Material Safety Data Sheet

PRODUCT NAME

Preprint Fixative F-3

(1/9)

SECTION 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Identity (Trade Name As Used On Label); Preprint Fixative F-3

Recommended use of the chemical and restrictions on use; Preprint Fixative

Manufacturer/Supplier/Distributor Information;

Name; NABAKEM CORPORATION

Address; /81, Bongjae-gil63Beon-gil, Dunpo-myeon, Asan-si, Chungcheongnam-do, 31411 Korea

Emergency phone number; TEL: 82 41 531 7992~6 FAX: 82 41 534 7991

SECTION 2. HAZARDS IDENTIFICATION

Hazard · Risk Classification

Hazard Class	Hazardcategory
Flammableaerosols	1
Flammable gases	1
Gasesunderpressure	Liquefied gas
Flammable liquids	2
Skincorrosion/irritation	2
Eyedamage/irritation	2
Carcinogenicity	2
Toxic to reproduction	2
Specific target organ toxicity(Single exposure)	3(Respiratory tractirritation, Narcoticeffects)
Specific target organ toxicity(Repeatedexposure)	1
Aspiration hazard	1

GHS label elements, including precautionary statements

Category	Indication	
Symbol		
Signal word	Danger	
Hazard · Risk Statement	H222 Extremely flammable aerosol. H229 Pressurized container: may burst if heated. H220 Extremely flammable gas. H280 Contains gas under pressure; may explode if heated.	

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		H225 Highly flammable liquid and vapour.
		H315 Causes skin irritation.
		H319 Causes serious eye irritation.
		H351 Suspected of causing cancer.
		H361Suspected of damaging the fetus or fertility
		H335 May cause respiratory irritation.
		H336 May cause drowsiness or dizziness.
		H372 Causes damage to organs <> through prolonged or repeated
		exposure.
		H304 May be fatal if swallowed and enters airways.
		P2010btain special instructions before use.
		P202Do not handle until all safety precautionshave been read and
		understood.
		P210Keep away from heat/sparks/openflames/hot surfaces. No
		smoking.
		P211Do not spray on an open flame or otherignition source.
		P233Keep container tightly closed.
		P240Ground/Bond container and receiving equipment.
	Drawantian	P241Use explosion-proof electrical/ventilating/lighting//equipment.
	Prevention	P242Use only non-sparking tools.
		P243Take precautionary measures against static discharge.
		P251Do not pierce or burn, even after use.
		P260Do not breathe dust/fume/gas/mist/vapours/spray.
		P261Avoid breathing dust/fume/gas/mist/vapours/spray.
		P264Wash ··· thoroughly after handling.
		P270Do not eat, drink or smoke when using thisproduct.
		P271Use only outdoors or in a well-ventilatedarea.
		P280Wear protective gloves/protectiveclothing/eye protection/face
		protection.
Precautionary		P301+P310IF SWALLOWED: Immediately call aPOISON CENTER/
statements		doctor/
Statements		P302+P352IF ON SKIN: Wash with plenty water/
		P303+P361+P353IF ON SKIN (or hair): Take offimmediately all
		contaminated clothing.Rinse skin with water/shower.
		P304+P340IF INHALED: Remove person to freshair and keep
		comfortable for breathing.
		P305+P351+P338IF IN EYES: Rinse cautiously with waterfor several
		minutes. Remove contactlenses, if present and easy to do.Continue
		rinsing.
	D	P308+P313IF exposed or concerned: Get medicaladvice/attention.
	Response	P312Call a POISON CENTER/doctor//ifyou feel unwell.
		P314Get medical advice/attention if you feelunwell.
		P321Specific treatment (see on this label)
		P331Do NOT induce vomiting.
		P332+P313If skin irritation occurs: Get medicaladvice/attention.
		P337+P313If eye irritation persists: Get medicaladvice/attention.
		P362+P364Take off contaminated clothing and washit before reuse.
		P370+P378In case of fire: Use to extinguish.
		P377Leaking gas fire:Do not extinguish, unless leak can bestopped
		safely.
		P381Eliminate all ignition sources if safe todo so.
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Storage	P403+P233Store in a well-ventilated place. Keep container tightly closed. P403+P235Store in a well-ventilated place. Keep cool. P405Store locked up. P410+P403Protect from sunlight. Store in a well-ventilated place. P410+P412Protect from sunlight. Do not exposeto temperatures exceeding 50 °C/122 °F.
Disposal	P501Dispose of contents/container to in accordance withlocal/regional/national/internationalregulations (to be specified).

