



JEEP XJ/ZJ/MJ/TJ/LJ Steering Installation Instructions

Tools Required

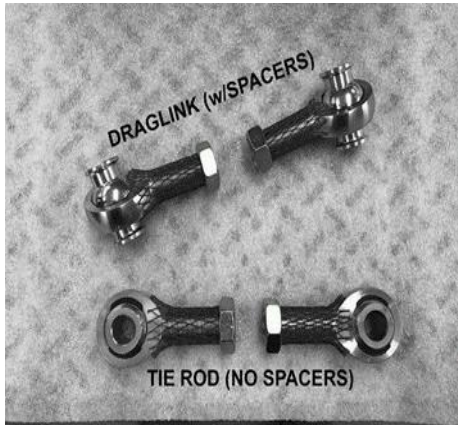
- Drill
- 5/8" Straight/Standard Drill Bit (or a 5/8" Tapered Drill Bit)
- Cutting Oil
- 15/16" Wrench and Socket (Grade 8 Hardware)
- Large Adjustable Wrench

Begin By Removing Your Factory Steering And Factory Steering Stabilizer .

Now Proceed To Step 1.

Step 1: Drill all knuckles and pitman arm using a standard 5/8" drill bit. Using some drilling/cutting oil and drilling slowly will help to make this process easier.

Step 2: Assemble your steering kit.



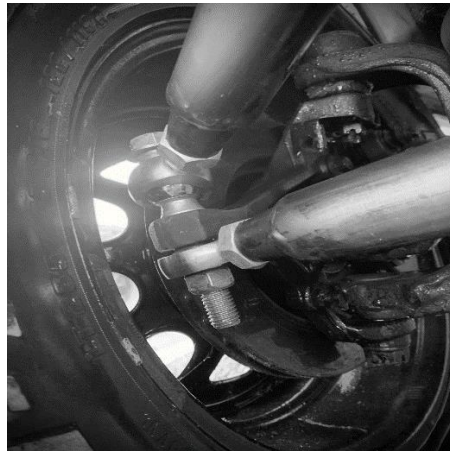
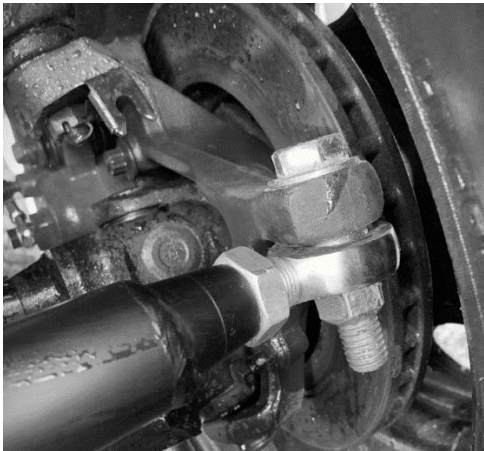
Step 3: This kit can be installed in two separate configurations. Under The Knuckle or Over The Knuckle.

******OVER THE KNUCKLE INSTALLATION (REQUIRES OTA TRACK BAR KIT)******

Step 4: Tighten all hardware. Grade 8 hardware should be 150 ft. lbs. and jam nuts should be as tight as you can safely get them. If you have trouble with jam nuts backing off, some blue Loctite should keep them from coming loose.

UNDER THE KNUCKLE INSTALLATION

***Note: UTK installation requires the tie rod to be mounted UNDER the knuckle on both sides and the draglink to be mounted ABOVE the knuckle finger on the passenger side. The draglink will also be mounted ABOVE the pitman arm. (See pictures below).



OVER THE KNUCKLE INSTALLATION (REQUIRES OTA TRACK BAR KIT)

***NOTE: OTK installation requires the tie rod to be mounted OVER the knuckle fingers on both sides and the draglink heim to be mounted ON TOP of the tie rod heim on the passenger side. The draglink will be mounted BELOW the pitman arm for this configuration. (See pictures below).

Now its time for a good alignment! Have your local alignment shop do this for you!

Thank you for your purchase!

If you have any questions feel free to email us at:

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