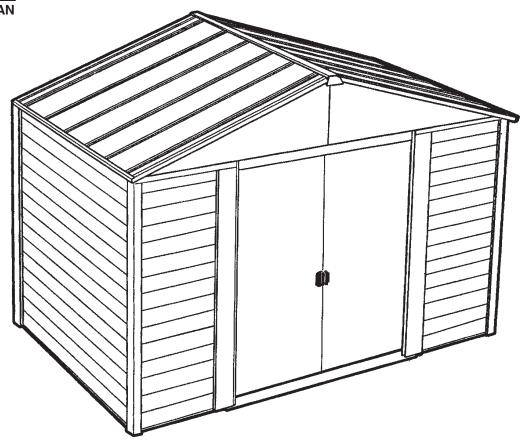
ASSEMBLY INSTRUCTIONS FOR MODEL GW86-A

O01







CAUTION: Some parts have sharp edges. Care must be taken when handling the various pieces to avoid a mishap. For safety sake, please read the safety information provided in this manual before beginning construction. Wear gloves when handling metal parts.

VERSION FRANÇAISE AU DOS

CONTENTS 002

- Pre-construction instructions
- Assembling the building

- Anchoring the frame
- Parts List and order information

STORAGE OF BUILDING KIT PRIOR TO ASSEMBLY

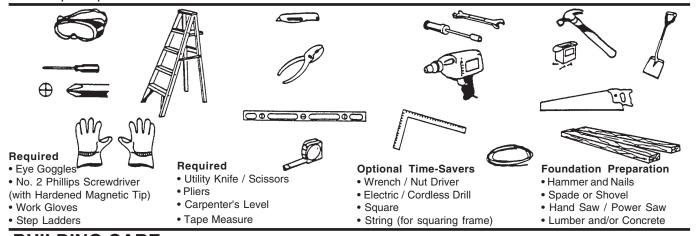
Your building kit must be stored in a dry area to avoid the accumulation of moisture in the wooden wall panels inside the carton.

PROCEED WITH CONFIDENCE

It might look complicated when you first unpack your building...but it really isn't. Simply follow the illustrated instructions and your building will go up quickly and accurately.

ASSEMBLY INSTRUCTIONS

- **Before beginning construction**...check local building codes regarding footings, location and other requirements. Study and understand the owner's manual.
- You will need assistance...you'll find that another person will speed the job and make assembly
 easier.
- Selecting your site...choose an area that's firm and level yet allows drainage away from site.
 WARNING! ... DO NOT ERECT YOUR BUILDING IN AREAS THAT ARE SUBJECTED TO HIGH WINDS, OR ERECT ON A WINDY DAY. ANY BUILDING LEFT PARTIALLY CONSTRUCTED MAY BE SERIOUSLY DAMAGED IF LEFT IN THIS STATE.
- Sort and separate all parts and hardware...checking with the Parts List on Page 4 and the illustrations on Page 5...be sure you have all parts and know where they belong in the building. Each part has been numbered or illustrated, the quantity required and its part number noted.
- Follow step-by-step instructions carefully...complete each step before going onto the next one.
- Retain this manual after assembly is completed...it contains a complete parts list.



BUILDING CARE

- Carefree maintenance Your building has been designed to give you years of carefree service. All parts have been precision engineered for a perfect fit. It is manufactured from heavily galvanized steel with exterior parts pre-enameled on both sides at the steel mill.
- Wooden Panel Care Your warranty for the wood panels will be voided if they are not properly protected against humidity. You must treat both sides of the wood wall panels with an environmentally friendly stain and a (polyurethane) sealant or quality exterior paint after assembly of the complete building. Your dealer will be able to recommend a suitable product for this purpose.
 WARNING! Both sides of the wooden panels must be treated equally or future problems may occur with the panels. Do not treat only one side of the wooden panels.
- IMPORTANT This building is designed to withstand normal wind loads when installed according to instructions. Manufacturer cannot be held responsible for any consequences due to buildings that are not installed per instructions or for damage due to weather conditions or acts of God.

IMPORTANT

G03

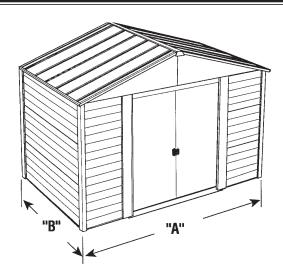
PERSONAL SAFETY DURING BUILDINGS CONSTRUCTION

Some of the building components may contain sharp edges prior to assembly. Wear protective work gloves while handling these components. Wear eye protection when using any form of power tool. Do not use household voltage power tools in a wet or damp environment. Household voltage power tools must be monitored and controlled by a Ground Fault Interrupter or more commonly called a G.F.I. Do not use any part of the building's frame as a means of personal support while attaching components during assembly.

PREPARATION OF BUILDING SITE

This building must be constructed on a **SOLID BASE FOUNDATION**. We recommend a poured concrete pad or large size concrete patio stone squares for a suitable floor and base. Which ever you select... make sure your foundation area is firm and level and will allow drainage away from the site. Make your solid base foundation at least 4" (100mm) larger than your building. **Manufacturer is not responsible for the choice and the construction of the foundation.**

NOTE: For a concrete pad base, prepare a level bed for a firm footing layer of crushed stone. The concrete pad should then be poured to a thickness of 4" (100mm) to 5" (125mm). When completed, allow to dry thoroughly for at least 48 hours.