Other hazards which do not result in classification: No information found

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

CHEMICAL NAME	OTHERNAME	CAS NUMBER	Content (%)
Coconut oil polymer with benzoic acid, glycerol and phthalic anhydride	-	68038-05-1	1~10
Styrene, ethyl acrylate, 2-hydroxyethyl methacrylate, fumaric acid copolymer	_	97366-61-5	1~2
Toluene	_	108-88-3	5~15
Xylene	_	1330-20-7	5~15
Methylcyclohexane	_	108-87-2	0.1~1
Methyl isobutyl ketone	_	108-10-1	5~15
2-Butoxyethanol	_	111-76-2	1~3
Dimethyl ether	_	115-10-6	40~50

SECTION 4. FIRST AID MEASURES

Eye contact; Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Skin contact;Immediately flush skin with plenty of water. Get medical attention if irritation develops andpersists. For minor skin contact, avoid spreading material on unaffected skin. Wash clothingseparately before reuse. Take off immediately all contaminated clothing.

Inhalation; Move to fresh air. Oxygen or artificial respiration if needed. Call a physician if symptoms developor persist.

Ingestion; Immediately call a POISON CENTER or doctor/physician. Never give anythingby mouth to a victim who is unconscious or is having convulsions. Do not induce vomiting withoutadvice from poison control center. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-wayvalve or other proper respiratory

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medical device. Rinse mouth thoroughly. If vomiting occurs, keephead low so that stomach content doesn't get into the lungs.

Indication of immediate medical attention and notes for physician; Consult a physician. Show this safety data sheet to the doctor in attendance.

SECTION 5.FIRE-FIGHTING MEASURES

Suitable (and unsuitable) extinguishing media; Use water spray to keep fire exposed containers cool. If substance does ignite, use CO2, dry chemical or foam.

Specific hazards arising from the chemical (e.g. nature of any hazardous combustion products); No information found

Special protective equipment and precautions for fire fighters; In the event of a fire, wear full protective clothing and NIOSH-approved self-contained breathing apparatus with full face-piece operated in the pressure demand or other positive pressure mode. Combustion by-products include phosgene and hydrogen chloride gases. Structural firefighters' clothing provides only limited protection to the combustion products of this material.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures; Ensure adequate ventilation. Keep unnecessary personnel away. Keep out of low areas. Keeppeople away from and upwind of spill/leak. Ventilate closed spaces before entering them. Do nottouch damaged containers or spilled material unless wearing appropriate protective clothing. Wear appropriate protective equipment and clothing during clean—up.

Environmental precautions and protective procedures; Do not contaminate water.

Methods and materials for containment and cleaning up;

- Large Spills: Dike far ahead of spill for later disposal. Use a non-combustible material likevermiculite, sand or earth to soak up the product and place into a container for later disposal. Useonly non-sparking tools.
- Small Spills: Wipe up with absorbent material (e.g. cloth, fleece).

SECTION 7. HANDLING AND STORAGE

Precautions for safe handling; Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation isinadequate.

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Do not enter storage areas and confined spaces unless adequatelyventilated. Keep in the original container or an approved alternative made from acompatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Takeprecautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

Conditions for safe storage (including any incompatibilities); Store in accordance with local regulations. Store in a segregated and approved area. Store in original container, protected from direct sunlight. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until readyfor use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters (e.g. occupational exposure limit values, biological limit values);

Toluene; TWA: 50 ppm STEL: 150 ppm Xylene; TWA: 100 ppmSTEL: 150 ppm

Dimethyl ether; 1900 mg/m³ (1000 ml/m³) DFG MAK 1000 ppm AIHA(TWA)

Engineering controls; Use only with adequate ventilation. Use process enclosures, local exhaust ventilation orother engineering controls to keep worker exposure to airborne contaminants below anyrecommended or statutory limits. The engineering controls also need to keep gas, vaporor dust concentrations below any lower explosive limits. Use explosion-proof ventilationequipment.

Personal protective equipment;

- Eye / face protection; Safety eyewear complying with an approved standard should be used when a riskassessment indicates this is necessary to avoid exposure to liquid splashes, mists ordusts. Recommended: splash goggles.
- Skin protection; Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handlingthis product.

Recommended: lab coat.

- Respiratory protection; Use a properly fitted, air-purifying or air-fed respirator complying with an approvedstandard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safeworking limits of the selected respirator.

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SECTION 9. PHYSICAL / CHEMICAL CHARACTERISTICS

Appearance; Clear

Odor; Aromatic solvent odor

Odour threshold; No information found

Ph; No information found

Melting point/freezing point; No information found

Initial boiling point and boiling range; Bulk;>80°C

Flash point; -41 °C (Dimethyl ether) / Bulk;>11 °C

Evaporation rate; No information found

Flammability (solid, gas); No information found

Upper/lower flammability or explosive limits; No information found

Vapour pressure; No information found

Vapour density; No information found

Specific Gravity ($H_2O = 1$);0.87 ± 0.05

Relative density; No information found

Solubility(ies);Insoluble

Partition coefficient; n-octanol/water; Toluene; 2.73, Xylene; 3.1

Auto-ignition temperature; No information found

Decomposition temperature; No information found

Viscosity; No information found

Molecular Weight; No information found

SECTION 10. STABILITY AND REACTIVITY

Chemical stability and possibility of hazardous reactions; Stable under ordinary conditions of use and storage

Conditions to avoid (e.g. static discharge, shock or vibration, etc); Heat, flames and sparks. Incompatible materials.

