

# Instruction Manual

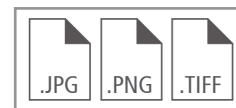
## EF-LTP-SD

### Self-Dark

For black & dark colored material

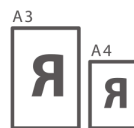


Printable Formats:



### #Step 1 - Print on Transfer A Sheet

- Select the mirror option in print settings before sending the job, image needs to be printed on the matte side of the Transfer A Sheet.
- \* Print setting on iColor ProRIP software
  - Select UniNet iColor 550 Overprint for your print settings



### #Step 2 - Marrying Transfer A Sheet & Adhesive B Sheet

- Place the printed image(Transfer A Sheet) in the middle of the press with printed side facing up
- Place Adhesive B Sheet on the top of Transfer A Sheet(Adhesive side facing down)
  - \*TIP Fold the edge of the Adhesive B Sheet(This will make is easier to peel apart) and cover with a parchment paper before pressing.
- Heat press setting: 338 °F / 90 sec / middle-high press



### #Step 3 - Peel Adhesive B Sheet Paper from Transfer A Sheet

- Use a piece of fabric to rub the Adhesive B Sheet against the Transfer A Sheet for few seconds to make sure all the adhesive gets on the image.
- Peel off Adhesive B sheet diagonally with regular speed while sheet is still HOT.



### #Step 4 - Heat press A Sheet to Garment

- Trim around the edges of Transfer A sheet to make sure loose adhesive doesn't get on the garment.
- Place garment on heat press with your printed transfer A Sheet
- Heat press (Refer to the below table 1 for temperature)
- Peel off Transfer A Sheet with regular speed & fluid motion once cooled
  - \*To reduce glossiness on image, press the image again at 284 °F for 10 seconds. This will remove the glossy look and will help with wash durability.
  - \*Please see temperature and time below for different types of garment



**Table 1**  
**Heat press settings for different types of substrates**

Material	100% Cotton	100% Polyester	Blend Fabric	Vinyl	Hard Surface
Temperature	293 °F	266 °F	284 °F	239 °F	200 ~ 230 °F
Time	25 sec				