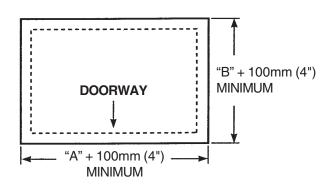
OUTSIDE MEASUREMENTS OF BUILDING AT BASE

MODEL	"A" CM	"A" INCH	"B" CM	"B" INCH
8x6	235.0	92 1/2	177.2	69 3/4

YOUR BUILDING MUST BE ANCHORED

Your building must be firmly anchored to your concrete pad or large concrete patio stone squares...to help protect against damage in high winds.

FURTHER ANCHORING INSTRUCTIONS FOLLOW AFTER ALL WALL AND ROOF PANELS HAVE BEEN INSTALLED.



Parts List

O04

IMPORTANT...When ordering parts please provide number stamped on the surface of galvalized parts. In the case of wall and roof panels please provide the model number of the building, color and size of panels.

To order parts please use order form on the last page.

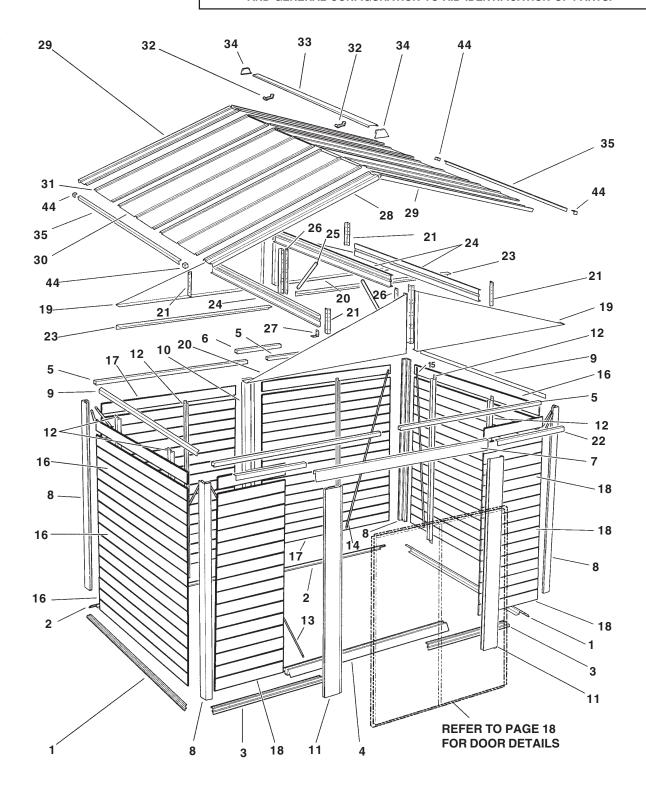
Item	Part	Part	Quantity
Number	Number	Description	
1 2 3 4 5 6 7 8 9 10 11 2 13 14 15 16 17 18 19 20 1 22 23 24 25 6 27 28 29 30 31 32 33 34 35 36 37 38 39 40 14 24 34 44 42 43 44	63H 84H 82H 810H 86H SP3 835H 5G72 627GW 4G72 89GW 72V 1056 1057 1058 P684W P214W TB 842HH 843HH C51 742H 741H 616H 1055 37 36 818VS 844VS 819VS 847VS #2 620H 49H 641H 50H P61 822V72 HC86 832V 833V A61V DH10 60H	Side Base Rail Rear Base Rail Front Base Rail Entry Ramp Front and Rear Top Rail Splice Bar Door Fascia Corner Post Side Top Rail Splice Post Door Jamb Panel Stud Front Diagonal Brace Rear Diagonal Brace Side Diagonal Brace Side Panel 173.0cm (68 1/8") Length Rear Panel 112.9cm (44 7/16") Length Front Panel 53.3cm (21") Length Tamping Block 30.5cm (12") Length Left Gable Right Gable Secondary Ridge Beam Bracket Roof/Wall Edge Trim Roof/Wall Edge Trim Ridge Beam Main Gable Support Brace Ridge Beam Bracket Left Roof End Panel Right Roof End Panel Right Roof End Panel Right Roof Panel Ridge Cover Mounting Bracket Ridge Cover Ridge Cover End Cap Roof Edge Tim Weatherseal Tape Plastic Washer Tree Door Panel (See Page 18) Honeycomb Panel Top & Bottom Door Brace Vertical Door Brace Vertical Door Brace Vertical Door Brace Door Handle Roof Corner Cap Owner's Manual Hardware Kit Contains	222141142126224444122422422422122122242241
45 46 47	A67 48 C14	(Bolts, Nuts and Screws) Door Glide Door Spacer (2 sets of 2) Spacer	4 4 4

Painted parts may contain a prefix/suffix that designates color / material.

Assembly by Key Number

O05

NOTE: DRAWING IS NOT TO SCALE, BUT IS DESIGNED TO SHOW CROSS SECTIONS AND GENERAL CONFIGURATION TO AID IDENTIFICATION OF PARTS.

