

Taper Ballnose Speeds and feeds

RPM - 18,000

Material -	Aluminium / Plastics / Acrylics	All Types Of Wood	Non-ferrous (Brass / Bronze / Copper Etc)
Cutting Diameter	Feed Rate	Feed Rate	Feed Rate
0.5mm (0.25mm Rad)	500 mm/min	1060 mm/min	500 mm/min
1mm (0.5mm Rad)	760 mm/min	1450 mm/min	760 mm/min
1.5mm (0.75mm Rad)	1500 mm/min	1930 mm/min	1500 mm/min
2mm (1mm Rad)	2200 mm/min	2540 mm/min	2200 mm/min
3mm (1.5mm Rad)	3150 mm/min	3850 mm/min	3150 mm/min
4mm (2mm Rad)	3600 mm/min	4900 mm/min	3600 mm/min

RENNIE
Tool Company