



## P463 Flat/Thunder Smoke BlackPaint Kit Application Information

**For Professional Use Only – No Warranty expressed or implied!!**  
**(for Indian Motorcycles Mfg to 7/2017, later models use PPG**  
**Paint and match cannot be guaranteed)**

### *Information about the paint:*

- The paint is an acrylic urethane designed specifically for Polaris.
- The paint can be top-coated with a quality acrylic urethane clear coat.
- The desired application temperature is 77°F @ 55% humidity.
- Conventional or HVLP spray equipment is recommended 1.1-1.3 fluid tip.
- Mixing ratio on side on paint can and included Technical Data Sheet.
- No other additives or reducers are needed (paint & converter are pre-reduced).
- If not painting the entire vehicle it is always recommended to have a reference to use to confirm color and gloss level prior and during painting. Spray application technique and equipment settings can affect end result.
- Spraying test panels is always recommended prior to painting vehicle parts to ensure you have the correct color and process. If you paint your vehicle or parts the wrong color no compensation will be given. Any shipping errors will be replaced immediately at no cost.

### *Preparation:*

- Wipe area to be painted with a wax & grease remover.
- Do any necessary repair and sanding as required.
- Sand the surface of the area to be painted with 320 - 400 grit to ensure proper adhesion.
- Prime any area where any fillers were used to seal filler. Urethane compatible epoxy or urethane primer is recommended.

### *Painting:*

- Apply Black base coat, multiple light coats are better than one heavy coat.
- Allow final coat of Black to dry (flash off) until paint is tacky when touching tape. This should be about 15-30 minutes.
- Apply one medium wet coat of SE5055 On Road Flat Clear. Additional or heavy coat will wet will increase gloss level.
- Bake at 150 F for 30 minutes or air dry 24+ hours before handling.