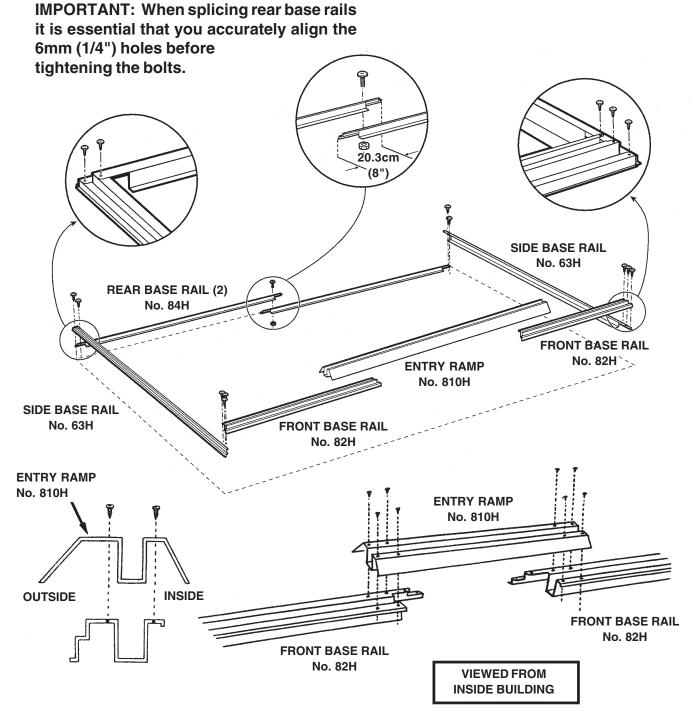




BASE FRAME ASSEMBLY

- 1. Assemble base rails into a base frame by selecting the appropriate parts as shown below.
- 2. On completion, checkbase frame for squareness by measuring diagonal corners. Your measurements must be equal.

63H 84H 82H 810H	Side Base Rail Rear Base Rail	2
82H	Front Base Rail	2
810H	Entry Ramp	1



USE SELF TAPPING SCREWS..10mm (3/8") LONG



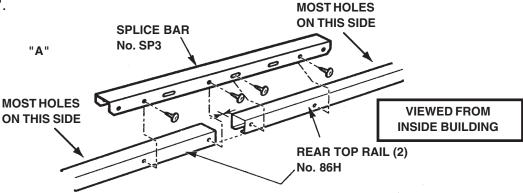
TOP FRAME ASSEMBLY

NOTE...One side of the top rail contains a large number of fixing holes, this side is later required to face the outside of the building. Do not insert any screws in this surface until instructed.

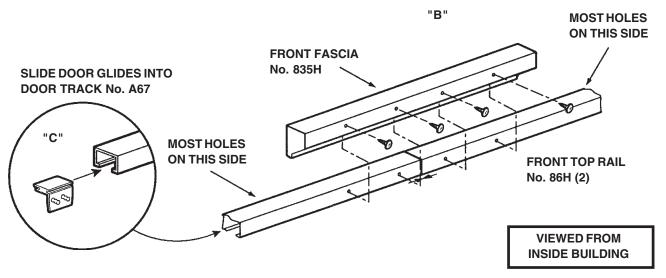
1.	Position splice bar No. SP3 and (2) rear top rails No.
	86H into position as shown in illustration "A".

2. Using (4) self tapping screws on the inside surface of the assembly, attach all 3 components together. See illustration "A".

86H	Rear Top Rail	2
SP3	Splice Bar	1
86H	Front Top Rail	2
835H	Door Fascia	1
A67	Door Glide	4



- 3. Position front fasica No. 835H and (2) front top rails No. 86H into position as shown in illustration "B".
- Using (4) self tapping screws on the inside surface of the assembly, attach all 3 components together. See illustration "B"
- 5. Insert (4) door glides No. A67 into the top rail assembly as shown in illustration "C".





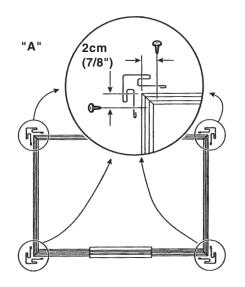
CORNER POSTS AND TOP FRAME ASSEMBLY

 Fasten corner posts No. 5G72 to the base frame as shown using (2) self tapping screws into the **first fixing hole** on the end of each base rail. See illustration "A" for dimensions.

NOTE: Corner posts should be supported until after assembly of the top rails.

2. It is important that you have inserted the (4) door glides No. A67 as shown on previous page, prior to fastening the front top rail assembly into position. Ensure that the flat side of the glide is towards the inside of the building. Position and fix front top rail assembly using (1) self tapping screw in each corner as shown. See illustration "A" for dimensions.

5G72 Corner Post	4
627GW Side Top Rail	2



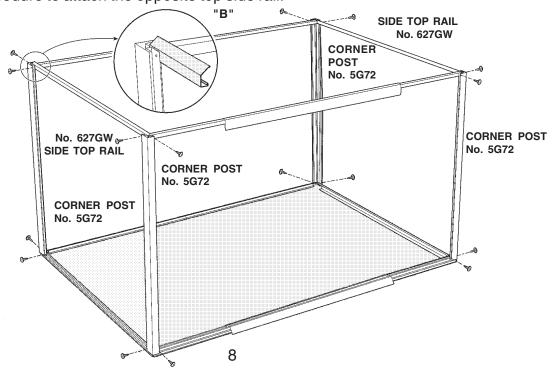
3. Using (2) self tapping screws, attach rear top rail assembly between the (2) rear corner posts.