Incompatability (Materials to Avoid); Strong oxidizing agents.

Hazardous Decomposition Products; carbon oxide

SECTION 11. TOXICOLOGICAL INFORMATION

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- Toluene -

Information on the likely routes of exposure; No information found

Acute toxicity

- Oral; LD50 5580 mg / kg Species: Rat (EU Method B.1)

- Dermal; LD50> 5000 mg / kg Species: Rabbit

- Inhalation; Vapour LC50> 20 mg / I Species: Rat (OECD TG 403)

Skin corrosion/irritation; May be harmful if absorbed through skin. Causes skin irritation.

Serious eye damage/irritation; May cause eye irritation.

Respiratory or skin sensitization; No information found

Germ cell mutagenicity; No information found

Carcinogenicity; IARC; Group 3, ACGIH; A4

Reproductive toxicity;No evidence of reproductive effects. There is some evidence of developmentaltoxicity (lower body weight at birth and delayed vaginal opening) at toluene exposure concentrations ≥1000 ppm, concentrations which are associated with slight maternal toxicity.

Specific target organ toxicity (single exposure); Irritation to the respiratory tract. At levels above 200 ppm, headache, dizziness, nausea, loss of coordination and/or consciousness. Centralnervous system depression may result at levels approaching 10,000ppm. Warning Hazard category 3.

Specific target organ toxicity (repeated exposure); After repeated dose exposure by inhalation, toluene causes a number of adverse effects including neuropsychological effects, auditory dysfunction and effects on colour vision.

Aspiration hazard; kinematic viscosity below 20.5 mm²/s.

- Xylene -

Information on the likely routes of exposure; No information found

Acute toxicity

- Oral; LD50 3523 mg / kg Species: Rat (EU Method B1)

- **Dermal;** LD50 1100 mg/kg

- Inhalation; Vapour LC50 5922 ppm 4 hr Species: Rat (25.713 mg / L EPA OPP 81-3, GLP)

Skin corrosion/irritation; Using a rabbit skin irritation test results and causes irritation of the middle.

Serious eye damage/irritation; Using a rabbit eye irritation test results and causes irritation of the middle.

Respiratory or skin sensitization; No information found

Germ cell mutagenicity; No information found

Carcinogenicity;: IARC; Group 3, ACGIH; A4

Reproductive toxicity; No information found

Specific target organ toxicity (single exposure); The substance or mixture is not classified as specific target organ toxicant, single exposure.

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Specific target organ toxicity (repeated exposure); The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

Aspiration hazard; No aspiration toxicity classification

- Dimethyl ether-

Information on the likely routes of exposure; No information found

Acute toxicity

- Oral; No information found

- Dermal; No information found

- Inhalation; LC50 308.5 mg/ℓ 4 hr Rat

Skin corrosion/irritation; No information found

Serious eye damage/irritation; No information found

Respiratory or skin sensitization; No information found

Germ cell mutagenicity; No information found

Carcinogenicity; No information found

Reproductive toxicity; No information found

Specific target organ toxicity (single exposure); No information found

Specific target organ toxicity (repeated exposure); No information found

Aspiration hazard; No information found

SECTION 12. ECOLOGICAL INFORMATION

Aquatic and terrestrial ecotoxicity; No information found

Persistence and degradability; No information found

Bioaccumulative potential; No information found

Mobility in soil; No information found

Other adverse effects; No information found

SECTION 13. DISPOSAL CONSIDERATION

Whatever cannot be saved for recovery or recycling should be managed in an appropriate and approved waste disposal facility. Processing, use or contamination of this product may change the waste management options. State and local disposal regulations may differ from federal disposal regulations. Dispose of container and unused contents in accordance with federal, state and local requirements.

SECTION 14. TRANSPORT INFORMATION

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Proper Shipping Name; Aerosols

Class No 2.1

UN-NUMBER;1950

SECTION 15. REGULATORY INFORMATION

Follow all regulation in your country

SECTION 16.OTHERINFORMATION

Issuing date; 2005.08.08

Revision number and date;2021.06.22

Others; This information has been faithfully prepared on the basis of various knowledge and information and is not to guarantee the quality of this product. Also, this information can be changed without prior notice in accordance with introduction of new knowledge and test results, etc. For inquiries, please contact us or the place of product purchase.