

PET-G Glitter

MATERIAL PROPERTIES

Specific Gravity	1.27 g/cm ³	D 792
Mechanical Properties		
Tensile Stress at Yield	26 MPa	D 638
Tensile Stress at Break	48 MPa	D 638
Elongation at Break	58,00%	D 638
Elongation at Yield	4,30%	D 638
Tensile Modulus	1950 MPa	D 638
Flexural Strength	64 MPa	D 790
Flexural Modulus	1880 MPa	D 790
Rockwell Hardness, R Scale	108	D 785
Izod Impact Strength, Notched @ 23°C	126 J/m	D 256
Izod Impact Strength, Notched @ -40°C	57 J/m	D 256
Thermal Properties		
Heat Deflection Temperature	70°C	D 648

GUIDELINE FOR PRINT SETTINGS*

Nozzle temperature	230-255°C
Bed temperature	60-80°C
Active cooling fan	YES (up to 100%)
Layer height**	0.05 - 0.30 mm
Shell thickness**	0.40 - 2.70 mm
Print speed**	40-100 mm/s
Closed chamber	not necessary
Dry box	not necessary
Ruby or hardened nozzle	not necessary
Recommended nozzle	≥ 0.4 mm

* settings are based on a 0.4 mm nozzle.

** depending on the geometrical complexity

DESCRIPTION

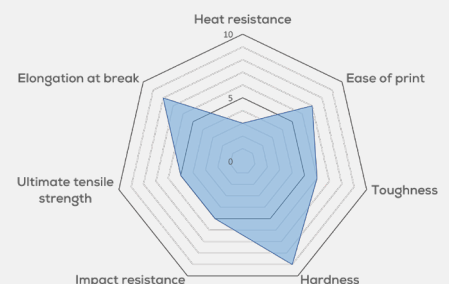
Spectrum PET-G Glitter is a material doped with high gloss flitter particles based on Premium PET-G. The content of particles in the filament contributes to the original aesthetic value of the print.

FEAUTURES

- high-gloss surfaces with reduced visibility of layers on the side face of the printed items
- chemical resistance
- high dimensional accuracy
- exceptional adhesion between layers
- odour-free printing

STORAGE AND SHELF LIFE

Filament should be stored in a dry room at room temperature. Recommended storage temperature is ca. 18-25°C (64.4 -77.0°F). Keep out of moisture, sunlight and direct heat. When stored properly, product has a shelf life of 24 months.



SUPPORT

If you have any questions or experience any issues, please do not hesitate to contact us at support@spectrumfilaments.com