or 15' **Spor**t models you will notice there are (3) holes on the top of the console along the right side. Line these holes up with the starboard clamp and drill 1/8" pilot holes. Using (3) 12x1.5 screws and finishing washers attached the console to the clamp. For the **40**th **Anniversary edition**, drill (6) 1/8" pilot holes through the console into the blocks on the seat clamp. There should be 2 screws on each side of the console (dash, top, and front). Once holes are drilled secure the console to the starboard seat clamp and to the mounting block installed in the previous step using the 12x1.5 screws and finishing washers.