

P685 Suede Sage Brush Green Application Information

For Professional Use Only – No Warranty expressed or implied!!

(for Indian Motorcycles Mfg to 7/2017, later models use PPG

Paint and match cannot be guaranteed)

Also Used on Victory Gunner

Information about the paint:

- The paint is an acrylic urethane designed specifically for Polaris.
- The paint can be top-coated with a quality acrylic urethane clear coat.
- The desired application temperature is 77°F @ 55% humidity.
- Conventional or HVLP spray equipment is recommended 1.1-1.3 fluid tip.
- Mixing ratio on side on paint can and included Technical Data Sheet.
- No other additives or reducers are needed (paint & converter are pre-reduced).
- If not painting the entire vehicle it is always recommended to have a reference to use to confirm color prior and during painting. Spray application technique can affect end result.
- Spraying test panels is always recommended prior to painting vehicle parts to ensure you have the correct color and process. If you paint your vehicle or parts the wrong color no compensation will be given. Any shipping errors will be replaced immediately at no cost.

Preparation:

- Wipe area to be painted with a wax & grease remover.
- Do any necessary repair and sanding as required.
- Prime any area where filling was done to seal filler.
- If you have a TPO hood and it has exposed plastic a special Adhesion Promoting primer may be required for proper adhesion on bare plastic.
- Sand the surface of the area to be painted with 400 grit to ensure proper adhesion to primer.

Painting:

- Apply first coat of SE5710 Sage Brush Green Metallic as a medium wet coat. Allow the first coat to flash a minimum of 10-30 minutes.
- Apply second coat of SE5710 Sage Brush Green Metallic as a medium wet coat. Allow the second coat to flash a minimum of 10-30 minutes.
- Apply one medium wet coat of SE5055 Flat Clear. Additional or heavy coat will increase gloss level.
- Bake at 150 F for 30 minutes or air dry 24+ hours before handling.