LS 25B 2 adjustable throughbeam photoelectric sensor for detection through foils



- Throughbeam photoelectric sensor with infrared light source
- Extremely high performance reserve
- Small and compact construction with robust plastic housing, protection class IP 66/IP 67 for industrial application
- High-precision adjustment by potentiometer on transmitter and receiver
- PNP or NPN switching outputs
- Further options for adapting to the respective application
- Snap-locking connector for time-saving installation







Accessories:

- (available separately)
- Mounting systems (BT 25, UMS 25...)
- Cable with M8 or M12 connector (K-D ...)
- Alignment aid (SAT 5)

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Operating range [m] Typ. operating range limit [m]

Tables

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200 240

Specifications	
Optical data Typ. operating range limit ¹⁾ Operating range ²⁾ Light source ³⁾ Wavelength	240m 200m LED (modulated light) 850nm (infrared light)
Timing Switching frequency Response time Delay before start-up	100Hz 5ms ≤ 300ms
Electrical data Operating voltage U _B ⁴⁾ Residual ripple Open-circuit current Switching output/44	10 30VDC (incl. residual ripple) ≤ 15% of U _B ≤ 20mA 2 PNP switching outputs pin 2: PNP dark switching pin 4: PNP light switching 2 NPN switching outputs pin 2: NPN dark switching pin 4: NPN light switching
Function characteristics Signal voltage high/low Output current Operating range	light/dark switching $\geq (U_B - 2V)/\leq 2V$ max. 100mA adjustable with potentiometer on transmitter and receiver
Indicators Green LED Yellow LED	ready light path free
Mechanical data Housing Optics cover Weight Connection type	plastic (PC-ABS) plastic (PMMA) with connector: 15g with 2m cable: 55g cable 2m (cross section 4x0.21mm ²), M8 or M12 connector
Environmental data Ambient temp. (operation/storage) ⁵⁾ Protective circuit ⁶⁾	-40°C +55°C/-40°C +60°C 2.3
VDE safety class ⁷ Protection class Light source Standards applied Certifications	II IP 66, IP 67 free group (in accordance with EN 62471) IEC 60947-5-2 UL 508, C22.2 No.14-13 ^{4) 5) 8)}

1) Typ. operating range limit: max. attainable range without performance reserve

- 2) Operating range: recommended range with performance reserve
- Average life expectancy 100,000h at an ambient temperature of 25 °C 3)
- 4) For UL applications: for use in class 2 circuits according to NEC only
- 5)
- UL certified in the temperature range -30°C to 60°C 2=polarity reversal protection, 3=short-circuit protection for all transistor outputs 6)
- 7) Rating voltage 50V

Creations

8) These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

UL REQUIREMENTS

Enclosure Type Rating: Type 1 For Use in NFPA 79 Applications only. Adapters providing field wiring means are available from the manufacturer. Refer to manufacturers information. CAUTION - the use of controls or adjustments or performance of procedures other than those specified herein may result

in hazardous radiation exposure. ATTENTION ! Si d'autres dispositifs d'alignement que ceux préconisés ici sont utilisés ou s'il est procédé autrement qu'indiqué, cela peut entraîner une exposition à des rayonnements et un danger pour les personnes.

Diagrams Typ. response behaviour 100 80 60 40 20 Aisalignment y [mm] 0 -20 -40 -60 -100 400 600 Distance x [m] 200 800 1000



The diagram shows the typical distance range for detection through foils up to 1000mm. Please contact us for operating ranges larger than 1000mm.

Remarks

Operate in accordance with intended use!

- ♦ This product is not a safety sensor and is not intended as personnel
- protection. The product may only be put into operation by competent persons. Solve the product in accor-
- dance with the intended use.

A light axis consists of a transmitter and a receiver with the following designations:

- LS = complete light axis
- LSS LSE = transmitter = receiver

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Order guide

The sensors listed here are preferred types; current information at www.leuze.com.

	Throughbeam photoelectric sensor for detection through foils with high performance reserve and sensitivity adjustment with potentiometer		Designation	Part no.
Transmitter	With 4-pin M8 connector		LSS 25B.2-S8	50134523
	With 4-pin M12 connector		LSS 25B.2-S12	50134522
	With cable, cable length 2m		LSS 25B.2	50134524
Receiver	With 4-pin M8 connector	Pin 4 PNP light switching, Pin 2 PNP dark switching	LSE 25B/44.2-S8	50134495
		Pin 4 NPN light switching, Pin 2 NPN dark switching	LSE 25B/22.2-S8	50134496
	With 4-pin M12 connector	Pin 4 PNP light switching, Pin 2 PNP dark switching	LSE 25B/44.2-S12	50134493
		Pin 4 NPN light switching, Pin 2 NPN dark switching	LSE 25B/22.2-S12	50134494
	With cable, cable length 2m	Pin 4 PNP light switching, Pin 2 PNP dark switching	LSE 25B/44.2	50134497
		Pin 4 NPN light switching, Pin 2 NPN dark switching	LSE 25B/22.2	50134498

Any combinations of the transmitters and receivers listed here are possible.

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Adjusting the throughbeam photoelectric sensor LS 25B....2...

MOUNTING RECOMMENDATION ♦ Mount the transmitter on the more accessible side. Adjustment for transparent foils ♦ Set the potentiometer at the receiver at the center ("six o'clock") b Position a multi-folded foil in front of the transmitter (fold four to six times) ✤ Turn the transmitter potentiometer counter-clockwise to the MIN position ("one o'clock"). ♦ The yellow LED on the receiver must be OFF.

- If not, turn the receiver potentiometer a little counterclockwise.
- \clubsuit Turn the transmitter potentiometer clockwise until yellow LED on receiver turns ON.
- ⇔ Move the foil stack. Yellow LED on the receiver must remain ON.
- b Hold showfinger in front of the foil stack. This must lead to the switching of the yellow receiver LED.

Adjustment for opaque foils

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- ✤ Turn the potentiometer on the receiver to the MAX position ("eleven o'clock")
- Section a multi-folded foil in front of the transmitter (fold two to four times)
- ✤ Turn the transmitter potentiometer counter-clockwise to the MIN position ("one o'clock"). The yellow LED on the receiver must be OFF.
- ✤ Turn the transmitter potentiometer clockwise until yellow LED on receiver turns ON.
- Solution Move the foil stack. Yellow LED on the receiver must remain ON.
- b Hold showfinger in front of the foil stack. This must lead to the switching of the yellow receiver LED.



Д NOTICE

In case of reflections on metallically glossy machine parts the reduction of the transmission power at the transmitter potentiometer is preferable to reducing the sensitivity on the receiver side.