

## P265 Antares Red Victory Paint Application Information

**For Professional Use Only – No Warranty expressed or implied!!**

### ***Information about the paint:***

- The paint is an acrylic urethane designed specifically for Polaris.
- The paint can be top coated with a quality acrylic urethane clear coat.
- The desired application temperature is 77°F @ 55% humidity.
- Conventional or HVLP spray equipment is recommended 1.1-1.3 fluid tip.
- Mixing ratio on side on paint can and included Technical Data Sheet.
- No other additives or reducers are needed (paint & converter are pre-reduced).
- If not painting the entire vehicle it is always recommended to have a reference to use to confirm color prior and during painting. Spray application technique and equipment setting can affect end result.
- Spraying test panels is always recommended prior to painting vehicle parts to ensure you have the correct color and process. If you paint your vehicle or parts the wrong color no compensation will be given. Any shipping errors will be replaced immediately at no cost.

### ***Preparation:***

- Wipe area to be painted with a wax & grease remover.
- Do any necessary repair and sanding as required.
- Sand the surface of the area to be painted with 320 - 400 grit to ensure adhesion.
- Prime any area where filling was done to seal filler.

### ***Painting:***

- ***EXTREMELY IMPORTANT! Make sure to have a reference part if not painting the entire motorcycle. Antares Red is a Candy Color and the mid-coat is mil sensitive. E.g. Too little mil build will be light, too much mil build will be dark. Spraying test panels is always recommended prior to painting vehicle parts to ensure you achieve the correct color.***
- Apply D-2075-68 Antares Red Gold Undercoat mixed 7 Parts to 1 Part SE5085 Converter. Multiple light coats are better than one heavy coat. Apply to full hide.
  - Allow final coat of D-2075-68 Antares Red Gold Undercoat to (flash off) until paint is print-free when touching tape. This should be about 10-30 minutes.
- Apply D-0900-4 Antares Red Candy Clear mixed 3 Parts to 1 Part SE5085 Converter. Multiple light coats are better than one heavy coat and as stated earlier mil build is critical to achieve the proper color.
  - Allow final coat of D-0900-4 Antares Red Candy Clear to (flash off) until paint is print-free when touching tape. This should be about 10-30 minutes.
- When applying clear urethane apply a light even tack coat so not to re-wet the mid-coat and create mottling.

- Bake at 150 F for 30 minutes or air-dry 24+ hours before handling, wet sanding, and buffing.