NOTE...Attach rear top rail assembly to corner posts using the **outermost** fixing holes of the rear rail assembly.

INSTALLATION NOTE...The side top rails must be installed with the longer angled flange facing toward the center of the building. See illustration "B" for details.

4. Using (2) self tapping screws, attach a top side rail No. 627GW between the front and rear corner posts. (See illustration) Attach top side rail No. 627GW to corner posts using the second from the end fixing holes of the side rail.

Repeat procedure to attach the opposite top side rail.

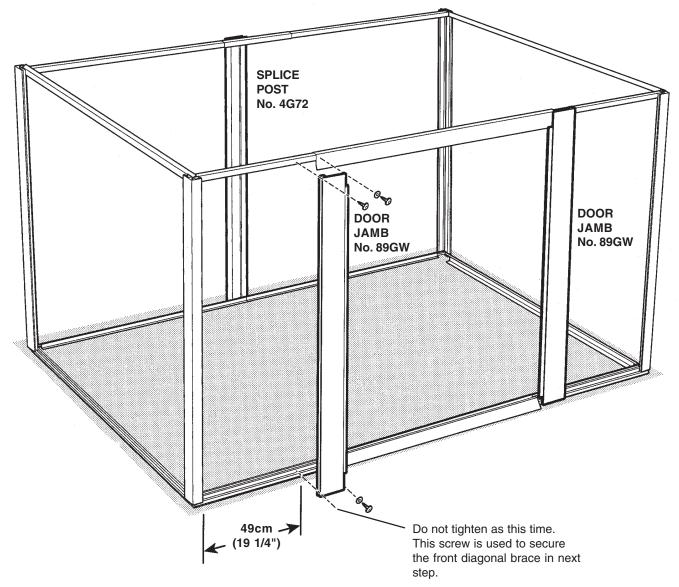




FITTING SPLICE POST AND DOOR JAMBS

- 1. Position splice post No. 4G72 at the center of rear wall and fasten with (2) self tapping screws at top and bottom rail.
- Position a door jamb No. 89GW with notch facing towards center of building and slide one edge under the door fascia. Fasten using (2) self tapping screws and washers where shown at top and bottom rail. Repeat these instructions for second door jamb. See footnote for dimensions.

4G72	Splice Post	1
89GW	Door Jamb	2



This dimension is the distance from the corner post fixing screw to the door jamb fixing screw holes, top and bottom. Repeat for other side.



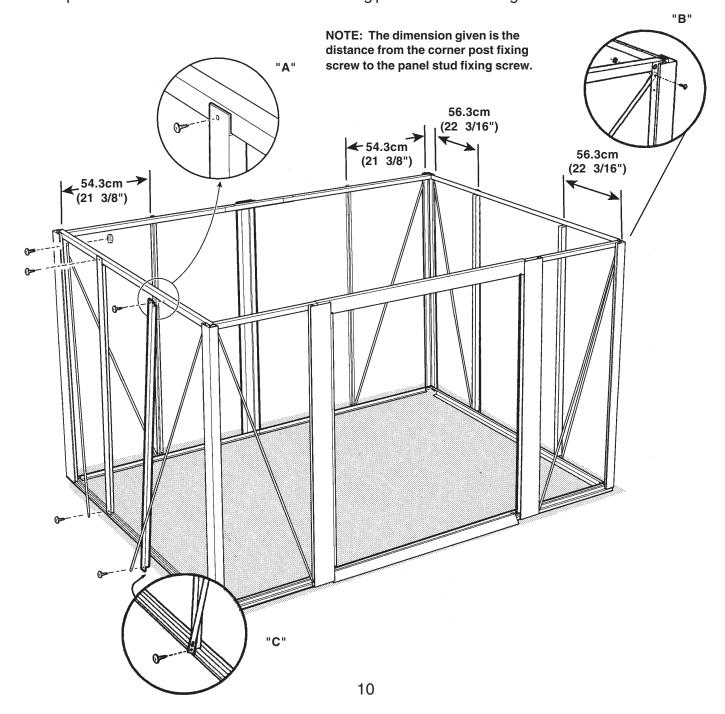
FIT PANEL STUDS

a point

The panel studs provide a mid-panel fixing point.

72V	Panel Stud	6
1056	Front Diagonal Brace	2
1057	Rear Diagonal Brace	2
1058	Side Diagonal Brace	4

- 1. **Using the dimensions provided in the illustration "A"**, attach a panel stud No. 72V to the outside top frame and fasten with a self tapping screw.
- 2. Attach a diagonal brace to the corner post and fasten with a bolt and nut through the second hole from the top of the corner post. See illustration "B".
- 3. Align the diagonal brace and the bottom flange of the panel stud with the fixing hole on the outside of the base rail. Fasten with a self tapping screw. See illustration "C". Repeat the above instructions for the remaining panel studs and diagonal braces.



