

P833 Maroon Met.Smoke Paint Application Information
For Professional Use Only – No Warranty expressed or implied!!

Information about the paint:

- This is a difficult color to spray on large panels.
- The paint is acrylic urethane designed specifically for Polaris.
- The paint can be top coated with a quality acrylic urethane clear coat.
- The desired application temperature is 77°F @ 55% humidity.
- Conventional or HVLP spray equipment is recommended 1.1-1.3 fluid tip.
- Mixing ratio on side on paint can and included Technical Data Sheet.
- No other additives or reducers are needed (paint & converter are pre-reduced).
- If not painting the entire vehicle it is always recommended to have a reference to use to confirm color prior and during painting. Spray application technique can affect end result.
- Spraying test panels is always recommended prior to painting vehicle parts to ensure you have the correct color and process. If you paint your vehicle or parts, the wrong color no compensation will be given. Any shipping errors will be replaced at once at no cost.

Preparation:

- Wipe area to be painted with a wax & grease remover.
- Do any necessary repair and sanding as needed.
- Sand the surface of the area to be painted with 320 - 400 grit to ensure adhesion.
- Bare TPO Plastic hoods require a special Adhesion Promoting Primer.
- Prime any area where filling was done to seal filler.

Painting:

- Apply SE5315 Indian Red base coat, multiple light coats are better than one heavy coat.
- Allow final coat of Indian Red to dry (flash off) until paint is tacky when touching tape. This should be about 15-30 minutes.
- Apply light even wet coats (1-2) of SE5317 Maroon Metallic. Too much Maroon Metallic will increase the pearl/flake concentration and affect color.
- Apply one medium wet coat of SE5055 Flat Clear. Too much mil build will increase gloss level.
 - Spraying test panels is always recommended prior to painting vehicle parts to ensure you achieve the correct gloss and process.
- Bake at 150 F for 30 minutes or air-dry 24+ hours before handling.