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iColor® 1-Step LIGHT Transfer Media Instructions

Part # ICHTLIGHT / ICHTLIGHTTAB

Temperature	Time	Paper Setting	Pressure
Cotton 390°F / 200°C Poly 305°F / 150°C	15 Seconds	iColor 500/600: Ultra Heavy iColor 550: Coated Glossy	5

iColor® 1-Step Transfer Media for light colored garments is an easy to use, all-in-one media for use with light and medium colored garments. The iColor® 1 Step Transfer Media is easy to use, very inexpensive and features a very soft hand. This one step system saves time because there is no adhesive pressing step. Print and press directly to your garment in 15 seconds! No weeding necessary - produce quality images while dramatically reducing your production time.

Designed to work with the iColor® series of specialty printers, the iColor® 1-Step Transfer Media will also work with many popular color laser printers – please check with your printer manufacturer to be certain. White toner enabled printers are suggested for best results.

Please follow the steps below for best results:

1. Place transfer sheet into the appropriate tray of the iColor® printer, print side up or down depending on your model (the plain side is the print side).
2. Paper type should be 'Ultra Heavy' if printing from the iColor® 500/600 and 'Coated Glossy' if printing from the iColor® 550. Page size should be 'Letter' or 'Tabloid' depending on the paper size being used. Remember to set the job to mirror print to ensure it looks correct when transferred to the garment. Use the iColor® TransferRIP or ProRIP Software for the required amount of white overprint (For best results: 200% for white garments, 400% for medium colored garments, such as blue and gray). Select 2 pixel underfilling for best results.
3. Print the image.
4. Preheat the lower platen of the heat press for at least 30 seconds for best results.
5. Position the transfer sheet (print side down) onto the garment, cover the transfer sheet and garment with a Teflon sheet and press using a heat press at 390°F / 200°C for 15 seconds with medium pressure. It is suggested that you use heat resistant tape to secure the sheet to the garment. Otherwise, opening the press can cause the transfer sheet to lift prematurely. For polyester garments, press at a reduced temperature of 305°F / 150°C.
6. Open the heat press and wait 10 - 15 seconds, then peel the transfer sheet diagonally in one smooth motion. The waiting time before peeling is very important. Do not peel immediately or too late. You might have to experiment with what works for your heat press. This is all done while the garment is on the press to retain the heat.

7. Re-Pressing (fixing) the image into the shirt is important for wash durability. It is best to re-press the image for roughly 30 seconds at 390°F / 200°C with kraft paper on top of the image for a matte finish. NOTE: If this step is not done, the pressed image could bleed during the wash cycle, so take great care that the re-pressing is done correctly.

8. Wait a few seconds before removing the kraft paper. Pull slowly in one smooth, continuous motion. While the garment is still on the press and still hot, lightly stretch the material to allow the toner to soak into the fabric.