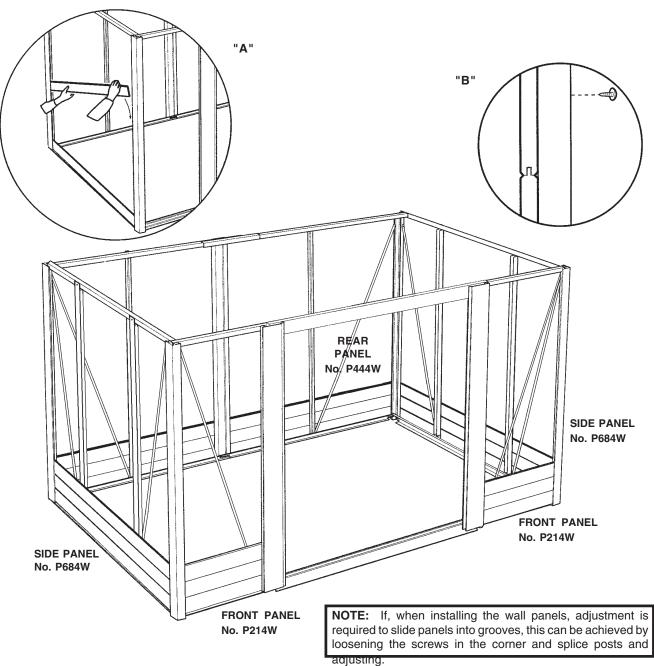


INSERTING PANELS

P684W	Side Panel	6
P444W	Rear Panel	6
P214W	Front Panel	6

- 1. Slide side panel No. P684W into the grooves of the corner and splice posts. This can be easily accomplished by inserting the side panels at the mid height position, inserting one end of the panel into one groove and lowering the other end of the panel into the opposite groove. Rotate the panel to a level position and slide it to the bottom of the wall. See illustration "A".
- 2. Following this procedure install the remaining side panels. Ensure that the tongue of the lower panel fits into the groove of the upper panel. See illustration "B".

NOTE: We recommend that you install three panels into each section (rear, side and front). This will ensure a square and balanced frame during the installation of panels.

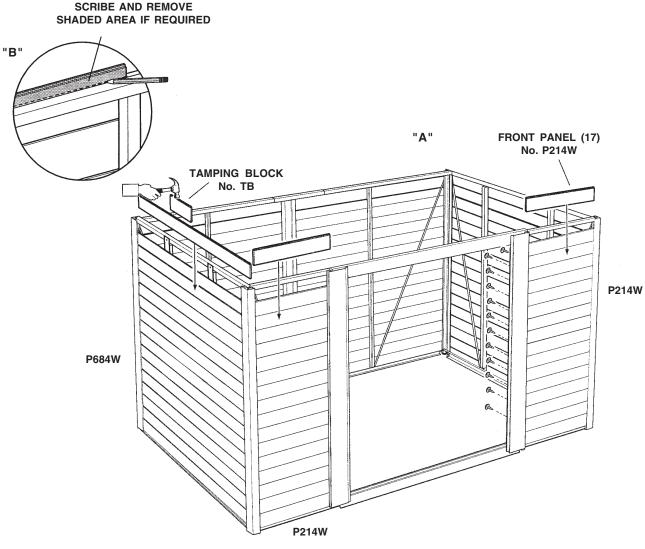




INSERTING PANELS

P684W	Side Panel	28
P444W	Rear Panel	28
P214W	Front Panel	28

- 1. Using the same method of installation as described in the previous step, continue to build up the walls.
- 2. The last three panels in each section must be installed in a level position between the corner posts using a hammer and the supplied tamping block No. TB as shown in illustration "A".
- 3. After tamping all the wood panels into position the top wall panel may extend above the top frame assembly. If this occurs, scribe a line on the inside of the top panel at the level of the top frame assembly as shown in illustration "B". Remove the top wooden wall panel and remove the excess material from each panel. Reinstall each panel using the tamping block to seat the panels correctly.
- 4. From the inside of the building fasten all panels to the panel studs, corner posts and door frames through the center position holes. When completed, each panel stud should have seventeen self tapping screws, the splice posts and corner posts should contain thirty-four self tapping screws.



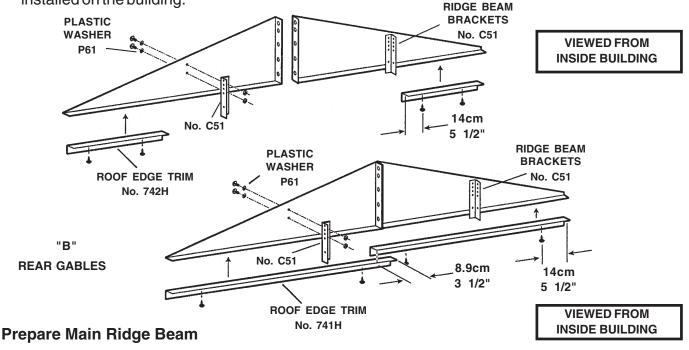


PREPARE GABLES AND RIDGE BEAMS

- 1. Fit brackets No. C51 to each gable as shown in illustration "A" and "B" using (2) bolts, washers and nuts.
- 2. Select the (2) shorter front roof edge trim components No. 742H. Attach a trim to each front gable as shown in illustration "A" using (2) self tapping screws each. Attach (1) of the longer rear wall panel trims No. 741H to each rear gable using (2) self tapping screws each. The trims on the rear gables are designed to overlap by approximately 8.9cm (3 1/2") when the gables are installed on the building.

