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iColor® 1-Step SPEED TRANS LIGHT Textile Transfer Media Instructions

Part # ICHTLIGHTSPEED

Temperature	Time	Paper Setting	Pressure
375°F / 190°C	10 Seconds	iColor 500/600: Labels 1 iColor 550: Coated Glossy Thick	9

iColor® 1-Step Speed Trans Light Transfer Media is UniNet's lowest cost and easiest to use, all-in-one media for use with light and medium colored garments and textiles. This one step system saves time because there is no adhesive pressing step. Print and press directly to your garment in 10 seconds! No weeding necessary - produce quality images while dramatically reducing your production time.

Designed to work with the **iColor®** series of specialty printers, the **iColor® 1-Step Speed Trans Light Transfer Media** will also work with many popular color laser printers – please check with your printer manufacturer to be certain. White toner enabled printers are suggested for best results.

Please follow the steps below for best results:

1. Place transfer sheet into the appropriate tray of the **iColor®** printer, print side up or down depending on your model.
2. Paper type should be 'Labels 1' if printing from the **iColor® 500/600** and 'Coated Glossy Thick' if printing from the **iColor® 550** (MPT Tray only). Page size should be 'Letter'. Remember to set the job to mirror print to ensure it looks correct when transferred to the garment. Use the **iColor® TransferRIP** or **ProRIP Software** for the required amount of white overprint (For best results: 200% for white garments, 400% for medium colored garments, such as blue and gray). Select 2 pixel underfilling for best results.
3. Print the image.
4. Position the transfer sheet (print side down) onto the garment, cover the transfer sheet and garment with a Teflon sheet and press using a heat press at 375°F / 190°C for 10 seconds with high pressure. It is suggested that you use heat resistant tape to secure the sheet to the garment. Otherwise, opening the press can cause the transfer sheet to lift prematurely. ** For best results, press onto a cold garment or textile. Do not preheat. **
5. Open the heat press and IMMEDIATELY peel the transfer sheet diagonally in one smooth motion.
6. Re-Pressing (fixing) the image into the shirt is important for wash durability. It is best to re-press the image for 5 seconds at 375°F / 190°C with kraft paper on top of the image. NOTE: If this step is not done, the pressed image could bleed during the wash cycle, so take great care that the re-pressing is done correctly.
7. Wait a few seconds before removing the kraft paper. Pull slowly in one smooth, continuous motion. While the garment is still on the press and still hot, lightly stretch the material to allow the toner to soak into the fabric.