

## PRODUCT DESCRIPTION

GIMME5 SPECIAL is made of Polyurethane with a metallic finish. It can be heat applied on organic or synthetic fibers in just four seconds. This product is easy to work with; the sticky polyester carrier allows for fast weeding and easy repositioning of details that might have accidentally been removed. It is also soft and comfortable to wear, even with bulky designs. Its thickness (80 micron) and its elasticity make GIMME5 SPECIAL pleasant and soft on any garment, and ideal for multi-layer applications. GIMME5 SPECIAL can withstand wash cycles up to 60°C.

## APPLICATION TECHNIQUES

- Knockout
- Multi-layer, suggested up to 5 layers
- Layering with other products

## APPLICATION STEPS

- Cut - 45° blade
- Weed excess material
- Turn on your heat press - heat to 140°C/285°F
- Place your graphic on the garment
- Press it - 140°C/285°F for 4 seconds
- Remove the liner - hot

## SIZES

**H 50 cm** L 25 mt / 12,5mt / 5 mt / 1 mt

**H 75 cm** L 25 mt (upon request)

**H 100 cm** L 25 mt (upon request)

**H 150 cm** L 25 mt (upon request)

Oeko-Tex  
Standard 100  
Class I



Comply with  
regulation REACH  
n°1907/2006/EU

## TECHNICAL DATA



Film: PU/polyurethane



Thickness: 80μ (±5%)



Liner: adhesive PET



Finish: matte

## PLOTTER SETTING



Cut settings: mirror



Blade: 45°



Minimum cut: 0,1 cm

## APPLICATION



Temperature: 140°C - 285°F



Time: 4''



Liner removal: hot



Pressure: medium - 3,5 bar - 50 PSI



Textile: organic, synthetic, mixed

## WASH RESISTANCE

First wash after application

wait 12 hours

Max wash temperature

60°C - 140°F

Dry clean



Dryer



## SAFETY NOTICE

The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information abovementioned in this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications.

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## GIMME5 SPECIAL

### COLOUR GUIDE



- *Metallic finishing*
- *Application in only 4 seconds*
- *Easy to weed*

**GIMME5**



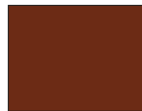
**FIVE 791A**  
ROSE GOLD



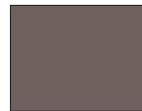
**FIVE 792A**  
GOLD



**FIVE 793A**  
BRONZE



**FIVE 794A**  
COPPER



**FIVE 795A**  
GRAPHITE



**FIVE 796A**  
SILVER