842HF	l Left Gable	2
843HF	l Right Gable	2
C51	Secondary Ridge	
	Beam Bracket	4
742H	Roof/Wall Edge Trim	2
741H	Roof/Wall Edge Trim	2
616H	Ridge Beam	4
1055	Main Gable Support Brace	2

"A"
FRONT GABLES

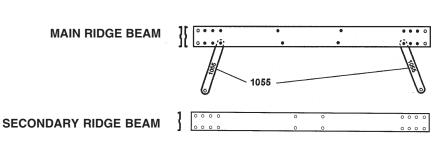


NOTE...One edge of the ridge beam contains a number of fixing holes, attach the (2) sections together with the fixing holes facing in the same direction.

3. Select 2 ridge beams No. 616H and place back-to-back as shown in illustration "C". Join together using bolts and nuts in holes shown with black dots. Attach (2) main gable support braces No. 1055 as shown.

Your (4) gables, main ridge beam and (2) secondary ridge beams are ready for installation.

"C"



STEP 9

FITTING FRONT GABLES, REAR GABLES AND RIDGE BEAMS

- 1. Place right rear gable into position and fasten using self tapping screws to rear top rail as shown in illustration "A".
- 2. Install left rear gable using the same method.

NOTE...Ensure that the end lip of the gable is located between the angled lip of the side top wall and top surface of the rear wall.

- 3. Fasten left and right gables together using (2) brackets No. 37 with bolts and nuts utilizing the **fifth and seventh holes** from the top of the brackets No. 37. Do not fully tighten at this time.
- 4. Position (2) top wall brackets No. 36 on either side of the lower gable join as shown in illustration "C". Attach each top wall bracket to the top rail using a self tapping screw. Using bolt and nut, attach the gables and top wall brackets together. (See illustration "C") Repeat these instructions for the front gables.

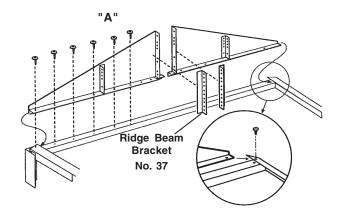
NOTE...The edge of the **secondary ridge beam** containing the most number of fixing holes is required to face upward when installed.

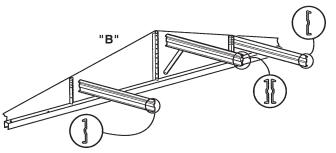
5. Using (2) bolts and nuts at each end of the secondary ridge beam, attach ridge beam to the brackets No. C51 as shown in illustration "B".

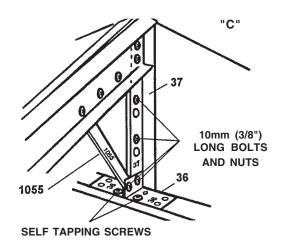
NOTE... The edge of the **main ridge beam** containing the most number of fixing holes is required to face upward when installed.

6. With assistance, position the main ridge beam's center joint over the upper joint of the gables at each end of the building. Using (2) bolts and nuts at each end of the main ridge beam, attach ridge beam to the upper two vacant fixing holes of the gable joint. (See illustration "C") Repeat these instructions for opposite side of the building. Attach main gable support brace No. 1055 to top wall bracket No. 36 with bolt and nut.









Ensure all bolts and nuts are tight at this time. You are now ready to begin installing the roof.

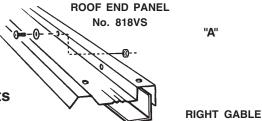


FITTING ROOF PANELS

Roof End Panels

- Position roof end panel over the gable as shown in the illustration. Align the fixing holes of the roof end panel with those of the gable. Using bolts, nuts and plastic washers attach roof end panel to the gable.
 (See illustration "A") NOTE...Position the nuts on the outside surface of the gable.
- 2. Attach roof end panels to the side top rail, main ridge beam and secondary ridge beam using self tapping screws and plastic washers as shown in illustration "B".
- 3. Repeat instruction to attach the opposite side roof end panel to gable.

819VS Roof Panel 4
818VS Left Roof End Panel 2
844VS Right Roof End Panel 2
847VS Half Roof Panel 2
#2 Ridge Cover
Mounting Bracket 2
50H Aluminum Weatherseal Tape 1



"B"

ROOF APEX

Roof Panels, Tape and Ridge Cover Mounting Brackets

- 4. Starting at the rear of the building attach a half roof panel on each side of the building. Attach half roof panel to the side top rail, main ridge beam and secondary ridge beam using self tapping screws and plastic washers.
- 5. Repeat instruction to attach the opposite side half roof panel.

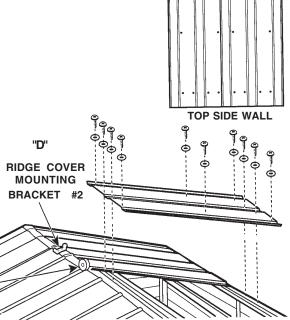
As you proceed across the roof adding roof panels, carefully apply the aluminum weatherseal tape over the entire joint of the roof panels above the main ridge beam. (See illustration "D")

NOTE... The aluminum weatherseal tape must be applied with care ensuring that there are no air gaps. Be sure the surface is clean, dry and dust free and apply only when temperature is above 13°C (55°F). Ensure the edges of the tape have been sealed tightly down to the roof panels.

