FIP Workflow and Output
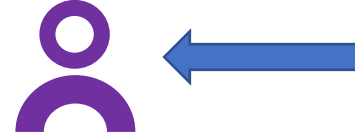
1 Washer & 2 Dryers = 1 Lane
1 Lane = 216 Pretreated Blanks / HR
3 Lanes = 648 Pretreated Blanks / HR
8 Hour Shift = 5,184 Blanks

INPUT: 648 Blanks / HR

FIP Equipment: 3 Lanes

FIP Team: 3 People

- 1 Operator
- 2 Sort & Stack

FIP Operator (1)

- Loads 72 Blanks in Washer
- Runs Auto Program (20 mins)
- Transfers 36 to Each Dryer
- Runs Auto Program (20 mins)

Sort & Stack (2)

- Retrieve Pretreated Blanks from dryer
- Sort & Stack, then either move to DTG Pod OR Store for Future Print Jobs

OUTPUT: 10,368 Pretreated / 2 Shifts