6. Attach a ridge cover mounting bracket in the center of the first full roof panel at each end of the building.

Attach each ridge cover mounting bracket using (2) self tapping screws, each screw requiring to pass through the ridge cover mounting bracket, weatherseal tape, roof panel and finally into the upper fixing holes of the main ridge beam.

ALUMINUM WEATHERSEAL TAPE





FITTING RIDGE COVER, COVER END CAPS AND ROOF EDGE TRIMS

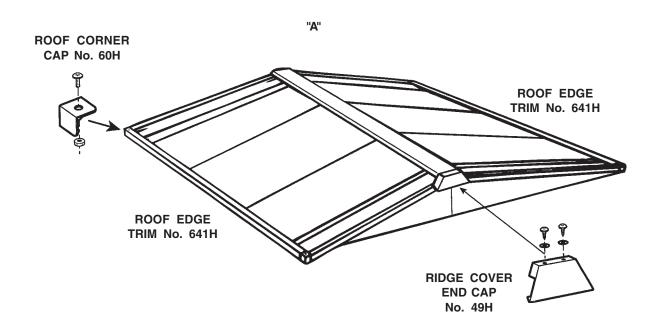
Ridge Cover

- Slide (1) ridge cover No. 620H onto the mounting bracket and feed towards the opposite bracket. Continue to feed the ridge cover over the second mounting bracket until they are centered on the roof.
- 2. Clip ridge cover end caps into positon and fasten with screws and washers. See illustration "A".

620H	Ridge Cover	1
49H 641H 60H	Ridge Cover End Cap	1 2 2 4
641H	Roof Edge Trim	2
60H	Roof Corner Cap	4

Roof Edge Trims and Corner Caps

- 3. Position roof edge trim No. 641H in place over edge of roof with a lap joint. Fasten with bolts and nuts through roof panel. See illustration "A".
- 4. Fasten (4) corner caps No. 60H through roof end panels and roof edge trim with bolts and nuts.

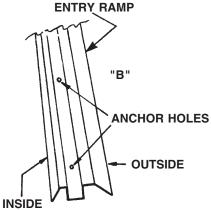


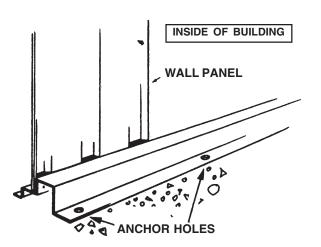
12

COMPLETE THE ANCHORING OF YOUR BUILDING NOW!

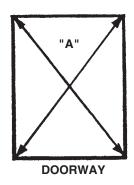
YOUR BUILDING MUST BE ANCHORED!

- 1. Check building position on concrete base and adjust to original planned position.
- 2. Carefully position base frame in the center of solid base foundation --- to allow at least 100mm (4") of solid base outside the frame.
- Check base frame for squareness by measuring diagonal corners. Your measurements should be equal! See "A"
- 4. Inside your base frame...there are 6mm (1/4") holes in the entry ramp and on the inside flange of the front, side and rear base rails. These are anchor holes...for installation of anchor screws into the concrete or patio stones. See "B" and "C"
- 5. When your base frame is square...use a black felt pen to mark location of anchor hole center on the concrete. **Mark for all anchor holes.**
- 6. With an electric drill and a Carbide Bit (Check size to suit anchor shield)...drill proper holes into concrete at each mark.
- 7. Insert anchor shields into each hole.
- 8. Fasten all base rails to concrete with anchor screws.

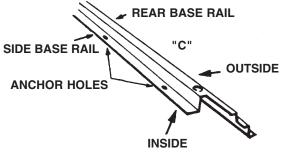


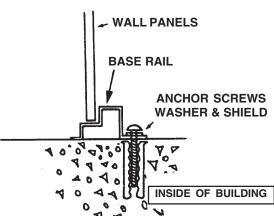


NOTE: Anchor screws, washers and shields are **NOT** supplied as part of the hardware package and may be purchased at your local store. You will require 18 No. 10 concrete anchor screws 38mm (11/2") long with washers and expansion shields **PLUS** a Carbide Bit to suit.









IMPORTANT

This building is designed to withstand normal wind loads when installed according to instructions. Manufacturer cannot be held responsible for any consequences due to buildings that are not installed per instructions or for damage due to any weather conditions or acts of God.

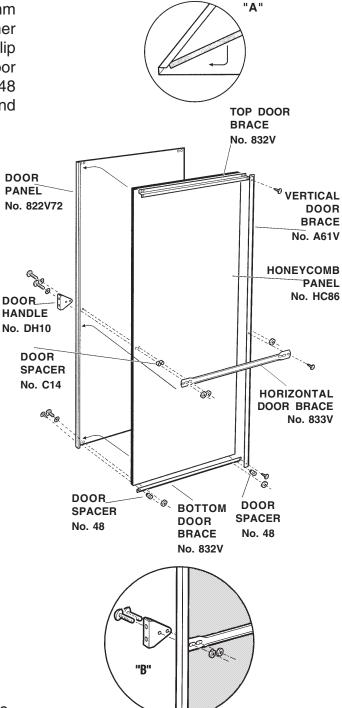
13

DOOR ASSEMBLY

- Lay a door panel on a flat clean surface. With the honeycomb panel at an angle to the door, wedge its edge under the lip of the door panel. See illustration "A" Push the honeycomb down and securely under the lip of the door panel. Position vertical door brace No. A61V and attach using a 10mm (3/8") bolt, nut and washer through the center fixing hole. Do not tighten at this time.
- 2. Fit bottom door brace No. 832V using (2) 10mm (3/8") bolts, nuts and washers through the inner holes of brace and door panel ensuring that the lip of the door brace is over the edge of the door panel. Using (2) self tapping screws fit (2) No. 48 spacers through the outer holes of the braces and door panels.
- 3. Fit top door brace 832V using (2) 10mm (3/8") bolts, nuts and washers through inner holes.

 Do not tighten at this time as these are 2 of the 4 fixings that will later secure the door to the door glides.
- 4. Gently force the door handle mounting screws through the honeycomb panel to provide a guide on the inside surface. You should place your hand on the honeycomb panel to avoid DOOR_ tearing a larger hole than necessary on the inside surface. From the inside of the door panel, use a screwdriver to enlarge the screw mounting holes only to a size that will accept the door spacers No. C14. Position the door spacers No. C14 in the areas created. Position horizontal door brace No. 833V under lip of door panel and line up holes. Using (2) 25mm (1") truss bolts and nuts fit door handle through door panel, honeycomb, spacers No. C14 and brace No. 833V as shown in illustration "B".
- 5. Fit brace No. 833V to brace No. A61V using a self tapping screws. Fit top and bottom braces No. 832V to vertical brace No. A61V using self tapping screws. Tighten all screws and bolts ensuring that the top edge of the door panel is covered by the lip of the top door brace.
- 6. REPEAT INSTRUCTIONS FOR OTHER DOOR

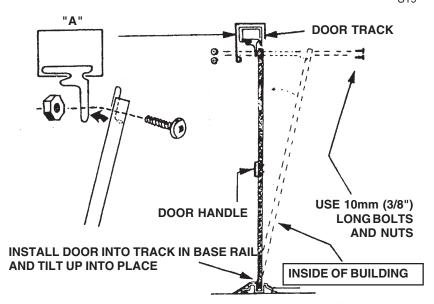
822V72	Door Panel	2
HC86	Honeycomb Panel	2
832V	Top and Bottom	
	Door Brace	4
833V	Horizontal Door Brace	2
A61V	Vertical Door Brace	2
C14	Door Spacer	4
DH10	Door Handle	2
48	Door Spacer	4



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DOOR INSTALLATION (FROM INSIDE)

- Inside and near the corner of building, install bottom lip of left door into track formed in base rail.
- Position top of door so that holes in door line up with CENTER holes in door glide. Fasten door glides to door with 10mm (3/8") long bolts and nuts from THE INSIDE. See "A"
- 3. Install right hand door in the same manner.



15

DOOR ADJUSTMENT (FROM INSIDE)

Close doors to see if they meet squarely. There are 3
holes in each of the door glides to raise or lower doors
as required for a square fit.



CARE AND MAINTENANCE

- **Finish:** For long lasting finish, periodically clean and wax the exterior surface. Touch up scratches as soon as you notice them on your building. Immediately clean the area with a wire brush; wash it and apply touch up paint per manufacturer's recommendation.
- **Roof:** Keep roof clean of leaves and snow with long handled, soft bristled broom. Heavy amounts of snow on roof can damage the building making it unsafe to enter.
- **Doors:** Keep doors closed to prevent wind damage.
- **Fasteners:** Regularly check your building for loose screws, bolts, nuts, etc. and retighten them as necessary.
- **Moisture:** With changing temperatures, condensation can accumulate inside the building.
- Other Tips: A non-corrosive caulking is helpful to seal the building.

Do not store swimming pool chemical in your building. Combustibles and corrosives must be stored in airtight containers.

REPLACEMENT PARTS OR ANY QUESTIONS REGARDING YOUR BUILDING SHOULD BE REFERRED DIRECTLY TO CUSTOMER SERVICE. DO NOT CONTACT YOUR DEALER, THEY ARE NOT EQUIPPED TO SERVICE YOUR REQUESTS AS PROMPTLY AS THE CUSTOMER SERVICE DEPARTMENT (1-800-851-1085).

	PARTS-REPLACEMENT-ORDER FORM							
** MODEL NO **			**	NAME:				
Parts Required	PART NO.	QTY.	COLOR	ADDRESS:				
				CITY: PRC	OVINCE/STATE:			
				POSTAL CODE/ZIP: TELI	EPHONE:			
				PURCHASED FROM:				
FOR PARTS REPLACEMENT PLEASE CONTACT CUSTOMER SERVICE DEPARTMENT. TELEPHONE NO. (1-800-851-1085)			EASE CONTACT	STORE ADDRESS:				
				DATE PURCHASED:	_			

or Mail To: 3069 Wolfedale Road
Mississauga, Ontario L5C 1V9